MT. TAYLOR MINE

CLOSEOUT/ CLOSURE PLAN

EXISTING MINE PERMIT #C1002RE DISCHARGE PERMIT DP-61



JANUARY 1998

REVISED DECEMBER 1998

UPDATED JULY 2012

REVISED APRIL 2013

Prepared by

Alan Kuhn Associates LLC

With

EL Engineering Services LLC

Trinitek Services Inc.

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1 INTRODUCTION

1.1 Background

Rio Grande Resources Corporation (RGR) is the owner and operator of the Mt. Taylor Mine located at San Mateo, Cibola County, New Mexico. The mine is currently on standby status in accordance with the provisions of 19.10.7.701 NMAC. RGR has submitted an application for revision of its mine permit from standby status to active status (RGR, 2013) in accordance with 19.10.5.505 and 19.10.7.701 H NMAC. This Closeout/Closure Plan (CCP) is submitted, as required by 19.10.5.506 and 19.10.5.507 NMAC, to describe the measures and estimated costs for reclamation of the mine site for the designated post-mining land uses at the end of the mine life.

In January 2012 the Mining and Minerals Division (MMD) of the New Mexico Department of Energy, Minerals and Natural Resources issued Permit Revision 10-1 to the existing-mine permit #C1002RE for the Mt. Taylor Mine. In addition to renewing the Standby status for the mine, Permit Revision 10-1 required the owner, Rio Grande Resources (RGR), to update the Closeout Plan to reflect current regulatory standards and as-is (existing) site conditions while the Mine Permit is in Standby status and before the mine returns to Active (operating) status. The closeout plan was originally submitted in 1998 by RGR as a revision to its existing-mine permit #C1002RE in accordance with the New Mexico Mining Act of 1993, Section 69-36-1 Section 69-36-11B(3) and (4), and the New Mexico Mining Act Rules subparts 506.A and 506.B of 19.10.5 NMAC . In addition, the New Mexico Water Quality Control Commission, through 20.6.2.3107 A (11) NMAC as enforced by the Mining Act Compliance Section (MACS) of the New Mexico Environment Department's Ground Water Quality Bureau (NMED-GWQB), requires a closure plan under Discharge Permit DP-61. DP-61 was originally approved in 1979 and was subsequently modified and renewed in 1984 and 1989, and amended to include a closure plan in 1995. Both the mine permit and the discharge plan require reclamation of some of the mine facilities as well as financial assurance (FA) to cover the cost of such reclamation. Because the mine closeout plan and the discharge permit closure plan have common elements and similar FA requirements, the MMD and MACS agreed that RGR could submit one document, a Closeout/ Closure Plan, including one cost estimate, that satisfies the requirements of both agencies, with MMD taking the lead in coordinating the regulatory review and approval process. RGR submitted its CCP for existing conditions, those applicable to the mine site during standby, in July, 2012 (RGR 2012).

The mine permit #C1002RE closeout plan and DP-61 closure plan, both submitted in 1998, anticipated that the primary post-mining land use (PMLU) of the mine site and most facilities would be a water supply project (WSP). Although the WSP remains a feasible PMLU (see section 3), the previous business agreements for the WSP have expired, so the WSP was not included in the 2012 CCP update and is not included in this revision of the CCP.

This submittal has been prepared to revise the 2012 CCP to reflect both the existing land disturbances and mine facilities and those expected for the life of the mine, beyond those addressed in the 2012 CCP.

This CCP describes the existing and expected future disturbances caused by mining and the measures that will be taken to reclaim the disturbed land for post-mining land uses and to satisfy the requirements of relevant environmental standards.

The following sections contain a description of the mine site and mining-related disturbances (section 2; proposed post-mining land uses and related ecosystems (section 3); closeout measures to achieve the post-mining land uses (section 4); environmental monitoring, environmental standards and permits required for closeout (section 5). Section 6 addresses the closeout schedule. The cost estimate for closeout is discussed in section 7.

1.2 Project Description

RGR is owner and operator of the Mt. Taylor Mine located in Cibola County, New Mexico in Section 24, T13N, R8W, NMPM (Figure 1-1). The mine site is 1/2 mile northeast of the Village of San Mateo and is accessible from New Mexico State Route 605. The mine extracts uranium ore from depths of over 3,000 feet below ground surface using room-and-pillar and stope mining methods. There are no mill facilities present within the permit area. The underground mine is a room-and-pillar mine consisting of drifts, stopes and stations that connect to two 3300-foot deep shafts from the mine surface.

At the time of this application, the mine remains on standby after mining operations were suspended in 1990 due to the depressed uranium market. RGR has submitted an application to revise the mine permit from standby to active status (RGR 2013). The existing Mt. Taylor Mine units are described in the Mine Permit Application of December 1994. Of the 4006.7 acres included in the permit area, the mine surface facilities are located on 285.6 acres, of which approximately 148 acres are disturbed land and the remaining 137.9 acres are undisturbed. The Mine Unit, consisting of the underground workings, shafts, and conduits, has no surface disturbance other than that included in the Service and Support Facilities Unit (shaft collars, vent raises). The disturbed land consists of:

- Support (Service and Support) Facilities 93.0 acres
- Mine Water Treatment Area 28 acres
- Ore Stockpile 6.8 acres
- Waste Pile 11.5 acres
- Storm water Retention Ponds (2) 3.7 acres
- Access Road 4.7 acres

These existing facilities are shown on Figure 1-2 and described in more detail in the mine permit and the closeout drawings (Appendix A).

