FOR MMD USE ONLY:

PROJECT NAME: PERMIT NUMBER: DATE RECEIVED: DATE APPROVED: LEAD INSPECTOR:

DEC 2 2011

MINING & MINERALS DIVISION

RECEIVED

MARP

FORM REVISION DATE: 07/09/09

STATE OF NEW MEXICO

ENERGY, MINERALS AND NATURAL RESOURCES DEPARTMENT

Director

Mining and Minerals Division 1220 South Saint Francis Drive Santa Fe, New Mexico 87505

Telephone: (505) 476-3400

Webpage: www.emnrd.state.nm.us/MMD/index.htm

SUBPART 3

MINIMAL IMPACT EXPLORATION PERMIT APPLICATION

The following information is required under the New Mexico Mining Act (Sections 69-36-1 through 69-36-20, NMSA 1978) and associated rules. The Mining and Minerals Division of the Energy, Minerals and Natural Resources Department is the administrative agency through which this application is to be processed. See §302, Minimal Impact Exploration Operations, of the New Mexico Mining Act Rules for all regulations associated with Minimal Impact Exploration Operations.

The applicant is requested to use this application. If additional space is needed, all information requested in this form must be submitted in this same format.

To be considered a minimal impact exploration operation, the following requirements apply:

- A minimal impact exploration operation will not exceed 1000 cubic yards of excavation, per permit.
- Disturbances for constructed roads, drill pads and mud pits shall be no more than 5 acres total.

Permit Application Requirements: (302.A - C)

- Please submit six copies of the application.
- Confidential information shall be clearly identified and submitted separately
- Exploration commencing after 12/31/94 shall submit an application not less than 45 days prior to the anticipated date of operations.
- Renewal applications shall be filed at least 30 days preceding expiration of the current permit.

Check the **"YES"** or **"NO"** box for each of the following characteristics as related to the proposed minimal impact exploration operation:

NO: Located in or having a direct surface impact on wetlands, springs, perennial or intermittent streams, lakes, rivers, reservoirs or riparian areas.

NO: Located in designated critical habitat areas as determined in accordance with the federal Endangered Species Act of 1973 or in areas determined by the Department of Game and Fish likely to result in an adverse impact on an endangered species designated in accordance with the Wildlife Conservation Act, Sections 17-2-37 through 17-2-46 NMSA 1978 or by the State Forestry Division for the Endangered Plants Act, section 75-6-1 NMSA 1978.

NO: Located in an area designated as Federal Wilderness Area, Wilderness Study Area, Area of Critical Environmental Concern, or an area within the National Wild and Scenic River System.

NO: Located in a known cemetery or other burial ground.

NO: Located in an area with cultural resources listed on either the National Register of Historic Places or the State Register of Cultural Properties.

NO: Having or expected to have a direct impact on ground water that has a total dissolved solids concentration of less than 10,000 mg/L, except exploratory drilling intersecting ground water may be performed as a minimal impact operation.

NO: Expected to use or using cyanide, mercury amalgam, heap leaching or dump leaching in its operations.

NO: Expected to result in point or non-point source surface or subsurface releases of acid or other toxic substances from the permit area.

NO: Requiring a variance from any part of these Rules as part of the permit application.

IMPORTANT NOTES!!

If the operation exceeds 1000 cubic yards of excavation or disturbs more than 5 acres total or any of the above boxes have been checked "YES", then the exploration does not qualify as a minimal impact exploration operation.

! If you do meet the above requirements and have checked "NO" to all of the previous boxes, continue filling out this application.

Obtaining a Mining Act permit does not necessarily satisfy the obligation to obtain other federal, state and local permits.

! All proposed disturbance should be flagged or staked in the field prior to the Mining and Mineral Division's (MMD) initial inspection. Failure to properly mark any proposed drill holes or trenches will delay processing of the permit application.

! All proposed disturbance, including any new proposed access road centerlines, all four (4) corners of any proposed drill pads, and proposed drill hole location(s) within the drill pad area must be staked in the field.

! Any staking of proposed disturbances (access road centerline, drill pad corners, drill hole) should be completed using durable materials such as steel re-bar stakes or T-posts. MMD recommends using rebar stakes of suitable height, and flagging on the rebar at all four (4) corners. Drill holes should be marked by a single T-post driven at the location of proposed drilling.

! The application will be deemed incomplete, without a proper map included. Provide a 1:24,000 USGS quadrangle map with the application. The map should identify locations of drill holes, pads and any new disturbance anticipated.

! If possible, please include with this application for submittal, any other operational plans that may have been submitted, as required, to other land management agencies. Plans of Operations (POO) submitted to the USFS and Notices of Intent (NOI) submitted to the BLM are very helpful in processing this application.

1. OPERATOR INFORMATION (304.D.1)

PROJECT NAME: Copper Flat Exploration

NAME OF APPLICANT/OWNER: New Mexico Copper Corporation

ADDRESS: 2425 San Pedro NE

Suite 100

Albuquerque, NM 87110

NAME OF ON-SITE CONTACT OR OPERATOR'S REPRESENTATIVE:

Steve Raugust, PG Project Manager

Direct: (505) 881-1353 Cell: (505) 967-9542

steve.raugust@themacresourcesgroup.com

2. RIGHT TO ENTER INFORMATION (302.D.1)

A. Describe or attach copies of documents that give the applicant the right to enter the property to conduct the exploration and reclamation, include: lease agreements, access agreements, right of way agreements, surface owner agreements, and claim numbers, if applicable.

See CONFIDENTIAL Attachment A: Portions of Option and Purchase Agreement, Article IV, Optionee's Right of Entry and Use.

B. List the names and addresses of surface and mineral ownership within the proposed permit area. If the mineral is federal mineral, indicate as federal mineral, but provide the name of the claim holder or lease holder.

Surface and Mineral Owner(s):

Hydro Resources Corporation 4011 Mesa Verde NE Albuquerque, NM 87110 Phone: (505) 266-2500 Fax: (505) 266-2900

GCM, Inc. 2219 Vista Larga NE Albuquerque, NM 87106 Phone: (906) 500-0643 Fax: (505) 243-3329

C. Provide information on any Cultural Resource Survey that may have been performed on the site. The survey would have been provided to the landowner or land management agency. Please provide the following: author, title, date and report number.

None/Not Applicable. The drill sites are located within an area of prior mining activities and for the most part on previously excavated and graded bedrock benches. Most access roads are already in place from the prior operation.

D. Provide information on any vegetation or wildlife surveys that may have been performed on the site.

None/Not Applicable. The drill sites are located within an area of prior mining activities and for the most part on previously excavated and graded bedrock benches. Most access roads are already in place from the prior operation.

3. MAPS AND LOCATION (302.D.2)

A. Provide a legal description of the proposed site (i.e. Township(s), Range(s) and Section(s) NM PLSS, as well as GPS coordinates corresponding to each proposed drill hole.

Proposed Permit Area Legal Description:

T15S R7W S26 Hillsborough Quadrangle 1996

Proposed Drill Hole/Exploration Site GPS Coordinate(s):

- 1. List the drill hole/exploration name and the GPS Coordinate for each site.
- 2. Include datum/coordinate system of GPS coordinates (i.e. decimal degrees, UTM Zone 13, UTM Zone 12, NAD 27, NAD 1983, WGS 1984, etc.).

The chart on the following page gives this information.

Hole	N_StPIn27*	E_StPIn27*	N_NAD83_Z13**	N_NAD83
U	715400	591930	3650413.906	263145.91
T	716000	591430	3650600.892	262998.43
JK-15	716125	591550	3650638.007	263036.03
JK-13	715850	591600	3650553.776	263049.02
JK-14	716000	591800	3650597.855	263111.21
JK-12V	715900	592230	3650563.845	263241.45
S	716000	592050	3650595.803	263187.41
N-1; N-2	716300	591625	3650690.732	263060.33
Р	716200	591750	3650659.226	263097.61
JK-16	716250	591900	3650673.235	263143.74
R-1; R-2	716100	592250	3650624.641	263249.19
K	716500	591675	3650751.282	263077.21
1	716600	591500	3650783.199	263024.69
G	716800	591500	3650844.160	263026.33
D	717000	591725	3650903.273	263096.56
С	717100	591800	3650933.138	263120.24
Α	717200	591800	3650963.618	263121.06
JK-1	717250	591900	3650978.037	263151.95
NE-G	717300	592010	3650992.374	263185.89
NE-E	717400	592050	3651022.526	263198.90
JK-2	717400	592100	3651022.116	263214.14
NE-D; JK-3	717500	592100	3651052.596	263214.96
NE-C	717600	592250	3651081.845	263261.50
NE-B	717700	592235	3651111.710	263285.18
JK-4	717500	592400	3651050.133	263306.40
NE-F	717350	592400	3651004.413	263305.17
В	717200	592440	3650958.364	263316.13
JK-5	717175	592725	3650948.405	263402.79
JK-6	717075	592575	3650919.156	263356.25
E	717000	592250	3650898.963	263256.58
Н	716800	592200	3650838.413	263239.70
JK-7	716925	592725	3650872.204	263400.74
JK-8	716975	592925	3650885.802	263462.11
F	716900	592550	3650866.021	263347.20
JK-9	716725	592675	3650811.654	263383.86
J-1; J-2	716600	592600	3650774.169	263359.97
L	716500	592775	3650742,253	263412.49
M	716400	592500	3650714.030	263327.85
0	716300	592750	3650681.497	263403.23
Q	716200	592250	3650652.659	263341.45
JK-10	716300	592900	3650680.266	263448.95
JK-11	716200	592700	3650651.428	263387.17

^{*}Coordinates in NM State Plane West, 1927
**Coordinates in UTM NAD83, Zone 13

B. Provide a topographic map(s) of at least 1 inch = 2,000 feet or appropriate scale for the size of disturbance (i.e. a 1:24,000 USGS Quadrangle map). The map name and at least two edges of the map (i.e. bottom and side edge) clearly showing all areas of land to be disturbed by the proposed exploration and reclamation. If the area to be explored contains the following features, show them on the map(s):

See Attachment B:

- 1) 1:24000 Hillsboro USGS Topo with permit boundary and drill holes and roads in red.
- 2) 1:6000 Portion of Hillsboro USGS Topo with permit boundary, proposed drill holes and roads in red, patents in blue, lodes in green, placers in yellow, historic facilities, diversion channels, and one dump to the NE.
- 3) 1:6000 Mine Topo showing historic mining, permit boundary, proposed drill holes and roads in red, patents in blue, lodes in green, placers in yellow, historic facilities, diversion channels, and one dump to the NE.

Provide detailed written driving directions to access the site.

- Take I 25 south to about 12 miles south of Truth or Consequences.
- Turn west on State Highway 152 (Highway to Hillsboro Silver City).
- Drive approximately 10 miles west on state Highway 152
- About ¼ mile after the road turns to the south, take the county road to the west towards Animas Peak
- Stay on the dirt road through the security gate and follow the dirt road to the pit area.
- There you can find the proposed drill sites.

4. EXPLORATION DESCRIPTION (302.D.3 & 4)

A. List the proposed exploration dates:

Start Date: February 15, 2011 End Date: December 31, 2011

B. List the mineral or minerals to be explored for:

Copper (Cu); Molybdenum (Mo); Gold (Au); Silver (Ag).

C. Check the box beside the box beside the proposed method(s) of exploration.

Fluid drilling.

- D. List the following approximate proposed disturbance for each:
 - 1. Drill Hole Volume:

47 holes will be drilled. 45 of these will be a maximum of 1200' deep and 3.8" in diameter. Two of the holes will be a maximum of 2000' deep. The maximum total excavation volume for all holes will be approximately 5062 cubic feet or approximately 188 cubic yards.

Surface Disturbance:

Construction of pads for 17 drill holes will not be necessary because drilling will occur on previously excavated and graded bedrock benches.

Four pairs of holes (N-1 & N-2; R-1 & R-2; NE-D & JK-3, and J-1 & J-2) will be drilled from the same drill pad.

