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FREEPORT-MCMORAN

Freeport-McMoRan Chino Mines Company P.O. Box 10 Bayard, NM 88023 Sherry Burt-Kested Manager, Environmental Services Telephone: 575-912-5927 Email: sburtkes@fmi.com

February 15, 2017

Certified Mail #7017100000085315217 Return Receipt Requested

Mr. Brad Reid New Mexico Environment Department (NMED) Ground Water Quality Bureau P.O. Box 5469 Santa Fe, New Mexico 87502

Dear Mr. Reid:

Re: Freeport-McMoRan Chino Mines Company – Discharge Permit 459 Application for the Proposed 9 Waste Rock Stockpile

Pursuant to the New Mexico Environment Department's (NMED) rules at 20.6.7.10.E NMAC, please find enclosed two hard copies and a disc containing an electronic copy of Freeport-McMoRan Chino Mines Company's (Chino) application requesting authorization for the proposed 9 Waste Rock Stockpile. This application consists of the following documents:

- Application fee in the amount of \$1,000 (check no.0000888894).
- Attachment 1 Permitting Requirements Checklist.
- Attachment 2 Completed NMED Groundwater Discharge Permit Application Form.
- Attachment 3 Proposed Revised Sampling and Analysis Plan and Supporting Data, February21,2018.
- Attachment 4 Well Installation In the Reservoir 9 Area, Golder Associates, February 9, 2018.
- Attachment 5 <u>Summary of North Mine Area Groundwater Evaluation and Results</u>, Golder Associates, February 9, 2018.
- Attachment 6 <u>9 Waste Rock Stockpile Closure/Closeout Plan</u>, Golder Associates, March 30, 2017.
- <u>Chino North Mine Area Application Requirements for Discharge Permits at a Copper Mine</u> <u>Facility</u> (aka "Master Document"), October 8, 2015, previously submitted to NMED under separate cover.

The proposed 9 Waste Rock Stockpile (WRS) will be contiguous to Chino's existing mining operations and will be located within the Santa Rita Pit's open pit capture zone and the open pit surface drainage area. The footprint of the WRS will cover approximately 159 acres and will be located over the existing and authorized Reservoir 9 which currently stores impacted storm water.

Following your preliminary review of this application to modify Discharge Permit-459, Chino would appreciate the opportunity to meet with you to provide an overview of the proposed 9 WRS and the supporting information.

Sincerely,

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Sherry Burt-Kested Manager, Environmental Services

SBK:ks 20180215-023 Enclosure

Freeport-McMoRan Chino Mines Company Proposed 9 Waste Rock Stockpile Application Attachment 1: Permitting Requirements Checklist 2/15/2018

Rule Citation - NMAC	Rule Description	Chino Submittal/Response
20.6.7.9.B	Application Fee - \$1,000	Check enclosed.
	NMED Application Form	Enclosed.
20.6.7.11.A-E	General Application Requirements	See Chino Master Document, dated October 8, 2015
20.6.7.11.F	Notice Requirements	See Completed NMED Application Form for Discharge Permit applications, enclosed.
20.6.7.11.G	Pre-discharge TDS Concentrations in Groundwater	See Chino North Mine Area Master Document, P. 8 and Figure 2A.
20.6.11.J(10)	Proposed Sampling locations	See Proposed Revised Sampling Analysis Plan and Supporting Data memo, enclosed as Attachment 3 to this Application.
20.6.7.11.K 20.6.7.28.K and L	Subsurface Hydrology	See Master Document, P. 23 and Appendix F. See also See <i>Well Installations in the Reservoir 9 Area</i> , Golder Associates, February 9, 2018, Attachment 4 to the Application.
20.6.7.11. K	Soil Survey Map	See Chino North Mine Area Master Document, October 8, 2015, P. 23 and Figure 8.
20.6.7.11. M	Flood Zone Map	See Chino North Mine Area Master Document , P. 24 and Figure 10.
20.6.7.11.P	Hydrologic Model	See Summary of North Mine Area Evaluation and Results, Golder Associates, February 9, 2018, Attachment 5 to the Application.
20.6.7.11.R Add ref. to Monitoring Well Network rule/SAP	Monitoring Wells	See "Proposed Revised Sampling Analysis Plan and Supporting Data", Attachment 3 to this Application. See also the report " <i>Well Installation In the Reservoir</i> <i>9 Area</i> ", Golder Associates, January 8, 2018, Attachment 4 to this Application.
20.6.7.11.T	Closure Plan	See Attachment 6 to this Application, <i>Closure-Closeout Plan</i> dated March 31, 2017 for the 9 Stockpile.
20.6.7.21.B	Requirements for Waste Rock Stockpiles: Not applicable.	The 9 Waste Rock Stockpile is designed to be completely inside the OPSDA. This is supported by groundwater monitoring data, and topographic and geologic controls. See the report " <i>Well Installation In</i> <i>the Reservoir 9 Area</i> ", Golder Associates, February 9, 2018, Attachment 4 to this Application and the <i>Summary of North Mine Area Groundwater</i> <i>Evaluation and Results</i> , Golder Associates, February 9, 2018, Attachment 5.



NEW MEXICO ENVIRONMENT DEPARTMENT GROUND WATER QUALITY BUREAU

GROUND WATER DISCHARGE PERMIT APPLICATION



Instructions for completing the application are included in the form itself and in the Supplemental Instructions found at the back of the application. You may fill out the application manually, or a Microsoft Word version may be downloaded from <u>www.env.nm.gov</u> (Ground Water Quality) and filled out electronically. Timely processing of this application is contingent upon the technical completeness of the submission. Failure to provide all of the information pursuant to Section 20.6.2.3106 NMAC, following notice of technical deficiency, may result in denial of the application.

Send two complete paper copies AND one electronic copy of this application,

with the filing fee to: Program Manager Ground Water Pollution Prevention Section New Mexico Environment Department P.O. Box 5469 Santa Fe, NM 87502

Introduction

Facility Name: Freeport-McMoRan Chino Mines Company - Santa Rita Open Pit, North In-Pit Leach System; the 3A, Northeast, North, and Northwest Waste Rock Stockpiles; and Reservoir 5

<u>GWQB – Date of Receipt</u> (Department use only)

For Existing Discharge Permits:

DP Number:

December 18, 2022

459

Type of Discharge (check one):

- Domestic
- Industrial
- Agricultural
- Mining

Type of Application (*check appropriate box*)

- □ New new facility
- New existing (unpermitted) facility
- Renewal only

Modification only

"modification" includes a change in the <u>location</u> of a discharge, and/or <u>increase in the quantity</u> of the discharge, and/or a <u>change in the quality</u> of the discharge.

Renewal and Modification

If this application is to *modify* or *renew and modify* a Discharge Permit, what is the reason for modification of the Discharge Permit? Describe the proposed changes that would result in modification, meaning a change in the <u>location</u> of a discharge, and/or an <u>increase in the quantity</u> of the discharge, and/or a <u>change in the quality</u> of the discharge.

Freeport-McMoRan Chino Mines Company is requesting a modification to DP-459 to construct and operate the proposed 9 Waste Rock Stockpile (9 WRS). The 9 WRS will be located over the existing Reservoir 9 amd will cover approximately 159 acres. The 9 WRS will be buttressed on the east, south and west by hillsides and on the north by an existing haul road. Reservoir 9 will be dewatered and filled in with waste rock. Water in the Rustler Canyon Containment will no longer be routed to the Reservoir 9 area but will be routed to the SX/EW operations. See the attached "Figure 1 - 9 Stockpile Location Map" dated 12/8/2017 for the proposed footprint of the 9 WRS.

Fees Included with Application

All applicants are required to submit a **\$100 Application Filing Fee**. An additional fee will be assessed prior to permit issuance. Permit fees are listed in section 20.6.2.3114 NMAC. Make checks payable to: NMED-Ground Water Quality Bureau

Application Checklist

The following checklist has been provided to assist in ensuring that the application is complete prior to submission (*check all that apply*):

\boxtimes	Part I.	Administrative Completeness
		\$100 Application Filing Fee
	\square	A. General Information
		B. Public Notice Information
		C. Public Notice Preparation
\boxtimes	Part II.	Technical Completeness
	\square	A. Discharge Volume and Description
	\square	B. Identification and Physical Description of Facility
	\square	C. Flow Metering
	\square	D. Ground Water Monitoring
		E. Engineering and Surveying (electronic copies)
		F. Land Application Area
\square	Part III.	Site-Specific Proposals

Part IV. Electronic (PDF) format of Maps and Logs is required (additional paper copies of maps and logs are optional and may be requested by the Department if required for review)
A. Surface Soil Survey and Vadose Zone Geology
B. Location Map
C. Flood Zone Map

Copies of Application

An applicant applying for a Discharge Permit shall submit **two paper copies of the signed application**, and an electronic copy of the signed application including all supporting documentation, to the address listed below.

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Two paper copies – completed and signed

Electronic copy in portable document format (PDF) of the signed application and all supporting documentation (designs, maps, logs), on the following media (*choose one*):

\ge	Compact disc (CD)/DVD		Flash drive
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Send application and fees to the following address:
Program Manager
Ground Water Pollution Prevention Section
New Mexico Environment Department
P.O. Box 5469
Santa Fe, NM 87502

Applicant's Signature

Signature must be that of the person listed as the legally responsible party on this application (Part I, 2a).

I, the applicant, attest under penalty of law to the truth of the information and supporting documentation contained in this application for a Ground Water Discharge Permit.

Signature:

Printed Name:

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Part I. Administrative Completeness

General Information

<u>1. Facility Information</u>

See Supplemental Instructions to determine what constitutes a "facility." The physical address <u>must be</u> <u>provided</u>. If the facility does not have an address, the location can be described by road intersections, mile posts, or landmarks, as appropriate. See Supplemental Instructions for additional information.

Facility Name	Freeport-McMoRan Chino Mines Company - Santa Rita Open Pit, North In-Pit Leach System; Northeast, North, and Northwest Waste Rock Piles; and Reservoir 5				
Discharge Permit #	459				
Physical Address	99 Santa Rita Mine Road, Vanadium, New Mexico 88023				
County	Grant				
Type of Facility	Copper mine				
Driving Directions	Freeport-McMoRan Chino Mines Company is located approximatley 3 miles northeast of Bayard and 2 miles southeast of Hanover and can be accessed via Highways 152, 180 or 356.				

2. Contact Information

a) **Applicant Information** The applicant is the person or entity (e.g., corporation, partnership, organization, *municipality*, etc.) <u>legally responsible</u> for the discharge and for complying with the terms of the Discharge Permit. If the applicant is an entity, then the name and title of a contact person must be provided. This application must be signed by the applicant or contact person named here.

Applicant Name Chad D. Fretz				Title	Preside Manage	nt & General er	
Mailing Address	P.O. Box 10						
	City	Bayard	l	State	NM	Zip	88023
Contact Person	Sandy L.	Martin			Title	Exect	tive Secretary
Contact	Office Number (575) 912-522		22	Fax Number	(505)	537-8012	
Information	Cell Num	nber	(575) 956-51	49	E-mail	smart	in@fmi.com

b) Facility Operator/Manager Information Provide the contact information for the facility operator or manager below. If the facility is required to have an operator certified by the State of New Mexico, please include the certification level of the operator named here.

Name	Sherry Burt-Kested			Title	Environ	mental Manager
Mailing Address	P.O. Box 10					
	City	Bayard	State	NM	Zip	88023
	Office Number (575) 912-5927		Fax Number	NA		

Contact				
Information	Cell Number	(575) 654-0408	E-mail	sburtkes@fmi.com
	Cell Number		E-mail	
Certification Level	NA			
(if applicable)c) Consultant's Infname and title of a con	formation (if ap tact person must l	plicable) If the consultate provided here.	nt is a compan	y or organization, then the
Company Name (1)	NA			
Company Contact				
Mailing Address				
	City	State		Zip
Contact	Office Number		Fax Number	
Information	Cell Number		E-mail	
Company Name (2)	NA			
Company Contact				
Mailing Address				
	City	State		Zip
Contact	Office Number		Fax Number	
Information	Cell Number		E-mail	

d) Permit Contact Information (if applicable) If someone other than the contacts listed above is a primary contact for this application and/or facility, list here.

Name	Christian Krueger			Title	Sr. En Scienti	vironmental ist	
Mailing Address	P.O. Box 10						
	City	Bayard		State	NM	Zip	88023
Contact Information	Office N	umber	(575) 912-53	49	Fax Numbe	r NA	
	Cell Number (575)		(575) 313-67	18	E-mail	ckru	eger@fmi.com
Facility Affiliation	Senior Environmental Scientist, responsible for Surface and Groundwater permit compliance, Freeport-McMoRan Chino Mines Company			Groundwater permit			

3. Ownership and Real Property Agreements [20.6.2.7HH NMAC]

The applicant owns (check as appropriate):

- The facility
 - All discharge sites
- Some discharge sites

If someone other than the applicant owns the facility or any of the discharge sites, provide ownership information below. For any portion of the facility where the applicant is not the owner of record, the applicant shall submit a copy of any lease agreement or other agreement which authorizes the use of the real property for the duration of the term of the requested permit (typically five years). Lease prices or other prices may be redacted.

- If more than one person has ownership interest, or a partnership exists, list all persons with an ownership interest.
- If a corporate entity holds an ownership interest, provide the name of the corporate entity and the entity's registered agent as filed with the New Mexico Public Regulation Commission.

Name	Douglas N. Currault 2nd	Title S	ecretary			
Mailing Address	333 N. Central Ave					
	City Phoenix	State	AZ	Zip	85004	
Contact	Office Number (602) 366-809	93	Fax Number			
Information	Cell Number		E-mail	dcur	raul@fmi.com	
Owns	The facility		A discharge site			
	Attached – lease (or other authorized use) agreement					
Name	Steven I. Tanner		Title V	ice Presi	dent	
Mailing Address	333 N. Central Ave					
	City Phoenix	State	AZ	Zip	85004	
Contact	Office Number (602) 366-789	99	Fax Numb	er		
Information	Cell Number		E-mail	stan	ner@fmi.com	
Owns	The facility		A dise	charge sit	te	
	Attached – lease (or other authorized use) agreement					

4. Public Notice Information

- a) **Proposed Maximum Daily Discharge Volume**: <u>0</u> gallons per day *Note: Use the information from Part II.A.2 following its completion.*
- **b) Depth-to-Most-Shallow Ground Water**: <u>0-790</u> feet *Note: Use the information from Part II.A.2 following its completion.*
- c) Pre-Discharge Total Dissolved Solids Concentration in Ground Water [Subsection C of 20.6.2.3106 NMAC]

Provide the concentration of total dissolved solids (TDS) in ground water prior to discharging from the facility. *Note: This information is likely the same as that submitted in the first application for a Discharge Permit for this facility.*

- Pre-discharge TDS concentration in ground water: <u>320</u> mg/L (ppm)
 - Attached Copy of laboratory analysis report (if available)
- From what source was the sample collected (e.g., upgradient monitoring well, on-site supply well, nearest well within a one-mile radius of the facility)?
 See attached report entitled, "Well Installation In the Reservoir 9 Area, Golder Associates" (February 9, 2018) for pre-discharge TDS concentration at monitoring wells 459-2017-01 and 02.
 See also the "Chino North Mine Area Application Requirements for Discharge Permits at a Copper Mine Facility", October 8, 2015 (aka "Master Document").

5. Facility Location

In the table below, describe the location for the entire facility by listing the Township, Range, and Section, and/or latitude and longitude for the locations of all components of the processing, treatment, storage, and/or disposal system. See Supplemental Instructions for additional information. [Paragraph (2) and (5) of Subsection C of 20.6.2.3106 NMAC]

Component ¹ ID	Town ship	Range	Section(s)	Latitude	Longitude
Reservoir 9	18 South	12 West	3	32°46'17.6428"	-108°03'58.6502"
Rustler Canyon Containment	18 South	12 West	2	32°46'20.0125"	-108°03'25.5260"
9 Waste Rock Stockpile	18 South	12 West		32°46'17.6428"	-108°03'58.6502"

6. Processing, Treatment, Storage, and Disposal System

Briefly describe how wastewater, sludge, etc. is processed, treated, stored, and/or disposed of at your facility. Include each component listed in the table above.

¹ Components include: septic tanks, impoundments, treatment systems, irrigation sites, leachfields, monitoring wells, mine stockpiles, etc. Additional examples are listed in the Supplemental Instructions. Each component should have a unique ID, for example septic tank-1, monitoring well-3, etc.

Reservoir 9 receives storm waters from the Rustler Canyon Containment System and surface water runoff from the surrounding area. Once the 9 Waste Rock Stockpile has been permitted, storm waters from the Rustler Canyon Containment will be diverted to SX/EW operations and recycled in the process water system.

Stormwater from and through the 9 Waste Rock Stockpile will report the Chino Mines Santa Rita Open Pit, as described in the supporting documents for this Application.

7. Public Notice Preparation [20.6.2.3108 NMAC]

Once NMED has determined that your application is administratively complete, you must complete the applicant's public notice requirements of Section 20.6.2.3108 NMAC. Language for notifications will be mailed to you with an administratively complete determination. Note: Guidance and instructions for completion of applicant's public notice can also be found at the following link: <u>https://www.env.nm.gov/gwb/NMED-GWQB-PublicNotice.htm</u>. The information requested below will be used by NMED to approve or reject the proposed public notice newspaper and signage posting locations in accordance with Subsection A of 20.6.2.3108 NMAC. Note: Other requirements of Section 20.6.2.3108 NMAC not listed here, such as certified mailings to nearby landowners, may also apply.

a) Public Notice Posting Locations

Select the type of application you are submitting and provide the requested information. Language to be used in the required notifications will be included in the administratively complete packet.

Renewal Application

1. Following receipt of an administrative completeness determination from NMED, the applicant is required to provide public notice of this application by placing a 2 inch by 3 inch display ad (classified or legal sections are <u>not</u> acceptable) in a newspaper of general circulation in the location of the proposed discharge. Indicate the newspaper in which you intend to place the ad. [Subsection C of 20.6.2.3108 NMAC]

Newspaper:

New Application, Modification Application, or Renewal with Modification Application

1. Following receipt of an administrative completeness determination from NMED, the applicant is required to provide public notice of this application by placing a display ad (classified or legal sections are <u>not</u> acceptable) in a newspaper of general circulation in the location of the proposed discharge. Indicate the newspaper in which you intend to place the ad. [Paragraph (4) of Subsection B of 20.6.2.3108 NMAC]

Newspaper:

Silver City Daily Press

2. Following receipt of an administrative completeness determination from NMED, the applicant is required to post a sign(s) (2 feet x 3 feet in size) for 30 days in a location conspicuous to the public at or near the facility. One sign must be posted for each 640 contiguous acres or less. NMED may require additional postings for facilities of more than 640 acres or when the discharge site(s) is not located on contiguous properties. Indicate the location(s) where you intend to display the sign(s). [Paragraph (1) of Subsection B of 20.6.2.3108 NMAC]

Note: Conspicuous location means a location where the sign is visible and legible to the public and the public has access (e.g., at facility entrance on public road).

• Is the entire facility (including all components and discharge sites) contained within **less than** 640 acres, <u>and</u> is the acreage contiguous?

Yes - Indicate a sign location below.	
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No – Indicate **two** sign locations below.

Sign Location(s):	Chino's mine entrance gate	and SX/EW entrance gate
8		

3. Following receipt of an administrative completeness determination from NMED, the applicant is required to post an additional notice (a flyer 8.5" X 11" or larger) for 30 days at an off-site location conspicuous to the public (e.g., public library). Indicate the location where you intend to display the flyer. [Paragraph (1) of Subsection B of 20.6.2.3108 NMAC]

Note: The U.S. Postal Service no longer allows the posting of flyers in post offices.

Flyer Location:	Bayard Public Library	
2		

b) Mailing Instructions

a) The administrative completeness determination letter, including public notice instructions, should be sent to:

\square	Applicant
\square	Аррисан

Consultant

Part II. Technical Completeness 1. Discharge Volume and Description

a. Date of Initial Discharge at the Facility [Subsections A and B of 20.6.2.3106 NMAC]

Date of Initial Discharge: June 15, 2005

b. Determination of Maximum Daily Discharge Volume [Subsection C of 20.6.2.3106

NMAC]

See Supplemental Instructions for more information.

1. Proposed maximum daily discharge volume: <u>0</u> gallons per day.

(Note: Use this volume to complete Part I.4.a (Public Notice).

• Describe the methods and calculations used to determine this volume. Acceptable methods are described in the Supplemental Instructions. If you are relying on metered flows, attach a two-year record of meter readings.

No discharge is associated with the proposed 9 WRS. Rustler Canyon Containment is dewatered in response to storm events only.

• Describe what generates the wastewater, sludge, or other discharges processed and/or disposed of at your facility. Identify all sources (e.g., RV spaces, mobile homes, shower facilities, laundromat, restaurant, backwash systems, septage haulers, contaminated media, etc.). See Supplemental Instructions.

The 9 WRS will generate some impacted stormwater and seepage which will report to the Santa Rita Open Pit.

2. Identify other wastewater or stormwater discharges at the facility not described in this application and indicate what other permits apply to them. Examples include discharges from small septic systems covered by Liquid Waste Permits, discharges to surface waters under a NPDES permit, a discharge covered by a separate Discharge Permit, etc. Be sure these other discharge locations are identified on the site map required in item Part II.B.1.

Other Discharges	Permit Number
See the "Chino North Mine Area Application Requirements for Discharge Permits at a Copper Mine Facility", October 8, 2015 (aka "Master Document").	

2. Identification and Physical Description of Facility

[Subsection C of 20.6.2.3106 NMAC]

a. Scaled Map

Provide a clear and legible scaled <u>electronic</u> map of the components of your proposed system and relevant surrounding features, indicating the location of all the following features present at the site:

• overall facility layout

roads

- treatment units
- lagoons
- tanks
- sumps
- land application fields
- domestic wastewater re-use areas
- pits
- stockpiles
- leachfields
- sludge drying beds
- fences

- buildings
- supply wells
- monitoring wells
- extraction/injection wells
- arroyos
- nearby water bodies such as ponds or canals
- property boundaries
- other permitted discharges
- required setbacks
- north arrow

b. Description of Components

Component	Status ¹	Date of installation or construction (mm/dd/yyyy)	Description (construction material, liner type, irrigation method, capacity, dimensions, area, model number, etc.)
Reservoir 9	existing in use	1988	Water reservoir, unlined, earthen dam, 15,315,017 gallons capacity
Rustler Canyon Containment	existing in use	2010	Impoundment, lined with100-mil HDPE, 1,300,000 gallons capacity
9 Waste Rock Stockpile	proposed	2019	Storage facility for waste rock, approximately 159 acres
Other			See the "Chino North Mine Area Application Requirements for Discharge Permits at a Copper Mine Facility", October 8, 2015 (aka "Master Document").

Provide descriptive details of all components of your processing, treatment, storage, and/or disposal system. Include all components listed in the table of Part I.5.

¹Status = proposed; existing in use; existing not in use, but proposed for use; abandoned without closure, not proposed for use; or closed

<u>3. Flow Metering</u>

Describe the facility's flow metering system. See Supplemental Instructions for more information.

Meter ID ¹	Proposed or Existing?	Influent or Effluent?	Location Description	Flow Type ²	Meter Type ³	Supporting Documents Attached
20	existing	effluent	Rustler Canyon Containment (RCC)	pumped	closed pipe, mag meter	NA

 ¹ Meter ID means the numbering or labeling system used to individually identify each meter (e.g., Meter-1, Irrigation Meter-1, etc.).
 ² Flow type - gravity flow or pressurized (pumped) flow
 ³ Meter type - open channel such as a weir or flume, or a closed-pipe velocity meter such as an electromagnetic meter

4. Discharge Quality

Indicate the expected quality of the discharge (wastewater, leachate, sludge, etc.) that is generated, stored, treated, processed and/or discharged at your facility.

Note: Not all facilities need to characterize influent quality. See Supplemental Instructions for additional guidance.

Contaminants	Contar	ninants
	Incoming (Influent)	Final (Effluent)
Nitrate as Nitrogen (NO ₃ -N, mg/L) ¹		
Total Kjeldahl Nitrogen (TKN, mg/L) ¹		
Total Dissolved Solids (TDS, mg/L) ¹		
Chloride (Cl, mg/L) ¹		
Total Suspended Solids (TSS, mg/L) ²		
Biochemical Oxygen Demand (BOD, mg/L) ²		
Fecal Coliform Bacteria (CFU/100 mL) ²		
pH ³		
Metals (attach list) ³		
Organic Compounds (attach list) ³		

1. Include for <u>all</u> domestic systems.

2. Include for domestic systems that use an advanced treatment process.

3. Include for industrial or mining systems if these are contaminants of concern. If metals or organic compounds are present in the discharge, attach a list of influent and effluent concentrations for each metal/organic compound.

5. Ground Water Monitoring

Discharge Permits typically require that ground water samples be collected quarterly from properly constructed monitoring wells located downgradient from discharge locations. The samples must be analyzed for contaminants of concern. For most domestic and agricultural Discharge Permits, the typical contaminants of concern are total Kjeldahl nitrogen (TKN), nitrate-nitrogen (NO₃-N), total dissolved solids (TDS), and chloride (Cl). For most industrial Discharge Permits, typical contaminants of concern are volatile organic compounds (VOC's), polynuclear aromatic hydrocarbons (PAH's), polychlorinated biphenyls (PCB's), metals, and radionuclides. See Supplemental Instructions for additional information.

a. Depth-to-Most-Shallow Ground Water [Subsection C of 20.6.2.3106 NMAC]

1. Facilities *with* on-site monitoring wells

Provide the depth-to-most-shallow ground water from the most recent ground water levels obtained from monitoring wells at the facility. Depth-to-ground water shall be measured to the nearest 0.01 feet using standard methods and techniques [Subsection B of 20.6.2.3107 NMAC].

Depth-to-ground water is: <u>0.00</u> feet Note: Use this depth to complete Part I.4.b (Public Notice).

2. Facilities *without* on-site monitoring wells

If a facility does not have a monitoring well intersecting most-shallow ground water, provide depth-tomost-shallow ground water for all wells on file located within one mile of the boundary of the facility. This information can be obtained from the Office of the State Engineer (<u>http://www.ose.state.nm.us</u>).

Depth-to-ground water is: <u>NA</u> feet Note: Use the range of depths from these records to complete Part I.4.b (Public Notice).

Attached – Records from the Office of the State Engineer, including the following:

- location of each well by latitude/longitude and township, range, and section
- use of each well
- depth to ground water in each well
- total depth of each well

b. Ground Water Flow Direction [Subsection C of 20.6.2.3106 NMAC]

1. Facilities with *three or more* on-site monitoring wells

Provide ground water flow direction beneath the facility on a ground water elevation contour map. The ground water elevation contour map shall be developed based upon the most recent ground water levels and survey data obtained from on-site monitoring wells.

Flow Direction	Enclosed "Well
	Installations in the
	Reservoir 9 Area"
	(Golder, February
	9, 2018)

- Included Ground water contour map from on-site monitoring wells
- Included Monitoring well survey

No survey has been conducted

Survey previously submitted on $\frac{12}{12}$ (date)

2. Facilities with less than three on-site monitoring wells

If a facility does not have at least three monitoring wells intersecting most-shallow ground water, provide ground water flow direction based upon either the most recent regional water level data or published hydrogeologic information. Attach the sources of information used to determine ground water flow direction. *Select all that apply*.

Ground water flow direction of the most-shallow ground water beneath the facility based upon the *most recent regional water level data* is _____. -- Reference: _____ (attach relevant portions)

Attached - Survey data from nearby monitoring wells and a *ground water elevation contour map* indicating the direction of ground water flow.

Ground water flow direction of the most-shallow ground water beneath the facility based upon *published hydrogeologic information* is _____.

-- Reference: _____ (attach relevant portions)

<u>c. Monitoring Well Construction and Identification</u> [Subsection C of 20.6.2.3106 NMAC; Subsection A of 20.6.2.3107 NMAC]

1. **For existing monitoring wells** Submit construction logs for all existing, on-site monitoring wells, which indicate the date of installation and well driller.

Included - Construction logs for each existing monitoring well.

Previously Submitted Date <u>12/12/96</u>

MW ID ¹	Proposed or Existing?	Location Description ² AND Latitude and Longitude	Screen Interval (ft)	Depth to Water
526-96- 15	existing	East of Res. 9, -9735.01 and 1477.62	75-105	17.65 ft.
526-96- 16	existing	Southeast of RCC, -12575.44 and 6699.79	190-230	88.62 ft.
526-96- 17	existing	West of RCC, -9602.08 and 3396.94	518-558	440.13 ft.
526-96- 18	existing	South of Res. 9, -12834.29 and 1070.58	409-459	438.13 ft.
459- 2017-01	existing	Southeast of Res. 9, 642,576.61 and 2,653,609.51	740-800	755.06 ft.
459- 2017-02	existing	Southeast of Res. 9, 642,276.94 and 2,653,473.48	783-863	789.79 ft.

2. For all monitoring wells - Identify proposed and existing monitoring well (MW) locations.

¹ MW ID (Monitoring Well ID) is the numbering or labeling system used to identify a MW (e.g., MW-1, MW-2, etc.).

² Example: 60 feet south of the top inside edge of the berm of Wastewater Impoundment-1

d. Past Ground Water Monitoring Results

This item applies only to existing facilities seeking renewal and/or modification of a Discharge Permit that required ground water monitoring. See Supplemental Instructions for additional information.

1. Attach a graph or table showing all analytical results from ground water monitoring.

e. Engineering and Surveying

Proposed New Structures or Improvements to Existing Structures

Include electronic plans and specifications for any *proposed* new structures or improvements to existing structures. All final plans and specifications must bear the stamp of a New Mexico licensed Professional Engineer.

- Proposed plans and specifications included (*Select all that apply*) •
 - Included for new structure(s)



- Included for improvements to an existing structure
- \square No proposals for new or improved structures

f. Land Application Area Information

For facilities proposing to apply reclaimed or treated wastewater to a land application area, provide calculations showing that nitrogen loading does not exceed 200 lbs/acre/year or that the amount of total nitrogen in the combined application of wastewater and fertilizer does not exceed by more than 25% the amount reasonably expected to be taken up by the crop(s) and removed by harvesting in any 12-month period. Forms to assist in these calculations can be found at:

https://www.env.nm.gov/gwb/FORMS/NewMexicoEnvironmentDepartment-GroundWaterOualityBureau-Forms.htm.

 \Box

Attached - Nitrogen loading calculations

Part III. Additional Proposals and Conditions (if applicable) In the space provided, propose revisions or additions to the standard Discharge Permit requirements. If you

propose any revisions or additions, also provide the rational for your proposal.

NA

Part IV. Maps and Logs to be Attached

1. Surface Soil Survey and Vadose Zone Geology

[Subsection C of 20.6.2.3106 NMAC]

- Attached Most recent regional soil survey map and associated descriptions identifying surface soil type(s).
- Attached Lithologic logs for all existing on-site monitoring wells (if available).

<u>2. Topographic Map</u> [Subsection C of 20.6.2.3106 NMAC]

- Attached Location map with topographic surface contours identifying all of the following features located within a one-mile radius of the facility:
 - watercourses
 - lakebeds
 - sinkholes
 - playa lakes
 - springs (springs used to provide water for human consumption shall be so denoted)
 - wells supplying water for a public water system

- private domestic water wells
- irrigation supply wells
- ditch irrigation systems
- acequias
- irrigation canals
- drains

3. Flood Zone Map [Subsection C of 20.6.2.3106 NMAC]

Attached - Most recent 100-year flood zone map developed by the federal emergency management administration (FEMA) documenting flood potential for the facility.

Describe any engineered measures used for flood protection.

NA

4. Additional Information

Describe any additional relevant information.

Enclosed technical memorandum entitled, "Summary of North Mine Area Groundwater Evaluation and Results" (Golder, February 9, 2018).

Supplemental Instructions

Please note: Discharge Permits are required for a wide range of facilities that process, treat, store and/or dispose of wastewater, sludge, septage, leachate, contaminated soils, mine tailings, industrial waste, mine ore, waste rock, or other similar materials. For the purposes of this application form, the term "discharge" applies to any of these materials whether they are actually discharged or whether they represent only a potential discharge that could occur due to factors such as poor maintenance, improper installation, equipment failure or accidents.