The Treated Mine Water Discharge Pipeline extends 4.3 miles from the Mine Water Treatment Unit (MWTU) area to the outfall point north of the mine. Up to 15 acres, most beyond the mine surface, could be disturbed when the pipeline is removed.

A maintained gravel access road, NM 334, bisects the mine site. This is a state road and right-of-way, maintained by Cibola County, that provides public access to the west edge of the Cibola National Forest; it is not part of the mine permit area, and not subject to closeout. However, surface disturbance will be required to remove soil with elevated levels of radium and uranium.

Land disturbance may increase from the present 148 acres by approximately 21 acres if the north waste rock pile is needed. This facility, included in the original mine permit, is the only mine unit not yet existing. It will be constructed only if the existing (south) waste pile reaches its design capacity before all waste rock has been removed from the mine.

1.3 Project History

Prior to 1971, when Gulf Mineral Resources Corporation acquired the property, there was no mining within the permit area of the Mt. Taylor Mine. However, some disturbance for exploratory drilling and access roads was created before 1971.

The Mt. Taylor Mine was developed in the 1970's by Gulf Mineral Resources Company. After excavation of the two 3,300 foot shafts during a five-year period, Gulf started production in 1980. Production continued until September 30, 1982, when the market price of uranium fell dramatically, resulting in the temporary cessation of production by Gulf. Mine pumps continued pumping mine water during this shut-down period. Ownership was transferred to Chevron Resources Company in 1985 when the two companies merged. Chevron suspended production of uranium ore in 1990 due to low market price for uranium. RGR acquired the mine and other Chevron property in 1991. The mine has not produced since RGR purchased the property because of the historical market price for uranium and high cost of reactivation. Facility descriptions remain unchanged from those provided in previous renewals of this plan. Based on improving market conditions and recovery technologies, mine operation will resume after the mine permit (# Cl002RE), issued by the Mining and Minerals Division, is revised to Active (Operating) status about year 2014.

To gain access to the ore zones, the mine was dewatered, and the mine water was treated before discharge. Pumping of water from wells began in the early 1970's.

The mine historically produced uranium using conventional underground mining methods from ore zones of the Morrison Formation at depths of more than 3000 feet below ground surface. Approximately 675,085 tons of ore and approximately 698,000 tons of waste rock have been mined. The ore was shipped off site for milling. Waste rock from shaft sinking (shaft muck) and from mine development was placed in an on-site waste rock pile.

1.4 Existing and Required Permits

RGR maintains several permits that are relevant to the closeout/ closure of the Mt. Taylor Mine. In

addition to the mine permit #C1002RE and DP-61, the other permits related to the mine are listed in Table 1.1.

There are no stationary sources with potential emissions of regulated contaminants associated with closeout activities, so there are no air quality permit requirements for closeout.

A Clean Water Act Section 404 permit would be required only if the amount of riprap placed will be more than one cubic yard per running foot or more than 500 feet long (40 CFR 232.3). The closeout design volumes are expected to stay below these limits, but if they are exceeded, the work could be done under the Nationwide Permit #13 (Jean Manger, Albuquerque COE office, telcon (4/23/98), which requires a Joint Application for Department of the Army Permit and NM Water Quality Certification.

No other permits beyond those listed in Table 1.1 and those just discussed above are required for closeout of the Mt. Taylor Mine.

2 SITE CHARACTERISTICS

2.1 Site Climate

The climate and air quality of the permit area are described in the Permit Application (RGR 1994a) and the Environmental Site Assessment (RGR 1994b). The climate is semi-arid, like most of the state, but the elevation (about 7300 feet above MSL) and orographic effects of Mt. Taylor cause low winter temperatures and frequent high winds that impose some limitations on post-mining land uses and ecosystems. In particular, the climate of the site is not well suited to crop production other than hay, but it has historically allowed livestock grazing. Rainfall is not sufficient to support forest within the area of the surface facilities, where most disturbance has occurred.

2.2 Site Geologic Setting Summary

The geologic setting of the mine has been described in detail in the Baseline Study prepared by NMEI in 1974 and the Site Assessment submitted in 1994. The following summary is derived from those reports. The geologic section is illustrated in Figure 2-1.

The mine level is approximately 3200-3300 feet deep in the Recapture Creek Sandstone member of the Morrison Formation. This member grades laterally into the Westwater Canyon member above. The Westwater Canyon member is quite variable in thickness owing to lensing and vertical gradations into both the Brushy Basin and Recapture Creek members. The lower sandstone unit is about 64 feet thick, while the upper sandstone unit is approximately 123 feet thick in the mine shaft area. These two sandstone units, which carry the uranium ore reserves of the mine, are most often separated by a green shale. The Brushy Basin member conformably overlies and interfingers with the Westwater Canyon member. It measures 80 feet thick and contains uranium ore deposits at several locations in New Mexico.

