



Tyrone Operations  
P.O. Box 571  
Tyrone, NM 88065

September 13, 2021

**Certified Mail #9171999991703579962785**  
**Return Receipt Requested**

Mr. Kurt Vollbrecht, Manager  
New Mexico Environment Department  
Groundwater Quality Bureau  
Mining Environmental Compliance Section  
P.O. Box 5469  
Santa Fe, NM 87502

**Certified Mail #9171999991703579962792**  
**Return Receipt Requested**

Mr. David Ohori  
Energy, Minerals & Natural Resources Dept  
Mining and Minerals Division  
Mining Act Reclamation Program  
1220 South St. Francis Drive  
Santa Fe, NM 87505

Dear Messrs. Vollbrecht and Ohori:

**Re: Freeport-McMoRan Tyrone Inc., Emma Expansion Project – Selection  
of Mine Configuration for Closure Planning (General Cost Analysis)**

On August 30, 2021, Freeport-McMoRan Tyrone Inc. (Tyrone) and Golder Associates Inc. presented the referenced information to the New Mexico Environment Department (NMED) and Mining and Minerals Division (MMD). During the meeting NMED and MMD requested the information be submitted formally for review and approval.

This letter transmits the results of the evaluation completed by Golder Associates, Inc. Tyrone is in the process of permitting the proposed Emma Expansion Project of the Tyrone Mine, a new unit to an existing mine. As part of this permitting process, Tyrone is developing a Closure/Closeout Plan (CCP) for the Emma Expansion Project. As part of the New Mexico Agencies' CCP process, Tyrone is required to base their financial assurance reclamation cost estimate (RCE) upon the mine configuration in the year with the highest reclamation cost for the upcoming 5-year mine plan period. The attached technical memorandum summarizes the approach, process, and results of this evaluation.

Should you have questions or comments regarding this report, please contact Ms. Mandy Lilla at (575) 912-5388.

Sincerely,

Thomas L Shelley  
Environmental Manager  
Environmental Services

TLS  
Attachments  
20210913-101

## TECHNICAL MEMORANDUM

**DATE** September 13, 2021

**Project No.** 21476949

**TO** Mandy Lilla - Senior Engineer  
Freeport-McMoRan Tyrone, Inc.

**CC**

**FROM** Todd Stein, PG

**EMAIL** [tstein@golder.com](mailto:tstein@golder.com)

### EMMA EXPANSION PROJECT – SELECTION OF MINE CONFIGURATION FOR CLOSURE PLANNING (GENERAL COST ANALYSIS)

## 1.0 INTRODUCTION

Freeport-McMoRan Tyrone, Inc. (Tyrone) is in the process of permitting the proposed Emma Expansion Project (Emma) of the Tyrone Mine as a new unit of an existing mine. As part of this permitting process, Tyrone is developing a Closure/Closeout Plan (CCP) for the Emma. As part of the New Mexico Agencies<sup>1</sup> CCP process, Tyrone is required to base their CCP and financial assurance reclamation cost estimate (RCE) upon the mine configuration with the highest reclamation cost for the upcoming 5-year mine plan period. This technical memorandum summarizes the approach, process, and results of the selection of the mine configuration expected to require the highest reclamation cost as completed by Golder Associates, Inc. (Golder).

## 2.0 APPROACH

Highest reclamation cost year calculations are typically only based on the earthwork RCE since water management/water treatment is typically a consistent cost irrespective of the closure year in a 5-year period. For Emma, groundwater will first be encountered in year 5. This will require additional water management that is unique compared to the first four years of mining at Emma when groundwater is not present. We are taking this into consideration in our final assessment of the highest reclamation cost year following our initial assessment of the relative reclamation costs for each of the 5 years. Rather than run a full RCE for each year of the 5-year mine plan, a screening method is used to determine the highest reclamation cost year. This method has been accepted historically by state agencies. The screening method applies a weighting factor (relative cost index value; RCIV) to the reclamation area acreages for each year of the 5-year mine plan in calculation of the reclamation cost index. Reclamation cost indexes for each mine plan year are then compared to determine the highest reclamation cost year.

The RCIV method is effective in calculating the highest reclamation cost year because it gives more weight to areas that require more effort to close. Reclamation areas considered typically include:

- Flat areas & roads

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<sup>1</sup> New Mexico Environmental Department, Ground Water Quality Bureau, Mining Environmental Compliance Section, and New Mexico Mining and Minerals Division, Mining Act Reclamation Program

- Tops of stockpiles
- Roads
- Sloped areas constructed near reclamation grades
  - Stockpiles constructed at 3:1 to 3.5:1 overall outslope grade
- Steeply sloped areas
  - Angle of repose stockpile outsoles
  - Large cut embankments

The RCIV values for each facility are estimated based on previous RCE closure costs at the Tyrone and Little Rock mines for each reclamation area type. Table 1 shows typical, historical RCIV ranges and those utilized for the Tyrone and Little Rock mine RCEs.