Part I.1 Facility Information and Type of Facility

The "Facility" may be identified as:

- a treatment facility, such as a municipal wastewater treatment plant;
- the source of the discharge, such as a subdivision, or waste rock pile;
- a disposal facility or operation, such as for sludge or septage;
- the discharge location or end user of reclaimed wastewater, such as a golf course or cement plant;
- a storage and/or processing facility with off-site disposal;
- a collection of facilities, such as numerous comfort stations at a state park; or
- a project or operation, such as a construction project or a system to distribute reclaimed wastewater throughout a city.

Examples of a variety of facility types are categorized below. Please note, "Domestic" waste contains human excreta or originates from typical residential plumbing fixtures.

Industrial Waste

- Manufacturing
- Power plant
- Military installation
- Vehicle/equipment wash
- Mortuary
- Hydrocarbon landfarm
- Ground water remediation
- Ethanol plant
- Asphalt plant
- Remediation Systems

Mining Waste

- tailing impoundment
- mine dewatering
- waste rock pile
- smelter slag
- in-situ leach
- leach piles
- pipelines
- collection ponds
- concentrator other beneficiation

Domestic Waste

- Municipal wastewater treatment plant
- Septage disposal
- Sludge disposal
- Mobile home/RV park
- Campground/park
- School/educational facility
- Restaurant
- Subdivision/apartment complex
- Unincorporated community
- Lodging/resort/spa
- Residential facility
- Commercial/shopping complex
- Laundromat
- Facility using reclaimed domestic wastewater

Agricultural Waste

- Dairy
- Food processing
- Slaughter facility
- Nursery/greenhouse
- Manufacture/processing of agricultural chemicals
- Feedlot
- Livestock truck washout

This listing is only a guide, as there can be crossover between categories. For example, a golf course might use treated industrial wastewater for irrigation. The type of facility in that case is "golf course" and the type of waste is "industrial." A mining operation may need a permit for its restroom and shower facilities. In that case, the type of facility is a "mining operation" and the type of discharge is "domestic waste."

Part I.5: Facility Location

The following are examples of treatment, storage, and disposal components of a wastewater system that should be included in this part.

Treatment Methods

- Septic tank
- Grease interceptor
- Oil/water separator
- Manure separator
- Wetlands
- Lagoon (indicate whether aerated and type of liner)
- Trickling filter
- Activated sludge (extended air, SBR, etc.)
- Sand filter
- Membranes
- Sludge drying bed
- Disinfection (specify type)
 - \succ chlorination

Disposal Methods

- Leachfield
- Infiltration gallery
- Evaporation lagoon (indicate type of liner)
- Evaporation tank
- Impoundment
- Discharge to waters of the US (NPDES permit required)
- Ongoing land application (specify type)
 > subsurface irrigation
 - ➤ sprinkler irrigation
 - ≻flood irrigation
 - ➤ drip irrigation
 - ➤ surface spreading (solids)
 - ≻surface injection (solids)

- ➢ UV/ozone
- Water treatment plant
- Injection Wells

- Temporary uses of reclaimed wastewater
 - Ongoing use of reclaimed wastewater for:
 - Manufacturing construction or dust control

Storage Methods

- Above/below ground tank
- Storage lagoon (indicate type of liner)
- Holding tank
- Pit toilet
- Stockpile
- Tailing impoundment

Part II.1 Proposed Maximum Daily Discharge Volume

Your Discharge Permit will allow for the treatment, processing and/or discharge of up to a specified volume, generally, a maximum number of gallons per day. The flow at your facility on any given day must not exceed this "<u>maximum discharge volume</u>." It is determined based on the expected contributions from the sources you identified Part II, 1, b, 1.

NMED will carefully review the basis of the maximum discharge volume you propose. Show all your calculations and assumptions.

Animal feeding operations must provide calculations based on the number of animals and water conservation practices in place.

Landfarms, disposal facilities, processing facilities typically identify the expected number of loads to be delivered.

For septic systems and wastewater treatment plants, the maximum discharge volume is also referred to as the "design flow." It includes a peaking or safety factor to guard against back-ups and overflows.

Municipal wastewater treatment facilities should identify the population served, growth assumptions, and expected per capita usage considering any contributing industries.

On-site domestic wastewater treatment facilities should rely on published design flows such as those provided in the NMED Liquid Waste Regulations (20.7.3 NMAC), the Uniform Plumbing Code or the USEPA On-site Wastewater Treatment Systems Manual.

<u>For existing facilities</u>, the maximum discharge volume may be based on a record of measured flows if no changes are anticipated. At least two years of flow data must be submitted, and the highest monthly discharge volume must be multiplied by a peaking factor of 1.5.

NMED will verify that your proposed or existing facility can handle maximum discharge volume you propose.

Be specific in describing all sources. Consider the following examples:

- Municipalities identify particular industries or specialized facilities contributing wastewater.
- RV Parks identify showers, dump stations, laundromat, etc.

- Subdivisions identify homes, apartments, commercial developments, water softener backwash, etc.
- Landfarms or disposal facilities specify type of materials accepted, e.g., residential septage, car wash grit trap waste, contaminated soils/water, treated municipal sludge, etc.
- Dairies identify milking parlors, type of washdown used, sources of stormwater runoff, etc.
- Schools identify cafeteria, gym, showers, etc.
- Truck stops identify restaurant, showers, car wash, etc.
- Facilities receiving reclaimed wastewater identify the treatment facility providing the reclaimed wastewater.
- Food processing and industrial facilities describe the processes which produce the waste stream and chemicals used.
- Mines identify processes including beneficiation, tailing, waste rock, leach facilities, pipelines, ponds, catchments, booster stations, in-situ leach facilities.

You do not need to include solid wastes, hazardous wastes or discharges being managed under other permits; however, these must be listed under Item C-7 in Part C of the application.

Part II.3: Flow Metering

You must provide a method for measuring the discharge volume (Section 20.6.2.3109.H.1 NMAC). At facilities with treatment or storage lagoons, it is necessary to measure both the volume entering the treatment system as well as the volume ultimately discharged.

If you land apply wastewater to more than one discharge location, you must be able to track the volume to each location.

If your facility is small and relies on gravity to carry wastewater to the treatment and disposal system, it may be acceptable to estimate the wastewater flow. This can be done by metering water usage and deducting the volume of water used for fresh-water irrigation, swimming pools, evaporative cooling, livestock watering or other uses that do not result in wastewater flowing to the treatment system.

Part II.4: Discharge Quality

Untreated wastewater entering a treatment facility (also referred to as "influent") must be characterized so that the treatment process can be evaluated. It is not necessary to provide influent quality for systems providing minimal treatment prior to discharge or disposal, such as systems relying on crop uptake for treatment (e.g., dairies), septic tank – leachfield systems, storage/processing facilities or evaporative systems. The final quality of the waste or wastewater disposed of or discharged must be characterized for all facilities.

For most agricultural and domestic facilities, the contaminants of concern include nitrate as nitrogen (NO₃-N), total Kjeldahl nitrogen (TKN), total dissolved solids (TDS), and chloride (Cl). For domestic facilities with advanced treatment, additional contaminants include total suspended solids (TSS), biochemical oxygen demand (BOD₅), and fecal coliform bacteria. Contaminants of concern at industrial and mining sites include pH, metals, and organic compounds. List all that apply.

Part II.E: Ground Water Monitoring

The <u>depth to ground water</u> beneath your facility and/or discharge site must be provided. This is true even if your facility or operation is intended to have no discharge. Discharge Permits are required for "no-discharge" lagoons, storage tanks, etc. because of the potential for a discharge to occur due to factors such as improper installation, poor maintenance, equipment failure or accidents.

The best way to determine the depth to water is to measure it in an on-site or nearby monitoring well. If a monitoring well is not available, the measurement may be from a water supply well. If there is a well but it is not possible to access it for a measurement, you could refer to the well log for that well and/or others in the vicinity. Well log information is available on the website of the State Engineer's office:

http://www.ose.state.nm.us/.

Be aware that water levels have dropped in many areas of the state, so more recent well logs in those areas are more reliable.

There may be a significant discrepancy in the depth to water in different wells, even when falling water levels is not a factor. One reason for this is that a water supply well may rely on a deep aquifer rather than water in the "first" or most shallow aquifer. Discharge Permits are intended to protect all ground water, so it is important to report the shallowest depth in the vicinity of your site.

The <u>total dissolved solids (TDS)</u> concentration of the ground water prior to discharge must be provided. As explained for the depth to water, this is true even if your facility or operation is intended to have no discharge. The TDS value provides a general indication of the quality of the ground water that could be affected by your operation.

The best way to obtain a pre-discharge TDS concentration is to sample an on-site or nearby well before your facility begins operating. It is better to sample a shallow rather than a deep well, if possible. It may be that a neighboring facility has existing analytical data for its Discharge Permit. (If so, be sure to obtain data from a non-impacted well.)

If there are no wells in your vicinity or it is not possible to sample them, you may find general TDS concentrations in reports available from sources such as a university, the State Engineer's Office (<u>http://www.ose.state.nm.us/</u>) or the US Geological Survey (<u>http://nm.water.usgs.gov/</u>).

If you are renewing or modifying your Discharge Permit, you may refer to the TDS concentration previously determined if there was a sound basis for it. Monitoring data or other information obtained since the permit was issued, however, may warrant listing a different value.

Part II.E.4: Past Ground Water Monitoring Results

A complete list of ground water standards can be found in Section 20.6.2.3103 NMAC. The standards for contaminants most frequently monitored under Discharge Permits are as follows:

Nitrate-nitrogen (NO ₃ -N))10 mg/L
Chloride	250 mg/L
Total dissolved solids (TI	OS) 1000 mg/L
Sulfate (SO ₄)	600 mg/L
рН	between 6 and 9

There is no ground water standard for total Kjeldahl nitrogen (TKN). Because TKN converts readily to nitrate as it moves through the vadose zone, however, concentrations approaching or exceeding 10 mg/L are of concern.

Additional parameters typically apply at mining or industrial facilities.

Some ground waters in the state have TDS or chloride concentrations that naturally exceed these standards. In that case, the standard is the naturally occurring level. You must provide documentation of such elevated natural conditions, such as analytical results from a non-impacted well.

	Monitoring Well					
Date	NO3-N	TKN				
Jan-04	4.2	2.2				
Apr-04	3.4	1.2				
Jul-04	6.5	3.2				
Oct-04	10	4.8				
Jan-05	3.5	5.6				
Apr-05	4.2	2.1				
Jul-05	5.5	1.3				
Oct-05	5.5	0.8				
Jan-06	4.2	3.3				
Apr-06	3.2	2.2				
Jul-06	6.5	2.2				

An example table and graph follow:





Freeport-McMoRan Chino Mines Company: DP-459 Proposed Revised Sampling Analysis Plan and Supporting Data

As part of its application to modify DP-459 to include authorization for the 9 Waste Rock Stockpile, Chino proposes to revise the currently approved December 18, 2017 DP-459 Sampling and Analysis Plan (SAP) to:

- Include the Rustler Canyon containment system and 526-96-16;
- Include monitoring wells 526-96-15, 526-96-17 and 526-96-18, as they are associated with the 9 Stockpile area;
- Propose plug and abandonment of monitoring wells:
 - 459-2006-04
 - 459-98-05
 - 3A-7
 - 493-99-02
 - 526-96-15
- Conduct reduced sampling for Wells 459-96-02 and 459-2002-01.

Figure 1 – "DP-459 Regulated Facilities Sampling Network", February 21, 2018 indicates the revised monitoring well network location for DP-459 and for the 9 Waste Rock Stockpile area.

Reduced Sampling Justification

The following four wells are located within the Santa Rita area of open pit hydrologic containment and therefore are not required to meet the groundwater quality standards. However, these wells do provide information on localized flows and processes.

459-2006-04

The *Copper Rule 20.6.7.28.H NMAC – Ground water sampling – reduction of sampling analytes states* "A permittee may also request approval from the department to reduce sampling frequency of an individual analyte if it has not been detected in a particular monitoring well, is consistently below the applicable standard, or is stable and predictable for eight consecutive quarters." Currently this well is sampled quarterly for suites B, C and W. According to the historical data provided below, all analytes in suite C have been below groundwater standards for eight consecutive quarters. In fact, the suite C analytes have been below the standards for the period of record (2009-2017) for this well, except for manganese, which has not exceeded the standard since 2011. As expected, this well does exceed groundwater standards for Total Dissolved Solids (TDS) and Sulfate, since it is located at the toe of a waste rock stockpile. TDS and sulfate have been steady and predictable for eight consecutive quarters. For this latter reason, Chino proposes this well be plugged and abandoned and eliminated from the monitoring well network for DP-459. Wells 459-96-02, 459-96-03, 459-99-01, 459-96-01B and 459-2002-01 are located within the vicinity and demonstrate



Freeport-McMoRan Chino Mines Company: DP-459 Proposed Revised Sampling Analysis Plan and Supporting Data

that water in this area is flowing to the Santa Rita Open Pit (please see potentiometric maps for this area).

<u>459-96-02</u>

The **Copper Rule 20.6.7.28.H NMAC – Ground water sampling – reduction of sampling analytes** states "A permittee may also request approval from the department to reduce sampling frequency of an *individual analyte if it has not been detected in a particular monitoring well, is consistently below the applicable standard, or is stable and predictable for eight consecutive quarters.*" Suites A and W are currently sampled quarterly, while suite B is sampled annually. The historical data, provided below, indicate that the analytes in Suites A and B are within standards for the period of record (2006-2017). This well is upgradient of mining activities and provides redundancy with 459-96-03, which is also upgradient of mining activities. Chino proposes to sample annually for suites B and W. Sampling for Suite C would be re-instated if there is a significant increase in Suite B analytes.

<u>459-98-05</u>

This well is currently sampled quarterly for suites B, C and W. As expected, the water quality in this well does not meet groundwater standards. This well is located within the Open Pit Surface Drainage Area and is located at the down-gradient toe of the Northeast Waste Rock Pile. Pursuant to the **Copper Rule 20.6.7.28.B(2)** NMAC, which states, "A permittee shall install monitoring wells around the perimeter and downgradient of each new leach stockpile, waste rock stockpile and tailings impoundment located outside of the open pit surface drainage area", this well should not be part of the DP-459 monitoring well network for assessing groundwater quality. Chino proposes that this well be plugged and abandoned.

<u>459-2002-01</u>

The **Copper Rule 20.6.7.28.H NMAC – Ground water sampling – reduction of sampling analytes** states "A permittee may also request approval from the department to reduce sampling frequency of an *individual analyte if it has not been detected in a particular monitoring well, is consistently below the applicable standard, or is stable and predictable for eight consecutive quarters."* This well is upgradient of mining activities and is located within the Open Pit Surface Drainage Area. Suites A and W are currently monitored quarterly and suite B annually. According to the historical data provided, water quality in this well has been within standards for the period of record provided (2006-2017). Chino proposes to sample annually for suites B and W. Suite C would be sampled for if there is a significant increase in Suite B analytes.

3A-7, 493-99-02 and 526-96-15

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Freeport-McMoRan Chino Mines Company: DP-459 Proposed Revised Sampling Analysis Plan and Supporting Data

These wells are located within the Open Pit Surface Drainage Area and are located beneath approved and proposed waste rock stockpiles. Pursuant to the **Copper Rule 20.6.7.28.B(2) NMAC**, which states, "A permittee shall install monitoring wells around the perimeter and downgradient of each new leach stockpile, waste rock stockpile and tailings impoundment located outside of the open pit surface drainage area", these wells should not be part of the DP-459 monitoring well network for assessing groundwater quality. Chino proposes that these wells be plugged and abandoned. As noted on Table 2: Monitoring Schedule and Requirements, 3A-7, 493-99-02 and 526-96-15 will be monitored until construction of approved stockpiles prevents wells from being sampled.



Freeport-McMoRan Chino Mines Company: DP-459 Proposed Revised Sampling Analysis Plan and Supporting Data

<u>459-2006-04</u>

Site	Sample	Sample	AI, Diss	Alk, CO3	Alk, HCO3	Alk, Tot.	As, Diss	Ca, Diss	Cd, Diss	Co, Diss	Cond, 25C	Cr, Diss	Cu, Diss	Fe, Diss	K, Diss	Mg, Diss	Mn, Diss	Na, Diss	Ni, Diss	Pb, Diss	SO4, Tot.	TDS	Zn, Diss
Number	ldentifier	Date	(mg/L)	(mg/L)	(mg/L)	(mg/L)	(mg/L)	(mg/L)	(mg/L)	(mg/L)	(micromho)	(mg/L)	(mg/L)	(mg/L)	(mg/L)	(mg/L)	(mg/L)	(mg/L)	(mg/L)	(mg/L)	(mg/L)	(mg/L)	(mg/L)
Water Quality			5				0.1		0.01			0.05	1	1			0.2		0.2	0.05	600	1000	10
Standard																							
459-2006-04	320245	11/24/2008	< 0.08	<1	827	827	< 0.025	695	< 0.002	< 0.006	NA	< 0.006	0.052	< 0.06	2.07	234	0.133	35.7	0.042	< 0.0075	2,080	3,800	0.0865
459-2006-04	321052	03/09/2009	<0.08	<1	773	773	0.025	648	<0.002	< 0.006	NA	<0.006	0.081	<0.06	2.46	206	0.21	35.2	0.057	<0.0075	1,940	3,670	0.0545
459-2006-04	321669	06/16/2009	< 0.08	<1	699	699	0.042	710	< 0.002	< 0.006	NA	<0.006	0.045	< 0.06	2.3	224	0.0662	36.8	0.053	0.0149	1,990	3,680	0.038
459-2006-04	322494	09/01/2009	<0.08	<1	726	726	<0.025	687	<0.002	<0.006	NA	<0.006	0.072	< 0.06	2.02	222	0.118	36	0.058	<0.0075	1,850	3,640	0.0502
459-2006-04	459-2006-04	12/01/2009	<0.08	<1	821	821	<0.025	658	< 0.002	0.0105	NA	<0.006	0.111	<0.06	2.29	222	0.222	34.8	0.055	0.0077	1,980	3,720	0.077
459-2006-04	323137	02/25/2010	<0.081	<1	852	852	<0.025	765	<0.002	<0.0061	NA	<0.0061	0.018	<0.061	1.98	240	0.0525	38.5	0.027	0.0092	1,880	3,800	0.0407
459-2006-04	323779	05/05/2010	<0.08	<1	858	858	<0.025	724	<0.002	<0.006	NA	<0.006	0.038	<0.06	2.2	237	0.0223	37.7	0.021	<0.0075	2,000	3,730	0.028
459-2006-04	324698	08/12/2010	<0.08	<1	661	661	<0.025	639	<0.002	<0.006	NA	<0.006	0.03	<0.06	2.19	238	0.0362	37.3	0.029	<0.0075	1,980	3,720	0.0453
459-2006-04	325421	11/23/2010	<0.08	<1	855	855	0.028	783	<0.002	< 0.006	NA	<0.006	0.014	<0.06	2.14	276	0.213	37.8	0.091	<0.0075	2,050	4,070	0.09
459-2006-04	326227	02/15/2011	<0.08	<1	836	836	<0.025	724	<0.002	< 0.006	NA	<0.006	0.01	<0.06	2.11	254	0.155	37.1	0.084	<0.0075	2,090	3,050	0.0905
459-2006-04	326912	05/05/2011	<0.08	<1	696	696	<0.025	648	<0.002	< 0.006	NA	<0.006	0.024	< 0.06	2.17	263	0.0354	38.8	0.03	<0.0075	2,080	3,680	0.112
459-2006-04	327727	08/31/2011	<0.08	<1	850	850	<0.025	652	<0.002	< 0.006	NA	<0.006	0.018	< 0.06	2.15	254	0.0307	36.2	0.036	<0.0075	1,930	3,640	0.0416
459-2006-04	328410	11/09/2011	<0.08	<1	918	918	<0.025	669	<0.002	< 0.006	NA	<0.006	0.014	<0.06	2.2	245	0.0052	37.3	0.015	<0.0075	1,990	3,680	0.0226
459-2006-04	329208	03/08/2012	<0.08	<1	843	843	<0.025	707	<0.002	<0.006	NA	<0.006	<0.01	<0.06	2.21	269	<0.004	39.4	0.032	0.0103	2,050	3,720	0.0149
459-2006-04	329938	05/07/2012	<0.08	<1	815	815	<0.025	654	<0.002	<0.006	NA	0.0077	<0.01	<0.06	2.19	257	0.0321	38.3	0.018	<0.0075	1,940	3,780	0.0237
459-2006-04	330790	08/07/2012	<0.08	<1	879	879	0.027	655	0.0035	< 0.006	NA	0.0128	0.011	<0.06	2.19	246	0.0241	37.7	0.026	<0.0075	2,010	3,690	0.0301
459-2006-04	331539	11/06/2012	<0.08	<1	973	973	<0.025	729	<0.002	<0.006	NA	<0.006	<0.01	<0.06	2.3	273	0.0078	39.6	0.019	<0.0075	2,060	3,820	0.0294
459-2006-04	332388	02/19/2013	<0.08	<1	875	875	<0.025	656	< 0.002	< 0.006	NA	<0.006	<0.01	<0.06	2.41	271	0.0277	35.2	0.031	<0.0075	1,990	3,660	0.0285
459-2006-04	333133	05/06/2013	<0.08	<1	850	850	<0.025	569	<0.002	<0.006	NA	<0.006	<0.01	<0.06	2.15	225	0.0387	33.3	0.03	<0.0075	1,940	3,640	0.0331
459-2006-04	334105	08/07/2013	<0.08	<1	847	847	<0.025	693	< 0.002	<0.006	NA	<0.006	0.013	<0.06	2.1	261	0.0495	38.7	0.037	<0.0075	1,920	3,670	0.042
459-2006-04	334873	11/06/2013	<0.08	<1	849	849	<0.025	752	<0.002	<0.006	NA	<0.006	<0.01	<0.06	2.21	240	<0.004	37.6	0.02	<0.0075	2,010	3,730	0.058
459-2006-04	335764	02/07/2014	<0.08	<1	871	871	<0.025	729	<0.002	<0.006	NA	<0.006	<0.01	<0.06	2.32	274	<0.004	40.2	0.017	0.0114	2,140	3,790	0.0339
459-2006-04	336525	05/08/2014	<0.8	<1	833	833	<0.25	676	<0.02	< 0.06	NA	<0.06	<0.1	<0.6	<5	235	<0.04	36.1	<0.1	<0.075	2,070	3,700	<0.1
459-2006-04	337495	08/04/2014	<0.08	<1	799	799	<0.025	684	<0.002	<0.006	NA	<0.006	<0.01	<0.06	2.29	248	0.0234	39	0.028	<0.0075	1,940	3,620	0.0819
459-2006-04	338278	11/17/2014	<0.08	<1	790	790	<0.025	747	<0.002	< 0.006	NA	<0.006	0.395	<0.06	2.34	232	<0.004	38.2	0.01	<0.0075	1,980	3,760	0.12
459-2006-04	339185	02/04/2015	<0.08	<1	819	819	<0.025	730	<0.002	< 0.006	NA	<0.006	0.064	<0.06	2.25	261	0.0048	39.5	0.0152	<0.0075	2,040	3,920	0.042
459-2006-04	339953	05/06/2015	<0.08	<1	817	817	<0.025	740	<0.002	< 0.006	NA	<0.006	0.0463	< 0.06	2.38	269	0.0205	40.3	0.0244	<0.0075	1,910	3,940	0.053
459-2006-04	340977	08/25/2015	<0.08	<1	749	749	<0.025	772	<0.002	< 0.006	NA	<0.006	<0.01	<0.06	2.42	279	<0.004	42	0.0216	<0.0075	1,920	4,010	0.033
459-2006-04	341803	11/13/2015	<0.08	<1	796	796	<0.025	762	<0.002	< 0.006	NA	<0.006	<0.01	<0.06	2.26	274	<0.004	40.9	0.0121	0.0093	1,920	4,060	0.074
459-2006-04	342812	02/09/2016	<0.08	<1	833	833	<0.025	759	<0.002	< 0.006	NA	<0.006	0.0168	<0.06	2.35	271	0.0051	39.5	0.0197	0.0084	1,880	4,120	0.083
459-2006-04	343669	05/19/2016	<0.08	<1	829	829	<0.025	794	<0.002	< 0.006	NA	<0.006	0.0313	< 0.06	2.58	279	0.0215	40.8	0.0354	<0.0075	1,840	3,940	0.116
459-2006-04	344967	08/31/2016	<0.08	<1	797	797	<0.025	717	<0.002	<0.006	NA	<0.006	0.0119	<0.1	2.42	273	0.0471	39	0.0292	<0.0075	1,850	4,100	0.052
459-2006-04	345983	11/21/2016	< 0.08	<1	838	838	<0.025	795	< 0.002	< 0.006	NA	< 0.006	<0.01	0.119	2.3	275	<0.008	40.1	0.0135	<0.0075	1,970	4,140	0.086
459-2006-04	347059	03/01/2017	<0.08	<1	857	857	<0.025	795	<0.002	0.0075	NA	0.0093	0.0102	<0.1	2.47	294	<0.008	40.4	0.032	<0.0075	2,030	4,090	0.093
459-2006-04	348061	05/08/2017	< 0.08	<1	859	859	<0.025	783	< 0.002	< 0.006	NA	< 0.006	<0.01	<0.1	2.57	277	<0.008	39.6	0.015	<0.0075	1,990	3,940	0.049
459-2006-04	349120	08/08/2017	<0.08	<1	832	832	<0.025	754	<0.002	<0.006	NA	<0.006	<0.01	<0.1	2.25	275	<0.008	37.8	0.0216	<0.0075	2,040	4,100	0.051



Freeport-McMoRan Chino Mines Company: DP-459 Proposed Revised Sampling Analysis Plan and Supporting Data

Site	Sample	Sample	Comments	Reason for	Cond, Fld	pH, Field	Cond, 25C
Number	Identifier	Date		No Sample	(micromho)	(SU)	(micromho)
Water Quality Standard						6 - 9	
459-2006-04	320245	11/24/2008			3,226	6.48	3,816
459-2006-04	321052	03/09/2009	No DTW - probe hangs up. BGP		3,142	6.4	3,777
459-2006-04	321669	06/16/2009	No DTW - probe hangs up. BGP		2,908	6.14	3,402
459-2006-04	322494	09/01/2009			3,126	6.39	3,673
459-2006-04	459-2006-04	12/01/2009	Probe hangs up - no DTW. BGP		3,072	6.29	3,651
459-2006-04	323137	02/25/2010			3,343	6.37	4,000
459-2006-04	323779	05/05/2010			3,377	6.11	3,898
459-2006-04	324698	08/12/2010			3,232	6.42	3,772
459-2006-04	325421	11/23/2010			3,503	6.59	4,154
459-2006-04	326227	02/15/2011			3,369	6.54	4,031
459-2006-04	326912	05/05/2011			3,120	6.6	3,617
459-2006-04	327727	08/31/2011			3,321	6.64	3,751
459-2006-04	328410	11/09/2011			3,309	6.41	3,845
459-2006-04	329208	03/08/2012			3,162	6.63	3,749
459-2006-04	329938	05/07/2012			3,228	6.53	3,751
459-2006-04	330790	08/07/2012			3,382	6.41	3,820
459-2006-04	331539	11/06/2012			3,372	6.35	3,918
459-2006-04	332388	02/19/2013			3,127	6.42	3,716
459-2006-04	333133	05/06/2013			3,174	6.55	3,781
459-2006-04	334105	08/07/2013			3,225	6.44	3,698
459-2006-04	334873	11/06/2013			3,312	6.36	3,892
459-2006-04	335764	02/07/2014			3,220	6.43	3,879
459-2006-04	336525	05/08/2014			3,328	6.47	3,833
459-2006-04	337495	08/04/2014			3,236	6.48	3,735
459-2006-04	338278	11/17/2014			3,386	6.39	4,006
459-2006-04	339185	02/04/2015			3,500	6.42	4,113
459-2006-04	339953	05/06/2015			3,535	6.35	4,135
459-2006-04	340977	08/25/2015			3,753	6.35	4,285
459-2006-04	341803	11/13/2015			3,878	6.3	4,567
459-2006-04	342812	02/09/2016			3,731	6.72	4,516
459-2006-04	343669	05/19/2016			3,853	6.64	4,477
459-2006-04	344967	08/31/2016			3,805	6.61	4,451
459-2006-04	345983	11/21/2016			3,672	6.41	4,315
459-2006-04	347059	03/01/2017			4,173	6.33	4,904
459-2006-04	348061	05/08/2017			4,076	6.32	4,779
459-2006-04	349120	08/08/2017			4,068	6.14	4,624









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Freeport-McMoRan Chino Mines Company: DP-459 Proposed Revised Sampling Analysis Plan and Supporting Data




























Freeport-McMoRan Chino Mines Company: DP-459 Proposed Revised Sampling Analysis Plan and Supporting Data





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Freeport-McMoRan Chino Mines Company: DP-459 Proposed Revised Sampling Analysis Plan and Supporting Data

459-2006-04 - Sodium, Dissolved (mg/l)









Freeport-McMoRan Chino Mines Company: DP-459 Proposed Revised Sampling Analysis Plan and Supporting Data