Between the ore-bearing formations and ground surface is a sequence of sedimentary units approximately 2900 feet thick, starting with the Dakota Sandstone, which unconformably overlies the Brushy Basin member of the Morrison Formation. The Dakota is approximately 58 feet thick and is only slightly mineralized and not mined at the Mt. Taylor Mine. The overlying Mancos Shale, nearly 900 feet thick, is composed chiefly of dark-gray, calcareous, marine clay shale. The Gallup Sandstone interfingers with and conformably overlies the Mancos Shale and is the lowermost member of the Mesaverde group. The Gallup Sandstone consists of two separate sandstone units separated by 130 feet of dark gray shale. The Crevasse Canyon Formation contains three major members, in ascending order the Dilco Coal, Dalton Sandstone, and Gibson Coal. The Hosta Tongue Sandstone of the Crevasse Canyon Formation, 115 feet thick, is overlaid by another Mancos Shale wedge called the Satan Tongue, consisting of dark gray, sandy shale. The Point Lookout Sandstone, the shallowest aquifer at the mine, is 767 feet deep and approximately 115 feet thick. The Point Lookout aquifer provides the domestic water supply for both the mine and the Village of San Mateo.

The Menefee Formation is the uppermost geologic unit present at the mine. It forms uneven slopes around the mine and near the Village of San Mateo. The formation is composed of interbedded pale yellowish-brown silt stone, fine to medium grained sandstone, gray shale, carbonaceous shale, and thin coal beds. Its thickness at the mine is approximately 767 feet (NMEI 1974). Mine water treatment pond basins were excavated into the Menefee, and both the manway/vent and production shafts are collared in this formation.

Deposits of Quaternary age exposed in the area consist of unconsolidated talus, alluvial and eolian sediments. Talus, landslides, and black lava blocks cover extensive areas on the slopes adjacent to the high basalt-covered mesas to the south, southwest and east of the mine. Clay, silt, sand, and gravel alluvial lenses underlie the valleys, as well as the lower topographic slopes (NMEI 1974).

2.3 Site Hydrology Summary

The hydrologic conditions of the mine and impacts from mining have been described in detail in the Baseline Study prepared by NMEI in 1974 and the Site Assessment submitted in 1994. The following summary of the surface and ground water hydrology from those reports and updates from more recent observations and studies are provided here as the basis for proposed closeout/closure measures.

2.3.1 Surface Water

Two main surface drainage systems collect both spring water and storm water run-off in the vicinity of the mine. The primary surface water course is San Mateo Creek, located one-half mile south of the mine. The perennial stream is fed with numerous springs in the San Mateo Canyon area, but disappears into the stream bed approximately two miles beyond the Village of San Mateo. During spring peak run-off and after heavy rain storms, the surface flow may occasionally extend for a brief period farther down San Mateo Creek. Surface water runoff within the permit area occurs only after heavy precipitation on or upstream from the site.

The second main drainage system is the Marquez Canyon ephemeral steam, located immediately north of the mine. This deeply incised arroyo collects water during the infrequent heavy rain storms, but otherwise is dry throughout the year. Low-flow springs are located at higher elevations feeding this drainage, but their total flow has never been large enough to be measureable at the mine's elevation. Marquez arroyo flattens out and dissipates into the alluvium about one-half mile west of the mine.

Constructed during mine development in the 1970's, diversion ditches and below-grade collection systems intercept and channel runoff originating on the site to storm water retention ponds where water is evaporated. These ditches replace three shallow ephemeral drainage courses that existed prior to mine development (Figure 2-2). Storm water originating directly on the mine site area was channeled into a below-ground storm water collection system (culverts) and passed into either the mine water treatment system before being discharged off-site or was retained in storm water retention ponds and evaporated. As part of site drainage upgrades during mine reactivation:

- 1. Runoff from the service and support area previously directed into mine water treatment pond #2 will be rediverted into a replacement culvert along the county road that discharges to the south storm water retention pond (RGR 2013, Drawing MT13-AC-14).
- Runoff from the east and north slopes of the south waste pile will be collected in a culvert system that discharges to the south storm water retention pond (RGR 2013, Drawing MT13-AC-14).
- 3. Runoff from the north pile (if constructed) will be collected in a perimeter drainage swale around the pile and discharged to a retention basin at the west end of the pile.

The storm water runoff retention structures are designed to contain not less than the 100-year storm runoff and hold the water for evaporation. After closure, those diversion ditches and retention structures that support post-mining land use will remain in use for stock watering; otherwise, runoff will be re-directed to existing drainage courses that naturally would receive runoff from the site.

2.3.2 Ground Water

Several aquifers are intersected by the mine shafts and were affected by mine dewatering. These aquifers and the ground water conditions in general are described by NMEI (1974) in the Baseline Study and by a report by Geohydrology Associates, Inc., 1994.

Ground water occurs in some Cretaceous formations and in the sandstones of the Morrison Formation, where the ore bodies are found. These water-bearing strata produce a large amount of water that was removed by pumping during mine operations through 1990 to dewater the ore bodies. The pumps were shut off on June 25, 1990, after mining operations were suspended in 1990, and the mine has subsequently flooded as ground water levels recovered. After the mine returns to active status, mine dewatering will resume.

The mine water has concentrations of uranium and radium that slightly exceed current drinking water standards (Table 2.1) not in effect during prior operations, requiring it to be treated for these constituents before release. After the mine water is treated in the Mine Water Treatment Unit, it is transported through a 24-inch, 4.3 mile pipeline across private land, except for approximately a three-quarter mile portion leased from the Federal Forest Lands, to the outfall in San Lucas Canyon north of the mine. The water discharges under NPDES Permit #NM 0028100 into the San Lucas Canyon, normally an ephemeral stream, where it will provide a source of water for both domestic animals and wildlife. The discharge water flows northward from the San Lucas Canyon and disappears approximately 22 miles from the point of discharge after comingling with the San Miguel Creek drainage system.