**Table 1: Relative Cost Index Values Applied for Emma**

Area	Historical RCIV Ranges	EMMA 2021 RCIV	Applicable EMMA Facility
Flat Areas & Roads	0.2 to 0.5	0.4	Accessible flat areas and haul roads in the pit, EMW and 6HW Waste Stockpile top surfaces, haul roads
Reclamation Grade Slopes	0.4 to 0.9	0.7	NA
Steep Slopes	1 to 2	1	EMW and 6HW Waste Stockpile outsoles
Pit Lake	0	0	NA

Note: NA – not applicable for Emma

### 3.0 CALCULATIONS AND RESULTS

The first step in determining the highest reclamation cost year was to complete mine plans for each of the 5 subsequent mining years. These 5 mine plans were then used to determine reclamation acreages for each reclamation area type for the respective mining year. Mine plans and reclamation areas for Emma (years 2022-2026) are attached as Figures 1 through 5. It is assumed that surface water and groundwater that accumulates at the bottom of the pit under the year 5 mine plan will be pumped from the pit sump and conveyed to Tyrone's process water management system. For the purpose of this evaluation, it is assumed that a pit lake is not allowed to form during operations, nor in mine plan year 5 after groundwater is intercepted.

Reclamation acreages as shown in Table 2 were totaled, and weighted totals were calculated following Equation 1.

## Equation 1: Weighted Total

$Weighted\ Total = Flat\ Area\ (ac) \times Flat\ Area\ (RCI)$

$+ Reclamation\ Grade\ Slopes\ (ac) \times Reclamation\ Grade\ Slopes\ (RCI)$

$+ Steep\ Slope\ (ac) \times Steep\ Slope\ (RCI) + Pit\ Lake\ (ac) \times Pit\ Lake\ (RCI)$

The reclamation cost index for each mine plan year was then calculated following Equation 2.

## Equation 2: Reclamation Cost Index

$Reclamation\ Cost\ Index = Weighted\ Total / 1,000$

**Table 2: Highest Reclamation Cost Year Calculation Results**

Year	Flat Area (ac)	Reclamation Grade Slopes (ac)	Steep Slopes (ac)	Pit Lake (ac)	Total Reclamation Area (ac)	Weighted Total	Reclamation Cost Index
RCIV	0.4	0.7	1	0	---	---	---
2022	126.3	0	0.0	0	126.3	50.5	0.0505
2023	128.4	0	14.7	0	143.1	66.1	0.0661
2024	140.6	0	19.7	0	160.3	75.9	0.0759
2025	116.2	0	54.4	0	170.6	100.9	0.1009
2026	115.2	0	60.6	0	175.8	106.7	0.1067

## 4.0 DISCUSSION AND CONCLUSIONS

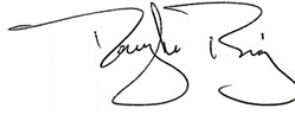
As shown in Table 2 and on Figure 6, mine plan year 5 (2026) had the highest reclamation cost index and was therefore determined to be the highest reclamation cost year. Since mine plan year 5 also had the largest total reclamation area (175.8 acres) and the largest area of steep slopes (60.6 acres) which have been determined in earlier RCEs to have the highest relative reclamation costs, it would be expected that mine plan year 5 would be the highest reclamation cost year. An additional cost factor exclusive to mine plan year 5 that is not included in the above analysis is that groundwater will first be encountered during this year and will continue to be managed from this point forward. Therefore, water management costs become more complex beginning in mine plan year 5 for this and other reasons. Given all of these factors, it is clear that mine plan year 5 is the year with the highest reclamation cost and the mine configuration selected for closure/closeout planning.