459-2006-04 - pH, Field, Standard Units

= FREEPORT-MCMORAN



<u>459-98-05</u>

Site Number	Sample Identifier	Sample Date	AI, Diss (mg/L)	Alk, CO3 (mg/L)	Alk, HCO3 (mg/L)	Alk, Tot. (mg/L)	As, Diss (mg/L)	B, Diss (mg/L)	Ca, Diss (mg/L)	Cd, Diss (mg/L)	Co, Diss (mg/L)	Cond, 25C (micromho)	Cr, Diss (mg/L)	Cu, Diss (mg/L)	Fe, Diss (mg/L)	K, Diss (mg/L)	Mg, Diss (mg/L)	Mn, Diss (mg/L)	Na, Diss (mg/L)	Ni, Diss (mg/L)	Pb, Diss (mg/L)	SO4, Tot. (mg/L)	Se, Diss (mg/L)	TDS (mg/L)	Zn, Diss (mg/L)
Water Quality Standard			5				0.1			0.01			0.05	1	1			0.2		0.2	0.05	600	0.05	1000	10
150.00.05	7545	07/00/1000	1 000					0.05	0.01	0.55	011	N 10	0.07	70.4	1 400	15	0.000	701	10.1	7.00	0.1	04.000	0.070	40.500	100
459-98-05	8158	07/08/1998	1,660 NA	<1	<1	NA	<0.4	<0.65	410	0.55	24.1	NA	<0.08	734	1,400	<15	2,030	841	21.3	9.08	<0.1	24,300	0.072 NA	43,500	235
459-98-05	8230	06/01/1999	NA	<1	<1	NA	NA	NA	432	0.916	35	NA	<0.05	989	1,900	<17	2,790	918	21.6	10.5	<0.4	83,400	NA	50,000	276
459-98-05	8435	08/30/1999	NA	<1	<1	NA	NA	NA	499	0.789	26.9	NA	0.08	585	1,580	<17	2,190	806	27.3	7.69	<0.4	25,600	NA	32,400	212
459-98-05	8672	11/15/1999	NA	<1	<1	NA	NA	NA	500	0.629	22.8	NA	0.1	511	1,330	<17	2,010	787	41.9	6.64	<0.4	22,500	NA	32,400	193
459-98-05	8872	02/14/2000	NA	<1	<1	NA	NA	NA	450	0.701	24.3	NA	0.103	542	1,440	<8.5	2,100	832	30.7	6.87	<0.2	22,100	NA	33,900	194
459-98-05	9099	05/22/2000	NA	<1	<1	NA	NA	NA	448	0.796	21.1	NA	<0.12	430	1,940	<17	1.870	657	25.9 40.5	6.3	<0.4 0.1	19,500	NA	28.300	170
459-98-05	9671	01/09/2001	NA	<1	<1	NA	NA	NA	461	0.53	24.6	NA	<0.06	518	1,400	<10	2,200	784	32.8	7.24	17	23,600	NA	34,900	193
459-98-05	9957	03/15/2001	NA	<1	<1	<1	NA	NA	443	0.8	31.2	NA	<0.06	756	1,880	<10	2,730	826	25	10.4	<0.05	35,500	NA	54,400	239
459-98-05	25554	06/06/2001	NA	<1	<1	<1	NA	NA	479	1	34.7	NA	<0.3	895	2,240	<50	3,180	917	20.8	10.9	<0.25	38,500	NA	53,200	276
459-98-05	29774	08/30/2001	NA	<1	<1	<1	NA	NA	443	0.88	32.6	NA	0.22	689	1,810	<10	2,740	882	23.5	10.2	0.21	34,600	NA	47,500	240
459-98-05	117919	02/19/2002	NA	<1	<1	<1	NA	NA	482	1.13	39.1	NA	<0.08 0.54	758	2,180	<10	3,410	1.040	23.1	12.2	0.21	43.100	NA	57,200	319
459-98-05	120592	05/29/2002	NA	<1	<1	<1	NA	NA	502	1.39	42.6	NA	0.66	810	2,540	<10	3,990	1,020	20.1	14.1	<0.05	47,000	NA	68,300	305
459-98-05	212598	08/06/2002	NA	<1	<1	<1	NA	NA	432	0.76	26	NA	<0.06	575	1,600	<10	2,440	845	22.1	8.3	<0.05	26,100	NA	42,100	252
459-98-05	215242	12/04/2002	NA	<1	<1	<1	NA	NA	396	0.523	18.1	NA	0.099	466	628	<5	1,770	801	41.4	5.41	<0.025	14,600	NA	22,000	184
459-98-05	217277	03/06/2003	NA	<1	<1	<1		NA	403	0.938	30.2	NA	0.168	721	1,410	<5	2,690	914	29	9.55	<0.025	31,500	NA	46,600	227
459-98-05	219545	05/28/2003	NA	<1	<1	<1	NA	NA	472	1.03	43.5	NA	0.121	1 060	2,180	<10	3,530	1 090	23.7	11.6	<0.05	41,400	NA	66,100	321
459-98-05	222778	11/24/2003	NA	<1	<1	<1	NA	NA	459	1.01	37.8	NA	<0.06	929	2,130	<10	3,570	1,040	26.5	12	<0.5	40,900	NA	58,300	265
459-98-05	225374	03/17/2004	NA	<1	<1	<1	NA	NA	475	1.2	44	NA	0.136	1,270	2,980	<5	4,730	1,320	22.8	14.6	<0.025	47,200	NA	70,500	413
459-98-05	227150	05/19/2004	NA	<1	<1	<1	NA	NA	503	1.25	44.9	NA	0.195	1,050	2,540	<10	4,020	1,090	24.3	14.5	<0.05	50,500	NA	71,400	329
459-98-05	231734	08/30/2004	NA	<1	<1	<1	NA	NA	438	0.53	18.7	NA	<0.3	824	401	<50	1,500	693	<25	5.14	<0.25	15,900	NA	22,200	168
459-98-05	236708	12/01/2004	NA	<1	<1	<1	NA	NA	432	0.772	26.4	NA	<0.12	935	358	<10	2,230	1,280	40	6.93	0.31	17,500	NA	27,000	248
459-98-05	243580	04/04/2005	NA	<1	<1	<1	NA	NA	456	0.67	22.7	NA	<0.3	845	319	<25	1,910	961	31	5.99	<0.25	17,000	NA	23,900	211
459-98-05	264961	08/11/2005	NA	<1	<1	<1	NA	NA	461	1.24	41.9	NA	0.42	1,100	1.580	<25	3,580	1.260	<25	11.4	<0.375	39,500	NA	60,700	328
459-98-05	271366	01/12/2006	537	<1	<1	<1	0.25	NA	402	0.545	19	NA	0.042	709	321	<2.5	1,570	841	28.8	5.81	0.086	13,600	NA	19,100	170
459-98-05	274664	04/03/2006	535	<1	<1	<1	<0.5	NA	448	0.64	22.2	NA	0.19	783	338	<10	1,820	1,080	35	2.7	0.33	14,500	NA	21,200	191
459-98-05	281425	05/10/2006	1,830	<1	<1	<1	<1.3	NA	495	0.91	34.1	NA	<0.3	1,040	1,020	<25	2,790	1,180	36	9.4	<0.38	27,800	NA	38,400	280
459-98-05	285032	08/24/2006	514	<1	<1	<1	<0.25	NA	450	0.347	12.8	NA	0.09	638	198	-5	963	435	10.7	3.42	<0.075	9,600	NA	14,300	110
459-98-05	296638	11/15/2006	3,420	<1	<1	<1	<0.25	NA	476	1.06	36	NA	0.875	936	1,780	<5	3,380	949	15.8	10.7	<0.075	36,000	NA	57,700	247
459-98-05	303696	05/24/2007	3,850	<1	<1	<1	<0.25	NA	489	1.24	39	NA	0.87	993	2,040	<5	3,490	1,240	22.9	12.9	1.07	38,400	NA	54.400	263
459-98-05	307514	09/27/2007	3,920	<1	<1	<1	<1.25	NA	457	1.18	38.3	NA	0.415	900	1,870	<25	3,590	988	29.3	11.5	<0.375	46,400	NA	66,000	244
459-98-05	313505	12/26/2007	2,900	<1	<1	<1	<2.5	NA	465	1.11	35	NA	<0.6	829	1,600	<50	3,070	942	<50	10.8	<0.75	37,400	NA	49,000	230
459-98-05	316097	03/26/2008	841	<1	<1	<1	<1.25	NA	438	0.685	25	NA	<0.3	635	618	<25	1,980	916	34.9	6.51	<0.375	14,700	NA	23,000	203
459-98-05	317415	05/21/2008	833	<1	<1	<1	<0.25	NA	434	0.819	27.6	NA	0.261	661	698	<5	2,140	998	35.3	6.28	0.318	19,200	NA	25,000	211
459-98-05	319334	08/26/2008	3,730	<1	<1	<1	<1.25	NA	457	1.1	38.7	NA	0.566	876	1,890	<25	3,530	1,000	<25	10.5	<0.375	41,900	NA	61,000	256
459-98-05	321053	03/04/2009	1,170	<1	<1	<1	<1.25	NA	416	0.994	36.4	NA	<0.3	1,120	493	<25	2,630	1,200	37.3	9.77	<0.375	25,300	NA	37.500	323
459-98-05	321673	06/15/2009	1,600	<1	<1	<1	<1.25	NA	427	0.874	30.9	NA	< 0.3	1,060	430	<25	2,350	1,110	54.3	7.84	<0.375	17,200	NA	37,900	245
459-98-05	322495	09/01/2009	1,020	<1	<1	<1	<1.25	NA	413	0.672	23.7	NA	<0.3	707	484	<25	2,000	849	31.4	10.2	<0.375	14,700	NA	29,300	197
459-98-05	459-98-05	12/02/2009	758	<1	<1	<1	<1.25	NA	430	0.633	21.7	NA	<0.3	662	304	<25	1,740	828	30.8	5.45	<0.375	12,100	NA	23,500	181
459-98-05	323138	02/24/2010	1,100	<1	<1	<1	<0.252	NA	524	0.823	29.7	NA	<0.0606	789	486	<5.05	2,710	1,130	42.7	7.72	<0.0758	18,900	NA	27,500	250
459-98-05	323783	05/05/2010	973	<1	<1	<1	<2.5	NA	424	0.769	32	NA	<0.6	893 677	315	<50	2,360	1,300	<50	7.23	<0.75	20,700	NA	25,900	159
459-98-05	325426	11/23/2010	771	<1	<1	<1	<1.25	NA	544	0.659	24.6	NA	<0.3	787	317	<25	1,890	922	35.7	6.15	<0.375	12,000	NA	18,400	193
459-98-05	326228	02/15/2011	604	<1	<1	<1	<1.25	NA	420	0.761	26.9	NA	<0.3	795	238	<25	1,910	1,080	32.6	6.42	<0.375	16,800	NA	25,400	230
459-98-05	326916	05/10/2011	680	<1	<1	<1	<1.25	NA	456	0.917	31.9	NA	<0.3	917	278	<25	2,400	1,280	41.3	7.77	<0.375	25,100	NA	27,600	267
459-98-05	327728	08/31/2011	383	<1	<1	<1	<1.25	NA	340	0.388	14.3	NA	<0.3	484	104	<25	1,150	573	<25	2.59	<0.375	12,300	NA	18,700	123
459-98-05	328411	11/09/2011	434	<1	<1	<1	<2.5	NA	397	0.615	21.6	NA	<0.6	669	176	<50	1,600	848	<50	5.25	<0.75	13,200	NA	21,100	186
459-98-05	329939	03/08/2012	419	<1	<1	<1	<1.25	NA	418	0.571	20.6		<0.3	581	140	<25	1,540	812	29.4	4.66	<0.375	14,300		20,300 21,500	177
459-98-05	330791	08/07/2012	396	<1	<1	<1	<1.25	NA	423	0.519	17.4	NA	<0.3	569	165	<25	1,320	658	27	4.36	<0.375	12,100	NA	17,700	138
459-98-05	331540	11/06/2012	569	<1	<1	<1	<1.25	NA	453	0.544	19.8	NA	<0.3	587	283	<25	1,580	727	27.6	4.78	<0.375	13,200	NA	18,800	159
459-98-05	332389	03/06/2013	555	<1	<1	<1	<2.5	NA	422	0.542	20.9	NA	<0.6	525	455	<50	1,730	804	<50	5.51	<0.75	16,500	NA	22,100	170
459-98-05	333134	05/06/2013	679	<1	<1	<1	<1.25	NA	402	0.635	22.5	NA	<0.3	524	565	<25	1,750	800	29.8	5.47	<0.375	17,400	NA	25,300	178
459-98-05	334106	08/07/2013	360	<1	<1	<1	<1.25	NA	410	0.342	11.4	NA	<0.3	384	166	<25	930	400	<25	2.83	<0.375	9,330	NA	14,000	84.8
459-98-05	334874	02/07/2014	1.090	<1	<1	<1	<0.5	NA	438	0.379	14.4		<0.12	442 703	796	<10	2.240	518	20.8	3.48	<0.375	23.200	NA	27,800	124
459-98-05	336526	05/08/2014	1,880	<1	<1	<1	<1.25	NA	425	0.851	28.9	NA	<0.3	757	1,250	<25	2,530	853	<25	8.65	<0.375	29,100	NA	40,900	211
459-98-05	337496	08/04/2014	355	<1	<1	<1	<1.25	NA	435	0.224	9.04	NA	<0.3	371	131	<25	758	279	<25	2.37	<0.375	7,840	NA	11,200	67.9
459-98-05	338279	11/17/2014	412	<1	<1	<1	<1.25	NA	436	0.378	14	NA	<0.3	517	130	<25	1,120	483	<25	3.71	<0.375	10,600	NA	14,000	112
459-98-05	339186	02/04/2015	443	<1	<1	<1	<1.25	NA	424	0.512	17.7	NA	<0.3	598	185	<25	1,340	617	<25	4.55	<0.375	15,000	NA	18,000	142
459-98-05	339954	05/06/2015	1,260	<1	<1	<1	<1.25	NA	454	0.656	23.7	NA	<0.3	741	717	<25	2,050	713	25.7	6.36	<0.375	21,400	NA	30,500	175
459-98-05	341804	11/13/2015	356	<1	<1	<1	<1.25	NA	433	0.224	9.15		<0.3	381	82.6	<25	1 000	283	<25	2.43	<0.375	7,790	NA NA	13,600	67.8
459-98-05	342813	02/23/2016	434	<1	<1	<1	<1.25	NA	464	0.654	22.2	NA	<0.3	806	139	<25	1,500	716	26	5.3	<0.375	11,600	NA	18,100	179
459-98-05	343670	05/26/2016	317	<1	<1	<1	<0.25	NA	428	0.354	12.9	NA	<0.06	504	105	<5	1,020	421	25.7	3.21	<0.075	8,840	NA	13,400	97.7
459-98-05	344968	08/31/2016	224	<1	<1	<1	<0.25	NA	403	0.157	6.26	NA	<0.06	275	33.1	<5	591	182	17.2	1.63	<0.075	6,030	NA	8,880	46.5
459-98-05	345984	11/21/2016	339	<1	<1	<1	<0.25	NA	498	0.311	11.3	NA	<0.06	457	71.2	<5	908	345	25.4	2.82	0.252	7,840	NA	11,000	88.6
459-98-05	347060	03/01/2017	191	<1	<1	<1	<0.25	NA	432	0.146	5.93	NA	<0.06	247	33.6	<5	594	189	32.4	1.55	<0.075	5,700	NA	8,130	45.1
459-98-05	349121	08/22/2017	308	<1	<1	<1	<1.25	NA	457	0.146	11.8	NA	<0.3	<u>∠58</u> 454	63.5	<25	925	385	35.7	2.86	<0.375	8.520	NA	12,400	97.8

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Site Number	Sample Identifier	Sample Date	Cond, Fld (micromho)	Cond, 25C (micromho)	pH, Field (SU)
Water Quality Standard					6 - 9
459-98-05	8158	04/13/1999	17,100	19,313	NA
459-98-05	8230	06/01/1999	18,000	19,489	NA
459-98-05	8435	08/30/1999	15,380	16,721	NA
459-98-05	8672	11/15/1999	13,800	15,756	NA
459-98-05	9099	05/22/2000	14,280	20.807	3.31
459-98-05	9375	08/28/2000	13,010	14,662	3.17
459-98-05	9671	01/09/2001	14,380	16,784	2.94
459-98-05	9957	03/15/2001	18,440	20,872	3.62
459-98-05	25554	06/06/2001	20,010	21,710	3.54
459-98-05	110029	12/05/2001	10,940	12,601	2.73
459-98-05	117919	02/19/2002	21,610	23,741	2.45
459-98-05	120592	05/29/2002	24,030	26,345	2.61
459-98-05	212598	08/06/2002	16,730	18,419	2.87
459-98-05	217277	03/06/2003	18,590	21,179	2.08
459-98-05	219545	05/28/2003	21,860	23,522	3.32
459-98-05	221498	08/13/2003	22,770	24,911	3.44
459-98-05	222778	11/24/2003	20,790	23,481	3.53
459-98-05	225374	05/19/2004	26,030	28,300	3.58
459-98-05	231734	08/30/2004	11,090	12,445	2.94
459-98-05	236708	12/01/2004	12,250	14,079	3.25
459-98-05	243580	04/04/2005	12,000	13,211	2.98
459-98-05	248431	05/11/2005	11,740	13,146	3.19
459-98-05	264961	08/11/2005	2,263	2,518	2.64
459-98-05	274664	04/03/2006	11,430	13,136	3.06
459-98-05	281425	05/10/2006	17,610	18,718	3.19
459-98-05	285032	08/24/2006	8,260	9,410	3.26
459-98-05	296638	11/15/2006	21,080	24,173	2.82
459-98-05	299668	03/06/2007	25,680	28,694	2.56
459-98-05	307514	09/27/2007	23,930	27,027	2.79
459-98-05	313505	12/26/2007	20,100	23,409	2.75
459-98-05	316097	03/26/2008	11,950	13,794	3
459-98-05	317415	05/21/2008	13,310	14,904	3.12
459-98-05	320250	11/13/2008	21,740	25,375	2.73
459-98-05	321053	03/04/2009	15,930	18,389	2.72
459-98-05	321673	06/15/2009	15,590	17,684	2.73
459-98-05	322495	09/01/2009	13,640	15,405	2.91
459-98-05	323138	02/24/2010	10,960	12,736	3.18
459-98-05	323783	05/05/2010	14,610	16,187	3.13
459-98-05	324699	08/12/2010	12,300	13,127	2.97
459-98-05	325426	11/23/2010	10,310	11,823	3.11
459-98-05	326228	02/15/2011	12,540	15,178	3.09
459-98-05	327728	08/31/2011	10,170	10,921	3.28
459-98-05	328411	11/09/2011	10,520	12,064	3.24
459-98-05	329209	03/08/2012	10,080	11,713	2.81
459-98-05	329939	05/07/2012	10,790	11,539	3.39
459-98-05	331540	11/06/2012	4,549	4,956	3.4
459-98-05	332389	03/06/2013	10,930	12,534	3.59
459-98-05	333134	05/06/2013	12,520	13,901	3.54
459-98-05	334106	08/07/2013	8,110	8,929	3.37
459-98-05	335765	02/07/2014	12,590	9,129	3.18
459-98-05	336526	05/08/2014	17,050	18,692	3.51
459-98-05	337496	08/04/2014	6,930	7,566	2.9
459-98-05	338279	11/17/2014	8,180	9,319	2.98
459-98-05	339186 339954	02/04/2015	9,780	10,633	3.07
459-98-05	340978	08/25/2015	6,740	7,420	3.13
459-98-05	341804	11/13/2015	7,740	8,818	2.9
459-98-05	342813	02/23/2016	9,400	10,686	2.98
459-98-05	343670	05/26/2016	7,660	8,559	3.23
459-98-05	345984	11/21/2016	6,199	7.124	2.42
459-98-05	347060	03/01/2017	5,764	6,581	3.16
459-98-05	348062	05/08/2017	5,740	6,497	3.12
459-98-05	349121	08/22/2017	8,250	9,007	3.72



Freeport-McMoRan Chino Mines Company: DP-459 Proposed Revised Sampling Analysis Plan and Supporting Data











Freeport-McMoRan Chino Mines Company: DP-459 Proposed Revised Sampling Analysis Plan and Supporting Data

















459-98-05 - Iron, Dissolved (mg/l)

– NMWQCC Limit Iron, Dissolved (mg/l)







459-98-05 - Magnesium, Dissolved (mg/l)

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Freeport-McMoRan Chino Mines Company: DP-459 Proposed Revised Sampling Analysis Plan and Supporting Data















Freeport-McMoRan Chino Mines Company: DP-459 Proposed Revised Sampling Analysis Plan and Supporting Data



<u>459-2002-01</u>





Site	Sample	Sample	Cond, Fld	pH, Field	Cond, 25C	SO4, Tot.	TDS
Number	Identifier	Date	(micromho)	(SU)	(micromho)	(mg/L)	(mg/L)
Water Quality				6 - 9		600	1000
Standard							
459-2002-01	271358	01/17/2006	870	6.83	1,020	106	600
459-2002-01	274658	04/03/2006	879	6.75	1,038	109	639
459-2002-01	281417	05/10/2006	882	6.84	1,034	117	631
459-2002-01	285024	08/23/2006	931	6.92	1,075	116	636
459-2002-01	296631	11/08/2006	903	6.71	1,049	104	621
459-2002-01	299664	03/05/2007	790	6	932	104	581
459-2002-01	303690	05/23/2007	873	6.92	1,026	113	637
459-2002-01	307510	09/27/2007	889	6.81	1,042	105	610
459-2002-01	313499	12/19/2007	874	6.82	1,032	111	650
459-2002-01	316093	03/25/2008	895	7	1,042	108	660
459-2002-01	317409	05/20/2008	907	6.89	1,045	121	640
459-2002-01	319330	08/25/2008	897	6.92	1,052	96.8	630
459-2002-01	320241	11/10/2008	865	6.67	1,021	91.7	640
459-2002-01	321048	03/09/2009	866	6.81	1,029	105	650
459-2002-01	321666	06/15/2009	909	6.67	1,047	121	679
459-2002-01	322490	09/01/2009	897	6.74	1,029	108	587
459-2002-01	459-2002-01	12/01/2009	862	6.76	1,017	99	633
459-2002-01	323133	02/25/2010	915	6.75	1,087	105	660
459-2002-01	323776	05/05/2010	935	6.69	1,068	104	624
459-2002-01	324694	08/17/2010	936	6.83	1,066	96.6	625
459-2002-01	325420	11/18/2010	914	6.86	1,048	123	647
459-2002-01	326223	02/16/2011	923	6.82	1,065	115	607
459-2002-01	326909	05/05/2011	975	6.85	1,062	120	670
459-2002-01	327723	08/30/2011	953	6.85	1,054	121	674
459-2002-01	328409	11/08/2011	881	6.81	1,019	115	641
459-2002-01	329207	03/12/2012	936	6.76	1,090	114	683
459-2002-01	329937	05/07/2012	951	6.7	1,086	125	686
459-2002-01	330789	08/07/2012	966	6.81	1,110	115	694
459-2002-01	331538	11/05/2012	948	6.97	1,109	122	704
459-2002-01	332387	02/19/2013	941	6.76	1,123	127	701
459-2002-01	333132	05/06/2013	957	6.86	1,076	130	691
459-2002-01	334104	08/06/2013	1,017	6.65	1,117	129	707
459-2002-01	459-2002-01	08/28/2013	915	6.87	1,068	NA	NA
459-2002-01	334872	11/05/2013	900	6.75	1,055	105	636
459-2002-01	335763	02/07/2014	934	6.71	1,102	115	706
459-2002-01	336524	05/08/2014	945	6.71	1,079	115	711
459-2002-01	337494	08/18/2014	1,016	6.85	1,098	120	695
459-2002-01	338277	11/17/2014	918	6.87	1,098	104	688
459-2002-01	339184	02/04/2015	979	6.82	1,111	123	704
459-2002-01	339952	05/07/2015	954	6.73	1,104	109	708
459-2002-01	340976	08/26/2015	950	6.71	1,046	95.5	671
459-2002-01	341802	11/11/2015	945	6.71	1,093	105	669
459-2002-01	342811	02/22/2016	924	6.88	1,062	96	670
459-2002-01	343668	05/25/2016	956	6.79	1,071	95.1	660
459-2002-01	344966	08/30/2016	999	6.73	1,128	113	769
459-2002-01	345982	11/22/2016	892	6.72	1,046	112	699
459-2002-01	347058	02/28/2017	994	7.12	1,209	106	710
459-2002-01	348060	05/08/2017	1,005	7.05	1,158	102	699
459-2002-01	349119	08/22/2017	1,151	6.6	1,251	111	714









459-2002-01 - Specific Conductance, Field (umhos/cm @ 25C)

Freeport-McMoRan Chino Mines Company: DP-459 Proposed Revised Sampling Analysis Plan and Supporting Data

459-2002-01 - pH, Field, Standard Units

<u>459-96-02</u>

Site	Sample	Sample	Comments	Cond, Fld	Cond, 25C	pH, Field	SO4, Tot.	TDS
Number	Identifier	Date		(micromho)	(micromho)	(SU)	(mg/L)	(mg/L)
Water Quality Standard						6 - 9	600	1000
459-96-02	271442	01/17/2006		948	1,129	7.08	NA	NA
459-96-02	285029	08/24/2006		886	1,041	7.29	166	678
459-96-02	313514	12/19/2007		865	1,035	7.13	175	800
459-96-02	320247	11/10/2008		836	996	7.2	126	710
459-96-02	459-96-02	12/01/2009		861	1,035	7.05	160	667
459-96-02	325435	11/17/2010		913	1,073	7.22	170	706
459-96-02	328428	11/08/2011		874	1,034	7.13	NA	NA
459-96-02	329219	03/12/2012		889	1,047	7.12	NA	NA
459-96-02	329948	05/07/2012		984	1,146	6.97	NA	NA
459-96-02	330800	08/07/2012		1,001	1,155	7.12	180	862
459-96-02	331550	11/05/2012		993	1,164	7	NA	NA
459-96-02	332401	03/06/2013		950	1,114	7.1	NA	NA
459-96-02	333142	05/06/2013		980	1,144	7.13	NA	NA
459-96-02	334117	08/06/2013		969	1,119	7.04	161	841
459-96-02	334883	11/05/2013		929	1,099	7.06	NA	NA
459-96-02	335778	02/07/2014		1,026	1,208	7.11	NA	NA
459-96-02	336534	05/08/2014		1,041	1,210	7.02	NA	NA
459-96-02	337507	08/18/2014		1,065	1,208	7.03	175	830
459-96-02	338288	11/17/2014		982	1,178	7.17	NA	NA
459-96-02	339199	02/04/2015		1,028	1,189	7.05	NA	NA
459-96-02	339962	05/07/2015		1,034	1,212	7.04	NA	NA
459-96-02	340987	08/26/2015		1,076	1,221	6.99	207	925
459-96-02	341812	11/11/2015		1,007	1,181	7.01	NA	NA
459-96-02	342825	02/22/2016		923	1,089	7.04	NA	NA
459-96-02	343679	05/25/2016	Took a 250 mL preserved	1,009	1,160	6.93	NA	NA
			with HN03 for a U sample.					
459-96-02	344978	08/30/2016		1,039	1,179	7.11	199	915
459-96-02	345993	11/22/2016		875	1,037	7.06	NA	NA
459-96-02	347074	02/28/2017		998	1,200	7.37	NA	NA
459-96-02	348070	05/08/2017		969	1,111	7.24	NA	NA
459-96-02	349132	08/22/2017		1,002	1,139	6.79	131	715





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Freeport-McMoRan Chino Mines Company: DP-459 Proposed Revised Sampling Analysis Plan and Supporting Data





Freeport-McMoRan Chino Mines Company Proposed Revised Sampling and Analysis Plan, 2/21/2018

	т	able 1: Monitorin	g and Reporting Summ	nary for Discharge Po	ermit Modification DP-4	59			
Monitoring	g Report Sche	dule of Submittal	(Section A of 20.6.7.29	9 NMAC)					
1	January 1 th	rough June 30 (first	t and second quarter s	ample periods) - Sen	ni-annual report due by <i>i</i>	August 31 of each year			
2	July 1 throug requirement	sh December 31 (th s due by February	hird and fourth quarter 28 of each year	sample periods) - Se	emi-annual report and a	nnual reporting			
Reporting	l Summary								
Annual Reporting Frequency	N	lumber of Sites	Description						
1 1			Mine facility ground water elevation contour map						
1 1			OPSDA Map						
2 NA		Monitoring reports - §	general requirement	s (see Subsection B of 20).6.7.29 NMAC)				
2 NA			Monitoring reports - a	analytical requireme	nts (see Subsection C of	20.6.7.29 NMAC)			
Sampling A	Analaytical Su	<u>iites</u> :							
A = Field pa	arameters: Te	emperature, pH, sp	ecific conductance						
B = Indicate	or parameter	s: Suite A, sulfate, t	total dissolved solids (1	rds)					
C = Compre	ehensive inor	ganic suite: alk-HC	O3, alk-CO3, Ca, Mg, N	a, K, F, Cl, Al, As, Cd,	Cr, Co, Cu, Fe, Pb, Mn, N	Ni, Se, and Zn			
W = Depth	to water mea	asurement to the n	earest 0.001 foot						
Explanatio	on to Abbrevia	ations and Symbols	5						
Type:			Sampling Quarter:	Sampling Analytes	Suite C:				
mw: monit	toring well		Q1 = Jan March	alk-HCO3 = alkalini	ty-bicarbonate				
Pmw: Proposed monitoring well			Q2 = April - June	alk-CO3 = alkalinity	v-carbonate				
spg: spring		Q3 = July - Sept.	Ca = calcium	Mg = Magnesium	Na = Sodium				
sp: seep		Q4 = Oct Dec.	K = Potassium	F = Fluoride	Cl = Chloride				
WRP: waste rock stockpile				Al = Aluminum	As = Arsenic	Cd = Cadmium			
OPSDA: open pit surface drainage area				Cr = Chromium	Co = Cobalt	Cu = Copper			
				Fe = Iron	Pb = Lead	Mn = Manganese			
				Ni = Nickel	Se = Selenium	Zn = Zinc			

Freeport-McMoRan Chino Mines Company Proposed Revised Sampling and Analysis Plan, 2/21/2018

DP-459

Table 2: Monitoring Schedule & Requirements

	Compling Location ID			Samp	Comment			
Area Name	Sampling Location ID	type	Q1	Q2	Q3	Q4	other	Comment
North WRP	4 59-2006-04	mw	BCW	BCW	BCW	BCW		Proposed to Plug and Abandon. See
(North Waste								Attached Memo
Rock Pile & In-	459-96-01B	mw			BW			
Pit Leach)	459-96-02	mw	AW	AW	BW	AW		Upgradient Well. See Attached Memo.
	459-96-03	mw			BW			Upgradient Well.
Northeast WRP								
(Northeast Stockpile)	4 59-98-05	mw	BCW	BCW	BCW	BCW		Proposed to Plug and Abandon. See Attached Memo.
Reservoir 5	700R	sh & p	BC₩		BC₩			Dust Control Source. See note 2.
	593	sh & p	BC₩		BC₩			Dust Control Source. See note 2.
	459-99-01	mw	BCW	BCW	BCW	BCW		
	459-2002-01	mw	AW	AW	BW	AW		See Attached Memo.
	Res 5 North	SW	BC		BC			
	Reservoir 5 (South)	SW	BC		BC			
Reservoir 9 9	459-2017-01	mw	BCW	BCW	BCW	BCW		New well
Waste Rock	459-2017-02	mw	BCW	BCW	BCW	BCW		New well
Stockpile	526-96-15	mw	BW		BW			Moved from DP-526 SAP. See note 1
	526-96-17	mw			BW			Moved from DP-526 SAP.
	526-96-18	mw	BW		BW			Moved from DP-526 SAP.
Santa Rita Open Pit	Estrella Booster #4	sw	BC		BCD			Part of PLS Collection System. See Attached Memo.
	Oswaldo Shaft	sh & p	BC		BC			Dust Control Source. See note 2.
	Bullfrog Shaft	sh & p	B€W		B€W			Dust Control Source
Rustler Canyon	H2H Pond	sw	BC	BC	BC	BC		Currently sampled. Formerly adding to SAP.
	H2H Underliner	SW	BC	BC	BC	BC		
	526-96-16	mw	BW		BW			Moved from DP-526 SAP.
			I	ncluded in \Im	BA Modifica	ation		
3A Stockpile	3A-7	mw	В					See note 1
	493-99-02	mw	В	В	В	В		See note 1
	493-2007-01	mw	В	В	В	В		
	493-2004-02	mw	₿	B	₿	₿		See note 3
	459-2016-01	mw	BCW	BCW	BCW	BCW		
	459-2016-02	mw	BCW	BCW	BCW	BCW]
	459-2016-03	mw	BCW	BCW	BCW	BCW]
	459-SPG-01	sp	В		В			
	Other Observable Seeps (in Martin Canyon)	sp	BC	BC	BC	BC		

Notes:

1. 3A-7, 493-99-02 and 526-96-15 to be monitored until construction of approved Stockpiles prevents wells from being sampled.

2. These wells are production wells; depth to water reading will not provide valid data of actual groundwater levels in the area.

3. Monitor well 493-2004-04 was abandoned on 7/8/17 and was declared abandoned to NMED within the August 2017 Quarterly Monitoring Report fo





Legend	[
	Proposed 9 Waste Rock Stockpile Operational Design (Approx. 159 Acres)	
	BLM Land	
+	Groundwater Monitoring Well To Be Plugged and Abandoned	
٠	Groundwater Monitoring Well	
\	Production Well	
*	Surface Water Sample Point	
•	Spring	
	Mine Shaft	

Fevr Fr	REEPC	DRT-	McMoRan					
CHINO MINES COMPANY								
Figure 1								
DP-459 Regu	DP-459 Regulated Facilities and Sampling Network							
Scale: As Noted	Date:	2-21-2018	Notes:					
Dept. Envir	onmental Servi	ices						
Drawn By: smg	Checked B	у: свк						



WELL INSTALLATIONS IN THE RESERVOIR 9 AREA

Freeport-McMoRan Inc. Chino Mines Company



Submitted To: Freeport-McMoRan Chino Mines Company 99 Santa Rita Mine Road Vanadium, NM 88023

Submitted By: Golder Associates Inc. 4730 N. Oracle, Suite 210 Tucson, AZ 85705

February 9, 2018

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REPORT



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1.0 INTRODUCTION

Golder Associates Inc. (Golder) is pleased to present this Site Investigation Report for the Reservoir 9 area (Figure 1), Chino Mine New Mexico, on behalf of Freeport-McMoRan Chino Mines Company (Chino). Specifically, this report documents installation of two monitoring wells installed to determine groundwater levels and assess existing groundwater quality.