The Village of San Mateo and the mine both have wells reaching approximately 650-900 feet into the Point Lookout Sandstone, the shallowest potable water aquifer at the mine site. The water chemistry of many of these wells was included in the 1974 Baseline Study. The quality of the Point Lookout water remains very good (Table 2.2), and the aquifer has a large flow potential. The mine began using this water in 1972, whereas the village's water well was drilled in 1976 by Gulf and serves approximately 200 residents.

The NMEI Baseline Study (1974) includes a list of other water wells, most of which are clustered in and around San Mateo. Six wells (three hand-dug) are in the alluvium less than 100 feet deep and nine wells produce from the Upper Menefee Formation from 120 feet to 336 feet deep. Some of these wells are currently being used for watering livestock, but a number of them were plugged off when the Point Lookout water well was drilled for village use by Gulf.

Perched ground water occurs in some locations in the mine area at the alluvium/bedrock contact at 30-60 feet and in shallow, low-volume aquifers elsewhere in the Upper Menefee. On the mine site one perched zone in alluvium at the bedrock contact has been investigated for contamination and is currently being addressed in an NMED-approved abatement plan. The shallowest aquifer capable of sustaining a water potable supply in the mine area, the Point Lookout sandstone in the Lower Menefee, has a potentiometric surface at a depth of approximately 500-600 feet below the surface. This sandstone unit is separated vertically from the surface and alluvium by several hundred feet of shale and sandy shale sequences (Figure 2-1) in the Upper Menefee, minimizing the possibility of any seepage water reaching the Lower Menefee aquifer.

2.4 Existing Mine Units

Mt. Taylor Mine is an underground mine, with the ore bodies over 3000 feet below surface, supported by a surface facility. Refer to the Permit Application (RGR 1994b) for details of mine facilities. Ore is mined by drill-and- blast and mechanical methods, raised to the surface in ore skips via shafts, and transported offsite for milling. Due to the extreme depth of the ore, no surface mining has been conducted and no subsidence will reach ground surface (see the 1994 Permit Application for subsidence analysis). Potential mine subsidence was evaluated as part of the mine permit application in 1994 (RGR

1994) and would be limited to 300 feet above the mine workings, leaving overlying aquifers and ground surface unaffected. Therefore, upon closeout, underground workings (the Mine Unit) will be abandoned and shafts will be plugged.

Surface operations consist of all activities needed for support of underground mining including:

- · hoisting of men, materials, and ore
- ventilation and cooling of air for the underground
- removal and treatment of mine water
- disposal of waste rock
- administrative, health and safety, and maintenance services
- stockpiling and loading of ore for offsite milling

The location and identification of existing mine units are shown on Figure 1-2.

2.4.1 Mine Unit

The facilities in this category, collectively called the Mine Unit, consist of all subsurface components of the Mt. Taylor Mine, including shafts and underground workings. The underground mine workings, including all drifts, stopes, and haulageways and other openings for ore extraction are shown on Figure II of the Site Assessment. These underground workings follow the ore body at depths of 3100-3200 feet below ground surface.

The Mt. Taylor Mine has two shafts, the main production or haulage shaft (24-foot shaft) and a manway/ ventilation shaft (14-foot shaft). In addition, two 10 ¾ -inch diameter utility conduits extend from ground surface to mine level. The shafts and conduits penetrate all the geologic units and aquifers described in sections 2.2 and 2.3.

The conduits have steel casings, grouted in place. The annulus between the steel casing and the bored hole is cement-grouted. The grout isolates the conduit from all aquifers except the Westwater at mine level.

Both shafts have cast-in-place reinforced concrete liners from collar level to mine level. The liner thickness increases with depth, from 1.0 feet at subcollar level to 3.0 feet at mine level. The rock/ concrete contact is pressure-grouted through the saturated section from the Point Lookout aquifer to the shaft stations at mine level, isolating the shafts from the aquifers above mine level and the aquifers from each other. The hydrologic isolation of the shafts and the mine water from the Point Lookout aquifer is demonstrated by the difference in static water levels between the shafts and the Phase I dewatering wells in the Point Lookout aquifer; the shaft water levels are 820 feet below ground surface, or about elevation 6520, versus the water elevation of about 6780 in the Phase I wells in the Point Lookout aquifer. After 22 years without dewatering, this water level difference of 260 feet over a distance of 200-400 feet shows that there is no measurable hydrologic connection between the mine

water (Morrison/ Recapture/Westwater) and the Point Lookout. Any connection would have equalized the water levels in the mine shafts to those in the Point Lookout by flow from the Point Lookout to the shafts during the time since pumping stopped. The isolation of mine water from the Point Lookout is also evident from the contrast in water quality between the mine water (Table 2.1) sampled in the 24-foot shaft and the Point Lookout water (Table 2.2) sampled in well 2A.

2.4.2 Mine Dewatering and Mine Water Treatment Unit

These mine facilities include deep wells for removing water from the mine, a Mine Water Treatment Unit (MWTU), and a treated water discharge pipeline. When the mine is operating, these facilities are used to pump, treat, and discharge up to 7,200,000 gallons per day. However, during mine standby, no mine water was discharged, and these facilities were not in operation.