**Golder Associates Inc.**



Todd Stein  
*Project Manager / Senior Hydrologist*



Doug Romig  
*Associate / Senior Scientist*

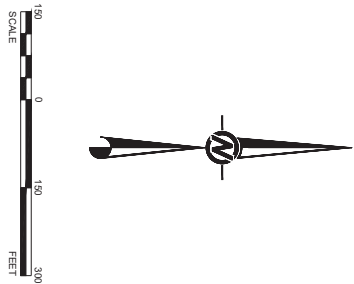
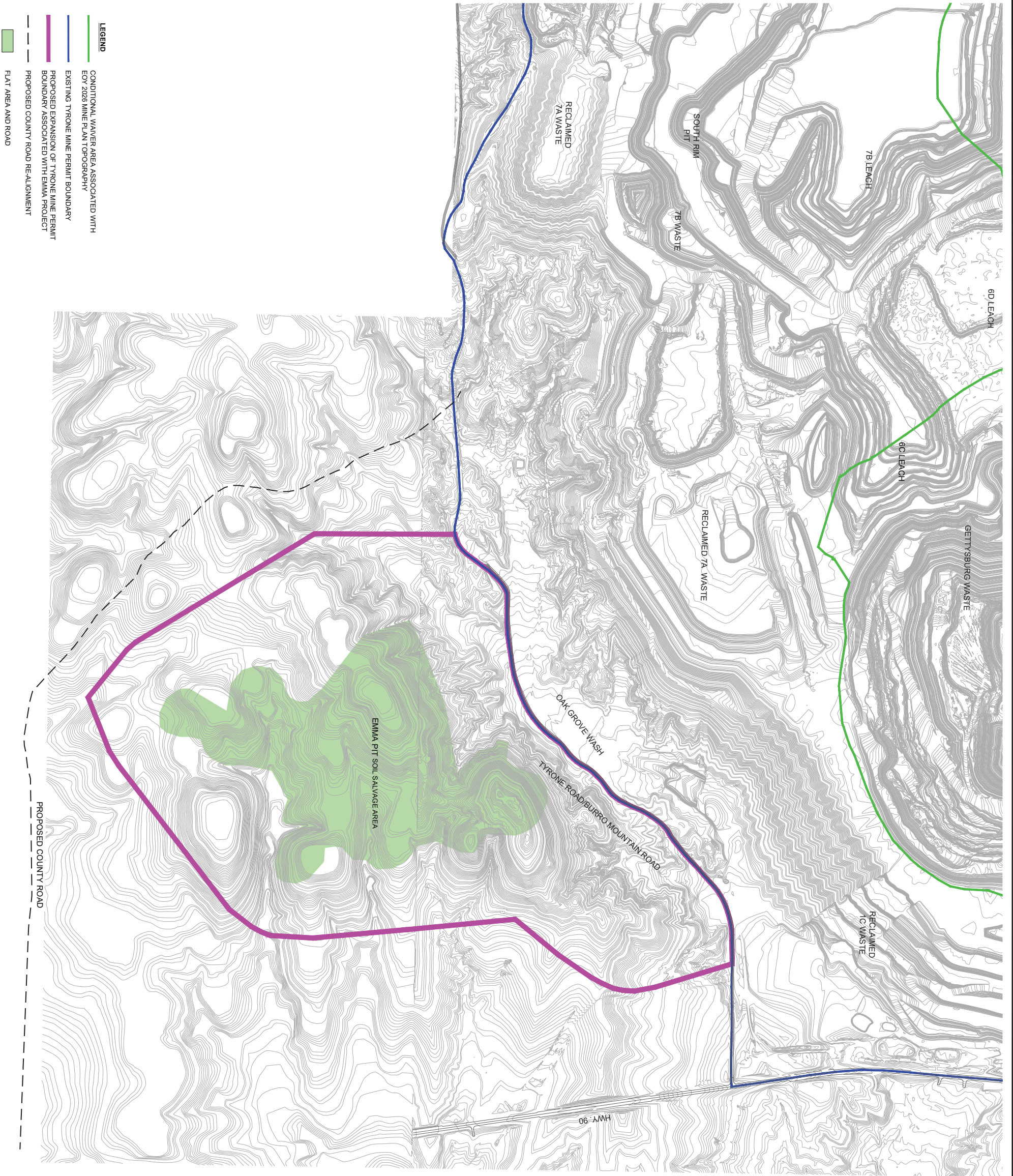
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Attachments: Figures

[https://golderassociates.sharepoint.com/sites/149301/project files/6 deliverables/001-tm-emma\\_permit\\_revision/rev0/21476949-001-tm-rev0-emma\\_highest\\_liability\\_tm-13sept2021.docx](https://golderassociates.sharepoint.com/sites/149301/project%20files/6%20deliverables/001-tm-emma_permit_revision/rev0/21476949-001-tm-rev0-emma_highest_liability_tm-13sept2021.docx)

## Figures





REV.

of

FIGURE 1

PROJECT

EMMA EXPANSION PROJECT

TITLE

YEAR 1 MINE PLAN CLOSURE AREAS


PROJECT NO.

21-476949

CLIENT

FREEPORT-MCMORAN TYRONE INC.