The remainder of this document includes the following:

- Section 2.0: Groundwater Characterization and Field Investigation Describes the field work undertaken for this groundwater characterization investigation.
- **Section 3.0:** Recommendations Provides recommendations based on the findings.
- **Section 4.0:** References Provides references cited in the text, tables, and figures.
- Attachment A: Contains lithologic logs of the monitoring wells installed during this investigation.



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2.0 GROUNDWATER CHARACTERIZATION AND FIELD INVESTIGATION

Based on the results of a geophysical investigation of potential groundwater zones (Golder 2015) and in coordination with Chino and the New Mexico Environment Department (NMED), two monitoring wells were installed to document current groundwater occurrence and elevations and assess the current groundwater quality southeast of a proposed waste rock stockpile in the Reservoir 9 area. Details regarding drilling, well installation, and groundwater sampling are described in the following sections; well logs are provided in Attachment A.

2.1 Field Methods

This section describes drilling methods, monitor well installation, well development and groundwater sampling procedures.

2.1.1 Drilling

Both wells were drilled on the volcanic highlands located approximately 4,000 feet southeast of Reservoir 9 (Figure 1). Drilling and well installation were performed by Yellow Jacket Drilling Services (Yellow Jacket) between March and May 2017. Borings were advanced using a truck-mounted Foremost DR-24HD drill rig. All drilling was performed using air-rotary methods, advancing either a tri-cone gear-bit or percussion hammer. Air (with water injection) was used to lift cuttings to the surface in both borings. A temporary steel surface casing was set in to increase surficial borehole stability and provide a connection for cuttings discharge. Open-hole drilling methods were used to advance boreholes to final depth.

A Golder geologist logged all cuttings and observed the drilling, testing, and installation of the monitoring wells. The lithologic logs and well construction diagrams are provided in Appendix A. Drill cuttings were collected at approximately 10-foot intervals, and archived in chip trays and cloth sacks. Sacks and trays were labeled with borehole number and sample interval (sample ID).

2.1.2 Downhole Video Surveys

Prior to well construction, downhole video surveys were completed by Golder personnel at both well bores. The purpose of the downhole video surveys was to observe and document the occurrence of groundwater, which can be difficult to determine in this low hydraulic conductivity setting. Details of the surveys follow:

- Golder performed the video survey of Well 459-2017-01 on April 7, 2017. Aside from a few drips and wet sidewalls, the well bore was dry down to a depth of approximately 580 feet below ground surface (ft-bgs; i.e., no flow of water was noted). Although the well bore was eventually deepened to 813 ft-bgs), no additional video survey was performed, due to frequent drilling stoppages intended to allow groundwater recharge to the borehole.
- Golder performed the video survey of Well 459-2017-02 on April 26, 2017. No flow of water was noted above the static water level (787 ft-bgs). Details obtained from the video surveys regarding lithology and structural characteristics are presented on the logs in Appendix A.



2.1.3 Rational for Selecting Well Depths and Screened Intervals

From extensive previous drilling experience in this area south of the open pit, determining where groundwater is occurring and what the static water levels are is significantly complicated by the prevailing low hydraulic conductivity of the volcanic rock in this area. In this setting, groundwater is often not airlifted from the borehole sufficiently to confirm when the borehole has been advanced below the water table. This was the reason for having a down-hole camera onsite throughout the drilling project. Further, the drilling rig was periodically left on standby after drilling connections were made, and then airlifted to see if any groundwater had accumulated in the borehole while the rig sat idle (recharge break). Even with the presence of groundwater determined, it can be difficult to identify where exactly it is coming into the borehole. Consequently, longer screened intervals than under normal circumstances were used. The rationale for drilling depths and screened intervals for the wells is as follows:

- **459-2017-01:** Borehole was drilled to a depth in which water was entering the wellbore (approximately 813 ft-bgs), as evidenced by standing water in the borehole. The video survey confirmed that no small-quantity sources (weeps, drips, etc.) were located above approximately 580 ft-bgs, and the recharge breaks mentioned in Section 2.1.2 indicated no infiltration to the borehole above approximately 755 ft-bgs. The screen interval (740-800 ft-bgs) was chosen to provide sufficient screen below the static water level.
- 459-2017-02: Borehole was drilled to a depth in which water was entering the wellbore (approximately 876 ft-bgs), as evidenced by standing water in the borehole. The video survey confirmed that no small-quantity sources (weeps, drips, etc.) were located above the static water level, approximately 787 ft-bgs. The screen interval (783-863 ft-bgs) was chosen to provide sufficient screen below the static water level.

2.1.4 Monitoring Well Installation

Each borehole was completed as a monitoring well, constructed as follows:

A 5-inch diameter, flush-thread Schedule 80 polyvinyl chloride (PVC) casing and well screen (slotted casing, 0.010-inch slot) were installed through the desired depth interval. Wells were constructed with 60-80 feet of screened interval. The reason for the relatively long screen intervals was to help capture potential low-production zones (noted from past experience in this area) within the screened interval. A 5- or 10-foot sump and PVC bottom cap were installed below the wellscreens.

Centralizers were installed on the well string at the top and bottom of the screened interval.

- Gravel pack in the screened interval consisted of 6x9 Colorado silica sand (sand size is generally between the 6- and 9-sized US sieves (approximately 0.13 to 0.09 inches). All gravel pack was installed through a tremmie pipe. Prior to installation of bentonite seals, all wells were surged with a swab (surge block) for approximately 30 minutes to consolidate the gravel pack.
- A plug of hydrated bentonite chips/pellets, 20- to 25-feet thick, was installed above the gravel pack. The interval between the bentonite plug to the surface was backfilled with bentonite slurry (pumped, in lifts with a maximum thickness of 200 feet), and topped off with a cement grout surface seal. Below nominal depths of 200 to 300 feet, all of the bentonite chips/pellets, and pumped bentonite grout were installed through a tremmie pipe. Above those nominal depths, bentonite slurry was discharged directly to the open borehole.





All wells were completed with standard, locking above-ground steel surface completions anchored in concrete. Well constructions were observed by a Golder geologist and conditions encountered during well construction were documented. Following installation, each well location was surveyed to provide coordinates and the surface elevations for water level measurements. Table 1 provides well construction details for each well.

2.1.5 Well Development and Groundwater Sampling

In addition to settling the gravel pack, surging the wells (see previous section) served as pre-development, by drawing fines into the well casing. Final development consisted of removing an additional three well-volumes of water prior to sampling. Final development and sampling was performed using a Pulstar development rig.

During well development, specific conductance, temperature, and pH of the groundwater were measured and recorded using hand-held field instruments. Field equipment was calibrated before, and checked against standards following the sampling event. All samples were collected using a bailer. Groundwater samples were collected in half-gallon plastic bottles provided by Chino.

Following sample collection, Chino personnel divided each groundwater sample into two 500 milliliter (mL) bottles. Chino filtered (0.45 micron filter) and acidifed (HNO₃) one of the 500 mL samples prior to shipment to the laboratory. Purge and sample collection information were recorded on Golder's dedicated groundwater sampling data sheets. Recorded information included sample identification (well ID), time and date of sample collection, and field parameters measured during purge. Sample identification was recorded on each sample bottle using indelible ink.

Samples were shipped directly from the Chino Environmental Office to SVL Laboratories in Kellogg, Idaho via UPS, on May 24, 2017.

2.2 Field Investigation Results

This section presents an overview of the field investigation results. The monitoring wells installed are:

- Well 459-2017-01 was drilled to a total depth of 813 ft-bgs. The well was screened between 740 and 800 ft-bgs.
- Well 459-2017-02, located approximately 300 feet south-southwest of Well 459-2017-01, was drilled to a total depth of 876 ft-bgs. The well was screened between 783 and 863 ft-bgs.

Brief descriptions of the geologic units encountered are presented below. These units were encountered in all three borings.

Surface materials were thin veneers of sand and gravel (colluvium and mixed fill used for drill-pad construction). These soils generally were non-plastic.


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- Basalt and other volcanic rocks (possibly Caballo Blanco Formation of Elston, 1957, as referenced in United States Geological Survey Professional Paper 555) included baked zones, and appeared reddish-gray to bluish-black. Predominantly aphanitic, grains of varying lithologies, including quartz, milky quartz, feldspar and minor mafic minerals were noted. In general, this rock unit was moderately hard to very hard and slightly weathered. Softer zones were observed (highly weathered to clay), and hematite staining was common.
- Rhyolite/rhyolite tuff appeared as a light gray to dark reddish-gray glassy matrix surrounding angular quartz and minor feldspar and mafic (horneblende, biotite) fragments. This rock was moderately hard to hard, unweathered to moderately weathered, and included some clayey horizons.
- **Sugarlump tuff** was encountered in the bottom 3 feet of 459-2017-01. The very light gray tuff was aphanitic, chalky and slightly weathered.

The depths-to-groundwater in the wells and corresponding groundwater elevations during the time of sampling were as follows:

- 459-2017-01: depth-to-groundwater was approximately 755 ft-bgs, which correlates to an elevation of 6,477 feet above mean sea level (ft-amsl) (Table 2).
- 459-2017-02: depth-to-groundwater was approximately 790 ft-bgs, which correlates to an elevation of 6,477 ft-amsl.

The most recently available groundwater elevations for the newly installed wells and averages from the surrounding wells are provided on Figure 1 along with groundwater elevations contours, directions of groundwater flow, and the location of the Open Pit Capture Zone (OPCZ) during mine operations (Golder, 2018). Note also that the proposed footprint of the Reservoir 9 stockpile lies entirely within the OPCZ.

Analyzed constituents included TDS and sulfate (plus field-measurement of pH) in the groundwater samples collected from wells 459-2017-01 and 459-2017-02. Concentrations of these constituents are below New Mexico Water Quality Control Commission (NMWQCC) criteria (Table 2).

Formal hydraulic testing (e.g. pumping tests) were not attempted.



3.0 RECOMMENDATIONS

The hydraulic conductivity of the bedrock in the area southeast of the open pit is notably low, likely to be on the order of 10⁻⁷ centimeters per second or lower, based on previous investigations and on the observations made during this investigation. As stated above, water is likely delivered to both wells via fractures in the bedrock and, as a result, the groundwater levels described for the wells likely represent static conditions. Golder recommends continued monitoring of depth-to-groundwater in both wells, however, to confirm static conditions. In addition to monitoring of static groundwater levels, the wells should be resampled to confirm the original analytical results.





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4.0 **REFERENCES**

- Elston, W.E. 1957. Geology and mineral resources of Dwyer quadrangle, Grant, Luna, and Sierra Counties, New Mexico: New Mexico Bur. Mines and Mineral Resources Bull. 38.
- Golder. 2018. Summary of North Mine Area Groundwater Evaluation and Results. Technical memorandum to Mr. Christian Krueger, Chino Mines Company. February 9, 2018.
- Golder. 2015. Geophysical Investigation of Groundwater and Fracture Flow in the Reservoir 3A and 9 Area. Prepared for Chino Mines Company. September 29, 2015.
- United States Geological Survey (USGS). 1967. General Geology of Santa Rita Quadrangle, Grant County, New Mexico, by William R. Jones, Robert M. Nernon, and Samuel L. Moore; Professional Paper 555.



TABLES

Well ID	Construction Date ¹	Locati (NM West N	on NAD 83)	Eleva (ft-ai	ation msl)	Total Depth of	Sandpack	Screened	Screened
Weinib		Easting	Northing	Concrete Pad	Top of PVC	Boring (ft-bgs)	(ft-bgs)	(ft-bgs)	Formation
459-2017-01	18-22 Apr 2017	2653609.51	642576.61	7229.76	7232.30	813	733-809	740-800	Rhyolite Tuff
459-2017-02	26 Apr-04 May 2017	2653473.48	642276.94	7264.99	7267.07	876	774-873	783-863	Rhyolite Tuff

Notes:

1 - suface completion - steel monument and concrete pad - added at later date

ft-amsl = feet above mean sea level

PVC = Polyvinyl chloride

ft-bgs = feet below ground surface



Date		Water	Field Parameters			TDS	50		
weirid	Sampled	MP Elevation	Depth To Water	GW Elevation	рН	Temp (°C)	Cond (µS)	(milligrams per liter)	304
NM GW Sta Human I	ndard for Health							NS	NS
							_		
Other NM GW	Standard for					_		4000	
Domestic Wa	ter Supply				6-9			1000	600
Domestic We									
Other NM GW	Standard for n Use	//////						///NS///	NS
459-2017-01	5/21/2017	7232.30	755.06	6477.24	7.30	19.7	511	320	16.5
459-2017-02	5/21/2017	7267.07	789.79	6477.28	7.37	20.3	482	284	15.3

Table 2: Groundwater Quality of New Monitoring Wells

Notes:

TDS = Total dissolved solids

MP = measuring point

 μ S = microSiemens

NM = New Mexico

GW = groundwater

NS = No Standard

< = If present, the concentration is below the indicated laboratory method detection limit

Shaded values are above the indicated standard.

NA = Not applicable

* Approximately ground surface elevation of spring



FIGURES



LEG END



GROUNDWATER ELEVATION CONTOURS

- 100 FT CONTOUR
- 25 FT CONTOUR





NOTE(S)

NOTE(S) GROUNDWATER LEVEL CONTOURS DERIVED FROM NUMERICAL GROUNDWATER FLOW MODEL (GOLDER, 2016, IN PRESS). "GROUNDWATER ELEVATIONS FOR 526-96-15 AND 526-96-18 ARE AVERAGED FROM AVAILABLE DATA. "GROUNDWATER ELEVATIONS FOR 459-2017-01 AND 459-2017-02 ARE MOST RECENTLY

AVAILA BLE.

REFERENCE (S) COORDINATE SYSTEM: NAD 1983 STATEPLANE NEW MEXICO WEST FIPS 3003 FEET AERIAL IMAGERY: FLYOVER 2014, CHINO 2014 AERIAL PHOTO.

CLIENT

CHINO MINES COMPANY

PROJECT

SITE INVESTIGATION REPORT FOR THE RESERVOIR 9 AREA

TITLE

WELLS 459-2017-01 AND -02 LOCATION MAP

CONSULTANT

PROJECT NO

1670655



CONTROL

YYYY-MM-DD	2018-02-09	
DES IGNE D	DZF	
PRE PAR ED	DZF	
REVIEWED	BS	
APPROVED	MB	
RE	V.	FIGURE
2		1

ATTACHMENT A LOGS OF NEW MONITORING WELLS

CHINO MINES COMPANY Reservoir 9 area

	Reser	voir 9 area	EASTING 2653609.508	TOP OF PVC 7232.298			
	Well 4	459-2017-01	NOR I HING 642576.6098	CONCRETE PAD 7229.	757		
		LITHOLOGY		COMMENTS	DRILL RATE 0 FT/HOUR 100	AS-E	BUILT
0		SAND and GRAVEL (GP)(0-3'): some silt, clay and cobb mixed with FILL (pad construction)	les, sub-angular to angular,	(0 to ~21 ft bgs) 12" borehole diameter, drilled			Steel monument, 4'x4' concrete pad at surface
20 – 40 –		BASALT (3'-6') and VOLCANIC AGGLOMERATE (to 25') vesicular, moderately to highly weathered (evidenced by staining), moderately hard. Dark reddish-grav (2.5 YR 4/	: aphanitic, sometimes clay and Fe-oxide 1)	Began adding water at 21 ft			3% bentonite
60 -		RHYOLITE TUFF (Caballo Blanco Formation?)(25' to 134 and mafic phenocrysts, slightly weathered (Fe-oxide stain	4'): aphanitic with quartz hing), hard. Very dark gray	Video survey (VS) performed on 7 Apr			
80 -	$\langle \vee \rangle \vee \langle \vee \rangle$	(3 TK 3/1) to reduisit-brown (3 TK 2.3/2)		VS: 45° frx, dry			(+2.6' to 740') 5" Sch 80 PVC blank casing
100 -	$\langle \vee \vee \rangle$			VS: 60° frx, dry			
120 -	$\sqrt[2]{\sqrt{2}}$	reddish-gray, 90' sample; very hard at 98'		VS: vertical frx, dry			(~21' to 710') bentonite
140 - 160 -	$\dot{\vee}$ $\dot{\vee}$	RHYOLITE TUFF (Caballo Blanco Formation?)(134' to 19 quartz and minor mafic phenocrysts, slightly weathered (F Red (10 R 4/6) to dusky red (10 R 3/4)	90'): aphanitic with milky Fe-oxide staining), hard.	(21 to 513 ft bgs) 11" borehole diameter, drilled			
180 -	$\langle \rangle \vee \rangle$	increase in milky quartz from 175' to 190'; very hard at 18	:5'	with percussion nammer			
200 -	\mathbf{v}	RHYOLITE TUFF (Caballo Blanco Formation?)(190'-310' quartz and minor mafic phenocrysts, slightly weathered (f Very dark gray (5 YR 3/1) to dark reddish-brown (5 YR 3/): aphanitic with milky Fe-oxide staining), hard. 3)				
220	$[\vee \bigvee \lor \lor]$	moderately hard at 207'		VS: coarse-grained			
240 -	$ \vee \bigvee_{i=1}^{N} \vee \langle$			VS: borehole wallowed out between 226' and 241'			
260 -	$\begin{array}{c} & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ \end{array}$	increase in Fe-oxide staining from 255' to 290'		VS: borehole walls very rough, with vertical frx (dry) between 241' and 260'			
280 –	$\vee^{\vee}\vee$	trace of brown waxy mineral at 275'		VS: borehole walls very			
300 -	$\vee^{\vee}\vee$	moderately hard at 305'		rough			
320 -	$\mathbf{v}^{\vee}\mathbf{v}$	KNEELING NUN RHYOLITE TUFF (310'-810'): aphanitic of glassy and milky quartz, with feldspar and minor mafic weathered. Reddish-gray (5 YR 5/2)	e matrix containing shards minerals, slightly	VS: horizontal frx, dry			
340 -	$\vee^{\vee}\vee^{\vee}$						
380 -	$\mathbf{v}^{\mathbf{v}}\mathbf{v}^{\mathbf{v}}$						
400		trace of orange-brown waxy mineral at 385'					
420 –	$\mathbf{v}^{\vee}\mathbf{v}^{\vee}\mathbf{v}^{\vee}$						
440 -	\vee \vee \vee \vee			VS: vertical frx, dry VS: smooth borehole walls			
460 -				VS: vertical frx, dry			
480 -	$\mathbf{v}^{\vee}\mathbf{v}^{\vee}\mathbf{v}^{\vee}$						
500 -	\vee \vee \vee \vee			(513' to 813') 10" borehole			
520 -	$\sqrt[]{}$			percussion hammer			
540 -	$\vee^{\vee}_{\vee}\vee^{\vee}_{\vee}$						
560 -				VS: multiple frx, dry			
580 _	\vee \vee \vee \vee \vee			Stop video survey at 580'			
600 -	$\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{$						
620 -	$\mathbf{v}^{\mathbf{v}}\mathbf{v}^{\mathbf{v}}\mathbf{v}^{\mathbf{v}}\mathbf{v}$						
640 _	\vee \vee \vee \vee \vee \vee \vee	moderately hard at 645'					
660 –	ŇVŇV						

NM West NAD 83

ELEVATION (FT AMSL)

680 700 720 740 760 780 800		planar fracture surfaces, veined quartz a SUGARLUMP TUFF (810'-813'): aphar gray. Stop drilling at 813 ft bgs. Four feet of s are feet below ground surface, unless n	at 715' hitic, chalky, slightly weathered. Very light lough at time of well construction. All depths oted otherwise				(710' to 733') 3/8-inch bentonite chips (733' to 809') 6x9 Colorado silica sand SWL = 755.06 ft btoc (5/20/2017) (740' to 800') 5" Sch80 PVC Screen 0.010" Slot (800' to 805') 5" Sch80 PVC blank (805' to 805.3') 5" Sch80 PVC bottom cap
660 -	$\mathbf{v}^{\mathbf{v}}\mathbf{v}^{\mathbf{v}}\mathbf{v}^{\mathbf{v}}$						
680 -	$\vee \vee \vee \vee$ $\vee \vee \vee \vee$						
700 -	$\vee^{\vee}_{\vee}\vee^{\vee}_{\vee}$						(710' to 733') 3/8-inch
720 -	\vee \vee \vee \vee \vee \vee	planar fracture surfaces, veined quartz a	at 715'			444	(733' to 809') 6x9
740 –	$\mathbf{v}^{\vee}\mathbf{v}^{\vee}$					N N	Colorado silica sand
760 -	\vee \vee \vee \vee						SWL = 755.06 ft btoc (5/20/2017) (740' to 900') 5" Seb90
790		SUGARLUMP TUFF (810'-813'): aphar grav.	nitic, chalky, slightly weathered. Very light				PVC Screen 0.010" Slot
/80 -	$\sqrt[2]{\sqrt{2}}$	Stop drilling at 813 ft bos. Four feet of s	lough at time of well construction. All depths				(800' to 805') 5" Sch80 PVC blank
800 -	$\vee^{\vee}\vee^{\vee}$	are feet below ground surface, unless n	oted otherwise	\			(805' to 805.3') 5" Sch80 PVC bottom cap
							1

BOREHOLE No.	459-2017-B	TOTAL DEPTH DRILLED	813 FT.	SCALE	AS SHOWN	TITLE
OSE Reg.	M-10670-POD142	BIT DIAMETER 12", 11",	, 10"	DATE	8/24/2017	LITHOLOGIC LOG AND WELL
LOCATION	Chino Mine	DRILLING FLUID	AIR & WATER	DESIGN	SCW	CONSTRUCTION DIAGRAM
CLIENT	Freeport McMoRan	LOGGED BY	SCW	CHECK	MB	Well 459-2017-01
DRILLING CO	YELLOW JACKET	DATE STARTED	3/25/2017	REVIEW	MB	
DRILLING EQUIPME	ENT Foremost DR-24HD	DATE FINISHED	4/22/2017	REV 0	FILE	Golder
DRILLING METHOD	Percussion Hammer	COMMENTS		PROJECT	No. 167-0655	Associates

CHINO MINES COMPANY

	Reser Well 4	voir 9 area 159-2017-02	EASTING 2653473.483 NORTHING 642276.9427	TOP OF PVC 7267.07 CONCRETE PAD 7264	.993	
		LITHOLOGY		COMMENTS	DRILL RATE	AS-BUILT
0 		SANDY GRAVEL (GP)(0-2'): sub-angular to angular (run RHYOLITE TUFF (Caballo Blanco Formation?)(2'-134'): occassional small vesicles or solution cavities, slightly we staining), moderately hard to hard. Dark reddish-brown (5 PB) to greenish-black (2/5 / 10 Y) small amount of clay, hematite staining at 62 ft moderately weathered (some clay) at 73 ft	-of-mine FILL) aphanitic quartz matrix, athered (Fe-oxide 5 YR 3/2) to bluish-black (5	(0 to ~21 ft bgs) 12" borehole diameter, drilled with tri-cone gear bit Began adding water at 21' Video survey (VS) performed on 26 Apr VS: 60° frx at 58', 91', 45°		Steel monument, 4'x4' concrete pad at surface (0 to ~28') cement + 3% bentonite
		moderately weathered (clay) at 113 ft moderately weathered (clay) at 133 ft RHYOLITE TUFF (Caballo Blanco Formation?)(134'-180' occassionally scoriaceous, slightly weathered (Fe-oxide s to hard. Weak red (10 R 4/4) to dusky red (10 R 3/4) friable and moderately weathered at 163'; highly weathered RHYOLITE TUFF (Caballo Blanco Formation?)(180'-381' sub-round to angular grains of quartz and feldspar, slightl staining), moderately hard to hard. Reddish-gray (5 YR 5 2.5/1) to dusky red (10 R 3/4)): aphanitic quartz matrix, taining), moderately hard ed (clay) at 173'): aphanitic matrix with y weathered (Fe-oxide /2) to reddish-black (10 R	Trx at 83', 86'. All frx dry VS: multiple frx between 103' and 117'; all dry		80 PVC blank casing (~28' to 750.0') bentonite slurry
		v. hard at 350'		(21' to 876') 10" borehole diameter, drilled with percussion hammer VS: vertical frx, dry VS: smooth borehole walls VS: 45° frx, dry		
		KNEELING NUN RHYOLITE TUFF (381'-876'): aphanitic of glassy and milky quartz, with feldspar and minor mafic weathered. Reddish-gray (5 YR 5/2)	matrix containing shards minerals, slightly	 VS: formation change; borehole walls generally smoother below VS: vertical dike at 394', ~2-inch aperture, dry VS: vertical frx, dry VS: vertical frx, dry 		
		verv hard at 648'		VS: multiple vertical frx 510' to 530', all dry VS: depositional contact and vertical frx at 524, dry VS: filled vertical frx from 563' to 571', dry VS: filled vertical frx from 626' to 630', dry		
0 -		very naro at 646°		VS: vertical frx, dry		

NM West NAD 83

ELEVATION (FT AMSL)



OSE Reg.	M-10670-POD143	BIT DIAMETER 12" tri-co	one, 10" perc. hammer	DATE	8/24/2017	LITHOLOGIC LOG AND WELL
LOCATION	Chino Mine	DRILLING FLUID	AIR & WATER	DESIGN	SCW	CONSTRUCTION DIAGRAM
CLIENT	Freeport McMoRan	LOGGED BY	SCW	CHECK	МВ	Well 459-2017-02
DRILLING CO	YELLOW JACKET	DATE STARTED	4/22/2017	REVIEW	MB	
DRILLING EQUIPME	NT Foremost DR-24HD	DATE FINISHED	4/25/2017	REV 0	FILE	Golder
DRILLING METHOD	Percussion Hammer	COMMENTS		PROJECT	No. 167-0655	Associates

At Golder Associates we strive to be the most respected global group of companies specializing in ground engineering and environmental services. Employee owned since our formation in 1960, we have created a unique culture with pride in ownership, resulting in long-term organizational stability. Golder professionals take the time to build an understanding of client needs and of the specific environments in which they operate. We continue to expand our technical capabilities and have experienced steady growth with employees now operating from offices located throughout Africa, Asia, Australasia, Europe, North America and South America.

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TECHNICAL MEMORANDUM

DATE February 9, 2018

Project No. 1785360

TO Christian Krueger Freeport McMoRan Chino Mines Company

FROM Mark Birch

EMAIL mbirch@golder.com

SUMMARY OF NORTH MINE AREA GROUNDWATER EVALUATION AND RESULTS

1.0 INTRODUCTION

This technical memorandum summarizes updates to the groundwater evaluation (model) for the North Mine Area (NMA) as conducted by Golder Associates Inc. (Golder) at the request of Freeport-McMoRan Chino Mines Company (Chino). The NMA groundwater flow model was originally developed in 2005 (Golder 2005¹) to fulfill the requirements of the New Mexico Environment Department (NMED) as set forth in Condition 92 of Discharge Permit (DP)-1340. The groundwater model was later updated in 2007 as required by Condition 83 of DP-1340 (Golder 2007²). Periodic updates to models enable model predictions to be updated and refined because site conditions change over time, new data become available, and the modeling software and computing capacity improves. Golder completed the latest such update in 2015. This technical memorandum summarizes the updates and results from the 2015 modeling as they relate to the proposed placement of a waste rock stockpile in the Reservoir 9 area located south of the Santa Rita pit.

The objectives of the NMA modeling effort to date have been to:

- refine the understanding of the groundwater flow system in the NMA including vertical and horizontal directions and rates of groundwater flow
- estimate current and future groundwater discharges to the open pit
- evaluate the hydrologic conditions beneath the waste rock and leach stockpiles
- estimate the current and future boundaries of the open pit capture zone (OPCZ)
- relate the proposed 9 Waste Rock Stockpile to the OPCZ and to the Area of Open Pit Hydrologic Containment (AOPHC)

For purposes here, the OPCZ is narrowly defined as the area over which groundwater recharged from the surface discharges to the pit, consistent with how Golder has defined it previously¹. As defined here, the OPCZ is not technically the same concept as the new Copper Rule's definition (NMAC 20.6.7.7B.(5)) of Area of Open Pit Hydrologic Containment (AOPHC). The AOPHC must be established based on a department approved monitoring well network, and by definition, is limited to the area of disturbance authorized by a DP.

The following sections describe the refinements made to the model in 2015, model re-calibration, and an assessment of the model predictability, followed by a comparison of the OPCZ and AOPHC. The final section

¹ Golder, 2005. North Mine Area Groundwater Flow Model: Chino Mine, New Mexico. Report prepared for Chino Mines Company. January 13, 2005.

² Golder, 2007. DP-1340 Condition 83 - Hydrologic Study, Final Report. June 28, 2007.

describes the implications of this work with regard to permitting the proposed waste rock stockpile within the Reservoir 9 drainage area.

2.0 NORTH MINE AREA MODEL REFINEMENT

The NMA is located northeast of Hurley as shown on Figure 1. The NMA model area (domain) remains unchanged from the Condition 92 and Condition 83 numerical models, and covers the mountainous region surrounding the Santa Rita pit, the groundwater system beneath the waste rock and leach stockpiles, and Hanover Creek and Lampbright Draw.

The three-dimensional model was constructed using MODFLOW-SURFACT, which is a commercially available version of the widely-used MODFLOW developed by the Unites States Geological Survey. The model grid was refined for the 2015 model re-calibration to provide greater resolution of groundwater flow paths. In the Condition 92 and 83 models, a minimum grid size of 500 feet was used throughout the area of the pit and adjacent drainages. For the 2015 update, the model grid was refined to 100 feet, as shown on Figure 2. Refining the grid, made possible by increasing computing capacity over time, also allows for greater resolution of the surface topography, which is the a driving mechanism for groundwater flow towards local drainages and into the pit. The modeling of the NMA is based upon an extensive set of empirical data from Chino's monitoring well network.

3.0 2015 NORTH MINE AREA MODEL RE-CALIBRATION

A model is "calibrated" by adjusting input parameters, such as hydraulic conductivity (K) of the various hydrostratigraphic (geologic) units, groundwater recharge, and evapotranspiration (ET) to match the observed groundwater levels in monitoring wells as closely as possible. In the 2015 update, two K zones were added to those used in the Condition 92 and 83 models to improve the match (calibration) to wells on the west side of the model area and the area just south of the Santa Rita pit where groundwater levels are abnormally high. These areas of lower K coincide with areas of likely lower K deep intrusive units. The re-calibrated model's K zones and values are presented on Figure 3.

Model recharge zones and rates were also adjusted to match the observed groundwater elevations in the NMA monitoring wells as closely as possible with the model. The re-calibrated model's recharge zones and rates are presented on Figure 4. The stockpiles were simulated with one recharge rate representing the top slope uncovered rate estimated from unsaturated flow modeling for the NMA (Figure 7, Golder 2007³).

The groundwater elevations for the re-calibrated model are shown on Figure 5. The groundwater level contours on Figure 5 represent the water table surface calculated by the model that best represents the observed groundwater elevations in the NMA monitoring wells. At some wells, model-calculated groundwater levels are higher or lower than that observed. However, on average, the model-calculated groundwater levels closely match the groundwater levels observed in the total combined set of monitoring wells.

4.0 2015 MODEL PREDICTABILITY ASSESSMENT

Model calibration involves varying the parameters (K, recharge, ET) within ranges that are deemed reasonable based on the available data and published information to match the observed groundwater levels as closely as possible. The model can approximately replicate the observed groundwater level data using differing combinations of K, recharge, and ET. This results in the possibility of developing alternative calibrations that represent the observed groundwater level data equally well.

³ Golder, 2007. Cover Simulations for Feasibility Study DP-1340, Condition 93 dated June 22, 2007.

Christian Krueger	Project No. 1785360
Freeport McMoRan Chino Mines Company	February 9, 2018

A deliberate effort was made to calibrate the model to a different set of input parameters in order to evaluate how sensitive model predictions are to different combinations of model parameter values. The input parameters were adjusted in an attempt to find a combination of parameters that, although still remaining within the ranges allowable based on the available data and published information, would result in higher groundwater inflows to the pit as an alternative for comparison purposes. This effort resulted in the development of an alternative model that was almost as well calibrated to the available groundwater level data.