The chart on the following page illustrates the surface disturbance for each of the 47 drill holes as well as the total drill pad surface disturbance.

Hole	Pad Width	Pad Length	Total Pad Sq. Footage
U	60	100	6000
T	*	*	*
JK-15	*	*	*
JK-13	*	*	*
JK-14	*	*	*
JK-12V	*	*	*
S	*	*	*
N-1; N-2**	60	100	6000
Р	60	100	6000
JK-16	60	100	6000
R-1; R-2**	60	100	6000
K	60	100	6000
	*	*	*
G	*	*	*
D	*	*	*
C	*	*	*
A	*	*	*
JK-1	*	*	*
NE-G	*	*	*
NE-E	60	100	6000
JK-2	60	100	6000
NE-D; JK-3**	60	100	6000
VE-C	60	100	6000
NE-B	60	100	6000
JK-4	60	100	
VE-F	60	100	6000
3	60	100	6000
JK-5	60	100	6000
IK-6	60	100	6000
=	*	*	6000
_ 	*	*	*
! !K-7	60		
IK-8	60	100	6000
:	60	100	6000
K-9	60	100	6000
-1; J-2**		100	6000
-1, J-Z".	60	100	6000
1	60	100	6000
	60	100	6000
	60	100	6000
)			*
K-10	60	100	6000
<-11		* Total Pad Construction: 150,000 sq. feet 3.45 acres	

Drill site on prior bedrock mine shelf or otherwise previously scraped ground
Drilled from same drill pad

E. Describe the typical equipment to be used for the exploration operations.

Truck-mounted diamond core drill.
A light plant and generator.
500 gallon drilling fluid mixing system.
Vehicles for crew transport.
Water truck.

F. Road(s).

Most of the necessary access roads are already in place from the prior mining operations.

Additional road building will be necessary as set forth in the table on the following page. Standard road width of 15' is used, except where blading will be necessary, in which case a width of 20' is used.

Hole	New Road Width	New Road Length	New Road Sq. Footage
U	*	*	*
Ť	*	*	*
JK-15	*	*	*
JK-13	*	*	*
JK-14	*	*	*
JK-12V	*	*	*
S	*	*	*
N-1; N-2**	*	*	*
Р	*	*	*
JK-16	*	*	*
R-1; R-2**	15	100	1500
K	15	135	2025
1	15	122	1830
G	*	*	*
D	*	*	*
С	*	*	*
A	*	*	*
JK-1	*	*	*
NE-G	*	*	*
NE-E	20	60	1200
JK-2	*	*	*
NE-D; JK-3**	20	150	2400
NE-C	15	185	2775
NE-B	20	170	3400
JK-4	15	300	4500
NE-F	*	*	*
В	15	70	1050
JK-5	*	*	*
JK-6	15	100	1500
	*	*	*
+	*	*	*
JK-7	20	150	3000
JK-8	*	*	*
=	15	175	2625
IK-9	*	*	*
J-1; J2**	15	130	
-	15	250	1950
Л	15	210	3750
)	15	200	3150
2	*	<u> 200</u>	3000
× K-10	15		
K-10	15	155	2325
in-11	10	115 1725 Total New Road Construction 43,705 sq. feet 1 acre	

Drill site accessible by existing road Same drill pad

G. Describe (location and size) any support facility disturbances (equipment staging, storage and/or lay down areas, vehicle parking, temporary housing and/or trailers) to be created or situated on the site during exploration operations.

Existing building and core storage area.

TOTAL ACREAGE TO BE DISTURBED: 4.25 acres

5. CHEMICAL USE (302.D.4)

A. List all chemicals, and include Material Safety Data Sheets (MSDS), for any chemicals proposed to be used by the exploration operation, including but not limited to any drilling mud, polymers, down-hole bit lubricants, lost circulation materials (LCM), or any other drilling additives, fuel and lubricants. Material Safety Data Sheets (MSDS) describing must be included. If any water is to be hauled onsite, please provide source information and intended use.

Name Use

EZ-Mud Shale inhibitor

G-Stop Drilling mud additive Hole Plug ¾ Fluid Loss Additive

Linseed Soap Lubricant
Quik-Gel Gold Viscosifier
Soda ash Buffer

Quikrete Hydraulic cement for general construction

See Attachment C: MSDSs for Above Products.

B. Describe in detail a plan for the containment, use and disposal of all chemicals listed above:

Drilling mud and additives will be stored in metal tanks and disposed of in drilling holes after drilling is complete.

6. GROUND WATER INFORMATION (302.D.5)

A. Provide an estimate of depth to ground water and the total dissolved solids (TDS) concentration.

Depth to ground water (ft.): 5' to 50'

TDS concentration (mg/L): < 1,000 mg/L

B. What is the source of this information?

Raugust, J.S., 2003, The Natural Defenses of Copper Flat, Sierra County, New Mexico, New Mexico Bureau of Geology and Mineral Resources Open File Report No 475, New Mexico Bureau of Geology and Mineral Resources, Socorro, New Mexico.

Newcomer, R.W., 1993, Hydrologic assessment, Copper Flat Project, Sierra County, New Mexico, John W. Shomaker, Inc., Albuquerque, New Mexico.

Steffen, Robertson and Kirsten, Inc., December 1997, Copper Flat Mine, Compilation of Pit Lake Studies, Steffen, Robertson and Kirsten, Inc, Reno, Nevada.

C. Will dewatering activities be conducted: No

7. RECLAMATION AND OPERATION PLAN (302.D.6)

A. Describe in general how the operation will be operated to salvage topsoil, best prevent erosion, protect wildlife, and meet the requirements of reclamation described above. Include the removal and storage of excavated material and the construction of roads. Describe how these facilities will be protected from erosion. If applicable, describe dewatering activities, the location and construction of mud pits and drill pads and any other activities causing disturbance.

None/Not Applicable. The drill sites are located within an area of prior mining activities and for the most part on previously excavated and graded bedrock benches. Most access roads are already in place from the prior operation.

B. Describe in general how recontouring, topsoil or topdressing, and reestablishment of vegetation will be conducted. If no revegetation is planned, provide a justification as to why none is needed.

None/Not Applicable. The drill sites are located within an area of prior mining activities and for the most part on previously excavated and graded bedrock benches. Most access roads are already in place from the prior operation.

C. Where revegetation is to be conducted, describe the plant species to be used in the re-establishment of vegetation.

None/Not Applicable. The drill sites are located within an area of prior mining activities and for the most part on previously excavated and graded bedrock benches. Most access roads are already in place from the prior operation.

D. Proposed Reclamation dates:

None/Not Applicable. The drill sites are located within an area of prior mining activities and for the most part on previously excavated and graded bedrock benches. Most access roads are already in place from the prior operation.

E. If this is a drilling operation each drill hole shall be plugged from total depth to within 2 feet of the original ground surface or the collar of the hole, whichever is lower, with a column of cement, high density bentonite clay or other materials specified in the permit. If the approved plugging material is not cement, then the top ten feet of the column must be a cement plug. The hole shall be backfilled with topdressing or topsoil from above the cement plug to the original ground surface. The hole shall be plugged as soon as is practical after drilling is complete, but no later than 30 days after completion of drilling; however, if a water bearing stratum is encountered, the hole shall be plugged as soon as practicable and satisfy the requirements of the Office of the State Engineer and the New Mexico Environment Department for proper plugging of such holes. This plugging requirement may be waived if the State Engineer issues a permit for a well for the exploration drill hole. Describe how drill holes will be plugged. What plugging methods will be employed where groundwater is encountered versus holes where no groundwater is encountered? (Plugging methods must comply with 19.27.4 NMAC of the State Engineer Office's plugging and abandonment requirements.)

Drilling holes will be filled with drilling mud from total depth to ten feet below surface. A cement plug will be placed from ten feet below surface to the existing ground surface.

F. Describe how the reclamation of portals, drilling mud and/or waste pits, adits, shafts, ponds, roads or other disturbances will be performed.

All drilling mud not used to refill drilling holes will be removed from the site in metal containers. No mud pits will be used. All access roads are already in place from the prior operation and will remain in place for future operations.

8. PERMIT FEES (302.1.2)

A. Financial assurance must be posted with Mining and Minerals Division prior to approval of this application. The acceptable forms of financial assurance are surety bonds, letters of credit, or cash accounts described in 19.10.12.1208 NMAC. Provide an estimate of the proposed financial assurance required by Subpart 12.

On request, the Permittee will purchase a Certificate of Deposit for the amount of \$414,600.00, payable to the Mining and Minerals Division. This amount will give financial assurance for reclamation of even a greater amount of surface disturbance and drill hole abandonment than could possibly occur as contemplated by this application. This financial assurance amount was calculated using the Mining and Minerals Division formula as follows:

Drill Hole Abandonment:

45 holes x 1200' per hole x \$8.25 per foot* = \$445,500 2 holes x 2000' per hole x \$8.25 per foot* = \$33,000

> * Using per foot amount for 501' to 1000' holes, rather than the smaller per foot amount that would be applicable to 1200' or 2000' holes.

Surface Disturbance:

1 acre x \$5,400 \$5,400 4 acres x \$3,300/acre \$13,200 Total: \$18,600**

** Assumes a greater amount of surface disturbance than will occur

Total FA: \$497,100

B. Attach the permit fees as determined pursuant to Subpart 2. The application fee for a minimal impact exploration permit is \$500.00.

A check for \$500.00 accompanies this application.

9. CERTIFICATION REQUIREMENT (302.1.3 & 4)

Each application shall be signed by the applicant or an authorized agent of the applicant for the operation with the following certification made (Certification does not require notarization):

I certify that I have personally examined and am familiar with the information submitted herein, and based on my inquiry of those individuals responsible for obtaining the information; I believe the submitted information is true, accurate, and complete. I agree to comply with the reclamation requirements set forth in this permit application and related correspondence, the New Mexico Mining Act and the Rules. Further, I certify that I am not in violati on of any other obligation under the New Mexico Mining Act or the Rules adopted pursuant to that Act and I allow the Director to enter the permit area, without delay, for the purposes of conducting inspections during exploration and reclamation.

Signature of Permittee or Authorized Agent

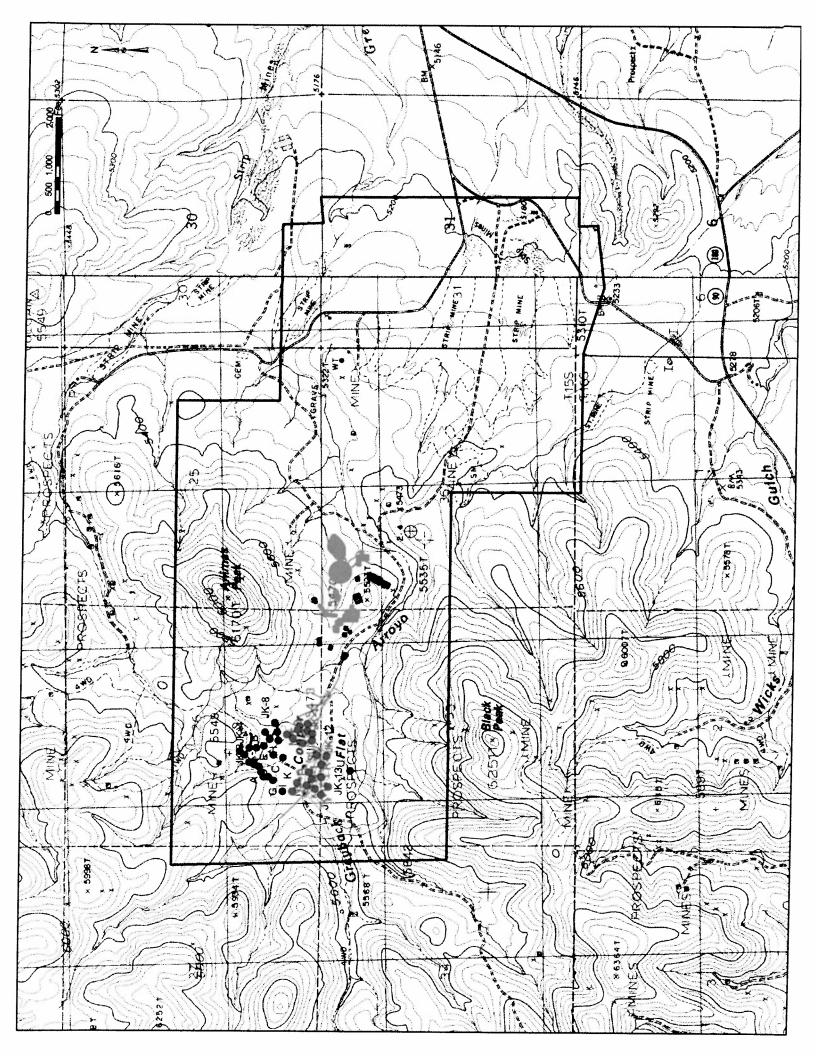
Name:

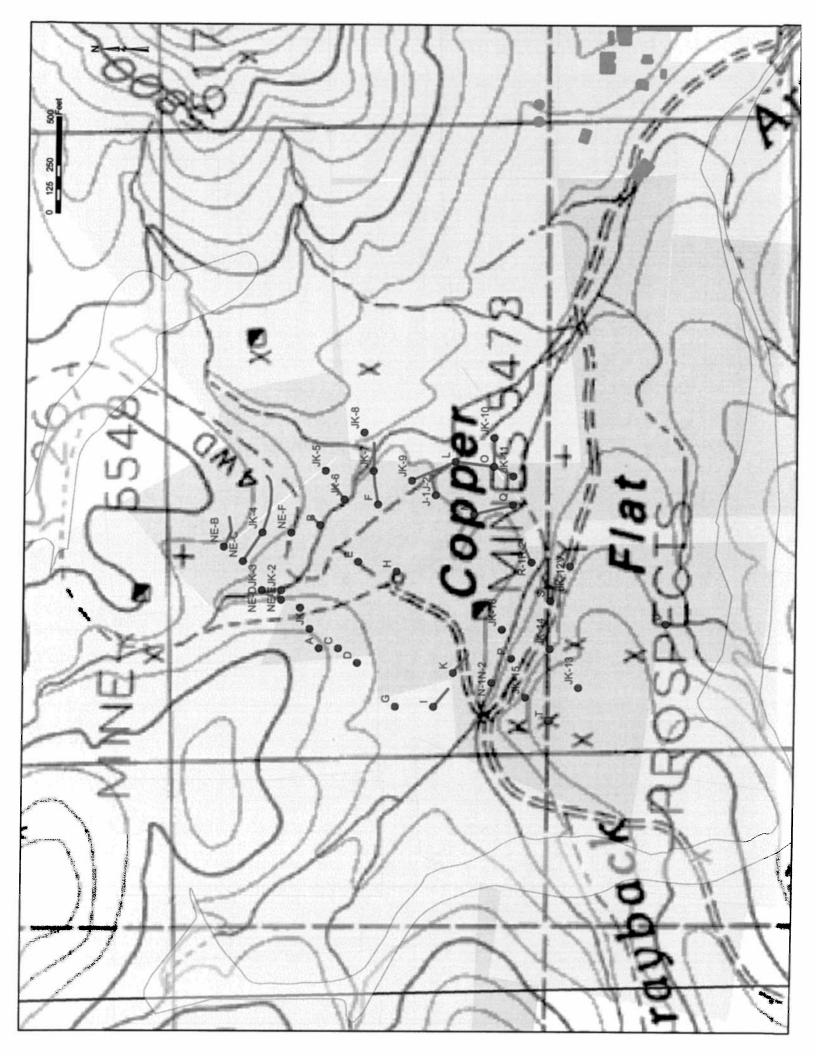
Steve Raugust, PG

Title/Position: Date:

Project Manager December 21, 2010

EXHIBIT B





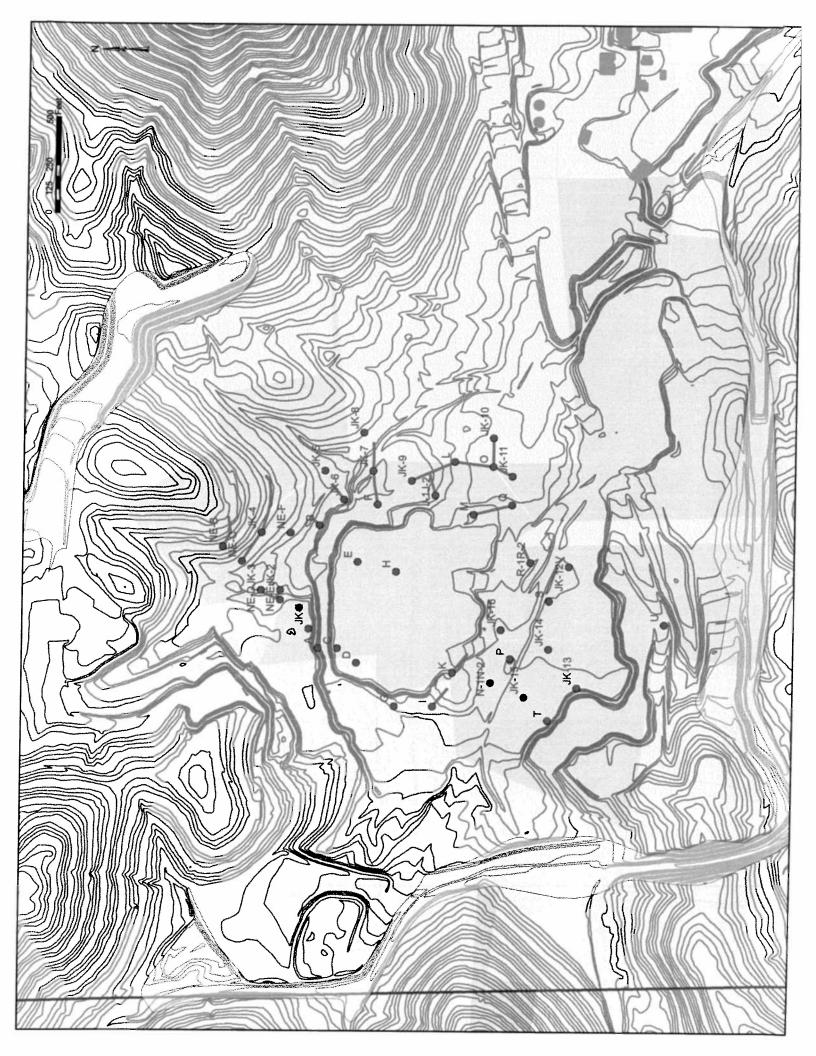


EXHIBIT C

HALLIBURTON

MATERIAL SAFETY DATA SHEET

Product Trade Name: EZ-MUD®

Revision Date: 01-Apr-2009

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Trade Name:

EZ-MUD® None

Synonyms:

None

Chemical Family: Application:

Shale Inhibitor

Manufacturer/Supplier

Baroid Fluid Services

Product Service Line of Halliburton

P.O. Box 1675 Houston, TX 77251

Telephone: (281) 871-4000

Emergency Telephone: (281) 575-5000

Prepared By

Chemical Compliance

Telephone: 1-580-251-4335

e-mail: fdunexchem@halliburton.com

2. COMPOSITION/INFORMATION ON INGREDIENTS

SUBSTANCE	CAS Number	PERCENT	ACGIH TLV-TWA	OSHA PEL-TWA
Hydrotreated light petroleum distillate	64742-47-8	10 - 30%	200 mg/m ³	Not applicable
uistillate	<u> </u>			

3. HAZARDS IDENTIFICATION

Hazard Overview May cause eye, skin, and respiratory irritation. May cause headache, dizziness, and

other central nervous system effects. May be harmful if swallowed.

4. FIRST AID MEASURES

Inhalation If inhaled, remove to fresh air. If not breathing give artificial respiration, preferably

mouth-to-mouth. If breathing is difficult give oxygen. Get medical attention.

Skin Wash with soap and water. Get medical attention if irritation persists. Remove

contaminated shoes and discard.

Eyes In case of contact, immediately flush eyes with plenty of water for at least 15 minutes

and get medical attention if irritation persists.

Ingestion Get medical attention! If vomiting occurs, keep head lower than hips to prevent

aspiration.

Notes to Physician Not Applicable

FIRE FIGHTING MEASURES

Flash Point/Range (F):

> 200

Flash Point/Range (C):

Not Determined

Flash Point Method:

PMCC

Autoignition Temperature (F):

> 392

Autoignition Temperature (C):

> 200

Flammability Limits in Air - Lower (%): Flammability Limits in Air - Upper (%):

Not Determined Not Determined

Fire Extinguishing Media

Water fog, carbon dioxide, foam, dry chemical.

Special Exposure Hazards

Decomposition in fire may produce toxic gases. Use water spray to cool fire exposed

surfaces.

Fire-Fighters

Special Protective Equipment for Full protective clothing and approved self-contained breathing apparatus required for

fire fighting personnel.

NFPA Ratings: **HMIS Ratings:**

Health 2, Flammability 1, Reactivity 0

Health 2, Flammability 1, Reactivity 0

ACCIDENTAL RELEASE MEASURES

Personal Precautionary Measures Use appropriate protective equipment.

Environmental Precautionary

Measures

Prevent from entering sewers, waterways, or low areas.

Procedure for Cleaning /

Absorption

Isolate spill and stop leak where safe. Contain spill with sand or other inert materials.

Scoop up and remove.

HANDLING AND STORAGE

Handling Precautions Avoid contact with eyes, skin, or clothing. Avoid breathing vapors. Wash hands after

use. Launder contaminated clothing before reuse.

Storage Information Store away from oxidizers. Keep container closed when not in use.

EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Controls A well ventilated area to control dust levels. Local exhaust ventilation should be used

in areas without good cross ventilation.

Respiratory Protection Organic vapor respirator with a dust/mist filter. In high concentrations, supplied air

respirator or a self-contained breathing apparatus.

Hand Protection Impervious rubber gloves.

Skin Protection Rubber apron.

Eye Protection Chemical goggles; also wear a face shield if splashing hazard exists.

Other Precautions Eyewash fountains and safety showers must be easily accessible.

PHYSICAL AND CHEMICAL PROPERTIES

Physical State:

Liquid

9. PHYSICAL AND CHEMICAL PROPERTIES

Color: White to gray
Odor: Mild hydrocarbon

 pH:
 6-8

 Specific Gravity @ 20 C (Water=1):
 1.0

 Density @ 20 C (lbs./gallon):
 8.3

Bulk Density @ 20 C (lbs/ft3): Not Determined

Boiling Point/Range (F): 347
Boiling Point/Range (C): 175

Freezing Point/Range (F):

Freezing Point/Range (C):

Not Determined

Not Determined

Vapor Pressure @ 20 C (mmHg): 0.002

Vapor Density (Air=1): Not Determined

Percent Volatiles: 70
Evaporation Rate (Butyl Acetate=1): < 1

Solubility in Water (g/100ml):

Solubility in Solvents (g/100ml):

VOCs (lbs./gallon):

Viscosity, Dynamic @ 20 C (centipoise):

Viscosity, Kinematic @ 20 C (centistrokes):

Partition Coefficient/n-Octanol/Water:

Molecular Weight (g/mole):

Partially soluble

Not Determined

Not Determined

Not Determined

10. STABILITY AND REACTIVITY

Stability Data: Stable

Hazardous Polymerization: Will Not Occur

Conditions to AvoidKeep away from heat, sparks and flame.

Incompatibility (Materials to

Avoid)

Strong oxidizers.

Hazardous Decomposition

Products

Ammonia. Oxides of nitrogen. Carbon monoxide and carbon dioxide.