CONSULTANT

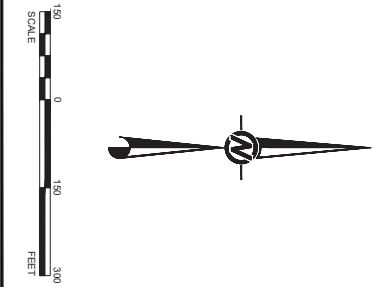
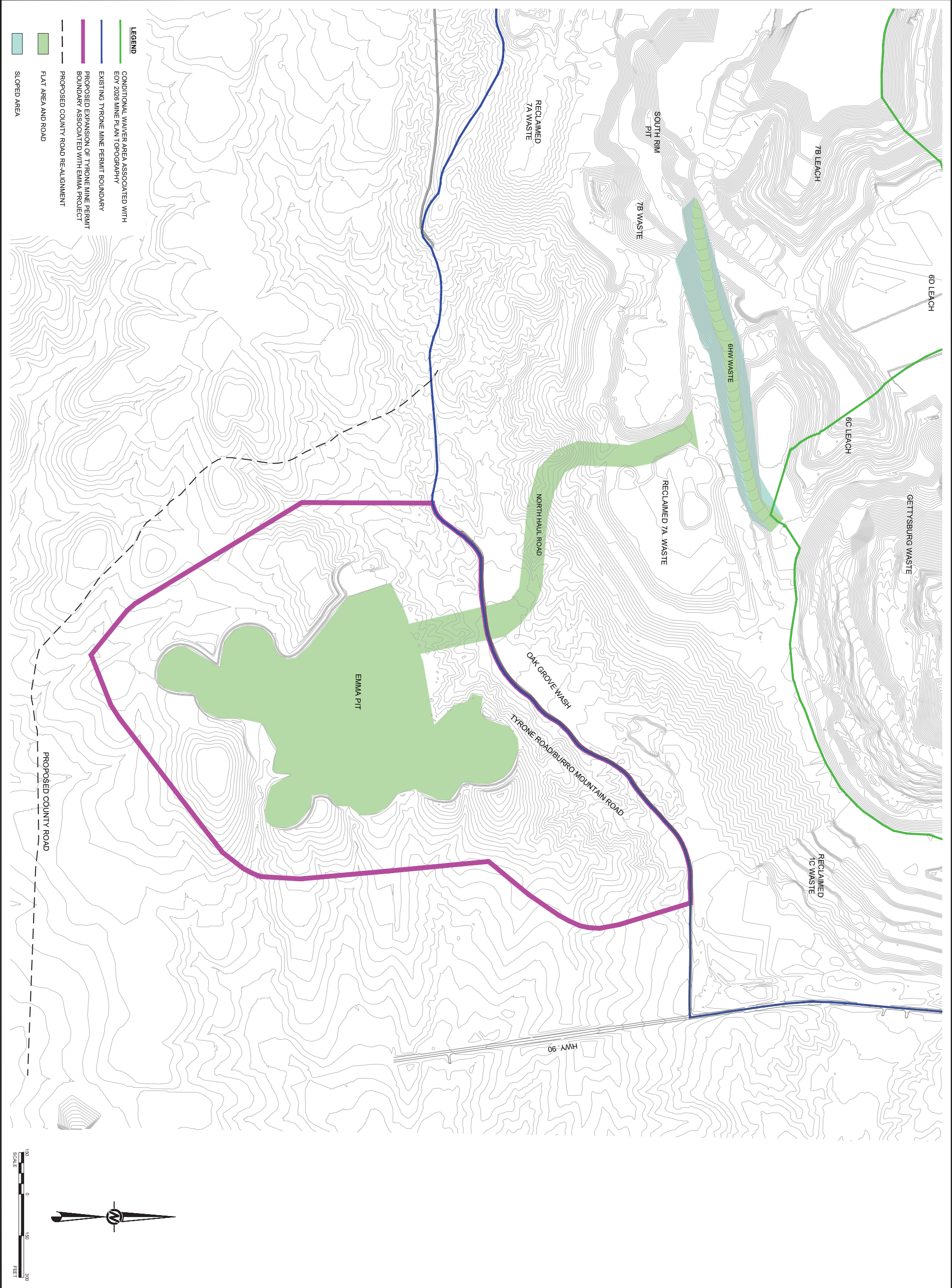
 **GOLDER**  
MEMBER OF WSP


GOLDER ASSOCIATES  
2108 WEST LABURNUM AVENUE  
SUITE 200  
RICHMOND, VA 23227  
(804) 358-7900  
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SEAL