Once this was done, predictive simulations were run using both models, and the results compared to see how close the predictions are to the various sets of input parameters used in the two models. For this purpose, the extent of the predicted OPCZ's under operational conditions were compared. The model estimated the limits of the OPCZ by placing "particles" of water at the water table, and calculating the flow paths of the water to see if it flows toward and discharges into the pit or flows outward and discharges elsewhere in the model area. The line separating the flow that goes into the pit from the flows discharging elsewhere is the OPCZ boundary.

Figure 6 shows the OPCZs calculated from the recalibrated model and the alternative model. As shown on the figure, the estimated limits of the OPCZ are close. The extent of the OPCZ in the alternative model is slightly farther away from the pit in the West and South Stockpile and Lambright Stockpile areas. The similarity of the predicted OPCZs using the two different models provides confidence in the predicted limits of the OPCZ. Figure 6 also shows a combined OPCZ, which was drawn to represent the closest of the two OPCZs to the pit.

5.0 OPCZ AND AOPHC COMPARISON

Before proceeding to discussing implications with respect to the proposed placement of a waste rock stockpile in the Reservoir 9 drainage area, it is important to understand the differences between the OPCZ and AOPHC as they have been defined, as well as the Open Pit Surface Drainage Area (OPSDA). The regulatory requirements for placing a stockpile under the New Copper Rules depend on whether the proposed stockpile is within the OPSDA or outside of it. To determine the OPSDA, one must also know the OPCZ, or similarly, the AOPHC. The OPSDA is defined by NMAC 20.6.7.7B.(42) as:

(42) "Open pit surface drainage area" means the area in which storm water drains into an open pit and cannot feasibly be diverted by gravity outside the pit perimeter, and the underlying ground water is hydrologically contained by pumping or evaporation of water from the open pit.

The latter part of this definition refers to the AOPHC. The AOPHC is defined by NMAC 20.6.7.7B.(5) as:

"Area of open pit hydrologic containment" means, for an open pit that intercepts the water table, the area where ground water drains to the open pit and is removed by evaporation or pumping, and is interior to the department approved monitoring well network installed around the perimeter of an open pit pursuant to Paragraph (4) of Subsection B of 20.6.7.28 NMAC and also limited to the area of disturbance authorized by a discharge permit.

The OPCZ differs from this definition of the AOPHC in that the OPCZ is not confined to the authorized area of disturbance. The OPCZ could be farther away from the pit in comparison, because it represents the physical area over which groundwater recharge reports to the pit. With regard to the requirement that the AOPHC be based on an approved monitoring well network, the modeling approach used here will satisfy this requirement. This is because the model does not rely on a limited set of monitor wells, but instead, relies on the combined total of the monitoring well data. Any given monitoring well might not represent the actual groundwater level conditions for a number of reasons (e.g. installed in an isolated fault zone or within a perched zone detached from the rest of the groundwater system, etc.). Therefore, a more robust approach is to rely on the preponderance of the available groundwater level data, rather than on a select few datasets.

6.0 IMPLICATIONS REGARDING THE PROPOSED PLACEMENT OF THE RESERVIOR 9 WASTE ROCK STOCKPILE

The modeling effort summarized in this memorandum demonstrates that the proposed footprint of the Reservoir 9 stockpile will be within the OPCZ and the OPSDA. As shown on Figure 7, the OPCZ in the Reservoir 9 area is beyond the surface water divide south of the proposed Reservoir 9 footprint, and beyond the current and proposed area of disturbance. Consequently, the Copper Rules (NMAC 20.6.7.21B.(1) set forth for new waste rock stockpiles within the OPSDA will apply.

The estimated limits of the OPCZ are defensible based on the extensive data and information used to construct the model, and the rigorous modeling approach that was employed. Furthermore, the limits of the OPCZ are conservatively close to the pit, because of a key addition of a low K unit in the 2015 model north of Reservoir 9 and near the rim of the pit. The observed groundwater elevations in this northern area are anomalously high in comparison to groundwater elevations elsewhere around the perimeter of the pit. This indicates that they are perched onto lower K rock or otherwise isolated from the regional groundwater system, and therefore, not representative of the regional groundwater flow system. Placing a low K unit in the model to better match the unrepresentative observed groundwater elevations of the northern area results in a groundwater mound and an apparent shallow groundwater divide (Figure 7) located close to the pit. Groundwater to the north and south of this divide flows to the north and south respectively.

While it might appear that the groundwater south of the local divide will continue flowing south escaping containment by the pit, the particle tracking effort demonstrates that this groundwater reverses course and discharges into the pit. This happens because the regional groundwater system is three dimensional, with frequently greater vertical components of flow compared to horizontal components of flow. As the shallow groundwater flows horizontally south of the divide, it is also flowing vertically downward. As it flows vertically downward, the hydraulic gradient towards the pit becomes greater than the hydraulic gradient to the south. Consequently, the groundwater reverses course in the horizontal sense and discharges into the pit.

7.0 CLOSURE

Golder is pleased to present this technical memorandum summarizing our 2015 modeling effort to Chino. Please contact Mark Birch or Kent Johnejack at (520) 888-8818, if questions arise or if additional information is needed.

Attachments: Figures 1 - 7

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Figures



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CHINO MINES COMPANY

PROJECT

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PROPOSED RESERVOIR 9 STOCKPILE

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FREEPORT-MCMORAN

Freeport-McMoRan Chino Mines Company P.O. Box 10 Bayard, NM 88023 Thomas L. Shelley Environmental/Sustainable Development Telephone: 575-912-5227 e-mail: tshelley@fmi.com

April 5, 2017

Certified Mail #70153010000206574502 Return Receipt Requested

Fernando Martinez Energy, Minerals and Natural Resources Department Mining and Minerals Division Mining Act Reclamation Program 1220 South St. Francis Drive Santa Fe, New Mexico 87505

Dear Mr. Martinez:

Re: Freeport-McMoRan Chino Mines Company – Permit No. GR009RE: <u>Design Limit Expansion and 9 Waste Rock Stockpile Closure Closeout Plan</u>

Freeport-McMoRan Chino Mines Company (Chino) submits the enclosed application to the Mining and Minerals Division (MMD) to revise the Santa Rita Beneficiation Design Limit (DL) and update the Closure Closeout Plan (CCP) in accordance with 19.10.5 NMMA. As part of this application, a Closure/Closeout Plan (CCP) for the 9WRS is also enclosed.

Chino is proposing to increase the existing DL by approximately 248 acres as illustrated in Figure 1-3 of the CCP. The increase in the DL will allow for the construction of the proposed 9 Waste Rock Stockpile (WRS) and associated infrastructure.

The footprint of the 9WRS is expected to cover approximately 159 acres. Approximately 99 acres will be located beyond the currently approved DL. Chino assumed for the purpose of this application that the portion of 9WRS that occurs beyond the current DL will be subject to Section 19.10.5.508 NMAC. The 9WRS CCP includes the reclamation plans and basis for the Financial Assurance (FA) third party cost estimate, but not the final cost estimate. The earthwork material takeoff was developed by Chino mine under the supervision of Telesto Solutions, Inc. in accordance with standard engineering practice. Supporting data from various references is fully documented in Appendix A of the CCP of this application. Upon approval of this scope of work by State agencies, Chino will submit a FA cost estimate for approval. This will allow Chino to develop a more timely FA cost estimate with a fully vetted scope of work.

A check in the amount of \$4,500 is enclosed to process this application.

I certify that I have personally examined and am familiar with the information submitted herein, and based on my inquiry of those individuals responsible for obtaining this



Mr. Fernando Martinez April 5, 2017 Page **2** of **2**

information. I believe the submitted information is true, accurate and complete. Chino looks forward to meeting with you in the near future to facilitate your review of this project.

Sincerely,

- Monno J. Shelley Thomas L. Shelley, Manager

TLS: rlm 20170405-001

xc: David Ennis – MMD 7015 3010 0002 0657 4403 Holland Shepherd – MMD 7015 3010 0002 0657 4397 Brad Reid – NMED



Freeport-McMoRan Inc. 333 North Central Ave Phoenix AZ 85004 For inquiries, contact us via e-mail: AP@FMI.com<mailto:AP@FMI.com> Self-service website: http://partners.fmi.com



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FREEPORT-MCMORAN CHINO MINES COMPANY:

APPLICATION TO REVISE

MINING PERMIT GR009RE

FOR

9 WASTE ROCK STOCKPILE

Date: April 5, 2017

Submitted To: New Mexico Mining and Minerals Division

Prepared by: Freeport-McMoRan Chino Mines Company

FIGURES:

- FIGURE 1-1 Chino Mine Location Map
- FIGURE 2 Proposed Design Limit Adjustments
- FIGURE 3 Proposed Santa Rita Beneficiation Design Limit, Figure 2-4, Revision 8

ATTACHMENTS:

• ATTACHMENT 1: 9 Waste Rock Stockpile Closure/Closeout Plan

APPENDIXS:

• Appendix A: Earthwork Cost Estimate Process Report and Reclamation Design Drawings

APPLICATION REQUEST

Freeport-McMoRan Chino Mines Company (Chino) owns and operates an existing mining operation located in southwestern New Mexico (Figure 1-1). This document constitutes Chino's application to the New Mexico Mining and Mineral Division (MMD) to revise Permit No. GR009RE (Permit) pursuant to 19.10.5 New Mexico Administrative Code (NMAC). Chino is requesting that its mining Permit be revised to:

- Expand the Santa Rita Beneficiation Design Limit boundary to include the proposed 9 Waste Rock Stockpile, as indicated in Figure 2 of this application; and
- Incorporate into the Permit a closeout plan and proposed financial assurance (FA) for the 9 Waste Rock Stockpile, pursuant to NMAC 19.10.5.506.J and 19.10.12.

The area of the currently approved Santa Rita Beneficiation Design Limit Unit is approximately 6350 acres. The current Santa Rita Unit was approved by MMD on September 17, 2012 as "*Santa Rita Beneficiation Design Limit, Figure 2-4, Rev 6, August 1, 2012*" under Permit Modification 12-1. Chino proposes to expand the approved Santa Rita Design Limit to the south and northeast of Reservoir 9 by 248 acres. This increase will allow for the construction of the proposed 9 Waste Rock Stockpile and associated infrastructure (WRS). Figure 2 delineates the proposed change to the currently approved Santa Rita Beneficiation Design Limit boundary. Chino proposes that Figure 3 of this application, titled "*Santa Rita Beneficiation Design Limit, Figure 2-4, Rev 8, dated 11/16/2016*", replace "Figure 2-4, Rev 6" as the currently approved Santa Rita Beneficiation Design Limit, *End 2-4, Rev 8, dated 11/16/2016*", replace "Figure 2-4, Rev 6" as the currently approved Santa Rita Beneficiation Design Limit.

The proposed 9 WRS will be contiguous to Chino's existing mining operations. The footprint of the 9 will cover approximately 159 acres and partially lies within the currently approved Santa Rita Beneficiation Design Limit Unit. Approximately 134 acres of the 9WRS will result in new disturbances within Chino's approved mining permit boundary. The 9 WRS is designed to contain approximately 76 million tons of mine waste rock. The stockpile will be placed over Reservoir 9 to an elevation of approximately 7000 ft. The stockpile will be buttressed by hillsides with the exception of the north side which will be buttressed by an existing haul road. The operational design of the 9WRS includes benches that create an approximate overall 3.5V:1H slope to facilitate final closurePursuant to MMD's regulations at 19.10.5.506 A. and B. NMAC, a closeout plan for the 9 WRS is attached (Attachment 1). This application has also been prepared to comply with the New Mexico Environment Department (NMED) Ground Water Quality Bureau's

applicable requirements for closure of copper mine facilities, 20.6.7.33 NMAC. The Closure/Closeout Plan (CCP) describes how the 9 WRS will be reclaimed to achieve a post mining land use of wildlife habitat and to comply with 20.6.7.33 NMAC. Reclamation means the employment during and after a mining operation of measures designed to mitigate the disturbance of affected areas and permit areas and, to the extent practicable, providing for the stabilization of a permit area following closure that will minimize future impacts to the environment from the mining operation and protect air and water resources (19.10.1.7.R.1). The Mining Act requires reclamation to meet certain requirements and to reach a certain point of stability, after which the mining Act Permit is released, and the reclaimed land is not treated any differently than property used for a non-mining purpose.

APPLICANT INFORMATION

19.10.5.502.D NMAC

Applicant Name: Freeport-McMoRan Chino Mines Company

Mailing Address: PO Box 10, Bayard, New Mexico, 88023

Physical Address: 99 Santa Rita Mine Road, Vanadium, NM

<u>Ownership</u>: The Bureau of Land Management owns all property associated with the 9 WRS and supporting infrastructure.

SITE SPECIFIC CHARACTERISTICS

Pursuant to 19.10.5.506.A and 19.10.5.508 NMAC, Chino here describes the relevant site specific characteristics of the area to be covered by the proposed 9 WRS. These site specific characteristics support the proposed CCP and substantiate how the 9 WRS will comply with the applicable portions of 10.10.5.508 NMAC.

The 9 Reservoir is authorized by NMED under Discharge Permit 526 (DP-526) and also occur within permit GR009RE design limit boundary. The proposed 9 WRS is a waste rock stockpile and leaching is not

intended to occur on this facility. Chino is separately submitting an application to NMED to authorize the construction of the 9 WRS and to move the 9WRS from DP-526 to DP- 459.

Geology: Section 3.3.2 of the attached CCP describes the geology underlying the proposed WRS.

Climate: The climate at Chino is warm and dry, with a mean annual precipitation of about 400 mm (16 inches) and a mean annual temperature near 10 C (50 F). Precipitation falls mainly as rain, but snow may occur from November to March.

Surface and Ground Water: This proposal does little to change the existing surface and ground water conditions in this area of the mine. The proposed 9WRS lies within the former upper reaches of the Whitewater Creek watershed. Surface water discharge in this small basin is presently collected in Reservoir 9. No permanent streams are present in the proposed 9 WRS area. Two small ephemeral drainages run roughly from south to north through the valley and terminate in Reservoir 9. Ground water system within the proposed 9 WRS area is in the open pit capture zone. Seepage flows north toward the Santa Rita open pit where it is contained. Additional groundwater information in this area will be supplied under DP-376.

19.10.5.508.A NMAC MOST APPROPRIATE TECHNOLOGY AND BEST MANAGEMENT PRACTICES

Sections 4.0, 5.0, 6.0 and 7.0 in the attached CCP describes the most appropriate technology and best management practices Chino is utilizing during the construction and reclamation of the 9WRS.

19.10.5.508.B(1) NMAC SIGNS, MARKERS, AND SAFEGUARDING

Chino will use existing procedures and practices to safeguard the public from "unauthorized entry into shafts, adits, and tunnels and falls from highwalls or pit edges". Activities at Chino are regulated, and regularly inspected, by the Mine Safety and Health Administration. Ingress and egress by the public is limited by manned security gates. Perimeter gates are locked except during entry and exit by approved personnel and contractors.

Chino contracted Golder Associates to conduct a pedestrian wildlife survey in July 2016 for the 9WRS area. No special-status (Threatened or Endangered) species of wildlife were observed in the project areas during the survey. The wildlife and vegetation communities in the 9 WRS are typical of the greater region and are non-descript. Golder confirmed that two USNVC alliances were present in the study areas: the alligator juniper-oak woodland alliance and alligator juniper-oak/grama woodland alliance.

The 9 WRS is not expected to markedly change the fauna and flora populations in the area due to the fact that similar habitat is common on undisturbed mine property and in other nearby areas.

19.10.5.508.B(3) NMAC CULTURAL RESOURCES

Chino contracted Dos Rios consultants to conduct an archeology survey in the proposed 9WRS area in September 2016. Five archeological sites were observed in the 9 WRS footprint. Chino is working with the Bureau of Land Management on the observations. Chino will adhere to all applicable New Mexico Cultural Properties Act (CPA 08-6-1 0 through 18-6-17) rules as they relate to project construction on private property. The archeology survey does not indicate a human burial site in the footprint of the 9WRS but in the event one is encountered, work in that area will cease and local law enforcement will be notified by a Chino Mine representative.

19.10.5.508.B(4) NMAC HYDROLOGIC BALANCE

Table 1 describes how Chino will comply with 10.10.5.508.B(4) as applicable.

Table 1			
MMD Regulation	Description of Compliance		
19.10.5.508.B(4) Hydrologic Balance Operations shall be planned and conducted to minimize negative impact to the hydrologic balance in both the permit and potentially affected areas.	Chino will minimize impacts to the hydrologic balance by complying with the applicable portions of 19.10.5.508.(B)(4)(a)-(d).		

(a) Operations shall be designed so that non-point source surface releases of acid or other toxic substances shall be contained within the permit area, and that all other surface flows from the disturbed area are treated to meet all applicable state and federal regulations.	The 9WRS is located in the OPSDA. Impacted stormwater and possible seepage from the stockpile will be captured in the open pit. An application to modify DP-376 to include the construction of this stockpile has been submitted to NMED for review and approval.
(b) The disturbed areas shall not contribute suspended solids above background levels, or where applicable the Water Quality Control Commission's standards, to intermittent and perennial streams.	Not applicable. There are no intermittent or perennial stream in the 9WRS area. Currently, stormwater in the 9 WRS basin flows into the open pit. There will be no change to stormwater flow direction during the construction of the stockpile.
(c) To provide data to determine background levels for surface water entering the permit area, appropriate monitoring shall be conducted on drainages leading into the permit area.	Not applicable.
(d) All diversions of overland flow shall be designed, constructed and maintained to minimize adverse impacts to the hydrologic balance and to assure the safety of the public	Not applicable.

19.10.5.508.B(5) NMAC STREAM DIVERSIONS

No stream or drainage will be diverted as a result of 9WRS and associated facilities

19.10.5.508.B(6) NMAC IMPOUNDMENTS

Chino is not proposing to construct any impoundments with earthen embankments as part of the 9WRS facility.

NMAC 19.10.5.508.B(7) MINIMIZATION OF MASS MOVEMENT

The operational 9WRS will be constructed to allow for efficient closure of the facility and to ensure that the slope stability requirements listed in the Copper Rules (20.6.7.33.B NMAC) are met. The stockpile is abutted by natural hillside with the exception of the north side which is abutted by an existing haul

road. Section 4.0 (Structural Stability) of the attached CCP provides additional supporting references that the proposed stockpile will meet the slope stability criteria of 20.6.7.33.B NMAC.

NMAC 19.10.5.508.B(8) RIPARIAN AND WETLAND AREAS

Not applicable: No riparian areas, as defined by MMD regulation, 19.10.1.7(R) NMAC, have been identified within or adjacent to perennial or intermittent water bodies at the proposed 9WRS area. Water flow in the area of the proposed 9WRS occurs as a direct result of precipitation events. Likewise, no springs or wetland areas have been identified.

NMAC 19.10.5.508.B(9) ROADS

Not applicable: No new haulage roads are being constructed for the 9WRS.

NMAC.19.10.5.508.B(10) SUBSIDENCE CONTROL

Not applicable: The 9WRS will not have any underground or in situ solution mining activities associated with it.

NMAC 19.10.5.508.B(11) EXPLOSIVES

Not applicable: No blasting is required to build the 9WRS.

NMAC 19.5.508.C SITE STABILIZATION AND SURFACE CONFIGURATION

Sections 4.0 and 5.0 of the 9WRS CCP (Attachment 1) describes the surface configuration and measures to stabilize the site.

NMAC 19.5.508.D EROSION CONTROL FOR RECLAMATION

Sections 6.1 of the CCP attached describes the measures to control erosion after reclamation. Reclamation activities will be consistent with current practice although general practices may change in the future. Prior to reclamation of the 9WRS, a CQA/CQC plan will be submitted for department review as part of the final cover design. The plan shall identify a licensed New Mexico professional engineer as the designated CQA officer and include his or her supervision of the CQA plan and shall identify the methods proposed to ensure that the closure construction will be completed in accordance with the design and specifications. BMP's will be utilized during construction and operation of the stockpile to limit sediment transport. Long-term erosion control measures may include the installation of berms, designed channels, and sediment traps, as necessary. Short-term erosion control measures may include, but not limited to: silt fences, hay bales, water bars, and mulching. Final shaping is design to stabilize all disturbed areas. Erosion inspections will be conducted monthly for the first year and thereafter quarterly.
Figure 1

Chino Mine Location Map



Figure 2

Proposed Design Limit Adjustments (See Figure 1-3 of the "9 Waste Rock Stockpile , Closure/Closeout Plan" Attached)

Figure 3

Proposed Santa Rita Beneficiation Design Limit, Figure 2-4, Revision 8





9 WASTE ROCK STOCKPILE CLOSURE/CLOSEOUT PLAN

Freeport-McMoRan Chino Mines Company Vanadium, New Mexico

Prepared for: New Mexico Environment Department Mining Environmental Compliance Section Ground Water Quality Bureau Runnells Building 1190 St. Francis Dr. Santa Fe, NM 87505

and

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Appendix A Earthwork Cost Estimate Process Report and Reclamation Design Drawings





List of Acronyms and Abbreviations

°C	degrees Celsius
°F	degrees Fahrenheit
ABA	acid-base accounting
ac-ft/yr	acre-feet per year
amsl	above mean sea level
AOC	Administrative Order on Consent
APP	Abatement Plan Proposal
bgs	below ground surface
BLM	Bureau of Land Management
CCP	Closure/Closeout Plan
CDQAP	Construction Design Quality Assurance Plan
CFR	Code of Federal Regulations
CGCS	Comprehensive Groundwater Characterization Study
Chino	Chino Mines Company
cm	centimeter
CQAP	Construction Quality Assurance Plan
CQAR	Construction Quality Assurance Report
DBS&A	Daniel B. Stephens and Associates, Inc.
DP	Discharge Permit
DSM	dynamic system model
EOY	end of year
EPA	U.S Environmental Protection Agency
ETS	Evaporative Treatment System
EnviroGroup	EnviroGroup Limited
FS	Feasibility Study
FSIR	Final Site Investigation Report
ft	Feet
Golder	Golder Associates Inc.
Guidelines	Closeout Plan Guidelines
HDPE	high density polyethylene
HDS	high-density sludge
IRA IU	Interim Remedial Act investigation unit
M3	M3 Engineering & Technology Corp.
MMD	Mining and Minerals Division
MWWCA	Middle Whitewater Creek Area





List of Acronyms and Abbreviations (Continued)

NMA	North Mine Area
NMED	New Mexico Environment Department
NMMA	New Mexico Mining Act
NMOSE	New Mexico Office of the State Engineer
NMWQA	New Mexico Water Quality Act
NMWQCC	New Mexico Water Quality Control Commission
NSR	New Source Review
O&M	Operation and Maintenance
OPCZ	Open Pit Capture Zone
OPSDA	Open Pit Surface Drainage Area
PMLU	post-mining land use
RCRA	Resource Conservation and Recovery Act
Rules	New Mexico Mining Rules
SCS	Soil Conservation Service
SMA	South Mine Area
SSE	self-sustaining ecosystem
SWQB	Surface Water Quality Bureau
SX/EW	solution extraction-electrowinning
TDS	total dissolved solids
yd ³	cubic yards



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1.0 INTRODUCTION

Freeport-McMoRan Chino Mines Company (Chino) operates an open-pit copper mine, concentrator, and solution extraction electrowinning (SX/EW) plant located approximately 10 miles east of Silver City in Grant County, New Mexico (Figure 1-1). Chino is proposing to construct a waste rock stockpile over an area that includes the footprint of Reservoir 9, south of the Santa Rita Open Pit (Figure 1-2). The proposed project is located on lands owned by the BLM.

The construction and location of the 9 Waste Rock Stockpile (9 WRS) is necessary to effectively store mine rock at strategic locations near the open pit and as other stockpiles are filled to capacity. The reclamation plan proposed in this closure/closeout plan (CCP) is intended to meet all state and federal mine reclamation and environmental regulations.

The proposed 9 WRS footprint partially extends beyond the currently approved Mining and Minerals Division (MMD) of the Energy, Minerals, and Natural Resources Department Santa Rita Beneficiation Design Limits (design limits) boundary. Thus, Chino requests that the design limits be expanded to the south to facilitate the construction of the proposed stockpile and associated infrastructure. The proposed 9 WRS will increase the design limits by approximately 248 acres (Figure 1-3). The current mine permit boundary already includes the location of this proposed stockpile and no increase is necessary.

1.1 Purpose of Plan

The purpose of this CCP is to present a reclamation plan consistent with all applicable federal and state regulatory requirements and permit conditions so that a financial assurance cost estimate can be calculated to meet the financial assurance requirements of Part 19.10.12 NMAC. The reclamation plan will demonstrate, where required, that the disturbed area will be reclaimed to a condition that allows for the re-establishment of self-sustaining ecosystem as well to meet the closure requirements of Section 20.6.7.33NMAC.

1.2 Plan Organization

This CCP consists of the following sections:

- Section 1.0 provides an overview of the CCP for the proposed 9 WRS;
- **Section 2.0** describes the permits associated with the mine;
- Section 3.0 describes the existing facilities and current environmental setting at the Chino Mine and the proposed 9 WRS area;
- Section 4.0 describes the proposed 9 WRS configuration;
- Section 5.0 describes the proposed reclamation plan and associated design criteria and performance objectives for the proposed 9 WRS;
- Section 6.0 describes the closure and post-closure monitoring plans for the proposed 9 WRS along with contingency plans and reporting schedules;





- Section 7.0 provides details of the proposed post-mining land use and associated requirements for the proposed 9 WRS;
- Section 8.0 presents a summary of the material take-offs and factors that will be applied in the capital and operations and maintenance (O&M) cost estimates associated with the proposed reclamation and post-closure monitoring plans presented in Sections 5.0 and 6.0;
- **Section 9.0** presents the proposed reclamation schedule associated with this CCP;
- **Section 10.0** is the signature page for the CCP; and
- **Section 11.0** lists the references used in preparation of this CCP.

The following appendix is also included in the CCP:

Appendix A includes the earthwork cost estimate process report and reclamation design drawings that illustrate the CCP for the proposed 9 WRS.

1.3 Regulatory Authority

In 1993, the New Mexico legislature enacted the New Mexico Mining Act (NMMA) that requires closeout plans to be developed for applicable mines. Rules to implement the requirements of the NMMA were promulgated in 1994. This plan was prepared to comply with applicable regulations and requirements stipulated in the NMMA (NMAC Title 19, Chapter 10, Part 5), New Mexico Water Quality Act (NMWQA), and the New Mexico Water Quality Control Commission (NMWQCC) Regulations (NMAC Title 20, Chapter 6, Parts 2 and 7). In 2013, NMED adopted new rules for the copper mining industry (Copper Mine Rules Section 20.6.7 NMAC), which have been addressed in this CCP.

1.4 Development of CCP Cost Estimates

This CCP provides the engineering basis for the regulatory review of the financial assurance (FA) cost estimate assuming a default scenario, whereby a third party contractor completes the reclamation work. The CCP includes the information required by 19.10.5.506 – 19.10.5.508 NMMA and 20.6.7.33 NMAC, such as topographic maps, key design criteria, design drawings, engineering take off quantities, and reclamation schedule. The CCP is in support of and relies on the knowledge and experience of previous site specific studies, reports, and CCP submittals. With state approval of the CCP basis, the FA current and net present value calculations will be submitted for MMD and NMED approval (19.10.12.1201 NMMA and 20.6.8 NMAC). Outlined in Section 8.0 and detailed in Appendix A is the basis upon which these FA cost estimates will be developed.



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2.0 PERMITS AND DISCHARGE PLANS

Chino conducts its mining operations pursuant to numerous state and federal regulations. Table 2-1 lists all state and federal permits, and permit numbers in association with the CCP.



3.0 EXISTING SITE CONDITIONS

The following sections describe the site-specific characteristics of the proposed 9 WRS area.

3.1 Description of the Proposed 9 WRS Area

The proposed 9 WRS is in the North Mine Area (NMA) in an area currently occupied in part by the operational 9 Reservoir (Figure 1-2). The proposed stockpile lies within the open pit surface drainage area (OPSDA). Mine stockpiles, the open pit, and roads are located to the north, east and west of this site. The topography consists of steeply sloping bedrock controlled mountain slopes. Two small ephemeral drainages, former tributaries to Whitewater Creek, run roughly from south to north through the valley and terminate in the 9 Reservoir.

The canyon rock is composed of Tertiary rhyolitic tuff of the Kneeling Nun Formation that is hundreds of feet thick (Figure 3-1). The slopes are vegetated with trees, forbs, grasses and shrubs. The proposed 9 WRS will cover approximately 159 acres at final build out, including approximately 99 acres outside the current design limit boundary, and 60 acres within the current design limit boundary (Figure 1-3). Two groundwater monitoring wells are currently located around the proposed 9 WRS, with one lying within the proposed stockpile footprint (526-96-15). This well will be abandoned as the proposed 9 WRS expands in accordance with Article 72-12 NMSA, all applicable New Mexico Office of the State Engineer (NMOSE) regulations, and the NMED Monitoring Well Construction and Abandonment Guidelines. Chino is currently installing additional ground water monitoring wells (20.6.7.28) within the proposed 9WRS area.

3.2 Past and Current Land Uses

Mining has been the principal land use and economic support for the area since open-pit mining began in 1910. Current land uses in the immediate vicinity of the proposed 9 WRS include mining and wildlife habitat. Additional surrounding land uses outside the mine permit area include private residences, ranching, mining, recreation, and wildlife habitat. Recreation outside the permit area includes camping, picnicking, hunting, off-road vehicle use, hiking, horseback riding, and bicycling.

3.3 Environmental Setting

The following sections present various aspects of the NMA and proposed 9 WRS area, including its topography, geology, climate, hydrology, soils and vegetation, wildlife, and material characteristics. Reservoir 9 is currently located in the approximate site of the proposed stockpile. The reservoir is located in the OPSDA based on monitoring well ground water data, topographic and geologic controls, and past and present surface water flow conditions. At this location surface water flows from south to north, and reservoir seepage continues to flow to the north into the open pit.





3.3.1 Topography

The general topography of the proposed 9 WRS area is depicted on Figure 3-1. Chino operations in the NMA are located near the base of the Cobre Mountains. The proposed 9 WRS area occupies an ephemeral valley that terminates at a mine haul road. The natural ground surface elevation ranges from approximately 6,625 feet above mean sea level (ft amsl) in the vicinity of Reservoir 9 to approximately 7,250 ft amsl along the ridge tops located south and east of the proposed stockpile area. The proposed 9 WRS area is bounded on the north by a haul road, the Upper South Stockpile, and the open pit. To the east, west and south are bedrock ridges composed of outcrops of rhyolitic tuff.

3.3.2 Geology

Chino lies in the transition zone between the Colorado Plateau and the Basin and Range physiographic provinces. The Santa Rita ore deposit that has been mined at Chino lies in the southeastern corner of the Central Mining District (Rose and Baltosser, 1966). Figure 3-1 shows a geological map of the proposed 9 WRS area. The area is underlain mostly by welded rhyolitic tuff associated with the Tertiary Kneeling Nun Formation and other Tertiary basaltic andesite rocks that form the ridges around the area (Jones et al., 1967). The Kneeling Nun Tuff and basaltic andesite volcanic flows are relatively flat lying in this area.

The main geologic units within the proposed 9 WRS area consist of, from youngest to oldest:

- Tertiary Basaltic Andesite Flows (Tba);
- Tertiary Tuff (Tcb), composed of white pumiceous and massive crystal tuffs; and the
- Kneeling Nun Rhyolite (Tk), composed of grayish-red welded rhyolitic crystal tuff.

A northeast trending fault called the Martin Fault has been mapped through the proposed 9 WRS area (Figure 3-1). The Martin Fault is a high angle normal fault that forms a half graben with small to modest displacement downward to the southeast.

3.3.3 Climate

The Chino Mine is located in a semiarid region in southwestern New Mexico, with elevations ranging from about 5,200 to 7,700 ft amsl. The climate at Chino is warm and dry, with mean annual precipitation of about 16 inches (400 mm) and a mean annual temperature near 50°F (10°C). Precipitation falls mainly as rain, but snow may occur from November to March. Most of the precipitation in the area falls during July through October in the form of rain during short, intense, thunderstorms. About 60 percent of the precipitation falls during the summer months. Monthly precipitation is generally less than an inch per month from November through June, peaks in July, August, and September with between 2 and 3 inches per month, and generally falls to about 1 inch in October. Annual precipitation averages 17.2 inches at the Santa Rita weather station (elevation of 6,312 ft amsl), which is located about 1,000 feet to the west of the Santa Rita Open Pit.