Additional Guidelines Not Applicable

11. TOXICOLOGICAL INFORMATION

Principle Route of Exposure Eye or skin contact, inhalation.

Inhalation May cause respiratory irritation. May cause central nervous system depression

including headache, dizziness, drowsiness, incoordination, slowed reaction time,

slurred speech, giddiness and unconsciousness.

Skin Contact May cause skin irritation.

Eye Contact May cause eye irritation.

Ingestion Aspiration into the lungs may cause chemical pneumonitis including coughing,

difficulty breathing, wheezing, coughing up blood and pneumonia, which can be fatal.

May cause central nervous system depression including headache, dizziness, drowsiness, muscular weakness, incoordination, slowed reaction time, fatigue

blurred vision, slurred speech, giddiness, tremors and convulsions.

Aggravated Medical Conditions Lung disorders.

Chronic Effects/Carcinogenicity No data available to indicate product or components present at greater than 1% are

chronic health hazards.

Other Information

None known.

Toxicity Tests

Oral Toxicity:

Not determined

Dermal Toxicity:

Not determined

Inhalation Toxicity:

Not determined

Primary Irritation Effect:

Not determined

Carcinogenicity

Not determined

Genotoxicity:

Not determined

Reproductive /

Not determined

Developmental Toxicity:

ECOLOGICAL INFORMATION

Mobility (Water/Soil/Air)

Not determined

Persistence/Degradability

BOD(28 Day): 40% of COD

Bio-accumulation

Not Determined

Ecotoxicological Information

Acute Fish Toxicity:

TLM96: >1000 mg/l (Pimephales promelas)

Acute Crustaceans Toxicity: TLM48: 98 mg/l (Acartia tonsa)

Acute Algae Toxicity:

EC50: 16.70 mg/l (Skeletonema costatum)

Chemical Fate Information

Not determined

Other Information

Not applicable

DISPOSAL CONSIDERATIONS

Disposal Method

Disposal should be made in accordance with federal, state, and local regulations.

Contaminated Packaging

Follow all applicable national or local regulations.

TRANSPORT INFORMATION

Land Transportation

DOT

Not restricted

Canadian TDG

Not restricted

ADR

Not restricted

Air Transportation

ICAO/IATA

Not restricted

Sea Transportation

IMDG

Not restricted

Other Shipping Information

Labels:

None

15. REGULATORY INFORMATION

US Regulations

US TSCA Inventory

All components listed on inventory or are exempt.

EPA SARA Title III Extremely

Hazardous Substances

Not applicable

EPA SARA (311,312) Hazard

Class

Acute Health Hazard

EPA SARA (313) Chemicals

This product does not contain a toxic chemical for routine annual "Toxic Chemical

Release Reporting" under Section 313 (40 CFR 372).

EPA CERCLA/Superfund Reportable Spill Quantity

Not applicable.

EPA RCRA Hazardous Waste

Classification

If product becomes a waste, it does NOT meet the criteria of a hazardous waste as

defined by the US EPA.

California Proposition 65

All components listed do not apply to the California Proposition 65 Regulation.

MA Right-to-Know Law

Does not apply.

NJ Right-to-Know Law

Does not apply.

PA Right-to-Know Law

Does not apply.

Canadian Regulations

Canadian DSL Inventory

All components listed on inventory.

WHMIS Hazard Class

D2B Toxic Materials

OTHER INFORMATION

The following sections have been revised since the last issue of this MSDS

Not applicable

Additional Information

For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Material Safety Data Sheet for this or other Halliburton products, contact Chemical Compliance at 1-580-251-4335.

Disclaimer Statement

This information is furnished without warranty, expressed or implied, as to accuracy or completeness. The information is obtained from various sources including the manufacturer and other third party sources. The information may not be valid under all conditions nor if this material is used in combination with other materials or in any process. Final determination of suitability of any material is the sole responsibility of the user.

END OF MSDS

SECTION I: IDENTIFICATION OF PRODUCT

COMPANY:

Diversity Technologies Corp.

DATE:

Jan. 13, 2009

8750-53 Ave.

PHONE:

780-468-4064

Edmonton, AB T6E 5G2

FAX:

780-469-1899

PRODUCT NAME:

G-STOP

PRODUCT USE:

Drilling mud additive.

CHEMICAL FAMILY:

Polyacrylamide

CAS#:

Not available

WORKPLACE HAZARDOUS MATERIALS INFORMATION SYSTEM (WHMIS)

WHMIS CLASSIFICATION:

Not a controlled product under WHMIS

WORKPLACE HAZARD:

Treat as a nuisance dust.

TRANSPORTATION OF DANGEROUS GOODS (TDG)

PROPER SHIPPING NAME:

Not regulated under TDG

TDG CLASSIFICATION:

Not applicable

UN NUMBER (PIN): PACKING GROUP:

Not applicable Not applicable

SECTION II: HAZARDOUS INGREDIENTS

INGREDIENT

PERCENT

CAS NUMBER

LD₄₀Oral-Rat

LC₅₀Inhal-Rat

ACGIH-TLV

Contains no WHMIS controlled ingredients.

SECTION III: HEALTH HAZARDS

ROUTE OF ENTRY:

[]EYE CONTACT []SKIN []INHALATION []INGESTION

EYE CONTACT: SKIN CONTACT: May cause slight irritation and/or redness.

May cause slight irritation some cases.

INGESTION:

Low acute oral toxicity. May cause nausea and vomiting.

INHALATION:

May cause irritation of the respiratory tract, including sneezing and

coughing.

CARCINOGENICITY: TERATOGENICITY:

No information available.

REPRODUCTIVE

No information available.

TOXICITY:

No information available.

Diversity Technologies Corp. is the parent company of Canamara-United Supply, Hollimex Products, The Drilling Depot and Westcoast Drilling Supplies

G-Stop Page 2 of 4

MUTAGENICITY:

No information available.

SYNERGISTIC PRODUCTS:

No information available.

SECTION IV: FIRST AID MEASURES

SKIN CONTACT: Wash thoroughly with soap and water. If irritation develops or

persists, obtain medical attention. Wash contaminated clothing prior

to reuse.

EYE CONTACT: Flush with gently flowing warm water for 15 minutes or until

irritation subsides. If irritation persists, obtain medical attention.

INGESTION: Do not induce vomiting. Give 2-3 glasses of water. If symptoms

occur, obtain medical attention. Never give anything by mouth if patient is unconscious, rapidly losing consciousness or convulsing.

INHALATION: Move to fresh air. Apply oxygen or artificial respiration as required.

If breathing difficulties or distress continues obtain medical attention.

SECTION V: PHYSICAL DATA

APPEARANCE AND ODOUR:

White granular powder; no odour

SPECIFIC GRAVITY:

0.8

BOILING POINT (°C):

MELTING POINT (°C):

Not available

Not available

SOLUBILITY IN WATER:

Insoluble

pH: Not applicable

PERCENT VOLATILE BY VOLUME:

Not available

EVAPORATION RATE: VAPOUR PRESSURE (mmHg):

Not available Not available

VAPOUR DENSITY (air = 1):

Not available

BULK DENSITY:

Not available

SECTION VI: FIRE AND EXPLOSION HAZARD DATA

FLASH POINT:

Not applicable

FLAMMABLE LIMITS:

Not applicable

EXTINGUISHING MEDIA:

Carbon dioxide, dry chemical, foam, in preference to

a water spray.

SPECIAL FIRE FIGHTING

Self-contained breathing apparatus required for fire

PROCEDURES:

fighting personnel. Move containers from fire area if

possible.

UNUSUAL FIRE AND

As with most organic powders, flammable dust

EXPLOSION HAZARDS:

clouds may be formed in air. Avoid creating dust.

Avoid sources of ignition.

SECTION VII: REACTIVITY DATA

STABILITY:

STABLE [XX]

UNSTABLE []

INCOMPATIBILITY

(CONDITIONS TO AVOID):

Avoid contact with strong oxidizers. Avoid wet, damp or humid conditions, extremes of temperature,

and ignition sources.

HAZARDOUS DECOMPOSITION

PRODUCTS:

Oxides of carbon and nitrogen, various hydrocarbons,

and/or hydrogen cyanide upon combustion

HAZARDOUS POLYMERIZATION:

WILL NOT OCCUR [XX] MAY OCCUR []

SECTION VIII: PREVENTATIVE MEASURES

SPECIAL PROTECTION INFORMATION

RESPIRATORY PROTECTION:

Use approved dust mask in absence of adequate

ventilation. Use approved respirators with dust

cartridges if TLV is exceeded.

VENTILATION:

Use in well-ventilated area, or use local exhaust

ventilation, process enclosure or other engineering

PROTECTIVE GLOVES:

controls to maintain dust level below TLV.
Use gloves, if needed, to avoid prolonged or repeated

skin contact.

EYE PROTECTION:

OTHER PROTECTIVE EQUIPMENT

(Specify):

Use safety glasses or goggles.

As necessary to prevent contact. Ensure eyewash

station and emergency shower are available.

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING

Avoid prolonged or repeated breathing of dust and contact with skin. Remove contaminated clothing; launder or dry-clean before reuse. Cleanse skin thoroughly after contact, before breaks and meals and at end of work period. Product is readily removed from skin by washing thoroughly with soap and water. Store in a cool, dry location away from incompatibles. Store in original container.

STEPS TO BE TAKEN IN CASE THE MATERIAL IS SPILLED OR RELEASED

Use appropriate safety equipment. Avoid creating dust clouds. Remove ignition sources. Sweep up or vacuum dry material and flush spill area with water. Collect uncontaminated material for repackaging. Collect contaminated material in approved containers for disposal. This product or its solutions should not be allowed to enter waterways without treatment.

WASTE DISPOSAL METHOD

Dispose in accordance with federal, provincial and local regulations. It is the responsibility of the end-user to determine if material meets the criteria of hazardous waste at the time of disposal. It may be possible to dispose of spills of non-hazardous materials in a landfill; check with local operator.

SECTION IX: PREPARATION

THE INFORMATION CONTAINED HEREIN IS GIVEN IN GOOD FAITH, BUT NO WARRANTY, EXPRESSED OR IMPLIED, IS MADE.

DATE ISSUED:

January 13, 2009

BY:

Product safety committee

SUPERSEDES:

January 3, 2006

PHONE:

780-440-4923

HALLIBURTON

MATERIAL SAFETY DATA SHEET

Product Trade Name:

HOLEPLUG® 3/4

Revision Date:

03-Jan-2008

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Trade Name:

HOLEPLUG® 3/4

Synonyms:

None

Chemical Family:

Mineral

Application:

Fluid Loss Additive

Manufacturer/Supplier

Baroid Fluid Services

Product Service Line of Halliburton

P.O. Box 1675 Houston, TX 77251

Telephone: (281) 871-4000

Emergency Telephone: (281) 575-5000

Prepared By

Chemical Compliance

Telephone: 1-580-251-4335

e-mail: fdunexchem@halliburton.com

2. COMPOSITION/INFORMATION ON INGREDIENTS

SUBSTANCE	CAS Number	PERCENT	ACGIH TLV-TWA	OSHA PEL-TWA
Crystalline silica, cristobalite	14464-46-1	0 - 1%	0.025 mg/m ³	1/2 x <u>10 mg/m³</u> %SiO2 + 2
Crystalline silica, tridymite	15468-32-3	0 - 1%	0.05 mg/m ³	1/2 x <u>10 mg/m³</u> %SiO2 + 2
Crystalline silica, quartz	14808-60-7	1 - 5%	0.025 mg/m ³	10 mg/m³ %SiO2 + 2
Bentonite	1302-78-9	60 - 100%	Not applicable	Not applicable

More restrictive exposure limits may be enforced by some states, agencies, or other authorities.

HAZARDS IDENTIFICATION

Hazard Overview

CAUTION! - ACUTE HEALTH HAZARD

May cause eye and respiratory irritation.