During initial mine operations, water was pumped from up to 22 deep wells to dewater the mine. These wells are located concentrically around the shafts, as shown on Figure 1-2 and listed in Table 2.3. In addition, two deep monitoring wells (SM in Table 2.3) near the production shaft were installed to measure water levels in and below the mine horizon.

When the mine is active, the mine water is treated to remove low concentrations of uranium and radium so that the treated water meets drinking water standards. Treatment consists of sediment settlement, precipitation of radium by flocculation with barium chloride, and removal of uranium in an ion exchange circuit. Treated water is then pumped through a 4.3 mile long, 24-inch pipeline and discharged to San Lucas Canyon (Figure 2-3) under authority of NPDES permit (# NM0028100). The pipe consists of 1/4-3/8 inch thickness steel sections welded in the field.

The MWTU is regulated under Discharge Plan 61 (DP-61), which was originally approved on July 20, 1979 and subsequently renewed on July 12, 1984; March 30, 1989; and January 24, 1995. DP-61 is currently in the process of timely renewal based on RGR's application dated September 6, 1999.

The MWTU covers 28 acres of land surface within the Mine Permit boundary. The mine water treatment unit includes the water treatment equipment and buildings as well as the ponds, which had an original combined capacity of approximately 62 acre-feet (Appendix B, MT13.04).

The MWTU will be upgraded when the mine permit is revised to active status. All eight ponds (RGR 2013, Drawing MT13-AC-02) will be regraded to remove existing vegetation and contaminated sediments and to create uniform 3H:1V slopes. Double membrane high-density polyethylene (HDPE) liner systems will be installed in all ponds except ponds #6 and 7, in which single 60 mil HDPE liners will be installed. Existing hydraulic structures will be refurbished, and new concrete spillways will be constructed at the inlet hydraulic structures of the ponds. Table 2.4 lists the physical dimensions and radium concentrations of the MWTU ponds as they exist before mine reactivation. Table 2.5 lists the approximate dimensions of the MWTU ponds after upgrading for reactivation, allowing for uncertainties in the final pond depths. The ponds are below-grade basins excavated into native soil and rock. During

standby, Pond #2 was used as a retention pond for runoff from the mine service and support area; upon mine reactivation, that runoff will be redirected to the south storm water retention pond.

The flocculant treatment facility ion exchange (IX) plant and barium chloride treatment facility contain the active treatment components of the MWTU. Mine water is treated with flocculant before being released into Pond #1. Three ponds, #1, #2 and #3 are settling basins for suspended solids that are pumped out of the mine with the mine water. Mine water is circulated from pond #1 through ponds #2 and 3, then treated by ion exchange to remove uranium and with barium chloride (barium-radium-sulfate co-precipitation) to remove radium from solution as precipitate in Ponds #4, 5 and 8. The treated water is held in ponds #6 and 7 before release to the 24-inch pipeline, which conveys the water to the outfall in San Lucas Canyon.

Area A, northeast of Pond #1, was used during the pond cleaning process to dewater the sands and silt prior to storage on the ore pad for shipment off site. Upon reactivation, Area A will be used for expansion of pond #1 and for general laydown of equipment.

2.4.3 Service and Support Facilities

Service and support facilities include all surface functions other than mine water treatment and mine waste rock disposal. The location and identification of these facilities are shown on Figure 1-2.

Service facilities are those units at ground surface that support the overall mine operation but do not provide direct support of underground operations, and that will be either removed from the site or converted to post-mining use after closeout. These facilities include the guard house, fire equipment building, service building, electrical substation, car shop, carpenter shop, electrical building, waste treatment building, storage building, core storage building, water tanks, fuel storage tanks, fan shop, septic tank, leach field, and water wells for water supply to the mine.

Support facilities consist of those facilities at ground surface (above the shafts collars) that have a direct function in underground mining operations and that will be either removed from the site or converted to post-mining use after closeout. These units supply air for ventilation; pumping of water from the underground space; cooling and heating of underground air; and hoisting of personnel, materials and ore to and from the underground mining levels. The present mine support facilities include the compressor buildings, York chiller, cooling tower, pump building, shaft heating building, hoist house, headframes, and exhaust fans.

An electrical substation is located at the north side of the service and support facilities area. This substation is owned by the Continental Divide Electrical Cooperative and Public Service of New Mexico, is not part of the mine permit, and is not subject to closeout.

2.4.4 Ore Stockpile

The ore stockpile, presently covering 6.8 acres and containing approximately 60,000 tons of low-grade ore, will be removed before the pad is reconstructed. Upon mine reactivation, the entire 10-acre ore pad will be reconstructed with a liner, truck wash, and runoff collection system as described in RGR, 2013. The chemistry of the high-grade ore, which exceeds the uranium content of ore in the stockpile, is represented by the tests results in Appendix D.3.

2.4.5 South Waste Pile

The existing south waste pile occupies 11.5 acres in the southwest corner of the surface facility area. Upon resumption of mining operations, waste rock will be placed on this pile until it reaches the maximum build-out configuration (RGR 2013, Drawings MT13-AC-08 and -09). The waste pile contains waste rock (rock with uranium content below ore value), mined during mine development and production, from non-ore bearing formations or below-ore-grade rock in the mine. The mound of material at the southwest corner is primarily shaft muck excavated from strata above mine level, making its radionuclide content essentially background level.