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Evaporative demand in this region is high and annual evaporation far exceeds annual precipitation. Annual potential evaporation measured near the nearby former Reservoir 3A area is estimated at approximately 75 inches per year.

3.3.4 Surface Water Hydrology

The proposed 9 WRS area lies within the former upper reaches of the Whitewater Creek watershed. Surface water discharge in this small basin is now collected in Reservoir 9 to prevent discharge, towards the north, into the Santa Rita Pit. High ridges separate the Whitewater Creek watershed from the Martin Canyon and Rustler Canyon watersheds, which drain towards the south. No permanent streams are present in the proposed 9 WRS area, but two small ephemeral drainages run roughly from south to north through the valley and terminate in Reservoir 9.

3.3.5 Groundwater Hydrology

Groundwater hydrology at the Chino Mine has been analyzed for several decades with the most recent comprehensive report entitled *Chino Mines Company DP-1340 Condition 83 – Hydrologic Study Final Report* submitted in June of 2007. Twice a year, potentiometric maps are submitted to the agency based on groundwater elevation data collected in a monitoring well network system located within the NMA. Conditions are stable and show that the ground water system within the vicinity of the proposed 9 WRS is within the area of hydrologic containment and seepage flows north toward the Santa Rita open pit where it is contained. Under separate application to DP-459, additional groundwater information will be supplied for the area described in this CCP. Groundwater is encountered at an elevation of approximately 6,655 ft amsl in the immediate vicinity of the proposed 9 WRS (at well 526-96-15).

3.3.6 Soils and Vegetation

The soils in the Chino area were mapped by the U.S. Soil Conservation Service (SCS) (Parnham et al. 1983). The SCS map units were composed primarily of complexes of soil series and miscellaneous land areas. The dominant soils in the northern portion of the survey area (Luzena and Muzzler series) are shallow (<50 cm [centimeters]) and fine-textured with moderate to high rock fragment contents. The soils in the uplands are mostly shallow, although moderately deep (50 to 100 cm) and deep (>100 cm) soils occur to a minor extent. The soils in the valley bottoms are generally deep, vary considerably in texture, but tend to be somewhat coarser textured than the upland soils. The proposed 9 WRS area consists of a weakly dissected pediment with moderate to steep rocky slope segments.

The distribution of native vegetation around Chino is locally complex and reflects the combined influences of environmental gradients (soils and climate), disturbance histories (drought, floods, fire, and predation) and management practices. The major structural characteristics of vegetation are controlled primarily by the prevailing environment gradients. The vegetation at Chino was classified using the nomenclature and hierarchical classification of the U. S. National Vegetation Classification (USNVC) system (Grossman et al.,





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1998) and mapped at the Alliance level, which represents the sixth tier in a seven-tiered hierarchy. The vegetation alliances in the area surrounding Chino (DBS&A, 2000) are listed in Table 3-1. Golder evaluated terrestrial habitats in the proposed 9 WRS area in 2016 and confirmed that the USNVC alliances present in the area consist of the Alligator Juniper-Oak Woodland Alliance and the Alligator Juniper-Oak/Grama Woodland Alliance.

The Alligator Juniper-Oak Woodland Alliance habitat is characterized by open stands of oaks such as grey oak (*Quercus grisea*) and emory oak (*Q. emoryi*), junipers (alligator [*Juniperus deppeana*] and/or one-seed juniper [*J. monopsperma*]) and piñon pine (*Pinus edulis*), with canopy cover ranging from 10 to 50 percent. This alliance covers roughly 60% of the valley, with the densest woodland primarily on the northwest facing slopes in the southern half of the study area. This alliance is present throughout the proposed 9 WRS area, with the exception of about 15% area covered with reservoir and disturbed area surrounding it. The Alligator Juniper-Oak/Grama Woodland Alliance habitat is also dominated by oaks and alligator juniper, with occasional piñon pine, but with lower tree canopy cover (3 to 8 percent). The understory contains dense grama (Bouteloua spp.) and muhly (Muhlenbergia spp.) grasses. Beargrass is a common member of the shrub component. This alliance covers roughly 25% of the Reservoir 9 valley. This alliance is represented in scattered areas throughout the proposed stockpile site but primarily on the shallower, upper slopes on the south side of the valley.

Trees in the area are predominantly juniper and oak species (Quercus spp.), with occasional piñon pine. Common shrubs observed include banana yucca (*Yucca baccata*), mountain mahogany (*Cercocarpus montanus*), beargrass (*Nolina microcarpa*), Parry's agave (*Agave parryi*) in rocky areas, and Apache plume (*Fallugia paradoxa*). Common grass species observed included Muhlenbergia spp., Harvard's three-awn (*Aristida havardii*), sand dropseed (*Sporobolis cryptandrus*), spike dropseed (*Sporobolis contractus*), hairy grama (*Bouteloua hirsuta*), blue grama (*Bouteloua gracilis*), sideoats grama (*Bouteloua curtipendula*), feather fingergrass (*Chloris virgata*), cane bluestem (*Bothriochloa barbinodis*), and Tufted lovegrass (*Eragrostis pectinacea*).

Herbaceous species observed included golden crown beard (*Verbesina encelioides*), Large petalled wild onion (*Allium macropetallum*), scarlet hedge-nettle (*Stachys coccinea*), southern mountain paintbrush (*Castellija austromonana*), Fendler rockcress (*Arabis fendleri*), Wright's cudweed (*Pseudognaphalium canescens*), canyon morning glory (*Ipomoea barbatisepala*), Carruth's sagewort (*Artemisia carruthii*), Fendler globemallow (*Sphaealcea fendleri*), yellow blanket flower (*Gaillardia pinnatifida*), shepherd's purse (*Capsella bursa-pastoris*), rock fern (*Polystichum* sp.), antelope horns milkweed (*Asclepias asperula*), bahia (*Amauriopsis disecta*), Erigeron spp., and spurge (*Chamaesyce* spp.).





3.3.7 Wildlife

The proposed 9 WRS area is not expected to markedly change wildlife populations in the area because similar habitat occurs extensively on undisturbed mine property and in adjacent nearby areas. Chino contracted Golder to conduct a pedestrian wildlife survey of the proposed 9 WRS area in July 2016. The results of this survey indicated that the vegetated portions of the proposed 9 WRS area provide potential foraging, breeding, and nesting locations for different wildlife species. Twenty-nine wildlife species or their sign were observed during the July 20, 2016 site visit (Table 3-2). Most inhabited the juniper-oak woodland habitat. These included 20 birds, 4 mammals, 1 amphibian and 4 reptiles. Invertebrates were not recorded during the site visit, though several were seen. The most common birds observed were spotted towhees, house wrens, house finches, and western wood-pewees. The most common mammal sighted were rock squirrels. A mule deer was sighted on the northeast side and tracks and pellets were seen throughout the survey area. Southwestern fence lizards and crevice spiny lizards were the most common reptiles seen throughout the area, in both the alligator juniper-oak/grama woodland and juniper-oak woodland alliances. One amphibian species occurred in the area, the canyon tree frog which was sighted on the southwest side of the valley in the juniper-oak woodland habitat.

No State or Federal special-status (threatened or endangered) species of wildlife or plants were observed in the area during the survey. Potential habitat for bats may occur in the form of crevices in the rock outcrops, but no roosts were positively identified. Surveys for Piños Altos flameflower were conducted in representative areas, but none were found.

3.3.8 Material Characteristics

Stockpile and cover borrow source materials found at the Chino Mine have previously been characterized with respect to their chemical composition and physical properties.

Stockpile Materials

On February 17, 2015, Chino submitted an updated material handling plan to NMED as part of the Master Document. Chino continually characterizes mined materials during operations and uses the information to route ore and waste rock to appropriate stockpile storage facilities. The material placed in the 9 WRS will not contain ore-grade copper, but will be mineralized. Waste rock stockpiles in the arid Southwest produce little stockpile seepage relative to leach stockpiles, however, a waste rock stockpile containment plan is proposed under the operating discharge permit (20.6.7.21 NMAC) and shall be performed in accordance with the applicable engineering requirements of Subsection B of 20.6.7.21 NMAC and 20.6.7.17 NMAC.

Chino believes the proposed stockpile is located inside the OPSDA (20.6.7.21.B.2 NMAC) based on site hydrologic studies. Chino is also currently installing additional ground water monitoring wells within the proposed 9WRS area that will provide additional ground water level and water quality data for the area.





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Chino under the operating permit and with NMED guidance will establish a monitoring well network and corresponding water quality sampling program. The monitoring well data will be used to demonstrate compliance with applicable rules.

Borrow Materials

Agency approved or conditionally approved borrow material will be used as Reclamation Cover Material (RCM). All RCM are tested in accordance with the approved borrow material handling plans. The RCM is overburden that consists of a heterogeneous mixture of unmineralized and weakly mineralized earthen materials. The suitability of the RCM have been demonstrated as part of the Chino Test Plot program. The fine-earth fraction of the RCM is mostly medium- and moderately coarse-textured with clay contents ranging from about 10 to 20%. The rock fragment content of the RCM ranges from about 35 to 65% by volume. The results from the 2015 vegetation surveys of the stockpile test plots and Rustler Canyon reference area indicate that the unamended, mixed lithology cover material used at the test plots is capable of supporting a diverse self-sustaining ecosystem (Golder, 2015 and 2017). These data demonstrate that the vegetation on the test plots meets or is on a trajectory to meet vegetation success standards. A 3-foot thick cover constructed from the RCM meets the water holding capacity requirements specified by the Copper Mine Rules Section 20.6.7.F (Golder, 2016).



4.0 PROPOSED 9 WRS OPERATIONAL CONFIGURATION

The proposed 9 WRS will be constructed with waste rock mined from the Santa Rita Open Pit. The proposed 9 WRS at final build-out is presented on Figure 1-3. The stockpile is located at the southern periphery of the mine and will cover approximately 159 acres. Other stockpiles and the open pit are adjacent to this location. A process water reservoir (Reservoir 9) is currently located in the northern end of the valley. At final build-out, the top of the stockpile will be at an elevation of approximately 7,000 ft amsl. The stockpile will be constructed by end dumping in lifts approximately 50 feet high. The outslope of the stockpile will be built at angle of repose with between 80 to 100-foot wide benches on each lift, which will result in an overall slope of approximately 3.5H:1V. This operational outslope design will facilitate reclamation at closure, because it allows attainment of the 3H:1V interbench slopes with minimal regrading. The top surface will be nearly level, but will be graded at closure to meet the minimum requirements (Figure 1-3).



5.0 PROPOSED 9 WRS RECLAMATION PLAN

This section presents the reclamation plan and associated design criteria for closure/closeout of the proposed 9 WRS. Reclamation design criteria were developed in consideration of the site-specific conditions that exist at Chino including soil, ecological, operational, and economic constraints. The reclamation design criteria conform to the closure requirements described in Section III of DP-1340, 20.6.7.33 NMAC, and Section 8 of MMD Permit GR009RE. Conceptual level reclamation design drawings for the proposed 9 WRS are presented in Appendix A. Final designs for reclamation of this facility will be prepared and submitted to the agencies as part of the CDQAP.

Performance objectives and design criteria were developed with the intent of meeting the NMWQA, NMWQCC Regulations and NMMA Rules. The reclamation designs were developed to provide sufficient information to calculate the financial assurance cost estimate. A summary of the key design criteria for the 9 WRS are presented in Table 5-1, and are consistent with the requirements specified in Section 20.6.7.33 NMAC. The reclamation performance objectives for the 9 WRS include: establishment of a self-sustaining ecosystem; create a post mining land use of wildlife habitat; and control discharges of water that have the potential to generate leachate and cause an exceedance of applicable standards.

Structural Stability

The operational 9 WRS will be constructed to allow for efficient closure of the facility and to ensure that the Copper Rules (20.6.7.33.B NMAC) slope stability requirements are met. The stockpile is abutted by natural hillsides on all but the north side. On the north side, the stockpile abuts a mine haul road embankment. The overall outslope following reclamation will be approximately 3.5H:1V and up to approximately 250 feet high. Based on a comparison of this configuration to the cross sections of waste and leach stockpiles evaluated in (Golder, 2007b; 2008) it is expected that the proposed stockpile will meet the slope stability criteria of 20.6.7.33.B NMAC.

Stockpile Erosion and Drainage Control

The proposed reclamation design meets the criteria stipulated in permit GR009RE, DP-1340 and Section 20.6.7.33.C NMAC. Erosion and drainage control for the stockpile will be achieved by regrading, construction of stormwater conveyances, and revegetation. Upon reclamation, the 9 WRS top surface will be graded to a minimum final grade of 1% and covered to direct non-impacted stormwater to designated discharge areas. Armored channels, perimeter berms, and hydraulic structures will be designed to control erosion and safely convey stormwater. The stockpile inter-bench outslopes will be graded to at least 3.0H:1V with uninterrupted slope lengths of no greater than 200 feet. Stormwater will be controlled using conventional terrace channels integrated to two downdrains, one on the northwest and the other on the southwest side of the stockpile (Appendix A). Erosion control will be achieved by storm water conveyance channels, stable outslopes, suitable cover material and revegetation.





Run-on from the surrounding terrain will be controlled by perimeter channels located around the 9 WRS (Appendix A). All channels will be designed to accommodate the peak discharge resulting from the 100-year, 24-hour storm event. The perimeter channels will direct surface water flows around the perimeter of the stockpile and ultimately northward toward the open pit.

Temporary erosion control measures may be provided during the construction and early vegetation establishment periods. These measures may include, but are not limited to, berms, mulch, straw bales, silt fences, and minor corrective regrading. All construction will be in compliance with federal and state regulations for temporary storm water control.

Stockpile Cover and Revegetation Specifications

Finish grading of the stockpile subgrade will be performed based on pre-construction surveys. Earth moving equipment such as bulldozers and motor graders will be used to smooth the surfaces and facilitate access for supplemental cover placement and mulching/seeding. Stockpile covers will be placed according to the following criteria:

9 WRS Cover and Grading			
Top Surface Cover Thickness	36 inches		
Outslope Cover Thickness	36 inches		
Top Surface Grade	1.0 to 5%		
Slope (Inter-Bench Slope)	3H:1V max.		

The reclamation designs and the associated estimated reclamation quantities presented in Appendix A indicate that the cover requirement for the 9 WRS is approximately 780,208 yd³. Overburden material that has been stored at the Upper South Stockpile is the primary source of cover material for the 9 WRS.

Revegetation of the covered surfaces will be achieved by seeding with a variety of native and adapted grasses, shrubs, and forbs in accordance with Appendix C of Permit GR009RE and applicable modifications. The planned seed mix is discussed in Section 7.0.



6.0 CLOSURE & POST-CLOSURE MONITORING, REPORTING, AND CONTINGENCY PLANS

Closure and post-closure monitoring, reporting, and contingency plans are described in Chino's current operational DP-493, DP-1340, and the MMD Permit. All the closure and post-closure ground water, surface water, seep, spring, and piezometer monitoring data will be reported under the appropriate discharge permit and in accordance with DP-1340 (NMED, 2003). Chino will submit to NMED quarterly reports summarizing reclamation and post-closure activities on or before January 15, April 15, July 15, and October 15 of each year. Two potentiometric maps including data from all active monitoring wells, extraction wells, piezometers, seeps, and springs in the NMA (including the 9 WRS area) will be submitted to NMED in accordance with Section 20.6.7.35 NMAC.

The MMD requires periodic monitoring of revegetation during the responsibility period to evaluate revegetation success. DP-1340 requires the development of post-closure monitoring and contingency plans that are consistent with the terms and conditions of the applicable DP. The following sections summarize the general approach that will used to meet these requirements.

6.1 Erosion and Drainage Control Structures

The reclaimed 9 WRS will be visually inspected for signs of excessive erosion and significant erosion features will be mitigated to prevent future degradation of the site in accordance with Section 20.6.7.35 NMAC and Section 8.N.1 of the MMD Permit. Chino will conduct inspections and submit reports of the reclaimed 9 WRS monthly for the first year following completion of reclamation construction activities, and quarterly thereafter. Additional erosion inspections will also be conducted after a one inch or more rain event. Chino will report evidence of excessive erosion and/or structural failures to the appropriate agencies (MMD, NMED, or NMOSE) in a timely manner. A written report detailing the nature and extent of the problem and a corrective action plan will be developed within 15 days after the problem is identified in accordance with Section 20.6.7.30 NMAC.

As specified in Section 20.6.7.35 NMAC, Chino will routinely inspect and maintain all drainage channels, diversion structures, retention impoundments, and auxiliary erosion control features in accordance with professionally recognized standards, such as the Natural Resources Conservation Service.

6.2 Water Quality Monitoring and Reporting

Monitoring of site water quality will be accomplished through sampling and analysis of water in accordance with Section 20.6.7.35 NMAC. Water quality will be monitored throughout the post-closure period. The monitoring schedule, analytical requirements, location, and construction specifications for the monitoring wells will be determined in consultation with NMED. The analytical results will be reported to the NMED as specified in DP-1340 and Section 20.6.7.28 NMAC.



6.3 Revegetation Success Monitoring

The reclaimed area will be monitored in accordance with 20.6.7.35.C NMAC, DP-1340, and Section 8.N.2 of the MMD Permit after the final grading and the initial establishment of vegetation on the reclaimed land. Chino will conduct semi-quantitative vegetation monitoring during the third year after seeding. Quantitative vegetation monitoring will be performed at the sixth year after planting and for two of the last four years prior to bond release. Revegetation monitoring will include canopy cover, plant diversity, and woody stem density as specified in Section 8.N.2 of the MMD Permit (MMD, 2003a).

6.4 Wildlife Monitoring

Wildlife monitoring will be conducted in accordance to the approved work plan. The approved work plan includes deer pellet counts and bird diversity surveys conducted six years after seeding and two consecutive years prior to bond release. Results of the surveys will not be a condition of, or given consideration with regard to financial assurance release.

6.5 **Construction Quality Assurance Plan**

Pursuant to Sections 8.D.2.a and 8.E.2.a of the MMD Permit and 20.6.7.34.F and 20.6.7.34.G NMAC Chino will submit a CQAP to the MMD and NMED for approval no less than 180 days prior to regrading of the 9 WRS and placement of any cover material for final closure. The CQAP will be followed by a CQAR to be submitted to the MMD and NMED within 180 days after completion of construction.



7.0 POST-MINING LAND USE DESIGNATION

This section designates the PMLU for the 9 WRS based upon the requirements of the MMD Permit, NMMA Section 69-36-11.6, and Subparts 507.A, 507.B, and 508 of the NMMA Rules (MMD, 1996). PMLUs are specified in Section 3.G. of MMD Permit GR009RE. The approved PMLUs for Chino are wildlife habitat and industrial (MMD, 2003). Wildlife habitat is the primary PMLU for the majority of the Chino mine permit area and is the proposed PMLU for the 9 WRS.

Reclamation of the 9 WRS will result in the development of an early-stage grass/shrub community that will provide a locally important increase in community-level diversity. Some infrastructure may have a post-mining wildlife use such as power poles for raptor perches and main roads for land management. Native vegetation will be established on the reclaimed area resulting in increased erosion protection, direct habitat improvement, and reduced percolation of water into the underlying materials relative to unreclaimed conditions. The proposed reclamation seed mix and seeding rates for the 9 WRS are presented in Table 7-1, and is in accordance with Appendix C of the MMD Permit and applicable modifications. These species have broad ecological amplitudes and will provide structural diversity.

The proposed seed mix was selected to provide early establishment of ground cover, erosion control, and diversity in growth forms. The species selected for the 9 WRS have been successfully used in mine reclamation and range improvement projects in many parts of New Mexico, including the Chino Mine. The primary reclamation seed mix proposed includes cool and warm season grasses, perennial shrubs, and forbs. Depending on availability, alternate species may be substituted for the primary species. The seed mix is designed for application prior to the summer rains. Table 7-2 lists some of the major attributes of the vegetation selected for use at the 9 WRS. The selected vegetation will provide erosion control, promote soil development, and provide forage, seeds, and cover for small mammals and birds. The seed mix includes a number of valuable, nutritious forage and browse species that could be used by wildlife.

7.1 Site-Specific Revegetation Success Guidelines

Section 507.A of the NMMA rules (MMD, 1996) requires that the permit area of an existing mine be reclaimed to a condition that allows the establishment of a self-sustaining ecosystem appropriate for the life zone of the surrounding area unless it conflicts with the approved PMLU. Demonstration of the establishment of a self-sustaining ecosystem is made by comparison of the vegetation on the reclaimed areas to vegetation attributes on a reference area and/or technical standards (MMD, 1996).

New disturbances located outside the current design limit will meet the reclamation standards set forth in 19.10.5.507 NMAC and will also comply with the new unit standards set forth in 19.10.5.508.E NMAC. Disturbances located within the current design limit are considered existing mine units and will meet the reclamation standards set forth in 19.10.5.507 NMAC. Site-specific revegetation success guidelines for



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each of these areas will follow the established permit conditions for vegetation cover, shrub density, and diversity. The numerical diversity guidelines for the Chino mine are listed in Table 7-3.



8.0 BASIS FOR CAPITAL AND OPERATION AND MAINTENANCE COST ESTIMATES

This section summarizes the material take-offs and factors that will be applied in the capital and O&M cost estimates associated with the 9 WRS reclamation plan. A detailed cost estimate for the purpose of determining the value of the financial assurance performance bond will be prepared following approval of the proposed 9 WRS reclamation plan included in this CCP. The following sections provide the basis upon which these cost estimates will be developed.

8.1 9 WRS Material Take-Offs

The earthworks material takeoff for reclamation of the 9 WRS cost estimate was developed by Chino in accordance with standard engineering practice and is supported with data from various references and is fully documented in Appendix A. The material takeoffs for the major reclamation components are summarized below:

9 WRS Reclamation Quantities ¹				
Item	Quantity	Units		
Earthwork				
Grading	640,954	cubic yards		
Bench Grading	14,085	linear feet		
Cover Material	780,208	cubic yards		
Cover and Revegetate	161	acres		
Surface Water Conveyance Channels	21,920	linear feet		
Riprap for Conveyance Channels	4,051	cubic yards		
Filter/Gravel Below Rip Rap	5,695	cubic yards		

Note:

¹ – Quantities developed by Chino

8.2 Basis for Capital Cost Estimates

The earthwork reclamation cost estimate will be based on a template originally created by the New Mexico Energy, Minerals and Natural Resources Department, Mining and Minerals Division (MMD, 1996). The estimate will include reclamation earthwork and site operations and maintenance costs and will be based on the reclamation designs for the 9 WRS included in Appendix A.





The unit rates that will be used to develop the cost estimate and equipment production factors are provided

in Appendix A and are summarized below:

- Labor Rates: With the exception of the truck driver rate all labor rates will be developed based on the New Mexico Department of Labor (DOL) Type H (Heavy Engineering) labor rates effective for 2016. These rates include the base, fringe benefit, and apprenticeship contribution rates.
- Truck Driver Labor Rate: The base truck driver labor rate is assumed to be 90% of the New Mexico DOL base operator labor rate. Added to the base rate were fringe benefits, apprenticeship contributions, taxes, and Workman's Compensation Insurance.
- Equipment Rates: The earth-moving equipment used in the estimate would commonly be available to a contractor. The equipment unit operating costs will be taken from EquipmentWatch Custom Cost Evaluator (Penton Media, Inc., 2016). All costs taken from EquipmentWatch Custom Cost Evaluator are adjusted using the local factor for Las Cruces and overhead is removed from direct costs and included in the indirect cost percentage.
- Fuel Costs: The off-road diesel fuel cost will be a vendor quote for delivery of dyed ultralow sulfur diesel to Silver City, NM.
- Capital Indirect Costs: The estimated reclamation costs, at a minimum include contract administration; mobilization; demobilization; engineering redesign; profit and overhead; procurement costs (Section §19.10.12.1205.A NMAC) as well as contingency and project management fee. The percentage rates are supported by using information from similar large scale earthwork projects and State and Federal Reclamation FA cost estimate guidance, Occupational Employment statics, RS Means Contractor Indirect Rates, Margins of Construction, and Business Economics.
- Equipment Production Factors: Production factors will be obtained from Caterpillar (2014) for each type of equipment. Productivity curves will also be developed from Caterpillar (2014). See Appendix A for further details.
- Haul Distances: Haul distances will be calculated along a preferred route and assumed to originate at the approximate centroid of the source and terminate at the approximate centroid of the reclamation area. A maximum of three segments will be used for each haul route.
- **Borrow Areas:** RCM will be excavated from the Upper South Stockpile.
- Dozer Push Distances: Dozer push distances represent the distance from the centroid of the cut block to the centroid of the fill block.
- Dust Suppression and Site Maintenance: A full time water truck and a motor grader will be included as part of the fleet during reclamation. The water truck and grader time was set equal to loader time.
- Revegetation Unit Costs: The revegetation unit cost will be based on a quote obtained when the cost estimate is being developed. The quote will include: scarifying, discing, rangeland drill seeding, mulching, crimping, and daily per diem.
- RipRap Production: The riprap unit cost will be developed based on experience gained producing riprap at the McCain Springs Quarry.
- Miscellaneous Unit Costs: Additional miscellaneous unit costs will be taken from several sources including R.S. Means Heavy Construction Cost Data Edition 30 (R.S. Means, 2016). All costs taken from R.S. Means will be adjusted using the location factor for Las Cruces (84.4%).





Reclamation: Reclamation will include: minor top surface grading to achieve a smooth slope following the top surface sloping to the east; pushing down operational stockpile benches to achieve a smooth slope; hauling and grading cover material for the top surfaces; completing surface water channels and benches to collect and convey storm water from the stockpile surfaces; and scarification and revegetation of covered areas.

8.3 Basis of Operation and Maintenance Cost Estimates

Details and supporting documentation for the basis of the O&M cost estimate are provided in Appendix A and summarized below.

The basis for O&M costs related to periodic erosion control and road maintenance are already included in the Chino CCP Update and will not be included as part of the 9 WRS O&M cost estimate. For the 9 WRS, revegetation maintenance will be based on an assumed 2% failure every year for a total of 12 years, starting the year reclamation is completed. Indirect costs are included for long term O&M per MMD (1996) and OSM (2000) guidance and will comprise the same values and factors as the capital indirect costs with exception of contractor profit and overhead. Contractor profit and overhead for long term O&M will be included to account for the long term contract and repetitive annual work. Indirect cost percentages are identical to the percentages presented to MMD and the NMED in meetings with Tyrone on September 20, 2012, and on November 2, 2012.



9.0 CLOSURE SCHEDULE

The proposed reclamation schedule for the 9 WRS summarizes Chino's existing mine plans, near-term mine operation and reclamation commitments and longer-term projections.

The anticipated duration to complete closure of the 9 WRS is approximately 2 years. Under a default scenario, the reclamation would be coordinated with the site-wide reclamation program. Reclamation work will begin within 180 days following of cessation of operations. The most efficient reclamation sequence will be analyzed and developed under the CQAP. However, in preparation of the FA cost estimate the entire site reclamation schedule is developed in total based on the type and area of disturbance as well as the equipment fleet.





10.0 USE OF THIS REPORT

Golder has prepared this CCP for the 9 WRS for the NMED and the MMD of the New Mexico Energy, Minerals and Natural Resources Department. In the compilation of this plan, Golder collaborated with Chino, who prepared the reclamation drawings and basis of the reclamation cost estimate. The 9 WRS CCP has been developed to fulfill the requirements of the following permits and rules:

- Supplemental Discharge Permit for Closure, DP-1340, Chino Mines Company, issued by the NMED on February 24, 2003 (NMED, 2003);
- Revision 01-1 to Permit GR009RE, issued by the Director of the MMD of the New Mexico Energy, Minerals and Natural Resources Department on December 18, 2003 (MMD, 2003); and
- Applicable conditions of the **Copper Mine Rules (Section 20.6.7 NMAC)**, respectively.