DANGER! - CHRONIC HEALTH HAZARD

Breathing crystalline silica can cause lung disease, including silicosis and lung cancer. Crystalline silica has also been associated with scleroderma and kidney

disease.

This product contains quartz, cristobalite, and/or tridymite which may become airborne without a visible cloud. Avoid breathing dust. Avoid creating dusty conditions. Use only with adequate ventilation to keep exposures below recommended exposure limits. Wear a NIOSH certified, European Standard EN 149, or equivalent respirator when using this product. Review the Material Safety Data Sheet (MSDS) for this product, which has been provided to your employer.

FIRST AID MEASURES

Inhalation

If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation

develops or if breathing becomes difficult.

Skin Wash with soap and water. Get medical attention if irritation persists.

Eyes In case of contact, immediately flush eyes with plenty of water for at least 15 minutes

and get medical attention if irritation persists.

Ingestion Under normal conditions, first aid procedures are not required.

Notes to Physician Treat symptomatically.

FIRE FIGHTING MEASURES

Flash Point/Range (F): Not Determined Flash Point/Range (C): Not Determined Flash Point Method: Not Determined Autoignition Temperature (F): Not Determined Autoignition Temperature (C): Not Determined Flammability Limits in Air - Lower (%): Not Determined Flammability Limits in Air - Upper (%): Not Determined

Fire Extinguishing Media

All standard firefighting media.

Special Exposure Hazards

Not applicable.

Special Protective Equipment for Not applicable.

Fire-Fighters

NFPA Ratings:

Health 0, Flammability 0, Reactivity 0

HMIS Ratings:

Flammability 0, Reactivity 0, Health 0*

ACCIDENTAL RELEASE MEASURES

Personal Precautionary Measures Use appropriate protective equipment. Avoid creating and breathing dust.

Environmental Precautionary

None known.

Measures

Procedure for Cleaning / Absorption

Collect using dustless method and hold for appropriate disposal. Consider possible toxic or fire hazards associated with contaminating substances and use appropriate methods for collection, storage and disposal.

HANDLING AND STORAGE

Handling Precautions This product contains quartz, cristobalite, and/or tridymite which may become

airborne without a visible cloud. Avoid breathing dust. Avoid creating dusty conditions. Use only with adequate ventilation to keep exposure below

recommended exposure limits. Wear a NIOSH certified, European Standard En 149,

or equivalent respirator when using this product. Material is slippery when wet.

Storage Information Use good housekeeping in storage and work areas to prevent accumulation of dust.

Close container when not in use. Do not reuse empty container. Product has a shelf

life of 36 months

EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Controls Use approved industrial ventilation and local exhaust as required to maintain

exposures below applicable exposure limits listed in Section 2.

Wear a NIOSH certified, European Standard EN 149, or equivalent respirator when Respiratory Protection

using this product.

Hand Protection Normal work gloves.

Skin Protection Wear clothing appropriate for the work environment. Dusty clothing should be

2.12

laundered before reuse. Use precautionary measures to avoid creating dust when

removing or laundering clothing.

Eye Protection Wear safety glasses or goggles to protect against exposure.

Other Precautions None known.

PHYSICAL AND CHEMICAL PROPERTIES

Physical State: Solid Color: Tan to Gray Odor: Mild earthy pH: 7.5 Specific Gravity @ 20 C (Water=1):

Density @ 20 C (lbs./gallon): Not Determined

Bulk Density @ 20 C (lbs/ft3): 51-60

Boiling Point/Range (F): Not Determined Boiling Point/Range (C): Not Determined Freezing Point/Range (F): Not Determined Freezing Point/Range (C): Not Determined Vapor Pressure @ 20 C (mmHg): Not Determined Vapor Density (Air=1): Not Determined Percent Volatiles: Not Determined Evaporation Rate (Butyl Acetate=1): Not Determined Solubility in Water (g/100ml): Insoluble

Solubility in Solvents (g/100ml): Not Determined VOCs (lbs./gallon): Not Determined Viscosity, Dynamic @ 20 C (centipoise): Not Determined Viscosity, Kinematic @ 20 C (centistrokes): Not Determined Partition Coefficient/n-Octanol/Water: Not Determined Molecular Weight (g/mole): Not Determined

> HOLEPLUG® 3/4 Page 3 of 7

STABILITY AND REACTIVITY

Stability Data:

Stable

Hazardous Polymerization:

Will Not Occur

Conditions to Avoid

None anticipated

Incompatibility (Materials to

Avoid)

Hydrofluoric acid.

Hazardous Decomposition

Products

Amorphous silica may transform at elevated temperatures to tridymite (870 C) or

cristobalite (1470 C).

Additional Guidelines

Not Applicable

TOXICOLOGICAL INFORMATION

Principle Route of Exposure

Eye or skin contact, inhalation.

Inhalation

Inhaled crystalline silica in the form of quartz or cristobalite from occupational sources is carcinogenic to humans (IARC, Group 1). There is sufficient evidence in experimental animals for the carcinogenicity of tridymite (IARC, Group 2A).

Breathing silica dust may cause irritation of the nose, throat, and respiratory passages. Breathing silica dust may not cause noticeable injury or illness even though permanent lung damage may be occurring. Inhalation of dust may also have serious chronic health effects (See "Chronic Effects/Carcinogenicity" subsection

below).

Skin Contact

May cause mechanical skin irritation.

Eye Contact

May cause eye irritation.

Ingestion

None known

Aggravated Medical Conditions

Individuals with respiratory disease, including but not limited to asthma and bronchitis, or subject to eye irritation, should not be exposed to quartz dust.

Chronic Effects/Carcinogenicity

Silicosis: Excessive inhalation of respirable crystalline silica dust may cause a progressive, disabling, and sometimes-fatal lung disease called silicosis. Symptoms include cough, shortness of breath, wheezing, non-specific chest illness, and reduced pulmonary function. This disease is exacerbated by smoking. Individuals with silicosis are predisposed to develop tuberculosis.

Cancer Status: The International Agency for Research on Cancer (IARC) has determined that crystalline silica inhaled in the form of quartz or cristobalite from occupational sources can cause lung cancer in humans (Group 1 - carcinogenic to humans) and has determined that there is sufficient evidence in experimental animals for the carcinogenicity of tridymite (Group 2A - possible carcinogen to humans). Refer to IARC Monograph 68, Silica, Some Silicates and Organic Fibres (June 1997) in conjunction with the use of these minerals. The National Toxicology Program classifies respirable crystalline silica as "Known to be a human carcinogen". Refer to the 9th Report on Carcinogens (2000). The American Conference of Governmental Industrial Hygienists (ACGIH) classifies crystalline silica, quartz, as a suspected human carcinogen (A2).

There is some evidence that breathing respirable crystalline silica or the disease silicosis is associated with an increased incidence of significant disease endpoints such as scleroderma (an immune system disorder manifested by scarring of the lungs, skin, and other internal organs) and kidney disease.

Other Information

For further information consult "Adverse Effects of Crystalline Silica Exposure" published by the American Thoracic Society Medical Section of the American Lung Association, American Journal of Respiratory and Critical Care Medicine, Volume 155, pages 761-768 (1997).

Toxicity Tests

Oral Toxicity: Not determined

Dermal Toxicity: Not determined

Inhalation Toxicity: Not determined

Primary Irritation Effect: Not determined

Carcinogenicity Refer to IARC Monograph 68, Silica, Some Silicates and Organic Fibres (June

1997).

Genotoxicity:

Not determined

Reproductive /

Developmental Toxicity:

Not determined

12. ECOLOGICAL INFORMATION

Mobility (Water/Soil/Air) Not determined

Persistence/Degradability Not determined

Bio-accumulation Not Determined

Ecotoxicological Information

Acute Fish Toxicity: Not determined Acute Crustaceans Toxicity: Not determined

Acute Algae Toxicity:

Not determined

Chemical Fate Information

Not determined

Other Information

Not applicable

13. **DISPOSAL CONSIDERATIONS**

Disposal Method

Bury in a licensed landfill according to federal, state, and local regulations.

Contaminated Packaging

Follow all applicable national or local regulations.

14. TRANSPORT INFORMATION

Land Transportation

DOT

Not restricted

Canadian TDG

Not restricted

ADR Not restricted

Air Transportation

ICAO/IATA Not restricted

Sea Transportation

IMDG Not restricted

Other Shipping Information

Labels:

None

15. REGULATORY INFORMATION

US Regulations

US TSCA Inventory

All components listed on inventory.

EPA SARA Title III Extremely

Hazardous Substances

Not applicable

EPA SARA (311,312) Hazard

Class

Acute Health Hazard Chronic Health Hazard

EPA SARA (313) Chemicals

This product does not contain a toxic chemical for routine annual "Toxic Chemical

Release Reporting" under Section 313 (40 CFR 372).

EPA CERCLA/Superfund Reportable Spill Quantity Not applicable.

EPA RCRA Hazardous Waste

Classification

If product becomes a waste, it does NOT meet the criteria of a hazardous waste as

defined by the US EPA.

California Proposition 65

The California Proposition 65 regulations apply to this product.

HOLEPLUG® 3/4 Page 6 of 7

MA Right-to-Know Law One or more components listed.

NJ Right-to-Know Law One or more components listed.

PA Right-to-Know Law One or more components listed.

Canadian Regulations

Canadian DSL Inventory All components listed on inventory.

WHMIS Hazard Class D2A Very Toxic Materials

Crystalline silica

16. OTHER INFORMATION

The following sections have been revised since the last issue of this MSDS

Not applicable

Additional Information For additional information on the use of this product, contact your local Halliburton

representative.

For questions about the Material Safety Data Sheet for this or other Halliburton

products, contact Chemical Compliance at 1-580-251-4335.

Disclaimer Statement This information is furnished without warranty, expressed or implied, as to accuracy

or completeness. The information is obtained from various sources including the manufacturer and other third party sources. The information may not be valid under all conditions nor if this material is used in combination with other materials or in any process. Final determination of suitability of any material is the sole responsibility of

the user.

END OF MSDS

MATERIAL SAFETY DATA SHEET

SECTION I: IDENTIFICATION OF PRODUCT

COMPANY:

Diversity Technologies Corp.

DATE:

Dec. 9, 2008

8750-53 Ave.

PHONE:

780-468-4064

Edmonton, AB T6E 5G2

FAX:

780-469-1899

PRODUCT NAME:

LINSEED SOAP

PRODUCT USE:

Lubricant.

CHEMICAL FAMILY:

Not available

CAS#:

Not available

WORKPLACE HAZARDOUS MATERIALS INFORMATION SYSTEM (WHMIS)

WHMIS CLASSIFICATION:

Not WHMIS controlled.

WORKPLACE HAZARD:

Not applicable

TRANSPORTATION OF DANGEROUS GOODS (TDG)

PROPER SHIPPING NAME:

Not regulated under TDG

TDG CLASSIFICATION:

Not applicable Not applicable

UN NUMBER (PIN): PACKING GROUP:

Not applicable

SECTION II: HAZARDOUS INGREDIENTS

INGREDIENT

PERCENT

CAS NUMBER

LD₅₀Oral-Rat

LC50Inhal-Mouse

ACGIH-TLV

No hazardous ingredients available.

SECTION III: HEALTH HAZARDS

ROUTE OF ENTRY:

[] EYE CONTACT [] SKIN [] INHALATION [] INGESTION

EYE CONTACT: SKIN CONTACT: May cause slight irritation. May cause slight irritation.

INGESTION:

No information available. Not considered toxic based on information

available for similar materials.

INHALATION:

Not a likely source of contact during normal use.

CARCINOGENICITY:

No information available.

TERATOGENICITY:

No information available.

Linseed Soap Page 2 of 4

REPRODUCTIVE

TOXICITY:

No information available.

MUTAGENICITY: SYNERGISTIC

No information available.

PRODUCTS:

No information available.

SECTION IV: FIRST AID MEASURES

SKIN CONTACT: Wipe away excess. Remove contaminated clothing and wash affected

area thoroughly with soap and water. If irritation develops or persists,

obtain medical attention.