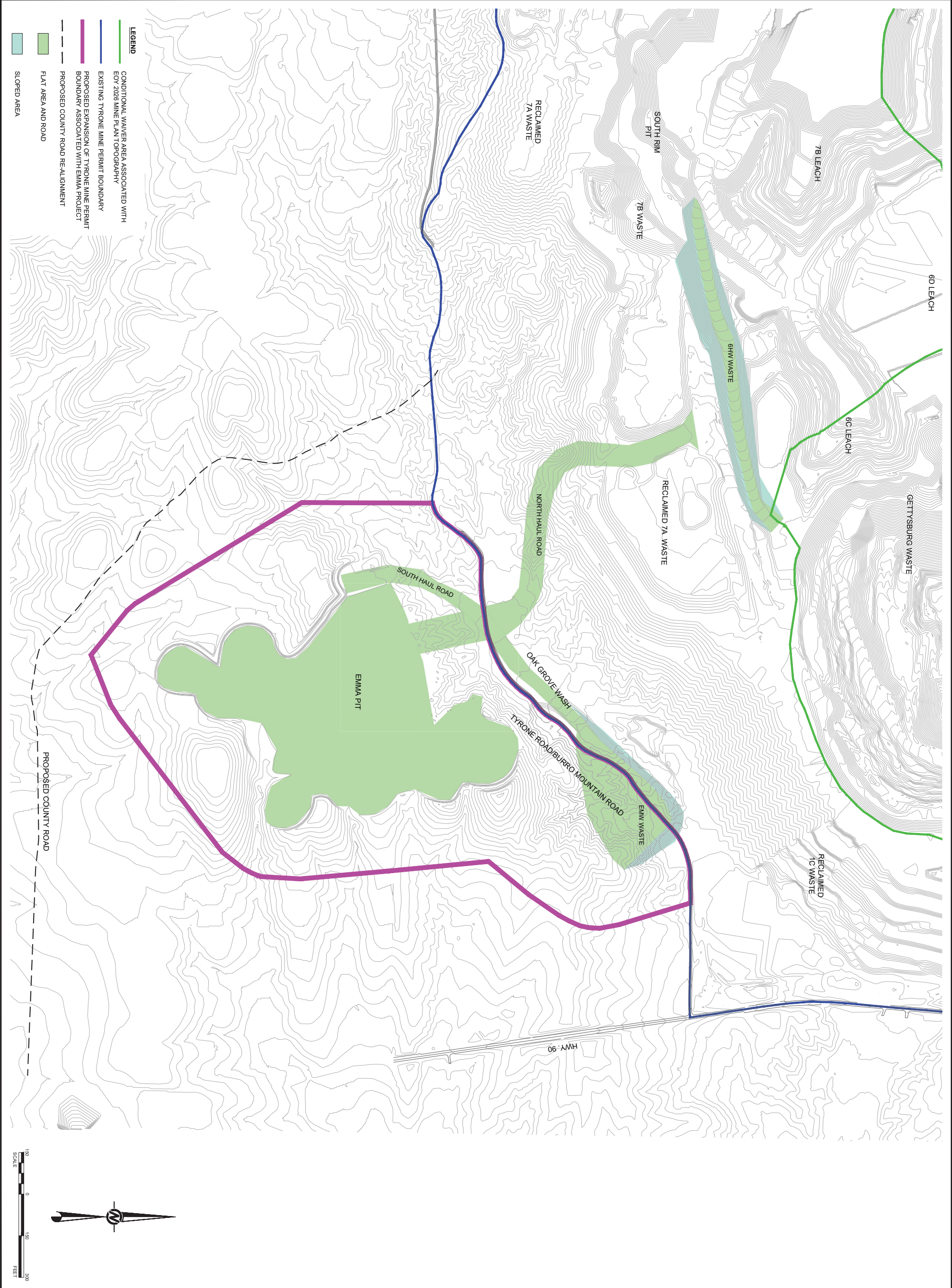
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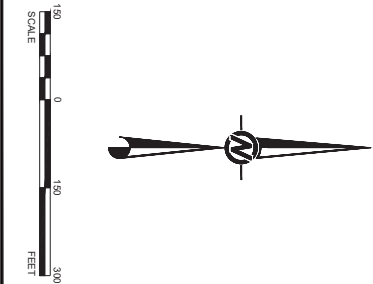
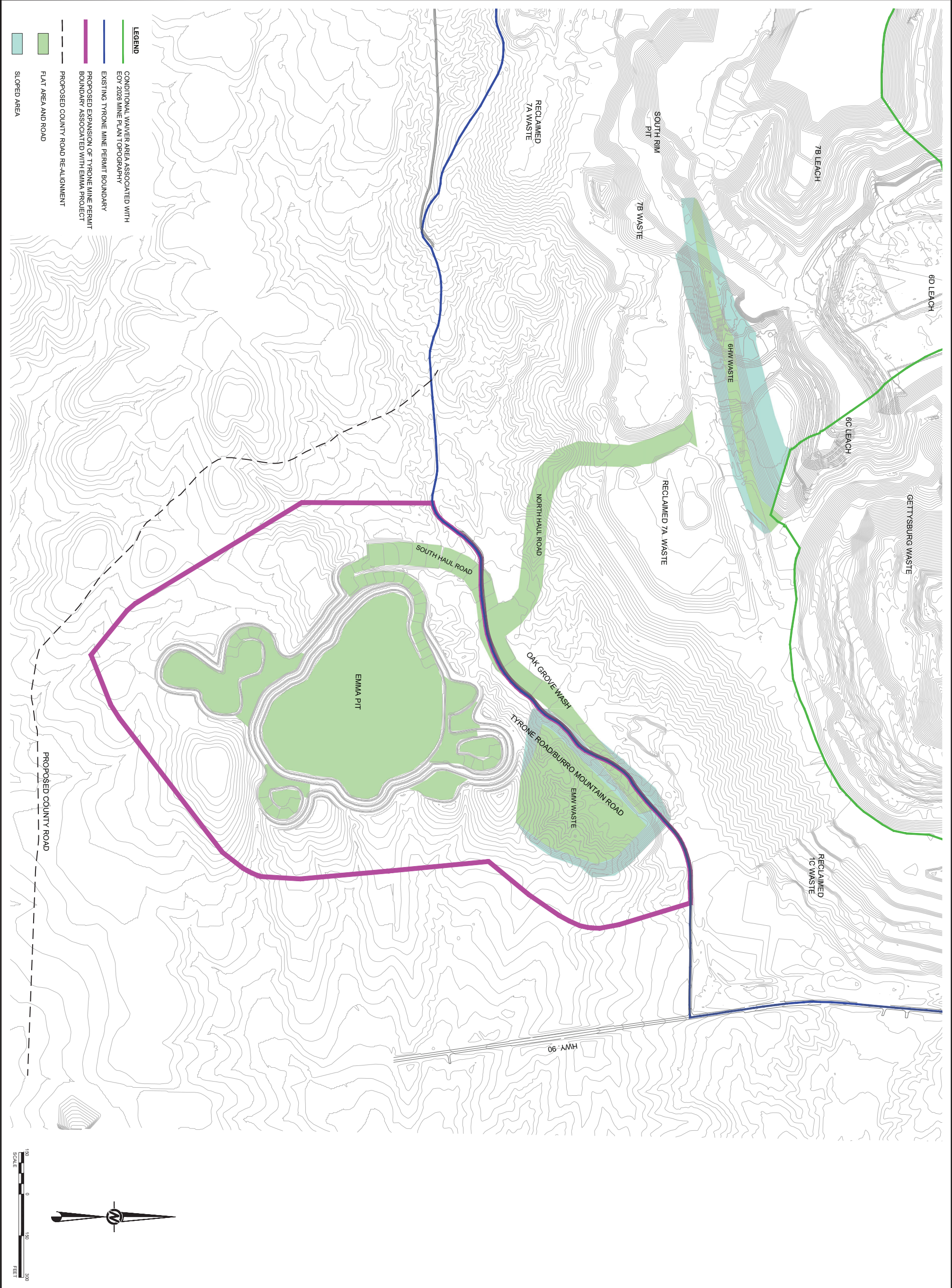
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		TITLE YEAR 2 MINE PLAN CLOSURE AREAS			CONSULTANT  <b>GOLDER</b> MEMBER OF WSP		GOLDER ASSOCIATES 2108 WEST LABURNUM AVENUE SUITE 200 RICHMOND, VA 23227 (804) 358-7900 www.golder.com											
PROJECT NO. 21-476949									0	2021-09-10	-	SIB						
									REV.	MM/DD/YY	DESCRIPTION	DESIGN	CADD	CHECK	REVIEW			