Respectfully submitted,

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Marc

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TABLES

Permit or Requirement	Agency	ID Number	Area Covered
Mining Act Permit	New Mexico Mining & Minerals Division	GR009RE	Chino Mine
Groundwater Discharge Plans	NMED Ground Water Quality Bureau	DP-493,	Operational DP for the Reservoir 3A, Reservoir 9, and Highway to Heaven
J. J		DP-1340	Supplemental DP for Closure
National Pollutant Discharge Elimination System (NPDES)	U.S. EPA (Region 6)	NMR053259 MSGP-2008	Multi-Sector General Storm Water Permit
Water Rights	New Mexico Office of State Engineer	M-3527, M-4425, M- 5010 through 5019, M-6724	Chino Mine Areas
Air Quality	U.S. EPA (Region 6)	P066R1 0298M7	Title V Mine-wide Cobre and Chino Mines
Hazardous Waste Generator / Hazardous Materials Inventory	U.S. EPA/New Mexico Department of Public Safety State and County Emergency Response Commission	NMD007396930	Chino Mine
Plan of Operation Bureau of Land Management		Submitted in 1981 and 1997	All Federal Land

Table 2-1: Summary of Chino Closure/Closeout-Related Permits Pertinent to the Proposed 9 WRS

Notes:

SX/EW = Solution extraction/electrowinning U.S. EPA = United States Environmental Protection Agency

NMED = New Mexico Environment Department

NA = Not applicable



Table 3-1: Vegetation Map Units in the Chino Survey Area

Name	Acreage	Elevation Range (ft amsl)
Mixed-Grama Herbaceous Alliance	6,717	5,200-5,750
Mesquite/Mixed Grama Shrubland Alliance	8,858	5,200-5,800
Fluvial Forest and Shrubland Alliance	1,585	5,200-5,600
Alligator juniper-Oak/Grama Woodland Alliance	10,257	5,800-7,700
Alligator juniper-Oak Woodland Alliance	4,456	5,800-7,400
Mountain mahogany Shrubland Alliance	10,038	5,600-7,600
Ponderosa pine-Oak Forest Alliance	1,552	6,000-7,600
Mine Facilities/Urban	10,122	NA

Notes: NA = Not applicable


Species	Scientific Name
E	Birds
Turkey vulture	Cathartes aura
Montezuma quail	Cyrtonyz montezumae
Mourning dove	Zenaida macroura
Black-chinned hummingbird	Archilochus alexandri
Norther flicker	Caloptes auratus
Cassin's kingbird	Tyrannus vociferans
Western kingbird	Tyrannus verticalis
Western wood-pewee	Contopus sordidulus
Common raven	Corvus corax
Western scrub jay	Aphelocoma californica
Violet-green swallow	Tachycineta thalassina
Juniper titmouse	Baeolophus ridgwayi
House wren	Troglodytes aedon
Canyon wren	Catherpes mexicanus
Rock wren	Salpinctes obsoletus
Yellow-rumped warbler	Setophaga coronata
Spotted towhee	Pipilo maculatus
Black-chinned sparrow	Spizella atrogularis
Black-headed grosbeak	Pheucticus melanocephalus
House finch	Carpodacus mexicanus
Re	ptiles
Crevice spiny lizard	Sceloporus poinsetti
Southwestern fence lizard	Sceloporus cowlesi
Ornate tree lizard	Urosaurus ornatus
Whiptail lizard	Aspidoscilus sp.
Amp	hibians
Canyon tree frog	Hyla arenicolor
Ма	mmals
Rock squirrel	Spermophilis variegatus
Chipmunk sp.	Tamias sp.
Woodrat	Neotoma sp.
Mule deer	Odocoileus hemionus

Table 3-2. Wildlife Observed During the 2016 Survey of the Proposed 9 WRS Area



Table 5-1: Summary of Key Design Criteria for Closure of the 9 WRS

Stockpile Regrading:

- Outslope to be graded to an inter-bench slope of 3.0H:1V
- Maximum uninterrupted slope length of 200 feet for outslopes
- Terrace benches will have maximum bench width 50 feet (conceptual designs at 15 feet wide)
- Bench longitudinal slopes at maximum of 5 percent
- Bench cross slopes and channels between 1 and 5 percent
- Top surface graded at a minimum final grade of 1 percent
- Regrading to be done in such a manner that orients surface water conveyances to the exterior perimeter of the stockpile
- Slope channels will be located where possible in natural junctions or drainage chutes, but all channels will contain riprap and energy dissipation structures as appropriate
- Run-on from the surrounding terrain will be controlled by perimeter channels located around the stockpile
- Surface water conveyance channels will be designed to accommodate the peak discharge resulting from the 100-year, 24-hour storm event
- Top surface and outslope to be covered with 36 inches of suitable cover material
- Top surface and outslope to be revegetated in accordance with Appendix C of the MMD Permit and applicable modifications
- A moderate maintenance program will be acceptable until cover vegetation establishes

Haul Roads (all haul roads except those located within PMLU access roads)

- Where located on acid-generating material, surface to be covered with 36 inches of suitable cover material
- Cover surfaces to be revegetated in accordance with Appendix C of the MMD Permit and applicable modifications
- Where located on non-acid-generating material, surface to be ripped and revegetated in accordance with Appendix C of the MMD Permit and applicable modifications
- A moderate maintenance program will be acceptable until cover vegetation establishes

Notes:

MMD = Mining and Minerals Department PMLU = Post Mining Land Use OPSDA = Open Pit Surface Drainage Area



Species ^a	Life-Form	Duration ^b	Seasonality	Rate ^{a,c}			
Primary							
Blue grama (<i>Bouteloua gracilis</i>)	Grass	Per	Warm	0.25			
Side-oats grama (Bouteloua curtipendula)	Grass	Per	Warm	1.25			
Black grama (Bouteloua eriopoda)	Grass	Per	Warm	0.10			
Green sprangletop (Leptochloa dubia)	Grass	Per	Warm	0.15			
Plains lovegrass (Eragrostis intermedia)	Grass	Per	Intermediate	0.05			
Bottlebrush squiretail (Sitanion hystrix)	Grass	Per	Cool	1.25			
New Mexico needlegrass (Stipa neomexicana)	Grass	Per	Cool	1.75			
Streambank wheatgrass (Agropyron dastachyum v. riparium)	Grass	Per	Cool	1.50			
Apache plume (Fallugia pardoxa)	Shrub	Per	NA	0.10			
Mountain mahogany (Cercocarpus montanus)	Shrub	Per	NA	1.00			
Winterfat (<i>Eurotia lanata</i>)	Shrub	Per	NA	0.60			
White prairie clover (Dalea candida)	Shrub	Per	NA	0.15			
Globe mallow (Sphaeralcea sp.)	Forb	Per	NA	0.10			
Blue flax (<i>Linum lewisii</i>)	Forb	Per	NA	0.15			
Total PLS (Ib/ac)							
A	lternate						
Needle-and-thread (Stipa comata)	Grass	Per	Cool	ND			
Thickspike wheatgrass (<i>Agropyron dastachyum</i>)	Grass	Per	Cool	ND			
Sand dropseed (Sporobolus cryptandrus)	Grass	Per	Intermediate	ND			
Tobosa (<i>Hilaria mutica</i>)	Grass	Per	Warm	ND			
Bush muhly (Muhlenbergia porteri)	Grass	Per	Warm	ND			
Squawberry (Rhus trilobata)	Shrub	Per	NA	ND			
Fourwing saltbush (Atriplex canescens)	Shrub	Per	NA	ND			
Prairie coneflower (Ratibida columnaris)	Forb	Per	NA	ND			

Table 7-1: Proposed Interim Seed Mix and Rates for the 9 WRS Site

Notes:

^a Seed mix and rates are subject to change based on future investigations
 ^b Per – Perennial; Ann = Annual
 ^c Rate is in pounds of pure live seed per acre; substitutions may change seeding rates

lb/ac = pounds per acre

NA = Not applicable

ND = Not determined

PLS = Pure live seed



Species	Character ^a	Attributes and Function
Blue grama (Bouteloua gracilis)	N,P,W,G	Sod and bunch grass providing ground cover and forage
Side-oats grama (Bouteloua curtipendula)	N,P,W,G	Bunch grass providing ground cover and forage
Black grama (<i>Bouteloua eriopoda</i>)	N,P,W,G	Bunch grass providing ground cover and forage
Green sprangletop (Leptochloa dubia)	N,P,W,G	Erect bunch grass; aggressive short-lived nurse plant with forage value
Plains lovegrass (Eragrostis intermedia)	N,P,C,G	Bunch grass providing ground cover and early spring forage
Bottlebrush squiretail (Sitanion hystrix)	N,P,C,G	Persistent (moderately palatable) bunch grass providing ground cover
New Mexico needlegrass (Stipa neomexicana)	N,P,C,G	Persistent bunch grass providing ground cover and forage
Streambank wheatgrass (<i>Agropyron dastachyum v. riparium</i>)	N,P,C,G	Sod-forming grass providing ground cover and forage
Apache plume (Fallugia pardoxa)	N,P,S	Mid-height shrub providing browse, cover, and erosion control
Mountain mahogany (Cercocarpus montanus)	N,P,S	Mid-height to tall shrub providing browse and cover
Winterfat (<i>Eurotia lanata</i>)	N,P,HS	Low shrub providing winter browse
White prairie clover (Dalea candida)	N,P,S	Early season legume providing ground cover and forage
Globe mallow (Sphaeralcea sp.)	N,P,F	Persistent mid-height forb providing browse
Rubber rabbitbush (Chrysothamnus nauseosus)	N,P,S	Mid-height shrub providing cover and erosion control
Blue flax (<i>Linum lewisii</i>)	N,P,F	Persistent forb with a pretty blue flower

Notes:

^a N = Native

I = Introduced

P = Perennial

A/B = Annual or biannual

W = Warm season

C = Cool season

G = Grass

S = Shrub HS = Half shrub

F = Forb



Class	Seasonality	Number	Minimum Occurrence (% cover)
Perennial grass	Warm	3	1
Perennial grass	Cool	1	0.5
Perennial shrub	NA	2	1
Forbs	NA	2	0.1
Note:			

Table 7-3: Proposed Plant Diversity Guidelines for the 9 WRS Site

NA = Not Applicable



FIGURES











<text><text><text>

Strike and dip of overturned beds Horizontal beds Strike of vertical or near vertical foliation





GEOLOGY OF THE SANTA RITA QUADRANGLE NEW MEXICO - GRANT COUNTY QQ-306

DEPARTMENT OF THE INTERIOR

UNITED STATES GEOLOGICAL SURVEY

GEOLOGY OF THE SANTA RITA QUADRANGLE, NEW MEXICO

By

Robert M. Hernon, William R. Jones and Samuel L. Moore

1964

Figure 3-1B Geologic Unit Explanation

Scale:	1	As	Noted		Date:	9	/7/2016	Notes:
Dept.	Environmental Services							
Drawn	By:	SM	9	C۲	necked	By:	RLM	

APPENDIX A

EARTHWORK COST ESTIMATE PROCESS REPORT AND RECLAMATION DESIGN DRAWINGS

9 Waste Rock Stockpile Earthwork Cost Estimate Process Report

Prepared for Freeport-McMoRan Chino Mines Company 99 Santa Rita Mine Road Vanadium, New Mexico 88023

Prepared by Freeport-McMoRan Chino Mines Company 99 Santa Rita Mine Road Vanadium, New Mexico 88023

March 2017

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- Sheet 2 Existing Topography
- Sheet 3 Conceptual Pre-Reclamation Stockpile
- Sheet 4 Conceptual Reclaimed Stockpile
- Sheet 5 Cross Sections
- Sheet 6 Details
- Sheet 7 Conceptual Haul Paths

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1.0 INTRODUCTION

1.1 Purpose & Summary

Freeport-McMoRan Chino Mines Company (Chino) is 9 Waste Rock Stockpile where the 9 Reservoir currently located. The process and associated cost factors that will be used in the earthwork reclamation cost estimate has been prepared by Chinos Mine Company (Chino). The earthwork reclamation process is based on a template originally created by the New Mexico Energy, Minerals and Natural Resources Department, Mining and Minerals Division (MMD, 1996). The process addresses reclamation earthwork and site operations and maintenance costs.

Reclamation cost estimates are developed by first selecting an appropriate fleet of equipment and associated productivity factors, unit rates, and quantities. Equipment selection is done based on the type of operation and availability. Equipment is optimized based on capacity, productivity, size and shape, and type of operation. The amount of time a reclamation operation takes is based on volume of material, haul distance, change in elevation, and factors called productivity factors. Productivity factors are selected based on the latest Caterpillar equipment publications, and site specific conditions such as slope angle. Unit rates are referenceable current 3rd party rates for labor, equipment, fuel, and materials. Indirect rates are later added to the total direct costs. Conceptual reclamation quantities are based on the mine plan and timing considerations required by financial assurance and established reclamation criteria. The equipment, productivity factors, unit rates, and quantities are put together using the template originally created by MMD to develop the reclamation cost estimate.

1.2 Cost Estimate Assumptions

Assumptions used throughout the cost estimate include:

• **Cost estimate calculations:** Are based on the caterpillar performance handbook and the 1996 MMD cost template. Appendix A.1 provides the calculations that will be used on each calculation sheet of the cost estimate spreadsheet.

- Labor Rates: All labor rates are developed based on the New Mexico Department of Labor (DOL) Type H (Heavy Engineering) labor rates effective for 2016. These rates include the base, fringe benefit, and apprenticeship contribution rates. The following FICA, Medicare, Federal un-employment, State un-employment, and Workman's Compensation Insurance are added to the labor rates to obtain the total per hour labor rate.
- Equipment Rates: The earth-moving equipment used in the estimate would commonly be available to a contractor. The equipment unit operating costs are taken from EquipmentWatch Custom Cost Evaluator (Penton Media, Inc., 2016). All costs taken from EquipmentWatch Custom Cost Evaluator are adjusted using the local factor for Las Cruces and overhead is removed from direct costs and included in the indirect cost percentage.
- **Fuel Costs**: The off-road diesel fuel cost will be a vendor quote for delivery of dyed ultra-low sulfur diesel to Silver City, NM.
- **Revegetation Unit Costs**: The revegetation unit cost will be a vendor quote including: scarifying, discing, rangeland drill seeding, mulching, crimping, and daily per diem.
- **RipRap Production**: The riprap unit cost will be developed based on experience gained producing riprap at the McCain Springs Quarry.
- **Equipment Production Factors**: Production factors from Caterpillar (2014) for each type of equipment are presented in Table 1. Productivity curves are developed from Caterpillar (2014) and are described in Appendix A.2 and A.3.
- **Haul Distances**: Haul distances are calculated along a preferred route and assumed to originate at the approximate centroid of the source and terminate at the approximate centroid of the reclamation area. A maximum of three segments is typically used for each haul route.
- **Borrow Areas**: The cover source that will be utilized comes from the Upper South Stockpile.
- **Dozer Push Distances**: Dozer push distances represent the distance from the centroid of the cut block to the centroid of the fill block.
- **Dust Suppression and Site Maintenance:** A full time water truck and a motor grader are included as part of the fleet during reclamation. The water truck and grader time are set equal to loader time.
- **Capital Indirect Costs**: Total indirect costs of 22.5% per MMD (1996) and Office of Surface Mining (OSM, 2000) guidance based on total capital reclamation costs for Chino. The indirect costs are comprised of: Mobilization and Demobilization (1.0%), Contingencies (2.0%), Engineering Redesign Fee (2.5%), Contractor Profit and Overhead (15.0%), and Project Management Fee (2.0%). Indirect cost percentages are identical to the percentages presented to MMD and the New Mexico Environment Department (NMED) in meetings with Tyrone on September 20, 2012, and on November 2, 2012 (Table 2).
- **Operations and Maintenance Indirect Costs**: The 9 Reservoir currently has Operations and Maintenance costs (O&M) for Earthwork. No additional Earthwok O&M is recommended for the 9 Stockpile. A total

indirect costs of 17.5% for long term operations and maintenance per MMD (1996) and OSM (2000) guidance and comprise the same values and factors as the capital indirect costs with exception of Contractor Profit and Overhead will be applied for Revegetation Maintenance. Contractor Profit and Overhead for long term operations and maintenance is 10.0%, to account for the long term contract and repetitive annual work. Indirect cost percentages are identical to the percentages presented to MMD and the NMED in meetings with Tyrone on September 20, 2012, and on November 2, 2012 (Table 4).

2.0 RECLAMATION DESIGN

During operations, the 9 Stockpile will be constructed at an overall slope that will result in 3:1 (horizontal:vertical) slope after reclamation benches are cut in. The top surface constructed at a 1% minimum slope, sloping to the southeast and other flat areas will also be constructed at a 1% minimum slope. The conceptual pre-reclamation and reclaimed 9 Stockpile, including details are shown in the Drawings Sheets 1 through 7. The main reclamation activities that will occur include:

- Minor top surface grading to achieve a smooth slope following the minimum 1% top surface sloping to the southeast.
- Minor flat area grading to achieve a smooth slope following the minimum 1% slope.
- Pushing down operational stockpile benches to achieve a smooth slope.
- Hauling and grading cover material for the top surfaces.
- Completing surface water channels and benches to collect and convey storm water from the stockpile surfaces.
- Scarification and revegetation of covered areas.

The major assumptions for this cost estimate would include:

- **Regrading**: Slopes: 200-foot maximum inter-bench slope length, maximum 3H:1V inter-bench slopes, 1% minimum top surface slope. Slopes 1% minimum slope for other flat areas.
- **Outslope Channels and Benches:** 15-foot bench width, 1% to 5% crossbench slope, <5.0% longitudinal bench slope and 3-feet of cover; channel 6-inches of gravel underlain by 2-feet of cover.
- **Channels:** maximum 2,500 feet in length, maximum 2% longitudinal slope, 3-feet of cover.
- **Downdrains:** 2.5-feet of riprap over 6-inches of filter material underlain by 2-feet of cover.

- **Cover**: 36-inch cover thickness tops and outslopes. Trucks and loaders with dozer assist perform all cover loading and distribution. The economic optimum number of trucks per loader is used for each haul route.
- **Revegetation Maintenance**: 2% failure every year for a total of 12 years, starting the year reclamation is completed.

3.0 **REFERENCES**

- Caterpillar, Inc. 2011. Caterpillar Performance Handbook, Edition 41. Caterpillar Inc. Peoria, Illinois. January 2011.
- Caterpillar, Inc. 2014. Caterpillar Performance Handbook, Edition 44. Caterpillar Inc. Peoria, Illinois. January 2014.
- MMD. 1996. [New Mexico Energy, Minerals and Natural Resources, Department, Mining and Minerals Division]. 1996. Closeout Plan Guidelines for Existing Mines, Natural Resources Department. April 30, 1996.
- OSM. 2000. U.S. Department of the Interior, Office of Surface Mining Reclamation and Enforcement Handbook for Calculation of Reclamation Bond Amounts. April 5, 2000.

Penton Media, Inc. 2016. Equipment Watch Custom Cost Evaluator Version 6.17.13A.

TABLES

Parameter	Value	Comment/Reference
Swell Factor Stockpiles and Tailings ⁽¹⁾	8% Load & haul cover 0% Pushdown	Cover material volumes are calculated based on the reclaimed area and the cover depth. No virgin materials are being regraded as part of reclamation. Thus a swell factor is not applied when regrading material.
Grae	ding (D11T CD, D11T, I	D9T, 16M, D6T)
Operator Factor ⁽¹⁾	1.0 Stockpile coarse grading 0.75 Cover & channel fine grading	Due to large job size assume excellent operator (CPH 44, 19-55, excellent) (CPH 44, 19-55, average)
Material Factor	1.2 - Stockpile 1.2 - Cover	CPH 44, 19-55, Loose stockpile
Work Hour	50 min	(CPH 44, 19-55)
Grade Factor – Tops	1.0	(CPH 44, 19-55) 1-5% Slope
Grade Factor - Outslopes ⁽¹⁾	1.6 – 3H:1V Slopes	(CPH 44, 19-55) 1.6 – 3H:1V
Soil Weight	3,300 lb./cy Stockpile 3,000 lb/cy Cover	-
Production Method/ Blade Factor	1.2 – Slot 1 – Channels/Down drains/Benches	(CPH 44, 19-55, slot dozing) No correction applied for channels/ downdrains/benches
Effective Blade Width (feet)	22 D11T CD Universal Blade 14.25 D9T Semi Universal Blade 16 16M 17.5 D6T XL SU	(CPH 44, 19-49) (CPH 44, 19-47) (CPH 44, 11-17) (CPH 44, 19-43)
Speed (miles/hr)	2.5 mph D11T CD and 16M 1.0 mph D9T and D6T	-
Visibility Factor	1.0	(CPH 44, 19-55) Clear
Elevation Factor	1.0	(CPH 44, 30-5)
Transmission Factor	1.0	-
	Loader (992)	<u>K)</u>
Heaped Bucket Capacity (cy)	16.0	(CPH 44, 23-288, Standard, 3000 lb./yd3)
Loader Cycle Time (load, dump, and maneuver; min)	0.65	(CPH 44, 23-223) Avg 0.6-0.7
Bucket Fill Factor	0.875	(CPH 44, 30-1) Avg 0.85-0.90

Table 1 Equipment Production Factors

Parameter	Value	Comment/Reference
		Loose Material 1" and over
Work Hour (min/hr)	50	(CPH 44, 19-55)
	Trucks (CAT 7	(85F)
Struck Capacity (cy)	71.0	Equipment Watch Specification Sheet
Heaped Capacity(cy)	102.0	(CPH 41, 9-6)
Rolling Resistance (%)	2.5%	(CPH 44, 30-1) Radial tires, dirt road maintained fairly regularly, watered, flexing slightly
Truck Exchange Time (min)	0.7	(CPH 44, 10-20) Avg. 0.6-0.8
Dump/Maneuver Time (min)	1.1	(CPH 44, 10-20) Avg 1.0-1.2
Work Hour (min/hr)	50	(CPH 44, 19-55)

CPH = Caterpillar Performance Handbook Edition 35, 44(Caterpillar, Inc. 2007, 2014)

(1) The swell and operator factors used are consistent with factors presented to MMD and NMED in meetings with Tyrone on June 11, 2012, November 2, 2012, and a letter to MMD and NMED from Tyrone dated September 5, 2012.

(2) Equipment Watch did not have recent information for Caterpillar 785F performance. The Komatsu HD1500-5 has the same performance specifications as the Caterpillar 785F. Thus, the Equipment Watch costs for the Komatsu HD1500-5 were used as an equivalent for the Caterpillar 785F. DRAWINGS

PROPOSED RECLAMATION PLAN FOR THE 9 STOCKPILE

ISSUED FOR FINANCIAL ASSURANCE RECLAMATION COST ESTIMATE





Sheet List Table				
Sheet Number	Sheet Title			
1	COVER SHEET			
2	EXISTING TOPOGRAPHY			
3	CONCEPTUAL PRE-RECLAMATION STOCKPILE			
4	CONCEPTUAL RECLAIMED STOCKPILE			
5	CROSS SECTIONS			
6	DETAILS			
7	CONCEPTUAL HAUL PATHS			













$\frac{90}{re} \frac{ft}{Re} \frac{ft}{Re}$	
regrade Surface)	
29 Ft_	
^b Channels, and Bench Chan	
Mannels (Excavate)	

Typical Operational Bench Regrade for 3.5H:1V

annels (Cut/Fill)	
Centroid to Centroid of Fill Push Distance (
Distance)	
we Devel for 0 FULAV	

FREEPORT-MCMORAN		
Sheet 6: Details		
Scale: As Noted	Date: 10-19-2016	Notes: NITO
Dept. Reclamation		
Drawn By: MJL	Checked By: DV	



APPENDIX A SUPPORTING DOCUMENTATION

APPENDIX A.1

CALCULATION DOCUMENTATION

EQUATIONS USED IN CAPITAL COST SPREADSHEET

Sheet #2 Earthwork:

Bank Volume (bcy) = Area (acre) * Cover Depth (in) * $\frac{43,560\left(\frac{ft^2}{acre}\right)}{\left(12\left(\frac{in}{ft}\right)\right)} * \frac{1}{27\left(\frac{ft^3}{cy}\right)}$

Loose or Stockpile Volume (lcy) = Bank or stockpile Volume (cy) * [1 + Swell Factor]

Sheet #3 Grading:

Normal Production (cy/hr) = 159372.008958 * Maximum Push Distance (ft)^{-0.862481} (Caterpillar Performance Handbook Edition 41 D11T CD 1-53)

Productivity (cy/hr) =

 $\begin{array}{l} Normal\ Production\ \left(\frac{cy}{hr}\right)*\ Operator*\ Material*\ Work\ Hour\ \left(\frac{min}{hr}\right)*\ Grade\ Factor*\\ \frac{2,300\left(\frac{lbs}{cy}\right)}{soilWeight\left(\frac{lbs}{cy}\right)}*\ Prod.\ Method*\ Visibility*\ Elev.*\ Drive\ Trans. \end{array}$

Total Task Time (hr) = $\frac{Loose \text{ or Stockpile Volume}(cy)}{Productivity} \left(\frac{cy}{hr}\right)$

Grade (Dozing Factor) = -0.02 * Grade (%) + 1 (Curve Fit Cat Handbook Ed 44 19 - 55)

Sheet #4 Loader&Truck:

Total Haul Distance (ft) = ∑ Segment Haul Distance (ft)

Haul Distance Segment (m) = Haul Distance (ft) * 0.3048 (m / ft)

Haul Effective Grade (%) = (Haul Grade (%) + Rolling Resistance (%))(unless < 0 then 0)

Return Effective Grade (%) = (Rolling Resistance (%) - Haul Grade (%))(unless < 0 then 0)

Truck Segment Travel Time Loaded (min/m) =

-1.6825 * Haul Effective Grade Segment (%)³ + 0.4592 * Haul Effective Grade Segment (%)²

* 0.0079* Haul Effective Grade Segment (%) + 0.0009

Truck Segment Travel Time Empty (min/ m) =

-6.2135 * Return Effective Grade Segment (%)⁴ + 1.0448 * Return Effective Grade Segment (%)³
+ 0.1016 * Return Effective Grade Segment - 0.0035* Return Effective Grade Segment (%)
+ 0.0009

(Curve Fit Cat Handbook Ed 41 9 - 42)

 $Loader (cycles / truck) = Maximum \left[\frac{Struck Capacity(cy)}{Loader Net Bucket Capacity(cy)}, \frac{Heaped Capacity(cy)}{Loader Net Bucket Capacity(cy)}\right]$

Haul Time (min) = \sum (Segment Travel Time Loaded (min/ m) * Segment Haul Dist (m)) Return Time (min) = \sum (Segment Travel Time Empty (min/ m) * Segment Haul Dist (m))

Loading Time (min) = Loader Cycle Time (min) * Loader (cycles / truck)

Task Time (hr) = $Maximum[\frac{Volume(cy)}{Productivity(\frac{cy}{hr})}, Loader Task Time (Hr)]$

Truck Cycle Time (min) =

Haul Time (min) + Return Time (min) + Loading Time (min) + Load / Maneuver Time (min) + Dump Maneuver Time (min)

Productivity (cy / hr) =

Work Hour
$$\left(\frac{\min}{hr}\right)$$
 * Loader $\left(\frac{cycles}{truck}\right)$ * Loader Net Bucket Capacity(cy)
* $\left(\frac{Optimum Number of Trucks}{Truck Cycle Time(min)}\right)$

Net Bucket Capacity (cy) = Heaped Bucket Capacity (cy) * Bucket Fill Factor

Productivity (cy / hr) = $\left(\frac{\text{Net Bucket Capacity(cy)*Work Hour}\left(\frac{\min}{hr}\right)}{\text{Loader Cycle Time}(min)}\right)$

Task Time (hr) = $\frac{Volume(cy)}{Productivity(\frac{cy}{hr})}$

Sheet #5 Earth Sum:

Direct Cost (\$) = [Owning & Operating Cost (\$ / hr) + Labor Cost (\$ / hr)] * Time Required (hr) * Number of Units of Equipment

Unit Cost (\$ / unit) = $\frac{Direct Cost($)}{Total Production(unit)}$

Earthwork Total Direct Cost (\$) = Σ (Total Cost (\$))

Sheet #6 Veg:

Direct Cost (\$) = Area (acres) * Unit Cost (\$ / acre)

Veg Total Direct Cost $(\$) = \sum(Direct Costs (\$))$

Sheet #7 Other:

Direct Cost (\$) = Quantity (units) * Unit Cost (\$ / unit)

Other Total Direct Cost (\$) = Σ (Direct Cost (\$))

Sheet #1 General:

Subtotal Direct Cost (\$) = Earthmoving Total Direct Cost (\$) + Vegetation Total Direct Cost (\$) + Other Total Direct Cost (\$)

Subtotal Indirect Costs (\$) = Subtotal Direct Cost(\$) * $\frac{Various Indirect Costs(\%)}{100}$

Total Cost (\$) = Subtotal Direct Cost (\$) + Subtotal Indirect Cost (\$)

OPTIMIZATION EQUATIONS:

Each Equation for number of trucks (n) from 2 to 25.

Productivity Sheet:

Productivity (cy / hr) =

 $Work \ Hour\left(\frac{min}{hr}\right) * Loader\left(\frac{cycle}{truck}\right) * Loader \ Net \ Bucket \ Cap \ (cy) * \frac{Number \ Of \ Trucks(n)}{Truck \ Cycle \ Time \ (min)}$

Time Sheet:

Time (hr) = $Maximum[\frac{Volume(cy)}{Productivity(\frac{cy}{hr})}, Loader Task Time(hr)]$

Truck Cost Sheet:

Truck Cost (\$) =

Time (hr) * Number of Trucks[n] * (Owning & Operating Cost (\$ / hr) + Labor Cost (\$ / hr).

Loader Cost Sheet:

Loader Cost for Number of Trucks[n] (\$) =

Time (hr) * (Owning & Operating Cost (\$ / hr) + Labor Cost (\$ / hr))

Total Cost Sheet:

Total Cost Number of Trucks[n] (\$) = Truck Cost (\$) + Loader Cost (\$)

Minimum Cost = Minimum (Total Cost for Number of Trucks[n](\$))
Optimum Number of Trucks:

Number of Trucks[n] =

when (Minimum Cost (\$) > or = Total Cost for Number of Trucks[n].

then use Number of Trucks[n]; if not, use 0

Optimum Number of Trucks = $\sum_{n=2}^{25}$ Number of Trucks [n]

EQUIPMENT PRODUCTIVITY CURVE FITS

CATERPILLAR PERFORMANCE HANDBOOK

a publication by Caterpillar Inc., Peoria, Illinois, U.S.A.

JANUARY 2011

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SEBD0351-41

2 Edition 41

Estimating Production Off-the-Job • U-Blades Bulldozers

ESTIMATED DOZING PRODUCTION • Universal Blades • D7G through D11T CD

KEY

- A D11T CD
- B D11T
- C D10T
- D D9T
- E D8T F D7E
- G D7R Series 2
- H D7G

NOTE: This chart is based on numerous field studies made under varying job condi-tions. Refer to correction factors following these charts.

Edition 41 1-53



Bulldozers Estimating Production Off-the-Job SU-Blades



ESTIMATED DOZING PRODUCTION • Semi-Universal Blades • D6N through D11T

KEY

- A D11T
- B D10T
- C D9T
- D D8T
- E D7EF D7R Series 2 G D6T
- H D6N

NOTE: This chart is based on numerous field studies made under varying job condi-tions. Refer to correction factors following these charts.

1-54 Edition 41

Estimating Production Off-the-Job S-Blades

Bulldozers

ESTIMATED DOZING PRODUCTION • Straight Blades • D6T through D7R Series 2 Lm³/hr LCY/hr Α В **EST. DOZING PRODUCTION** С D 350 Feet Meters **AVERAGE DOZING DISTANCE**

KEY

A — D7E

B - D7R Series 2 C - D6T D - D7G

NOTE: This chart is based on numerous field studies made under varying job condi-tions. Refer to correction factors following these charts.

Edition 41 1-55

Caterpillar Performance Handbook Edition 41 9-42



777F

D11T CD Caterpillar Performance Handbook Edition 41 D11T CD page1-53







D6T Caterpillar Performance Handbook Edition 41 D6T page1-55



Dozing Factor Caterpillar Handbook Ed. 44 19-55



APPENDIX A.3

CATERPILLAR PERFORMANCE HANDBOOK REFERENCES

CATERPILLAR PERFORMANCE HANDBOOK

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JANUARY 2014

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SEBD0351-44

2 Edition 44

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Mining & Off-Highway Trucks

Brake Performance Curves Fixed Times for Hauling Units

USE OF BRAKE PERFORMANCE CURVES

The speed that can be maintained when the machine is descending a grade with retarder applied can be determined from the retarder curves in this section when gross machine weight and total effective grade are known. Select appropriate grade distance chart that covers total

downhill haul; don't break haul into individual segments. To determine brake performance: Read from gross

weight down to the percent effective grade. (Effective grade equals actual % grade *minus* 1% for each 10 kg/ metric ton (20 lb/U.S. ton) of rolling resistance.) From this weight-effective grade point, read horizontally to the curve with the highest obtainable speed range, then down to maximum descent speed brakes can safely handle without exceeding cooling capacity. When braking, engine RPM should be maintained at the highest possible level without overspeeding. If cooling oil overheats, reduce ground speed to allow transmission to shift to next lower speed range.

Brake Performance Curves are made in compliance with ISO 10268 and applicable to Sea Level and 32° C (90° F) temperature. Contact Factory for Application Specific Performance.

USE OF RIMPULL-SPEED-GRADEABILITY CURVES

For best results, use Caterpillar Fleet Production and Cost Analysis (FPC) to simulate cycle time, fuel burn, and production for Application Specific Performance inquiries. Contact Factory Representative or visit catminer.cat. com/stb for more information.

(See Wheel Tractor Scraper Section)

Total Effective Grade (or Total Resistance) is grade assistance *minus* rolling resistance.

10 kg/metric ton (20 lb/U.S. ton) = 1% adverse grade.

Example —

With a favorable grade of 20% and rolling resistance of 50 kg/metric ton (100 lb/U.S. ton), find Total Effective Grade.

$$(50 \text{ kg/metric ton}) = 50 \div 10 = 5\%$$
 Effective Grade
(from Rolling Resistance)

100 lb/ton = $100 \div 20 = 5\%$ Effective Grade 20% (grade) - 5% (resistance) = 15% Total Effective Grade

TYPICAL FIXED TIMES FOR HAULING UNITS

Wait time, delays and operator efficiency all impact cycle time. Minimizing truck exchange time can have a significant effect on productivity.

Fixed time for hauling units include:

- 1. Truck load time (various with loading tool)
- 2. Truck maneuver in load area (Truck exchange) (Typically 0.6-0.8 min.)
- 3. Maneuver and dump time at dump point (Typically 1.0-1.2 min.)

Total cycle time is the combination of:

- 1. The above fixed time
- 2. Hauling time (Loaded)
- 3. Return time (Empty)

Example — assume load tool spots hauler with full bucket

		988F	5130B
cycle	times		.45
First pass	(dump time)		.05 min.
2 passes	(full cycle)		.50
3 passes			.95
4 passes			1.40
5 passes	"		1.85
6 passes	"		2.30
7 passes	"		2.75
8 passes	"	4.30	3.20
9 passes	"	4.90	3.65
10 passes	"		4.10

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NOTE: Other sizes of loading tools will have different cycle times. See Wheel Loader section for **average** cycle times for truck loading.