EYE CONTACT: Immediately flush with gently flowing warm water until material is

removed and irritation ceases. If irritation persists, obtain medical

attention.

INGESTION: If conscious give 1 to 2 glasses of water and induce vomiting; keep

head below hips to prevent aspiration of vomitus. Obtain medical attention. Never give anything by mouth if patient is unconscious,

rapidly losing consciousness or convulsing.

INHALATION: Move to fresh air. Apply oxygen or artificial respiration if required.

If breathing difficulties, or distress, continue obtain medical attention.

SECTION V: PHYSICAL DATA

APPEARANCE AND ODOUR: Brown paste; slight soapy odour

SPECIFIC GRAVITY: Not applicable

BOILING POINT (°C): 100 MELTING POINT (°C): 0

SOLUBILITY IN WATER: Soluble pH: 9.5 – 11.5

PERCENT VOLATILE BY VOLUME: Not applicable EVAPORATION RATE: Not applicable VAPOUR PRESSURE (mmHg): Not applicable VAPOUR DENSITY (air = 1): Not applicable BULK DENSITY Not applicable

SECTION VI: FIRE AND EXPLOSION HAZARD DATA

FLASH POINT: Not flammable FLAMMABLE LIMITS: Not applicable

EXTINGUISHING MEDIA: Use media suitable for packaging and surrounding

materials.

SPECIAL FIRE FIGHTING Self-contained breathing apparatus required for fire

PROCEDURES: fighting personnel.

Diversity Technologies Corp. is the parent company of Canamara-United Supply, Hollimex Products, The Drilling Depot and Westcoast Drilling Supplies.

Linseed Soap Page 3 of 4

UNUSUAL FIRE AND **EXPLOSION HAZARDS:** None known.

SECTION VII: REACTIVITY DATA

STABILITY:

STABLE [XX]

UNSTABLE []

INCOMPATIBILITY

None known.

(CONDITIONS TO AVOID):

CONDITIONS OF REACTIVITY:

None known.

HAZARDOUS DECOMPOSITION

Not determined.

PRODUCTS:

HAZARDOUS POLYMERIZATION:

WILL NOT OCCUR [XX] MAY OCCUR []

SECTION VIII: PREVENTATIVE MEASURES

SPECIAL PROTECTION INFORMATION

RESPIRATORY PROTECTION:

Not applicable.

VENTILATION:

Not applicable.

PROTECTIVE GLOVES:

Personal preference.

EYE PROTECTION:

Safety glasses with side-shields recommended. Wear clothing adequate to protect against exposure.

OTHER PROTECTIVE EQUIPMENT

(Specify):

Ensure eye-wash station and emergency shower are

available.

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING

Wash thoroughly after handling. Avoid contact with eyes, skin or clothing. Launder contaminated clothing before reuse. No specific storage requirements.

STEPS TO BE TAKEN IN CASE THE MATERIAL IS SPILLED OR RELEASED

Use appropriate safety equipment. Scoop up excess material. Collect uncontaminated material for repackaging. Collect contaminated material in approved containers for disposal. Wipe up remaining spill with absorbent compound to prevent slipping hazard.

WASTE DISPOSAL METHOD

Dispose in accordance with federal, provincial and local regulations. This material can be landfilled in most areas; check with local operator. It is the responsibility of the end-user to determine if material meets the criteria of hazardous waste at the time of disposal.

SECTION IX: PREPARATION

THE INFORMATION CONTAINED HEREIN IS GIVEN IN GOOD FAITH, BUT NO WARRANTY, EXPRESSED OR IMPLIED, IS MADE.

DATE ISSUED:

December 9, 2008

BY:

Product safety committee

SUPERSEDES:

December 19, 2005

PHONE:

780-440-4923

HALLIBURTON

SAFETY DATA SHEET (2001/58/EC)

Product Trade Name:

QUIK-GEL GOLDTM

Revision Date:

12-Sep-2007

IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE

COMPANY/UNDERTAKING

Identification of Substances or Preparation

Product Trade Name:

QUIK-GEL GOLD™

Synonyms:

None Mineral

Chemical Family: Application:

Viscosifier

Company Undertaking

Identification

Halliburton Manufacturing Services, Ltd. Deveron Facility, Howemoss Place

Kirkhill Industrial Estate

Dvce

Aberdeen, AB21 0GS United Kingdom

Emergency Phone Number: +44 1224 795277 or +1 281 575 5000

www.halliburton.com

Prepared By

Chemical Compliance

Telephone: 1-580-251-4335

e-mail: fdunexchem@halliburton.com

HAZARDS IDENTIFICATION

Risk Phrases

None

Hazard Overview

CAUTION! - ACUTE HEALTH HAZARD

May cause eye and respiratory irritation.

DANGER! - CHRONIC HEALTH HAZARD

Breathing crystalline silica can cause lung disease, including silicosis and lung cancer. Crystalline silica has also been associated with scleroderma and kidney disease.

This product contains quartz, cristobalite, and/or tridymite which may become airborne without a visible cloud. Avoid breathing dust. Avoid creating dusty conditions. Use only with adequate ventilation to keep exposures below recommended exposure limits. Wear a NIOSH certified, European Standard EN 149, or equivalent respirator when using this product. Review the Material Safety Data Sheet (MSDS) for this product, which has been provided to your employer.

3. COMPOSITION/INFORMATION ON INGREDIENTS

SUBSTANCE	CAS Number	PERCENT	EINECS	UK WEL	Germany MAK/TRK	Netherlands MAC	EEC Classification
Crystalline silica, cristobalite	14464-46-1	0 - 1%	238-455-4	0.1 mg/m ³	0,15 mg/m ³	0,075 mg/m ³	Not applicable
Crystalline silica, tridymite	15468-32-3	0 - 1%	239-487-1	0.1 mg/m ³	Not applicable	0,075 mg/m ³	Not applicable
Crystalline silica, quartz	14808-60-7	1 - 5%	238-878-4	0.1 mg/m ³	0,15 mg/m ³	0,075 mg/m ³	Not applicable
Bentonite	1302-78-9	60 - 100%	215-108-5	10 mg/m ³	Not applicable	Not applicable	Not applicable

More restrictive exposure limits may be enforced by some states, agencies, or other authorities.

4. FIRST AID MEASURES

Inhalation If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation

develops or if breathing becomes difficult.

Skin Wash with soap and water. Get medical attention if irritation persists.

Eyes In case of contact, immediately flush eyes with plenty of water for at least 15 minutes

and get medical attention if irritation persists.

Ingestion Under normal conditions, first aid procedures are not required.

Notes to Physician Treat symptomatically.

5. FIRE FIGHTING MEASURES

Suitable Extinguishing Media All standard fire fighting media

Unsuitable Extinguishing Media None known.

Special Exposure Hazards Not applicable.

Special Protective Equipment for Not applicable.

Fire-Fighters

6. ACCIDENTAL RELEASE MEASURES

Personal Precautionary Measures Use appropriate protective equipment. Avoid creating and breathing dust.

Environmental Precautionary

Measures

None known.

Procedure for Cleaning /

Absorption

Collect using dustless method and hold for appropriate disposal. Consider possible toxic or fire hazards associated with contaminating substances and use appropriate

methods for collection, storage and disposal.

HANDLING AND STORAGE

Handling Precautions This product contains quartz, cristobalite, and/or tridymite which may become

airborne without a visible cloud. Avoid breathing dust. Avoid creating dusty conditions. Use only with adequate ventilation to keep exposure below

recommended exposure limits. Wear a NIOSH certified, European Standard En 149,

or equivalent respirator when using this product. Material is slippery when wet.

Storage Information Do not reuse empty container. Use good housekeeping in storage and work areas to

prevent accumulation of dust. Close container when not in use. Keep from excessive

heat. Product has a shelf life of 12 months

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Controls

Use approved industrial ventilation and local exhaust as required to maintain

exposures below applicable exposure limits listed in Section 2.

Respiratory Protection Wear a NIOSH certified, European Standard EN 149, or equivalent respirator when

using this product.

Hand Protection Normal work gloves.

Skin Protection Wear clothing appropriate for the work environment. Dusty clothing should be

laundered before reuse. Use precautionary measures to avoid creating dust when

removing or laundering clothing.

Eye Protection Wear safety glasses or goggles to protect against exposure.

Other Precautions None known.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State: Powder

Color: Tan

 Odor:
 Mild earthy

 pH:
 8.5-9.5 (3%)

 Specific Gravity @ 20 C (Water=1):
 2.5 - 2.6

Density @ 20 C (kg/l): Not Determined Bulk Density @ 20 C (kg/m³): Not Determined Boiling Point/Range (C): Not Determined Freezing Point/Range (C): Not Determined Pour Point/Range (C): Not Determined Flash Point/Range (C): Not Determined Flash Point Method: Not Determined Autoignition Temperature (C): Not Determined Flammability Limits in Air - Lower (g/m³): Not Determined Flammability Limits in Air - Lower (%): Not Determined Flammability Limits in Air - Upper (g/m³): Not Determined Flammability Limits in Air - Upper (%): Not Determined Vapor Pressure @ 20 C (mmHg): Not Determined Vapor Density (Air=1): Not Determined Percent Volatiles: Not Determined Evaporation Rate (Butyl Acetate=1): Not Determined Solubility in Water (g/100ml): Slightly soluble Solubility in Solvents (g/100ml): Not Determined Not Determined

VOCs (g/l):

Viscosity, Dynamic @ 20 C (centipoise):

Viscosity, Kinematic @ 20 C (centistrokes):

Partition Coefficient/n-Octanol/Water:

Molecular Weight (g/mole):

Decomposition Temperature (C):

Not Determined

Not Determined

Not Determined

10. STABILITY AND REACTIVITY

Stability Data: Stable

Hazardous Polymerization: Will Not Occur

Conditions to Avoid None anticipated

Incompatibility (Materials to Avoid)

Hydrofluoric acid.

Hazardous Decomposition

Products

Amorphous silica may transform at elevated temperatures to tridymite (870 C) or

cristobalite (1470 C).

Additional Guidelines

Not Applicable

11. TOXICOLOGICAL INFORMATION

Principle Route of Exposure

Eye or skin contact, inhalation.

Inhalation

Inhaled crystalline silica in the form of quartz or cristobalite from occupational sources is carcinogenic to humans (IARC, Group 1). There is sufficient evidence in experimental animals for the carcinogenicity of tridymite (IARC, Group 2A).

Breathing silica dust may cause irritation of the nose, throat, and respiratory passages. Breathing silica dust may not cause noticeable injury or illness even though permanent lung damage may be occurring. Inhalation of dust may also have serious chronic health effects (See "Chronic Effects/Carcinogenicity" subsection below).

Skin Contact

May cause mechanical skin irritation.

Eye Contact

May cause eye irritation.

Ingestion

None known

Aggravated Medical Conditions

Individuals with respiratory disease, including but not limited to asthma and bronchitis, or subject to eye irritation, should not be exposed to quartz dust.

Chronic Effects/Carcinogenicity

Silicosis: Excessive inhalation of respirable crystalline silica dust may cause a progressive, disabling, and sometimes-fatal lung disease called silicosis. Symptoms include cough, shortness of breath, wheezing, non-specific chest illness, and reduced pulmonary function. This disease is exacerbated by smoking. Individuals with silicosis are predisposed to develop tuberculosis.

Cancer Status: The International Agency for Research on Cancer (IARC) has determined that crystalline silica inhaled in the form of quartz or cristobalite from occupational sources can cause lung cancer in humans (Group 1 - carcinogenic to humans) and has determined that there is sufficient evidence in experimental animals for the carcinogenicity of tridymite (Group 2A - possible carcinogen to humans). Refer to IARC Monograph 68, Silica, Some Silicates and Organic Fibres (June 1997) in conjunction with the use of these minerals. The National Toxicology Program classifies respirable crystalline silica as "Known to be a human carcinogen". Refer to the 9th Report on Carcinogens (2000). The American Conference of Governmental Industrial Hygienists (ACGIH) classifies crystalline silica, quartz, as a suspected human carcinogen (A2).