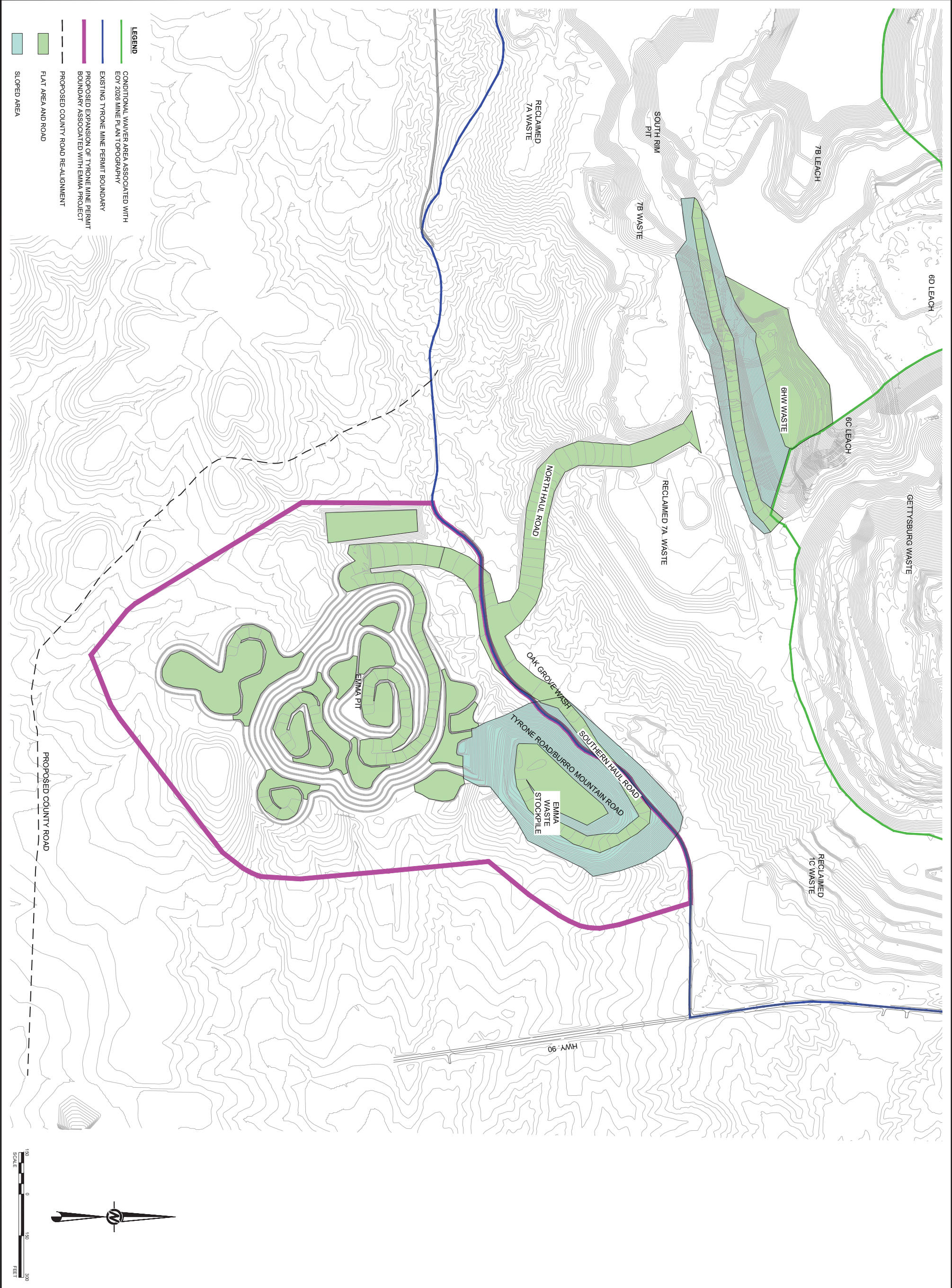
REV. 0	PROJECT EMMA EXPANSION PROJECT		CLIENT FREEPORT-MCMORAN TYRONE INC.		SEAL					
	TITLE YEAR 3 MINE PLAN CLOSURE AREAS		CONSULTANT <div> <b>GOLDER</b> MEMBER OF WSP</div> <div>GOLDER ASSOCIATES 2108 WEST LABURNUM AVENUE SUITE 200 RICHMOND, VA 23227 (804) 358-7900 www.golder.com</div>							
	PROJECT NO. 21-476949									
FIGURE 3						0	2021-09-10	-	SIB	
						REV.	MM/DD/YY	DESCRIPTION	DESIGN CADD CHECK REVIEW	