The waste pile also contains a variety of non-rock waste from the mine such as rock bolts, timbers, and other hardware. These materials occur randomly throughout the pile.

Analyses were performed previously to determine the structural stability (resistance to mass movement) of the pile upon ultimate buildout, the largest size that the pile could have. This condition would include slopes that are higher than those that exist now or planned for closeout. The results of these analyses, documented in Appendix B, show that the minimum factors of safety are 2.42 under static load conditions and 1.61 under pseudostatic (earthquake) load conditions. These values are well above the minimums necessary (1.00) to ensure slope stability.

2.4.6 Storm Water Retention Ponds

Two runoff retention ponds (RGR 2013, Drawing MT13-AC-16) capture and retain runoff from areas of the mine surface that contain ore or waste rock. The north storm water retention pond (ore pad runoff retention pond), 0.9 acres and located between the ore stockpile and the mine water treatment area, retained runoff from the ore pad and holds it until it evaporates. The south storm water retention pond, covering approximately 2.1 acres, retains storm water from the existing waste pile and a portion of the service and support facilities area. The sediments in both ponds have radium levels exceeding the 6.8 pCi/g limit and will be cleaned up as part of reactivation and before construction of liners. The contaminated soil from this cleanup will be placed on the existing waste pile.

Upon mine reactivation, these storm water runoff retention ponds will be deepened and the pond slopes regraded to 4H:1V slopes. A double HDPE liner system will be constructed in the ore pad runoff retention pond to receive and evaporate up to the 100-year runoff from the ore pad and the

truck wash. Upon mine reactivation, the capacity of the south storm water runoff retention pond will be increased sufficiently to hold the runoff of two 100-year storms, and a clay liner at least 1.0 feet thick will be constructed. Presently, Pond #2 in the mine water treatment unit receives most of the runoff from the service and support unit area through a system of subgrade drainage pipes. Upon closeout, this runoff will be diverted to the south storm water retention pond and to arroyos north and south of the mine site, similar to the natural, pre-mining drainage patterns.

2.4.7 Access Road

The maintained gravel road, NM 334, is a public road and right-of-way, totaling approximately 4.7 acres, maintained for the State of New Mexico by Cibola County, that provides access to the west edge of the Cibola National Forest; it is not part of the mine permit area, and not subject to closeout.

2.5 Future Mine Units

Both existing and future mine units were described in the original mine permit application (RGR 1994b). The only mine unit not existing at this time (future mine unit) is the north waste rock pile. The north pile will be constructed only if needed, and that need will not be determined until at least five years after the mine is reactivated.

3 POST-CLOSURE LAND USE

3.1 Factors in Selection of Post-mining Lands Uses

In selecting post-mining land uses (PMLUs) for the permit area, RGR took into account many factors. These included:

- Technical feasibility
- Economics
- Land ownership
- Current and possible future surrounding land uses
- Public interests
- Site resources and ecosystems
- Environmental impacts and standards

Technical feasibility - No uses were considered for which the necessary technology does not presently exist.

Economics - This factor consists of two parts, economic feasibility and economic compatibility. A PMLU should have net positive economic returns (returns at least equal to costs). The net returns can be in the form of revenues, cost savings, or any combination of these. The PMLU should work positively within the local economy, either by improving it or helping to sustain it.

Land Ownership - RGR leased or purchased its permit-area surface from the owners listed in the Permit Application. RGR anticipates that after termination of the mine, control of the surface will return to those owners. Most of the surface will be returned to the previous owners; however, a total of 16.6 acres (10 acres of surface centered on each of the two shafts that overlap), will remain under RGR ownership.

Current and possible future surrounding land uses - The surrounding lands have been used for livestock grazing and small-scale logging for several generations, and these uses are expected to continue in the foreseeable future. The Cibola National Forest to the east provides a number of recreational, commercial, and cultural uses available to the public. The selected PMLUs should be consistent and compatible with surrounding land uses but need not be the same uses.

Public interests - The San Mateo community has a strong cultural heritage and places great value on its rural, independent lifestyle. PMLUs that would require substantial new infrastructure or impose demographic changes were avoided to reduce the chance for negative impacts to the community.

Site resources and ecosystems - RGR examined the resources of the site other than the uranium ore, especially those already disturbed by mining, to identify which ones have potential for productive use after mining. Site resources include both natural and man-made attributes of the site. Water removed from the mine and some mine surface facilities are considered to be resources that have potential use after mining operations. Reclamation should restore the pre-mining ecosystem to the extent consistent with the PMLU(s).

Environmental impacts and standards - Potential PMLUs should limit land disturbance or, preferably, contribute to mitigation of mining disturbances. Each PMLU must be able to meet standards for air and water protection established by the New Mexico Environment Department (NMED) and federal agencies as applicable.

3.2 Potential Post-Mining Land Uses

Using the factors described above, RGR identified the following potential PMLUs:

- livestock grazing
- wildlife habitat
- commercial or government facilities
- water supply facilities

Livestock grazing as a PMLU is consistent with surrounding and historical land uses and local public interest. It is also consistent with the wishes of those land surface owners who have expressed a preference. This use will be facilitated through covering of the waste rock pile and mine water treatment ponds, final grading of disturbed surfaces, and revegetation. This PMLU could coexist with or next to the other potential PMLUs and would restore the pre-mining ecosystem.