There is some evidence that breathing respirable crystalline silica or the disease silicosis is associated with an increased incidence of significant disease endpoints such as scleroderma (an immune system disorder manifested by scarring of the lungs, skin, and other internal organs) and kidney disease.

Other Information

For further information consult "Adverse Effects of Crystalline Silica Exposure" published by the American Thoracic Society Medical Section of the American Lung Association, American Journal of Respiratory and Critical Care Medicine, Volume 155, pages 761-768 (1997).

Toxicity Tests

Oral Toxicity:

Not determined

Dermal Toxicity:

Not determined

Inhalation Toxicity:

Not determined

Primary Irritation Effect:

Not determined

Carcinogenicity

Refer to IARC Monograph 68, Silica, Some Silicates and Organic Fibres (June

1997).

Genotoxicity:

Not determined

Reproductive /

Not determined

Developmental Toxicity:

ECOLOGICAL INFORMATION

Mobility (Water/Soil/Air)

Not determined

Persistence/Degradability

Not determined

Bio-accumulation

Not Determined

Ecotoxicological Information

Acute Fish Toxicity:

TLM96: 10000 ppm (Oncorhynchus mykiss)

Acute Crustaceans Toxicity: Not determined **Acute Algae Toxicity:**

Not determined

Chemical Fate Information

Not determined

Other Information

Not applicable

DISPOSAL CONSIDERATIONS

Disposal Method

Bury in a licensed landfill according to federal, state, and local regulations.

Contaminated Packaging

Follow all applicable national or local regulations.

14. TRANSPORT INFORMATION

Land Transportation

ADR Not restricted

Air Transportation

ICAO/IATA Not restricted

Sea Transportation

IMDG Not restricted

Other Shipping Information

Labels:

None

15. REGULATORY INFORMATION

EC Supply labeling Requirements This product is not subject to the labeling requirements of EC Directives 67/548/EEC

and 88/379/EEC as amended.

Classification Crystalline silica is not classified as a carcinogen in EU Council Directives

67/548/EEC and 88/379/EEC.

Risk Phrases None

Safety Phrases None

EINECS Inventory This product, and all its components, complies with EINECS

Germany, Water Endangering

Classes (WGK)

WGK 0: Generally not water endangering.

16. OTHER INFORMATION

The following sections have been revised since the last issue of this MSDS

Not applicable

Additional Information For additional information on the use of this product, contact your local Halliburton

representative.

For questions about the Material Safety Data Sheet for this or other Halliburton

products, contact Chemical Compliance at 1-580-251-4335.

Disclaimer Statement This information is furnished without warranty, expressed or implied, as to accuracy

or completeness. The information is obtained from various sources including the manufacturer and other third party sources. The information may not be valid under all conditions nor if this material is used in combination with other materials or in any process. Final determination of suitability of any material is the sole responsibility of

the user.

END OF MSDS

HALLIBURTON

MATERIAL SAFETY DATA SHEET

Product Trade Name: SODA ASH

Revision Date: 18-Jul-2007

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE

COMPANY/UNDERTAKING

Statement of Hazardous Nature Hazardous according to criteria of WorkSafe

Manufacturer/Supplier Halliburton Australia Pty. Ltd.

53-55 Bannister Road

Canning Vale WA 6155 Australia

ACN Number: 009 000 775

Telephone Number: 61 (08) 9455 8300 Fax Number: 61 (08) 9455 5300

Product Emergency Telephone

Australia: 08-64244950

Papua New Guinea: 05 1 281 575 5000

NewZealand: 06-7559274

Fire, Police & Ambulance - Emergency Telephone

Australia: 000

Papua New Guinea: 000

New Zealand: 111

Identification of Substances or Preparation

Product Trade Name: SODA ASH Synonyms: None Chemical Family: Carbonate UN Number: None Dangerous Goods Class: None

Subsidiary Risk:NoneHazchem Code:NonePoisons Schedule:NoneApplication:Buffer

Prepared By Chemical Compliance

Telephone: 1-580-251-4335

e-mail: fdunexchem@halliburton.com

2. COMPOSITION/INFORMATION ON INGREDIENTS

SUBSTANCE	CAS Number	PERCENT	Australia NOHSC	ACGIH TLV-TWA
Sodium carbonate	497-19-8	60 - 100%	Not applicable	Not applicable

Total to 100%

HAZARDS IDENTIFICATION

Hazard Overview May cause eye, skin, and respiratory irritation.

Hazard Ratings

Flammability: 0 Toxicity: 1 **Body Contact:** 2 Reactivity: 0 Chronic: 0

Scale: Min/Nil=0 Low=1 Moderate=2 High=3 Extreme=4

FIRST AID MEASURES

Inhalation If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation

develops or if breathing becomes difficult.

Skin Wash with soap and water. Get medical attention if irritation persists.

In case of contact, immediately flush eyes with plenty of water for at least 15 minutes Eyes

and get medical attention if irritation persists.

Ingestion Do not induce vomiting. Slowly dilute with 1-2 glasses of water or milk and seek

medical attention. Never give anything by mouth to an unconscious person.

Notes to Physician Not Applicable

FIRE FIGHTING MEASURES

Suitable Extinguishing Media Water fog, carbon dioxide, foam, dry chemical.

Unsuitable Extinguishing Media None known.

Special Exposure Hazards Decomposition in fire may produce toxic gases.

Fire-Fighters

Special Protective Equipment for Full protective clothing and approved self-contained breathing apparatus required for

fire fighting personnel.

ACCIDENTAL RELEASE MEASURES

Personal Precautionary Measures Use appropriate protective equipment. Avoid creating and breathing dust.

Environmental Precautionary

Measures

Prevent from entering sewers, waterways, or low areas.

Procedure for Cleaning /

Absorption

Scoop up and remove.

HANDLING AND STORAGE

Handling Precautions Avoid contact with eyes, skin, or clothing. Avoid creating or inhaling dust.

Storage Information Store away from acids. Store in a cool, dry location. Product has a shelf life of 36

months.

EXPOSURE CONTROLS/PERSONAL PROTECTION

Use in a well ventilated area. Localized ventilation should be used to control dust **Engineering Controls**

Not Determined

levels.

Dust/mist respirator. (95%) Respiratory Protection

Hand Protection Normal work gloves.

Skin Protection Normal work coveralls.

Eye Protection Dust proof goggles.

Other Precautions Eyewash fountains and safety showers must be easily accessible.

PHYSICAL AND CHEMICAL PROPERTIES

Physical State: Powder

Color: White Odor: Odorless pH: 11.5 Specific Gravity @ 20 C (Water=1): 2.5 Density @ 20 C (kg/l):

Bulk Density @ 20 C (kg/m³): Not Determined Boiling Point/Range (C): Not Determined Freezing Point/Range (C): Not Determined Pour Point/Range (C): Not Determined Flash Point/Range (C): Not Determined Flash Point Method: Not Determined Autoignition Temperature (C): Not Determined Flammability Limits in Air - Lower (g/m³): Not Determined Flammability Limits in Air - Lower (%): Not Determined Flammability Limits in Air - Upper (g/m³): Not Determined Flammability Limits in Air - Upper (%): Not Determined Vapor Pressure @ 20 C (mmHg): Not Determined Vapor Density (Air=1): Not Determined **Percent Volatiles:** Not Determined Evaporation Rate (Butyl Acetate=1): Not Determined Solubility in Water (g/100ml): Partially soluble Solubility in Solvents (g/100ml): Not Determined VOCs (q/I): Not Determined Viscosity, Dynamic @ 20 C (centipoise): Not Determined Viscosity, Kinematic @ 20 C (centistrokes): Not Determined Partition Coefficient/n-Octanol/Water: Not Determined

Molecular Weight (g/mole): 105.99

Decomposition Temperature (C): Not Determined

STABILITY AND REACTIVITY

Stability Data: Stable

Hazardous Polymerization: Will Not Occur

Conditions to Avoid None anticipated

Incompatibility (Materials to

Avoid)

Strong acids.

Hazardous Decomposition

Carbon monoxide and carbon dioxide.

Products

Additional Guidelines

Not Applicable

11. TOXICOLOGICAL INFORMATION

Principle Route of Exposure Eye or skin contact, inhalation.

Inhalation May cause respiratory irritation.

Skin Contact Prolonged or repeated contact may cause skin irritation.

Eye Contact May cause eye irritation.

Ingestion Irritation of the mouth, throat, and stomach.

Aggravated Medical Conditions None known.

Chronic Effects/Carcinogenicity No data available to indicate product or components present at greater than 1% are

chronic health hazards.

Other Information None known.

Toxicity Tests

Oral Toxicity: LD50: 4220 mg/kg (Rat)

Dermal Toxicity: Not determined

Inhalation Toxicity: Not determined

Primary Irritation Effect: Not determined

Carcinogenicity Not determined

Genotoxicity: Not determined

Reproductive / Not determined

Developmental Toxicity:

12. ECOLOGICAL INFORMATION

Mobility (Water/Soil/Air) Not determined

Persistence/Degradability Not applicable

Bio-accumulation Not Determined

Ecotoxicological Information

Acute Fish Toxicity: TLM24: 385 mg/l (Lepomis macrochirus)

Acute Crustaceans Toxicity: Not determined Acute Algae Toxicity: Not determined

Chemical Fate Information Not determined

Other Information Not applicable

13. DISPOSAL CONSIDERATIONS

Disposal MethodBury in a licensed landfill according to federal, state, and local regulations.

Contaminated Packaging Follow all applicable national or local regulations.

SODA ASH Page 4 of 6

14. TRANSPORT INFORMATION

Land Transportation

ADR Not restricted

Air Transportation

ICAO/IATA Not restricted

Sea Transportation

IMDG Not restricted

Other Shipping Information

EPG:

Not determined

Labels:

Not determined

abels: None

15. REGULATORY INFORMATION

Chemical Inventories

Australian AICS Inventory

US TSCA Inventory EINECS Inventory

Not Determined

All components listed on inventory.

This product, and all its components, complies with EINECS

Classification Xi - Irritant.

Risk Phrases R36 Irritating to eyes.

Safety Phrases S2 Keep out of reach of children.

S22 Do not breathe dust.

S26 In case of contact with eyes, rinse immediately with plenty of water and seek

medical advice.

16. OTHER INFORMATION

The following sections have been revised since the last issue of this MSDS

Not applicable

Contact

Australian Poisons Information Centre

24 Hour Service:

- 13 11 26

Police or Fire Brigade: - 000 (exchange):

- 1100

New Zealand Poisons Information System

Deunedin: -(03) 479 1200 (Normal Hours)

-(03) 474 0999 (Emergency)

Additional Information

For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Material Safety Data Sheet for this or other Halliburton products, contact Chemical Compliance at 1-580-251-4335.

Disclaimer Statement

This information is furnished without warranty, expressed or implied, as to accuracy or completeness. The information is obtained from various sources including the manufacturer and other third party sources. The information may not be valid under all conditions nor if this material is used in combination with other materials or in any process. Final determination of suitability of any material is the sole responsibility of the user.

END OF MSDS

HEALTH

FLAMMABILITY

Safety Glasses, Gloves

and Dust Respirator

ERSONAL PROTECTION



CEMENT & CONCRETE PRODUCTS"

Cements

MATERIAL SAFETY DATA SHEET (Complies with OSHA 29 CFR 1910.1200)

SECTION I: PRODUCT IDENTIFICATION

The QUIKRETE® Companies

Emergency Telephone Number

One Securities Centre

(770) 216-9580

3490 Piedmont Road, Suite 1300 Atlanta, GA 30329

Information Telephone Number

(770) 216-9580

MSDS K1

Revision: Feb-07

Code #

QUIKRETE® Product Name
QUIKRETE® PORTLAND CEMENT

1124

PORTLAND/POZZOLAN CEMENT

1118-35

PRODUCT USE: HYDRAULIC CEMENTS FOR GENERAL CONSTRUCTION AND REPAIR

SECTION II - HAZARD IDENTIFICATION

Route(s) of Entry: Inhalation, Skin, Ingestion

Acute Exposure: Product becomes alkaline when exposed to moisture. Exposure can dry the skin, cause alkali burns and affect the mucous membranes. Dust can irritate the eyes and upper respiratory system. Toxic effects noted in animals include, for acute exposures, alveolar damage with pulmonary edema.