10-20 Edition 44

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Specifications

Motor Graders Global Versions

MODEL	14M		16M		24M	
Base Power — Net	193 kW	259 hp	221 kW	297 hp	397 kW	533 hp
VHP Range — Net	193-204 kW	259-274 hp	221-233 kW	297-312 hp		_
VHP Plus Range — Net	193-219 kW	259-294 hp	221-248 kW	297-332 hp		_
Operating Weight*	21 423 kg	47,229 lb	27 531 kg	60,695 lb	62 726 kg	138,287 lb
Engine Model	C11 A	CERT	C13 A	ACERT	C18 A	CERT
Rated Engine RPM	1800		20	000	18	800
No. of Cylinders		6		6		6
Displacement	11.1 L	677 in ³	12.5 L	763 in ³	18.1 L	1104.5 in ³
Max. Torque	1422 N·m	1049 lb-ft	1712 N⋅m	1263 lb-ft	2713 N·m	2001 lb-ft
No. of Speeds Forward/Reverse	8	/6	8	/6	6	/3
Top Speed: Forward	50.4 km/h	31.3 mph	51.7 km/h	32.1 mph	43.4 km/h	27.0 mph
Reverse	39.8 km/h	24.7 mph	40.8 km/h	25.3 mph	41.6 kmh	25.8 mph
Std. Tires — Front and Rear	16	R24	23.5	5R25	29.5	5R29
Front Axle/Steering:						
Oscillation Angle	3	2°	3	2°	3	2°
Wheel Lean Angle	17	.1°	18	3.2°	18	8.0°
Steering Angle	47	.5°	47	7.5°	47	7.5°
Articulation Angle	2	0°	2	0°	2	5°
Minimum Turning Radius**	7.9 m	25'11"	8.9 m	29'3"	12.4 m	40'9"
No. Circle Support Shoes		6		6		6
Hvdraulics:						
PumpType	Variabl	e Piston	Variabl	e Piston	Variabl	e Piston
Max. Pump Flow	280 L/min	74 gpm	280 L/min	74 gpm	550 L/min	145 apm
Tank Capacity	60 L	15.9 U.S. gal	65 L	17.2 U.S. gal	135 L	36 U.S. gal
Implement Pressure: Max.	24 150 kPa	3500 psi	24 150 kPa	3500 psi	24 150 kPa	3500 psi
Min.	3100 kPa	450 psi	3100 kPa	450 psi	3100 kPa	450 psi
Interior Sound Level/SAE J919	70 d	B(A)	72 d	B(A)	74 d	IB(A)
Electrical:						
System Size	24	1V	24	4V	24	4V
Std. Battery CCA @ 0° F	11	25	14	100	15	500
Std. Alternator	8	0	150		150	
GENERAL DIMENSIONS:						
Height (to top of ROPS)	3535 mm	139.2"	3718 mm	146.4"	4452 mm	175.3"
Overall Length	9349 mm	368.1"	9963 mm	392.2"	14 194 mm	558.8"
With Ripper and Pushplate	10 896 mm	429"	11 672 mm	459.5"	16 102 mm	633.9"
Wheelbase	6559 mm	258"	6985 mm	275"	10 278 mm	404.6"
Blade Base	2840 mm	111.8"	3069 mm	120.8"	4048 mm	159.4"
Overall Width						
(at top of front tires)	2801 mm	110.3"	3096 mm	121.9"	4280 mm	168.5"
Standard Blade: Length	4267 mm	14'0"	4877 mm	16'0"	7315 mm	24'0"
Height	686 mm	27"	787 mm	31"	1025 mm	40"
Thickness	25 mm	1"	25 mm	1"	50 mm	2"
Lift Above Ground	419 mm	16.5"	395 mm	15.6"	634 mm	25"
Max. Shoulder Reach:***						
Frame Straight — left	2169 mm	85.4"	2282 mm	90"	3222 mm	126.9"
Frame Straight – right	2279 mm	89.7"	2587 mm	101.9"	3228 mm	127.1"
Fuel Tank Capacity	492 L	130 U.S. gal	534 L	141 U.S. gal	1326 L	350 U.S. gal

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*Operating Weight — based on standard machine configuration with full fuel tank, coolant, lubricants and operator. 24M includes ripper. **Minimum Turning Radius — combining the use of articulated frame steering, front wheel steer and unlocked differential. ***Applicable for the standard blade with hydraulic sideshift and tip control. Maximum shoulder reach is obtainable to the right.

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	D6R								
MODEL	6	S	65	U	6SU	XL	6S L	.GP	
Gauge	-	_	1880 mm	74"	1880 mm	74"	2.23 m	90"	
Туре	Straight		Semi-U	Semi-Universal		Semi-Universal		Straight	
Blade Capacities*	3.27 m³	4.27 yd ³	5.35 m³	6.99 yd³	5.35 m ³	6.99 yd³	5.50 m³	7.20 yd ³	
Weight, Shipping** (Dozer)	2599 kg	5717 lb	2973 kg	6540 lb	2973 kg	6540 lb	3054 kg	6733 lb	
Tractor and Dozer Dimensions:									
A Length (Blade Straight)	5.12 m	16'9"	5.08 m	16'8"	5.33 m	17'6"	5.48 m	18'0"	
Blade Dimensions:									
B Width (including std. end bits)	3.36 m	11'0"	3.26 m	10'8"	3.26 m	10'8"	4.08 m	13'4"	
C Height	1257 mm	4'1.5"	1411 mm	4'8"	1411 mm	4'8"	1104 mm	3'7"	
D Max. Digging Depth	473 mm	18.6"	453 mm	1'6"	453 mm	1'6"	658 mm	2'2"	
E Ground Clearance @ Full Lift	1104 mm	3'7.5"	1204 mm	3'11"	1204 mm	3'11"	1088 mm	3'7"	
F ManualTilt	689 mm	2'3.1"	-	-		-		-	
G Max. Pitch Adjustment	+5.3 t	o 4.8°	+5.6° to	o –5.2°	+5.6° to	o −5.2°	+4.4° to	o −4.4°	
H Max. HydraulicTilt	764 mm	2'6.1"	811 mm	2'8"	811 mm	2'8"	747 mm	2'5"	
J HydraulicTilt (Manual Brace Centered)	420 mm	16.5"	455 mm	1'6"	455 mm	1'6"	421 mm	1'5"	
K Push Arm Trunnion Width (to Ball Centers)	-	-	2.58 m	8'6"	2.58 m	8'6"	3.42 m	11'5"	

	D6T							
MODEL	6A		6SU		6A XL		6SU XL	
Gauge	1880 mm	74"	1880 mm	74"	1.88 m	74"	1.88 m	74"
Туре	Ang	ling	Semi-Universal		Angling		Semi-Universal	
Blade Capacities*	3.64 m³	4.75 yd ³	5.35 m³	6.99 yd ³	3.94 m³	5.15 yd³	5.35 m³	6.99 yd³
Weight, Shipping** (Dozer)	3138 kg	6904 lb	2973 kg	6540 lb	3195 kg	7044 lb	2973 kg	6540 lb
Tractor and Dozer Dimensions:								
A Length (Blade Straight)	5.00 m	16'5"	5.08 m	17'6"	5.21 m	17'1"	5.33 m	17'6"
Length (Blade Angled)	5.83 m	19'2"	-	-	6.05 m	19'10"	-	-
Width (Blade Angled)	3.78 m	12'5"	-	-	3.77 m	12'5"	-	-
Width (with C-Frame only)	2.93 m	9'8"	-	-	2.99 m	9'10"	-	-
Blade Dimensions:								
B Width (including std. end bits)	4.16 m	13'8"	3.26 m	10'8"	4.16 m	13'8"	3.26 m	10'8"
C Height	1154 mm	3'10"	1411 mm	4'8"	1154 mm	3'10"	1411 mm	4'8"
D Max. Digging Depth	506 mm	1'8"	453 mm	1'6"	511 mm	1'8"	453 mm	1'6"
E Ground Clearance @ Full Lift	1144 mm	3'9"	1204 mm	3'11"	1217 mm	4'0"	1204 mm	3'11"
G Max. Pitch Adjustment	-	-	+5.6° to -5.2°		_		+5.6° to -5.2°	
H Max. HydraulicTilt	519 mm	1'8"	811 mm	2'8"	485 mm	1'4"	811 mm	2'8"
Blade Angle	25°		_		25°		_	
J Hydraulic Tilt (Manual Brace Centered)	-	-	455 mm	1'6"	_	-	455 mm	1'6"
K Push Arm Trunnion Width (to Ball Centers)	2.58 m	8'6"	2.58 m	8'6"	2.58 m	8'6"	2.58 m	8'6"

*Blade capacities as determined by SAE J1265. Tractor and dozer dimensions variations due to SystemOne undercarriage products are negligible. Notice that the capacity of the SU-blade is the volume carried by a straight blade of the same dimensions plus the volume included in the "cup" of the SU-blade. It is intended for **relative comparisons of dozer sizes**, and not for predicting capacities or productivities in actual field conditions.

**Shipping Weight – Total Bulldozer Arrangement includes: Blade, push arms or C-frame, braces, cylinders, lines, trunnions and lift cylinder mountings.

Blade Specifications • D9R • D9T

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		R/D9T			
MODEL	99	SU	9U		
Туре	Sen	ni-U	Univ	ersal	
Blade Capacities*	13.5 m³	17.7 yd ³	16.4 m³	21.4 yd ³	
Weight, Shipping** (Dozer)	6543 kg	14,425 lb	7134 kg	15,727 lb	
Tractor and Dozer Dimensions:					
A Length (Blade Straight)	6.84 m	22'5"	7.18 m	23'7"	
Blade Dimensions:					
B Width (including std. end bits)	4.35 m	14'3"	4.68 m	15'4"	
C Height	1934 mm	6'4.1"	1934 mm	6'4.1"	
D Max. Digging Depth	606 mm	1'11.9"	606 mm	1'11.9"	
E Ground Clearance @ Full Lift	1422 mm	4'8"	1422 mm	4'8"	
G Max. Pitch Adjustment	+3.4°	to 2.9°	+3.4° to 2.9°		
H Max. HydraulicTilt	940 mm	3'1"	1014 mm	3'3.9"	
J HydraulicTilt (Manual Brace Centered)	570 mm	1'10.4"	616 mm	2'0.3"	
K Push Arm Trunnion Width (to Ball Centers)	3.17 m	10'3"	3.17 m	10'3"	
Maximum Track Width Permitted	762 mm	2'6"	762 mm	2'6"	
Dual Tilt Option					
G Dual Pitch Adj.	+4.8°	to 5.2°	+4.8° t	o 4.9°	
H Dual Max. Hyd. Tilt	1139 mm	3'8.8"	1231 mm	4'0.5"	

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 Bode must rive that the capacity of the U-blade is the volume carried by a straight blade of the same dimensions plus the volume included in the "cup" of the U-blade.
 It is intended for relative comparisons of dozer sizes, and not for predicting capacities or productivities in actual field conditions.
 Notice that the capacity of the SU-blade is the volume carried by a straight blade of the same dimensions plus the volume included in the "cup" of the SU-blade.
 It is intended for relative comparisons of dozer sizes, and not for predicting capacities or productivities in actual field conditions.
 It is intended for relative comparisons of dozer sizes, and not for predicting capacities or productivities in actual field conditions.
 **Shipping Weight – Total Bulldozer Arrangement includes: Blade, push arms or C-frame, braces, cylinders, lines, trunnions and lift cylinder mountings.

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Blade Specifications • D11T Bulldozers

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D11T MODEL 11SU 11U 11 CD Туре Semi-U Universal CarryDozer 34.4 m³ Blade Capacities* 27.2 m³ 35.5 yd³ 45.0 yd3 43.6 m³ 57.0 yd3 Weight, Shipping** Standard Dozer 14 813 kg 32,658 lb 17 296 kg 38,131 lb 24 085 kg 53,099 lb Abrasion Dozer 16 192 kg 35,698 lb 18 823 kg 41,498 lb Tractor and Dozer Dimensions: 27'6" 28'11" 26'8" A Length 8.38 m 8.83 m 8.34 m Width 5.60 m 18'4" 6.35 m 20'10" 22'0" 6.71 m Blade Dimensions: B Width (including std. end bits) 5.58 m 18'4" 6.35 m 20'10" 6.71 m 22'0" C Height 2.77 m 9'1" 2.77 m 9'1" 2.74 m*** 9'0''*** D Max. Digging Depth 766 mm 2'6.2" 766 mm 2'6.2" 688 mm 2'3" E Ground Clearance @ Full Lift 1533 mm 5'0.4" 1533 mm 5'0.4" 1850 mm 6'1" G Max. Pitch Adjustment +2.1° to 2.2° +2.1° to 2.2° H Max. HydraulicTilt 1184 mm 3'10.6" 1344 mm 4'4.9" 1800 mm 5'11'' J HydraulicTilt (Manual Brace Centered) 886 mm 2'10.9" 1006 mm 3'3.6" K Push Arm Trunnion Width 13'9" 13'9" 13'9" 4.18 m 4.18 m 4.18 m (to Ball Centers) Maximum Track Width Permitted 914 mm 3'0" 914 mm 3'0" 3'0" 914 mm **Dual Tilt Option** +7.5° to 7.6° +7.5° to 7.6° or or

*Blade capacities as determined by SAE J1265.

Notice that the capacity of the U-blade is the volume carried by a straight blade of the same dimensions plus the volume included in the "cup" of the U-blade. It is intended for **relative comparisons of dozer sizes**, and not for predicting capacities or productivities in actual field conditions. Notice that the capacity of the SU-blade is the volume carried by a straight blade of the same dimensions plus the volume included in the "cup" of the SU-blade.

+0° to 13°

6'4.3"

1938 mm

It is intended for **relative comparisons of dozer sizes**, and not for predicting capacities or productivities in actual field conditions.

Shipping Weight — Total Bulldozer Arrangement includes: Blade, push arms or C-frame, braces, cylinders, lines, trunnions and lift cylinder mountings. *Blade height with cutting edge at 53°.

5'7.2"

+0° to 13°

1706 mm

All dimensions are approximate.

G Dual Pitch Adjustment

H Dual Max. Hyd. Tilt

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+47.8° to 10.4°

Job Factors Estimating Production Off-the-Job • Example Problem

JOB CONDITION CORRECTION FACTORS

	TRACK-TYPE TRACTOR
OPERATOR -	
Excellent	1.00
Average	0.75
Poor	0.60
MATERIAL —	
Loose stockpile	1.20
Hard to cut; frozen —	
with tilt cylinder	0.80
without tilt cylinder	0.70
Hard to drift; "dead" (dry, non- cohesive material) or very sticky material	0.80
Rock, ripped or blasted	0.60-0.80
SLOT DOZING	1.20
SIDE BY SIDE DOZING	1.15-1.25
VISIBILITY —	
Dust, rain, snow, fog or darkness	0.80
JOB EFFICIENCY -	
50 min/hr	0.83
40 min/hr	0.67
BULLDOZER*	
Adjust based on SAE capacity relative to the base blade used in the Estimated Dozing Production graphs.	
GRADES — See following graph.	

*NOTE: Angling blades and cushion blades are not considered production dozing tools. Depending on job conditions, the A-blade and C-blade will average 50-75% of straight blade production.

% Grade vs. Dozing Factor



ESTIMATING DOZER PRODUCTION OFF-THE-JOB

Example problem:

Determine average hourly production of a D8T/8SU (with tilt cylinder) moving hard-packed clay an average distance of 45 m (150 feet) down a 15% grade, using a slot dozing technique.

Estimated material weight is 1600 kg/Lm³ (2650 lb/ LCY). Operator is average. Job efficiency is estimated at 50 min/hr.

Uncorrected Maximum Production — 458 Lm³/h (600 LCY/hr) (example only)

Applicable Correction Factors:

Hard-packed clay is "hard to cut" material0.80
Grade correction (from graph)1.30
Slot dozing1.20
Average operator
Job efficiency (50 min/hr)0.83
Weight correction (2300/2650)–0.87
Production = Maximum Production × Correction
Factors
= (600 LCY/hr) (0.80) (1.30) (1.20) (0.75)
(0.83) (0.87)
= 405.5 LCY/hr
To obtain production in metric units, the same proce-

dure is used substituting maximum uncorrected production in Lm³.

= $458 \text{ Lm}^{3}/\text{h} \times \text{Factors}$ = $309.6 \text{ Lm}^{3}/\text{h}$

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Bulldozers

Machine Selection • Truck Loading • Bucket Fill Factors

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Wheel Loaders Integrated Toolcarriers

Minutes added (+) or Subtracted (-) From Basic Cycle Machine Materials — Mixed +.02 — Up to 3 mm (1/8 in) +.02 $-3 \text{ mm} (1/8 \text{ in}) \text{ to } 20 \text{ mm} (3/4 \text{ in}) \dots -.02$ — 20 mm (3/4 in) to 150 mm (6 in).00 — 150 mm (6 in) and over. +.03 and Up — Bank or broken. +.04 and Up Pile Conveyor or Dozer piled 3 m Conveyor or Dozer piled 3 m (10 ft) or less +.01 Dumped by truck $\dots +.02$ Miscellaneous Common ownership of trucks and loaders Up to -.04 — Independently owned trucks Up to +.04 — Constant operation. Up to –.04 — Inconsistent operation Up to +.04 Using actual job conditions and the above factors,

Using actual job conditions and the above factors, total cycle time can be estimated. Convert total cycle time to cycles per hour.

<i>Cycles per hour at</i>	_	60 min
100% Efficiency -	_	Total Cycle Time in Minutes

Job efficiency is an important factor in machine selection. Efficiency is the actual number of minutes worked during an hour. Job efficiency accounts for bathroom breaks and other work interruptions.

Cycles per hour

at 50 minutes	Cycles per hour	50 min
per hour	= at 100%	\times actual work
(83% efficiency)	efficiency	time
		60 min hour

TRUCK LOADING

 Average loader cycle times

 914G2-962H
 0.45-0.50 min

 966H-980H
 0.50-0.55 min

 988H-990H
 0.55-0.60 min

 992K-994H
 0.60-0.70 min

3. Required Payload Per Cycle

Required payload per cycle is determined by dividing required hourly production by the number of cycles per hour.

4. Bucket Selection

After required payload per cycle has been calculated, the payload should be divided by the loose cubic yard (meter) material weight to determine number of loose cubic yards (meters) required per cycle.

The bulk of material handled does not weigh 1800 kg/m³ (3000 lb/yd³), so a reasonable knowledge of material weight is necessary for accurate production estimates. The Tables Section has average weight for certain materials when actual weights are not known.

The percentage of rated capacity a bucket carries in various materials is estimated below. The bucket size required to handle the required volume per cycle is found with the aid of the percentage of rated bucket capacity called "Bucket Fill Factor."

The bucket size needed is determined by dividing loose cubic meters (or yards) required per cycle by the bucket fill factor.

$$Bucket \ size \ = \ \frac{Volume \ Required | Cycle}{Bucket \ Fill \ Factor}$$

BUCKET FILL FACTORS

The following indicates the approximate amounts of material as a percent of rated bucket capacity which will actually be delivered per bucket per cycle. This is known as "Bucket Fill Factor."

Loose Material	Fill factor
Mixed moist aggregates	. 95-100%
Uniform aggregates up to 3 mm (1/8 in).	. 95-100
3 mm (1/8 in) to 9 mm (3/8 in)	. 90-95
12 mm (1/2 in) to 20 mm (3/4 in)	. 85-90
24 mm (1.0 in) and over	. 85-90

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Bucket Selection • 992K–993K

992K —	Standard	Up to specified dens	ity for 100% fill factor	
Bucket Volume		Material Density		
m³	yd ³	kg/m³	lb/yd³	
12.2	16	1780	3000	
11.5	15	1890	3200	
10.7	14	2030	3430	

992K —	High Lift	Up to specified densi	ity for 100% fill factor
Bucket	Volume	Material	Density
m³	yd³	kg/m³	lb/yd³
12.2	16	1560	2630
11.5	15	1560	2630
10.7	14	1560	2630

993K — 3	993K — Standard Up to specified density for 100% fill fac		ity for 100% fill factor
Bucket Volume		Material Density	
m ³	yd ³	kg/m³	lb/yd³
15.3	20	1780	3000
14.5	19	1870	3160
13.8	18	1970	3330

993K —	High	Lift
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Up to specified density for 100% fill factor

Bucket Volume		Material Density		
m ³	yd³	kg/m³	lb/yd³	
14.5	19	1720	2890	
13.8	18	1810	3060	
13.0	17	1920	3240	

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TABLES

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SWELL – VOIDS – LOAD FACTORS					
SWELL (%)	VOIDS (%)	LOAD FACTOR			
5	4.8	0.952			
10	9.1	0.909			
15	13.0	0.870			
20	16.7	0.833			
25	20.0	0.800			
30	23.1	0.769			
35	25.9	0.741			
40	28.6	0.714			
45	31.0	0.690			
50	33.3	0.667			
55	35.5	0.645			
60	37.5	0.625			
65	39.4	0.606			
70	41.2	0.588			
75	42.9	0.571			
80	44.4	0.556			
85	45.9	0.541			
90	47.4	0.526			
95	48.7	0.513			
100	50.0	0.500			

BUCKET FILL FACTORS

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Loose Material	Fill Factor
Mixed Moist Aggregates	95-100%
Uniform Aggregates up to 3 mm (1/8")	95-100
3 mm-9 mm (1/8"-3/8")	90-95
12 mm-20 mm (1/2"-3/4")	85-90
24 mm (1") and over	85-90
Blasted Rock	
Well Blasted	80-95%
Average Blasted	75-90
Poorly Blasted	60-75
Other	
Rock Dirt Mixtures	100-120%
Moist Loam	100-110
Soil, Boulders, Roots	80-100
Cemented Materials	85-95

NOTE: Loader bucket fill factors are affected by bucket penetration, breakout force, rackback angle, bucket profile and ground engaging tools such as bucket teeth or bolt-on replaceable cutting edges.

NOTE: For bucket fill factors for hydraulic excavators, see bucket payloads in the hydraulic excavator section.

TYPICAL ROLLING RESISTANCE FACTORS

Various tire sizes and inflation pressures will greatly reduce or increase the rolling resistance. The values in this table are approximate, particularly for the track and track + tire machines. These values can be used for estimating purposes when specific performance information on particular equipment and given soil conditions is not available. See Mining and Earthmoving Section for more detail.

	ROLLING RESISTANCE, PERCENT*			
	Tir	res	Track	Track
UNDERFOOTING	Bias	Radial	**	+Tires
A very hard, smooth roadway, concrete, cold asphalt or dirt sur- face, no penetration or flexing A hard, smooth, stabilized surfaced	1.5%*	1.2%	0%	1.0%
roadway without penetration under load, watered, maintained A firm, smooth, rolling roadway	2.0%	1.7%	0%	1.2%
with dirt or light surfacing, flexing slightly under load or undulat- ing, maintained fairly regularly, watered	3.0%	2.5%	0%	1.8%
no water, 25 mm (1") tire pen- etration or flexing	4.0%	4.0%	0%	2.4%
under load, little maintenance, no water, 50 mm (2") tire pen- etration or flexing Rutted dirt roadway, soft under travel, no maintenance, no sta-	5.0%	5.0%	0%	3.0%
bilization, 100 mm (4") tire pen- etration or flexing	8.0%	8.0%	0%	4.8%
Rutted dirt roadway, soft under	10.0%	10.0%	∠ 70	7.0%
travel, no maintenance, no sta- bilization, 200 mm (8") tire pen- etration and flexing	14.0%	14.0%	5%	10.0%
tion, no flexing	20.0%	20.0%	8%	15.0%

*Percent of combined machine weight. **Assumes drag load has been subtracted to give Drawbar Pull for good to moderate conditions. Some resistance added for very soft conditions.

ANGLE OF REPOSE OF VARIOUS MATERIALS

	ANGLE BETWEEN HORIZONTAL AND SLOPE OF HEAPED PILE	
MATERIAL	Ratio Degrees	
Coal, industrial	1.4:1-1.3:1	35-38
Common earth, Dry	2.8:1-1.0:1	20-45
Moist	2.1:1-1.0:1	25-45
Wet	2.1:1-1.7:1	25-30
Gravel, Round to angular	1.7:1-0.9:1	30-50
Sand & clay	2.8:1-1.4:1	20-35
Sand, Dry	2.8:1-1.7:1	20-30
Moist	1.8:1-1.0:1	30-45
Wet	2.8:1-1.0:1	20-45

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ALTITUDE DERATION

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PERCENT FLYWHEEL HORSEPOWER **AVAILABLE AT SPECIFIED ALTITUDES**

	0-760 m 760-1500 m 1500-2		1500-2300 m	2300-3000 m	3000-3800 m	3800-4600 m
MODEL	(0-2500')	(2500-5000')	(5000-7500')	(7500-10,000')	(10,000-12,500')	(12,500-15,000')
D3K XL	100	100	100	100	88	85
D3K LGP	100	100	100	100	88	85
D4K XL	100	100	100	100	88	85
D4K LGP	100	100	100	100	88	85
D5K XL	100	100	100	100	88	85
D5K LGP	100	100	100	100	88	85
D5N XL & LGP	100	100	100	100	100	100
D6K XL & LGP	100	100	100	100	N/A	N/A
D6N XL & LGP	100	100	100	100	N/A	N/A
D6N XL & LGP**	100	100	100	100	100	100
D6G	100	100	100	100	94	87
D6G Series 2 XL	100	100	100	94	87	80
D6G Series 2 LGP	100	100	100	94	87	80
D6R	100	100	100	100	92	84
D6R Series 3 (All)	100	100	100	100	92	84
D6T (Tier 4 Interim/Stage IIIB)	100	100	100	100	100	88
D7E	100	100	100	98	95	88
D7G	100*	100*	100*	94	86	80
D7G Series 2	100	100	100	100	100	94
D7R Series 2 (All)	100	100	100	100	100	96
D8R	100	100	100	93	85	77
D8T	100	100	100	100	100	93
D9R	100	100	100	93	85	77
D9T U.S. EPA Tier 4 Final	100	100	100	100	100	100
D9T Tier 3 equivalent NACD						
Std. Altitude	100	100	100	99	92	83
D9T Tier 3 equivalent NACD						
High Altitude	100	100	100	100	100	100
D9T EU Stage IIIA equivalent	100	100	100	98	91	80
D9T Tier 2 equivalent	100	100	100	100	99	88
D10T2Tier 2 equivalent ***	100	100	100	100	100	100
D10T2Tier 4 Final***	100	100	100	100	100	100
D11T/D11T CDTier 2	100	100	100	100	100	00
	100	100	100	100	100	86
D111/D111 CD Lier 4 Final****	100	100	100	100	83	67
	100	100	100	100	100	100
	100	100	100	100	95	88
135H SID	100	100	100	100	100	98
12H STD	100	89	83	//	/1	65
12101	100	100	100	100	95	88

*Refer to "Captive Vehicle Engine Fuel Specifications" microfiche at your local dealer. **Information not available at time of printing. ***In forward gears. ****D11T — High altitude arrangement available.

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CATERPILLAR PERFORMANCE HANDBOOK

a publication by Caterpillar Inc., Peoria, Illinois, U.S.A.

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Important Notice: The subscription list has been discontinued for the Caterpillar Performance Handbook (PHB). Edition 42 is the final PHB to be distributed via a subscription list. Effective immediately, all Performance Handbooks, including this current edition, can be ordered 24/7 at *https://oos.midlandcorp.com/cat*. Please direct any inquiries about the Performance Handbook to the Caterpillar Performance Handbook Coordinator at *Siegle_Toni_M@cat.com*.

Performance information in this booklet is intended for estimating purposes only. Because of the many variables peculiar to individual jobs (including material characteristics, operator efficiency, underfoot conditions, altitude, etc.), neither Caterpillar Inc. nor its dealers warrant that the machines described will perform as estimated.

NOTE: Always refer to the appropriate Operation and Maintenance Manual for specific product information.

Materials and specifications are subject to change without notice.

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2 Edition 42

Specifications Off-Highway & Mining Trucks







MODEL	785C		785D		789C		
BodyType	Dual Slope		Dual	Dual Slope		Dual Slope	
Target Gross Machine Weight §	249 433 kg	550,000 lb	249 433 kg	550,000 lb	317 460 kg	700,000 lb	
Basic Machine Weight*	59 385 kg	130,921 lb	46 921 kg	103,443 lb	67 344 kg	148,468 lb	
Attachments**	21 677 kg	47,790 lb	35 144 kg	77,479 lb	29 015 kg	63,967 lb	
Body Weight without Liners***	22 997 kg	50,700 lb	22 997 kg	50,700 lb	27 094 kg	59,732 lb	
Full Liner	8113 kg	17,886 lb	8113 kg	17,886 lb	9392 kg	20,706 lb	
Operating Machine Weight	112 172 kg	247,297 lb	113 175 kg	249,508 lb	132 845 kg	292,873 lb	
Debris							
(3% of Operating Machine Weight)	3365 kg	7419 lb	3395 kg	7485 lb	3985 kg	8786 lb	
Empty Operating Weight	115 537 kg	254,716 lb	116 570 kg	256,993 lb	136 830 kg	301,659 lb	
Target Payload §	133.9 m tons	147.6 tons	132.9 m tons	146.5 tons	180.7 m tons	199.2 tons	
Capacity:							
Heaped (2:1) (SAE) Base Body	78 m³	102 yd ³	78 m³	102 yd ³	105 m ³	137 yd ³	
Heaped (2:1) (SAE) with Std. Sideboards	91 m³	119 yd³	91 m ³	119 yd ³	120 m ³	157 yd³	
Distribution Empty:							
Front	45.	.0%	45.5%		45.6%		
Rear	55.	.0%	54.	.5%	54.4%		
Distribution Loaded:							
Front	33.	.3%	33.3%		33.3%		
Rear	66.	.7%	66.7%		66.7%		
Engine Model	3512	B EUI	3512C HD-EUI		3516B EUI		
Number of Cylinders	1	2	12		1	6	
Bore	170 mm	6.7"	170 mm	6.7"	170 mm	6.7"	
Stroke	190 mm	7.5"	215 mm	8.46"	190 mm	7.5"	
Displacement	51.8 L	3158 in ³	58.56 L	3574 in ³	69 L	4210 in ³	
Net Power	979 kW	1313 hp	979 kW	1313 hp	1335 kW	1791 hp	
Gross Power	1082 kW	1450 hp	1082 kW	1450 hp	1417 kW	1900 hp	
Standard Tires	33.0	0R51	33.00R51		37.00R57		
Machine Clearance Turning Circle	30.6 m	100'5"	33.2 m	108'11"	30.2 m	99'2"	
FuelTank Refill Capacity	1893 L	500 U.S. gal	1893 L	500 U.S. gal	3222 L	850 U.S. gal	
Top Speed (Loaded)	56.5 km/h	35.1 mph	56.5 km/h	35.1 mph	57.2 km/h	35.5 mph	
GENERAL DIMENSIONS (Empty):							
Height to Canopy Rock Guard Rail	5.77 m	18'11"	5.68 m	18'7"	6.15 m	20'2"	
Wheelbase	5.18 m	17'0"	5.18 m	17'0"	5.70 m	18'8"	
Overall Length (Base Body)	10.62 m	34'10"	11.55 m	37'9"	12.18 m	39'11"	
Loading Height (Base Body)	4.97 m	16'4"	4.97 m	16'4"	5.21 m	17'1"	
Height at Full Dump	11.21 m	36'9"	11.81 m	38'9"	11.90 m	39'1"	
Body Length (Target Length)	7.65 m	25'1"	7.65 m	25'2"	8.15 m	26'9"	
Width (Operating)	6.64 m	21'4"	7.06 m	23'2"	7.67 m	25'2"	
Width (Shipping)***	3.91 m	12'10"	3.91 m	12'10"	3.84 m	12'7"	
Front Tire Tread	4.85 m	15'11"	4.85 m	15'11"	5.43 m	17'10"	

*See Weight Definitions and Relations on 9-16. Note: No mandatory or optional attachments or fuel. **Typical selection of mandatory and optional attachments.

- iypical selection or mandatory and optional attachments.
 ***Data provided is for a representative body and liner package. Several dual slope, flat floor, and mine spécific design (MSD) bodies and liner packages are available. All weights, capacities, and dimensions are dependent on the machine configuration (body type, attachments, tires, and optional equipment selected).
 §Reference Caterpillar's latest 10/10/20 Payload Policy for information on gross machine operating weight and target payload.
 NOTE: Contact Mining Representative to use Caterpillar Weight Configurator for application specific weights.

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785D Travel Time • 33.00R51 Tires Off-Highway & Mining Trucks



EMPTY



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Established in 1960, Golder Associates is a global, employee-owned organization that helps clients find sustainable solutions to the challenges of finite resources, energy and water supply and management, waste management, urbanization, and climate change. We provide a wide range of independent consulting, design, and construction services in our specialist areas of earth, environment, and energy. By building strong relationships and meeting the needs of clients, our people have created one of the most trusted professional services organizations in the world.

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