Wildlife habitat is consistent with surrounding lands uses and community values. It is readily implemented with the same measures used for establishing livestock grazing. Commercial or government facilities would make use of some existing mine buildings and infrastructure, all in excellent condition, for services, manufacturing, or wholesale/ retail sales, providing a center for employment in the San Mateo area. This use is consistent with a municipal/ industrial water supply or livestock grazing PMLU but is not compatible with wildlife habitat. The mine surface facilities include office, warehouse, and maintenance facilities that could be used by other mining operations in the area or by land management agencies such as the Bureau of Land Management and the US Forest Service. Although located away from main transportation routes and in a thinly populated area, the mine facilities could attract light industrial business.

Water supply facilities already exist on site in the form of the mine water treatment unit and the wells. During operations these facilities remove water from the mine and treat it to the required standards before release. Continued operation of these facilities after mining potentially could provide a long-term source of water for municipal and industrial users. Such users might be within the local area but might also be located at much greater distance from the mine.

3.3 Selected Post-Mining Land Uses

For the purposes of this closeout/ closure plan, RGR has selected grazing as the primary PMLU and the basis of the cost estimate for financial assurance. However, this use can be used in combination with one or more of the other PMLUs selected by the landowners. The electrical substation will remain unchanged or otherwise disposed, as determined by Continental Divide Electrical Cooperative and Public Service of New Mexico. Existing NM 334 and its right-of-way through section 24 will remain unchanged. The right-of-way is not under RGR control either during or after mining. This surface is dedicated to public use and is not subject to reclamation or PMLU considerations under the Mining Act.

3.3.1 Grazing

Prior to the development of the mine, the site was used for grazing by generations of the same families to whom ownership or control will be returned after mining. See the Mine Permit Application (RGR, 1994b) for delineation of post-mining surface ownership. Specifically, the following present and future surface owners have grazed livestock on, or expressed this preference for, the following areas:

- Portion of NE 1/4, section 24 This is the northerly portion of the mine surface area, containing the Mine Water Treatment Unit as well as the county road right-of-way. Presently, RGR is the surface owner of this tract. After RGR's economic use of this property has ended, the surface property will be returned to Arturo S. and Mary Lou Candelaria et ux (Candelaria) except for areas described in the relevant agreement. This land has been grazed historically so the non-excluded parts of this surface will be returned to grazing as the PMLU.
- Portion of SE 1/4, section 24 This is the southerly portion of the mine surface area as well as
 undisturbed land south of the mine facilities. It contains most of the surface support and mine

support facilities and the waste rock pile. Presently, RGR owns the surface of this tract. After RGR's economic use of this property has ended, RGR will return the surface ownership to the Trusts of Sifredo Sandoval Ethel Sandoval *et ux* (Sandoval). Sandoval has expressed its preference that most existing buildings be left in place for Sandoval's use after mining. Sandoval has also stated its preference for grazing as the PMLU on this surface.

• Fernandez portion of SE 1/4, section 24 - This triangle of land, about six acres owned by the Fernandez Company Ltd., is the surface presently occupied by part of the waste rock pile and the adjacent storm water retention pond. RGR is negotiating a land swap agreement with the Fernandez Company to transfer title of this land to RGR in exchange for RGR land outside the permit area. This triangle of land would be included subsequently with the rest of the SE 1/4 of section 24 and turned over to Sandoval. The south storm water runoff retention pond will be retained as a stock tank, and the remainder of the area will be converted to grazing with the exception of the waste pile, which will be fenced to exclude grazing.

3.3.2 Commercial or Government Facilities

The existing service and support facilities, located within the Sandoval portion of the site, are multiple-use buildings that support offices, warehouse, and maintenance/ repair activities. At the landowner's request these building and facilities will be left in place for PMLU for logistical support of agricultural, commercial/ mining or government activities. The agreement with Sandoval specifies that the facilities listed on Drawing MT13-CL-04 as "Facilities to Remain" and "Wells to Remain" will remain in place for PMLU. These facilities are also listed on Table 5.1.

3.4 No Waiver from Self-Sustaining Ecosystem or Post-Mining Land Use

RGR is not seeking a waiver from a self-sustaining ecosystem or post-mining land use. RGR is proposing livestock grazing as the primary PMLU, with wildlife habitat as a natural and compatible use inevitably associated with livestock grazing. Once vegetation is re-established on the portions of the site not used for other purposes, grazing should be sustainable as it has been in this area for many generations. The mine water treatment pond and waste pile areas will be fenced and restricted from grazing so that a self-sustaining ecosystem can regenerate on fill slopes without interference from livestock.

Agricultural/ commercial or government use of the service and support structures to be left in place, as requested by the landowner, are additional PMLUs that will provide valuable infrastructure for sustainable economic opportunities for the San Mateo community. No comparable facilities exist in this area to support mining, land management, agriculture or commerce.

4 DESCRIPTION OF CLOSEOUT ACTIVITIES

Closeout/ closure of the Mt. Taylor Mine will include a number of activities that are organized into several categories:

- 1) Shaft closures
- 2) Well and Conduit Plugging
- 3) Surface Facilities Demolition
- 4) Earthwork
- 5) Revegetation

Technical specifications for these measures, as appropriate, are contained in Appendix C. Closeout measures are illustrated in Drawings MT12-CL-04 through -13, and the anticipated surface configuration of the site after closeout is shown on Drawings MT12-CL-04 and -13.