Chronic Exposure: Dust can cause inflammation of the lining tissue of the interior of the nose and inflammation of the cornea. Hypersensitive individuals may develop an allergic dermatitis.

Carcinogenicity: Since Portland cement and blended cements are manufactured from raw materials mined from the earth (limestone, marl, sand, shale, etc.) and process heat is provided by burning fossil fuels, trace, but detectable, amounts of naturally occurring, and possibly harmful, elements may be found during chemical analysis. Under ASTM standards, Portland cement may contain 0.75 % insoluble residue. A fraction of these residues may be free crystalline silica. Respirable crystalline silica (quartz) can cause silicosis, a fibrosis (scarring) of the lungs and possibly cancer. There is evidence that exposure to respirable silica or the disease silicosis is associated with an increased incidence of Scleroderma, tuberculosis and kidney disorders.

Carcinogenicity Listings:

NTP:

Known carcinogen

OSHA:

Not listed as a carcinogen

IARC Monographs:

Group 1 Carcinogen



California Proposition 65: Known carcinogen

NTP: The National Toxicology Program, in its "Ninth Report on Carcinogens" (released May 15, 2000) concluded that "Respirable crystalline silica (RCS), primarily quartz dusts occurring in industrial and occupational settings, is *known to be a human carcinogen*, based on sufficient evidence of carcinogenicity from studies in humans indicating a causal relationship between exposure to RCS and increased lung cancer rates in workers exposed to crystalline silica dust (reviewed in IAC, 1997; Brown *et al.*, 1997; Hind *et al.*, 1997)

<u>IARC:</u> The International Agency for Research on Cancer ("IARC") concluded that there was "sufficient evidence in humans for the carcinogenicity of crystalline silica in the forms of quartz or cristobalite from occupational sources", and that there is "sufficient evidence in experimental animals for the carcinogenicity of quartz or cristobalite." The overall IARC evaluation was that "crystalline silica inhaled in the form of quartz or cristobalite from occupational sources is carcinogenic to humans (Group 1)." The IARC evaluation noted that "carcinogenicity was not detected in all industrial circumstances or studies. Carcinogenicity may be dependent on inherent characteristics of the crystalline silica or on external factors affecting its biological activity or distribution of its polymorphs." For further information on the IARC evaluation, see <u>IARC Monographs on the Evaluation of carcinogenic Risks to Humans</u>, Volume 68, "Silica, Some Silicates." (1997)

Signs and Symptoms of Exposure: Symptoms of excessive exposure to the dust include shortness of breath and reduced pulmonary function. Excessive exposure to skin and eyes especially when mixed with water can cause caustic burns as severe as third degree.

Medical Conditions Generally Aggravated by Exposure: Individuals with sensitive skin and with pulmonary and/or respiratory disease, including, but not limited to, asthma and bronchitis, or subject to eye irritation, should be precluded from exposure. Exposure to crystalline silica or the disease silicosis is associated with increased incidence of scleroderma, Tuberculosis and possibly increased incidence of kidney lesions.

Chronic Exposure: Dust can cause inflammation of the lining tissue of the interior of the nose and inflammation of the cornea. Hypersensitive individuals may develop an allergic dermatitis. (May contain trace (<0.05 %) amounts of chromium salts or compounds including hexavalent chromium, or other metals found to be hazardous or toxic in some chemical forms. These metals are mostly present as trace substitutions within the principal minerals)

Medical Conditions Generally Aggravated by Exposure: Individuals with sensitive skin and with pulmonary and/or respiratory disease, including, but not limited to, asthma and bronchitis, or subject to eye irritation, should be precluded from exposure.

SECTION III - HAZARDOUS INGREDIENTS/IDENTITY INFORMATION

5

Hazardous Components CAS No.

PEL (OSHA)

TLV (ACGIH)

,

 mg/M^3 mg/M^3

Portland Cement May contain:

65997-15-1

5



Silica Sand, crystalline	14808-60-7	10	0.05 (respirable)
		%SiO₂+2	
Pulverized Limestone	01317-65-3	5	5
Fly Ash	68131-74-8	5	5
Gypsum	10101-41-4	5	5
Lime	01305-62-0	5	5

Although these products contain no intentionally added Silica, they may contain small amounts of silica occurring as natural impurities in the other raw materials.

Other Limits: National Institute for Occupational Safety and Health (NIOSH). Recommended standard maximum permissible concentration=0.05 mg/M³ (respirable free silica) as determined by a full-shift sample up to 10-hour working day, 40-hour work week. See NIOSH Criteria for a Recommended Standard Occupational Exposure to Crystalline Silica.

SECTION IV - First Aid Measures

Eyes: Immediately flush eye thoroughly with water. Continue flushing eye for at least 15 minutes, including under lids, to remove all particles. Call physician immediately.

Skin: Wash skin with cool water and pH-neutral soap or a mild detergent. Seek medical treatment if irritation or inflammation develops or persists. Seek immediate medical treatment in the event of burns.

Inhalation: Remove person to fresh air. If breathing is difficult, administer oxygen. If not breathing, give artificial respiration. Seek medical help if coughing and other symptoms do not subside. Inhalations of large amounts of Portland cement require immediate medical attention.

Ingestion: Do not induce vomiting. If conscious, have the victim drink plenty of water and call a physician immediately.

SECTION V - FIRE AND EXPLOSION HAZARD DATA

Flammability: Noncombustible and not explosive.

Auto-ignition Temperature: Not Applicable

Flash Points: Not Applicable

SECTION VI - ACCIDENTAL RELEASE MEASURES

If spilled, use dustless methods (vacuum) and place into covered container for disposal (if not contaminated or wet). Use adequate ventilation to keep exposure to airborne contaminants below the exposure limit.

SECTION VII - PRECAUTIONS FOR SAFE HANDLING AND STORAGE

Do not allow water to contact the product until time of use. DO NOT BREATHE DUST. In dusty environments, the use of an OSHA, MSHA or NIOSH approved respirator and tight fitting goggles is recommended.



SECTION VIII - EXPOSURE CONTROL MEASURES

Engineering Controls: Local exhaust can be used, if necessary, to control airborne dust levels.

Personal Protection: The use of barrier creams or impervious gloves, boots and clothing to protect the skin from contact is recommended. Following work, workers should shower with soap and water. Precautions must be observed because burns occur with little warning -- little heat is sensed.

WARN EMPLOYEES AND/OR CUSTOMERS OF THE HAZARDS AND REQUIRED OSHA PRECAUTIONS ASSOCIATED WITH THE USE OF THIS PRODUCT.

Exposure Limits: Consult local authorities for acceptable exposure limits

SECTION IX - PHYSICAL/CHEMICAL CHARACTERISTICS

Appearance: Gray to gray-brown colored powder. Some products available in white and other

colors.

Specific Gravity: 2.6 to 3.15 Melting Point: >2700°F

Boiling Point:>2700°FVapor Pressure:Not ApplicableVapor Density:Not ApplicableEvaporation Rate:Not ApplicableSolubility in Water:Odor:Not Applicable

SECTION X - REACTIVITY DATA

Stability: Stable.

Incompatibility (Materials to Avoid): Material when mixed with water will react with Aluminum and

other alkali and alkaline earth elements liberating hydrogen gas.

Hazardous Decomposition or By-products: None

Hazardous Polymerization: Will Not Occur.

Condition to Avoid: Keep dry until used to preserve product utility.

SECTION XI - TOXICOLOGICAL INFORMATION

Routes of Entry: Inhalation, Ingestion

Toxicity to Animals:

LD50: Not Available LC50: Not Available

Chronic Effects on Humans: Conditions aggravated by exposure include eye disease, skin

disorders and Chronic Respiratory conditions.

Special Remarks on Toxicity: Not Available

SECTION XII - ECOLOGICAL INFORMATION

Ecotoxicity: Not Available



BOD5 and COD: Not Available

Products of Biodegradation: Not available

Toxicity of the Products of Biodegradation: Not available

Special Remarks on the Products of Biodegradation: Not available

SECTION XIII - DISPOSAL CONSIDERATIONS

Waste Disposal Method: The packaging and material may be land filled; however, material should be covered to minimize generation of airborne dust. This product is <u>not</u> classified as a hazardous waste under the authority of the RCRA (40CFR 261) or CERCLA (40CFR 117&302).

SECTION XIV - TRANSPORT INFORMATION

DOT/UN Shipping Name: Non-regulated DOT Hazard Class: Non-regulated Shipping Name: Non-regulated

Non-Hazardous under U.S. DOT and TDG Regulations

SECTION XV - OTHER REGULATORY INFORMATION

US OSHA 29CFR 1910.1200: Considered hazardous under this regulation and should be included in the employers hazard communication program

SARA (Title III) Sections 311 & 312: Qualifies as a hazardous substance with delayed health effects

SARA (Title III) Section 313: Not subject to reporting requirements TSCA (May 1997): All components are on the TSCA inventory list

Federal Hazardous Substances Act: Is a hazardous substance subject to statues promulgated under the subject act

Canadian Environmental Protection Act: Not listed

Canadian WHMIS Classification: Considered to be a hazardous material under the Hazardous Products Act as defined by the Controlled Products Regulations (Class D2A, E- Corrosive Material) and subject to the requirements of Health Canada's Workplace Hazardous Material Information (WHMIS). This product has been classified according to the hazard criteria of the Controlled Products Regulation (CPR). This document complies with the WHMIS requirements of the Hazardous Products Act (HPA) and the CPR.

SECTION XVI - OTHER INFORMATION

HMIS-III: Health - 0 = No significant health risk

1 = Irritation or minor reversible injury possible

2 = Temporary or minor injury possible

3 = Major injury possible unless prompt action is taken

4 = Life threatening, major or permanent damage possible

Flammability- 0 = Material will not burn

1 = Material must be preheated before ignition will occur



2 = Material must be exposed to high temperatures before ignition

3 = Material capable of ignition under normal temperatures

4 = Flammable gases or very volatile liquids; may ignite spontaneously

Physical Hazard-

0 = Material is normally stable, even under fire conditions

1 = Material normally stable but may become unstable at high temps2 = Materials that are unstable and may undergo react at room temp

3 = Materials that may form explosive mixtures with water

4 = Materials that are readily capable of explosive water reaction

Abbreviations:

ACGIH American Conference of Government Industrial Hygienists

CAS Chemical Abstract Service

CERCLA Comprehensive Environmental Response, Compensation & Liability Act

CFR Code of Federal Regulations

CPR Controlled Products Regulations (Canada)

DOT Department of Transportation
IARC International Agency for Research
MSHA Mine Safety and Health Administration

NIOSH National Institute for Occupational Safety and Health

NTP National Toxicity Program

OSHA Occupational Safety and Health Administration

PEL Permissible Exposure Limit

RCRA Resource Conservation and Recovery Act

SARA Superfund Amendments and Reauthorization Act

TLV Threshold Limit Value
TWA Time-weighted Average

WHMIS Workplace Hazardous Material Information System

Revision #07-01, supersedes all previous revisions

Created: 10/25/2006

Last Updated: February 6, 2007

NOTE: The information and recommendations contained herein are based upon data believed to be correct. However, no guarantee or warranty of any kind, express or implied, is made with respect to the information contained herein. We accept no responsibility and disclaim all liability for any harmful effects which may be caused by exposure to silica contained in our products.