REV.	0	of	FIGURE	4	PROJECT	CLIENT	SEAL		
					EMMA EXPANSION PROJECT	FREEPORT-MCMORAN TYRONE INC.			
					TITLE	CONSULTANT			
					YEAR 4 MINE PLAN CLOSURE AREAS	<div> <b>GOLDER</b> MEMBER OF WSP</div> <div>GOLDER ASSOCIATES 2108 WEST LABURNUM AVENUE SUITE 200 RICHMOND, VA 23227 (804) 358-7900 www.golder.com</div>			
					PROJECT NO. 21-476949				
REV.	MM/DD/YY	DESCRIPTION			SIB	DESIGN	CADD	CHECK	REVIEW
0	2021-09-10	-							





REV

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FIGURE

5

PROJECT

EMMA EXPANSION PROJECT

TITLE

YEAR 5 MINE PLAN CLOSURE AREAS

PROJECT NO.

21-476949

CLIENT

FREEPORT-MCMORAN TYRONE INC.

CONSULTANT

GOLDER

MEMBER OF WSP

GOLDER ASSOCIATES

2108 WEST LABURNUM AVENUE

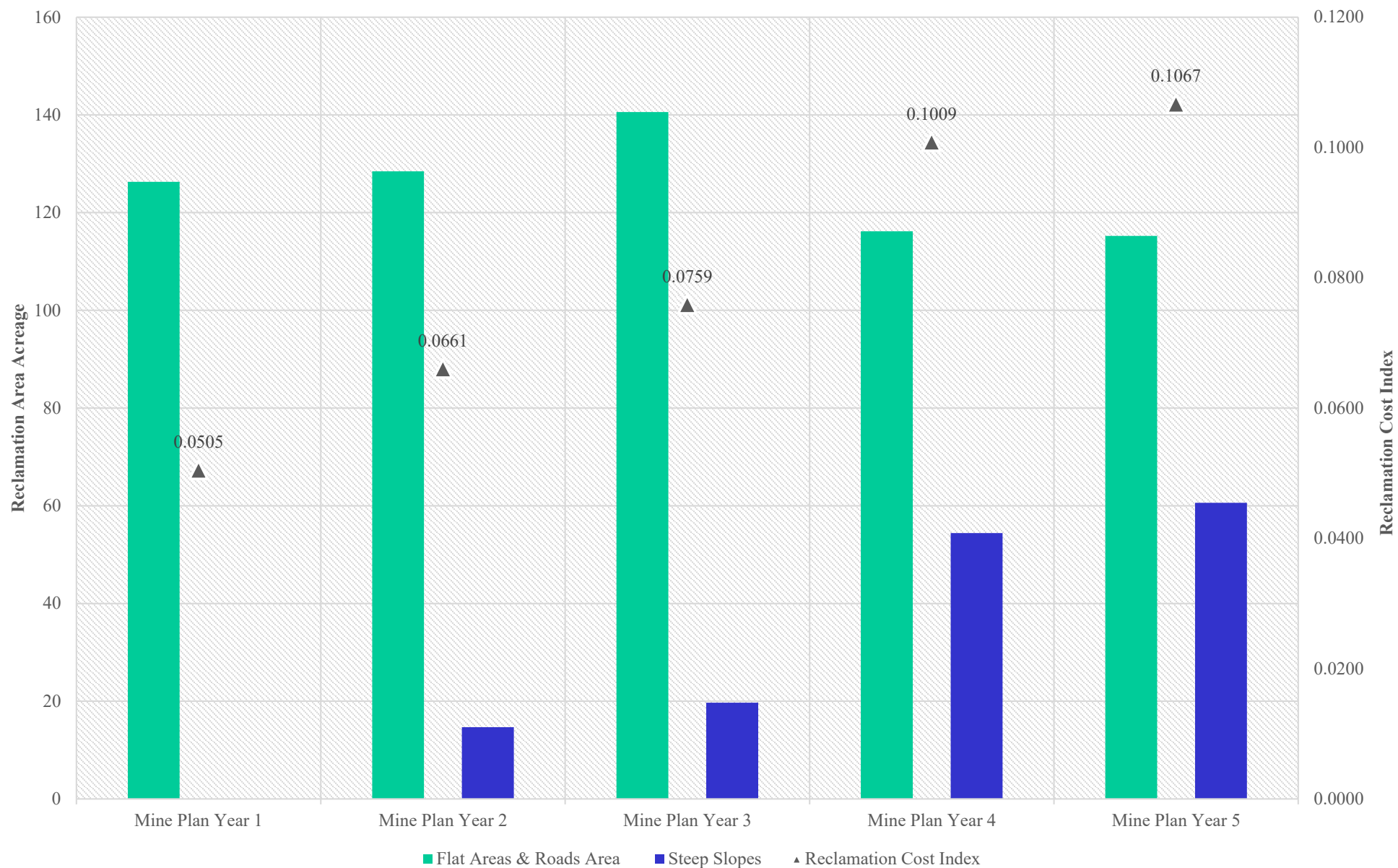
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SEAL



**GOLDER**  
MEMBER OF WSP

CLIENT/PROJECT

EMMA EXPANSION PROJECT  
FREEPORT-MCMORAN TYRONE INC.

TITLE

**HIGHEST RECLAMATION COST YEAR  
CALCULATION RESULTS**

DRAWN  
TS

CHECKED  
DR

REVIEWED  
DR

DATE  
9/10/21

SCALE  
NA

JOB NO.  
21476949

DWG NO.  
NA

SUBTITLE  
NA

REV. NO.  
0

FIGURE

**6**