Small quantities of solvents and lubricants from the maintenance shops may remain on site at the time of closeout. Presently, in standby status, the inventory of potential contaminants is limited to those listed in Table 5.2. These potential contaminants will be removed and disposed of offsite by a licensed contractor at a permitted facility. Radiation levels in the facilities that will be retained for PMLU do not exceed the NRC Regulatory Guide 1.86 criteria for unrestricted release and use; therefore, no decontamination will be required.

4.1 Shaft Closures

Both the 24 ft. diameter production or haulage shaft and the 14 ft. diameter manway/ ventilation shaft will be closed in the same way, illustrated on Drawings MT12-CL-05 and -06 and described in Appendix C, in the following sequence:

- Equipment and fittings within the shaft collar will be removed to the subcollar level. Softer, less rigid
 materials such as wood and rope guides, pipes, electrical cable, and duct work will be dropped down
 the shaft. Structural steel, sheet metal and other rigid materials will be removed from the shaft for
 salvage.
- The headframe will be toppled to the ground with explosives and/or heavy equipment and cut into pieces by excavator-mounted hydraulic shears.
- Selected pieces of the headframe structural steel and steel plate will be set aside to use in the shaft plug, but the remaining pieces will be cut to 40-foot maximum lengths, sorted and separately stacked for salvage and sale off-site.
- Selected structural steel I-beams and scrap metal plate from headframe demolition will be welded in sections to fit into the shafts at subcollar level (See Drawings MT12-CL-05 and -06).
- Each section will be lowered from ground surface and set onto the shaft subcollar to form the first layer of the support platform for the shaft plug and backfill.
- A second layer of I-beams will be placed on top of, and perpendicular to, the lower layer to form an orthogonal support system for the shaft plug and backfill.
- A plug of light-weight concrete will be poured to encapsulate the platform steel.

- The remainder of the shaft, as well as connecting tunnels and raises, will be backfilled with a
 cementitious slurry of soil, Portland cement, fly ash, and water. The proportions will be
 determined using test batches of the available materials.
- Remaining space at the top of the shaft will be capped with concrete, including a marker monument.

The hydrologic isolation of the shaft from the surrounding aquifers was established by the initial design and construction of each shaft, which included a continuous concrete liner and pressure grouting of the rock around the liner through the water-bearing formations. The effectiveness of these features, described in section 2.4.1, has not diminished over time and will not be compromised by shaft closure measures. The space within each shaft is isolated from the surrounding aquifers and is hydrologically connected only to the ore zone in the Recapture/Westwater members of the Morrison Formation. The mine water quality (Table 2.1) naturally bears the chemical effects of the ore zone.

Infiltration or inflow of water from surface runoff will be prevented by the shaft plug and backfill in each shaft as well as by the existing shaft liner and annular grout, the combination of which provides a barrier to infiltration that is equivalent to the natural bedrock surrounding the shafts. Therefore, the proposed shaft closure measures will be protective of ground water quality from both mine-level and surface sources of potential contamination.

4.2 Well and Conduit Plugging

4.2.1 Conduits

Two vertical utility conduits, 11.5-inch diameter casings extending from ground surface to mine level, will be plugged. A concrete plug will be placed from 18 feet depth to two feet below ground surface. The top two feet of casing will be removed and the remaining hole will be backfilled with soil. Although the conduits are not shafts, the closure measures are similar to the shaft closures and will be equally protective of ground water.

4.2.2 Depressurizing and Deep Monitor Wells

Of the 22 wells used to depressurize and dewater the mine, 14 extend to depths greater than 2000 feet. In addition, two deep (>3500 feet) monitor wells were used to observe drawdown in the mine area. These wells are too deep to be economically maintained and operated for PMLU and will be plugged. Each of these will be grouted from bottom of casing to ground surface using tremie methods as required by 19.27.4.NMAC. The grout mix will be 4:1 cement to bentonite. Details are described in the technical specifications in Appendix C.

4.3 Surface Facilities Demolition

Surface facilities not listed in Section 3.2, to be retained for the land owner for PMLU, will be demolished. Table 5.1 lists all surface buildings, their sizes and their disposition at closeout. Facilities to be demolished include:

- Shaft Headframes
- Glycol Heat Exchanger
- Chlorine Building
- Flocculant Treatment Building
- Barium Chloride Treatment Building
- Ion Exchange Building
- Mine Water Treatment Pond Hydraulic Structures
- Mine Car Rails and Concrete Base for Rail
- Shaft Exhaust Fans and Vents
- Cooling Tower
- York Chiller Refrigeration Equipment
- Mine Water Discharge Pipes
- Treated Water Pipeline
- Truck Wash Facility

Radiological contamination levels in these facilities have not exceeded the NRC Regulatory Guide 1.86 criteria for unrestricted release and use. All of the facilities to be demolished will be surveyed to document the level of contamination. However, based on prior experience, RGR expects that, of these facilities, only the lon Exchange Building may require decontamination prior to demolition.

Structural steel and sheet metal roofing and siding will be salvaged for sale and off-site use. Other scraps materials will be either disposed of in the shafts prior to plugging or buried in the waste pile and ore loadout trench. Materials dropped in the shafts will be limited to non-contaminated, flexible or soft materials that will not damage the shaft liners when dropped. Demolition of these facilities will include the concrete slabs or other foundations. The concrete will be broken up, separated from reinforcement, and recycled as riprap in closure of the waste piles.

The treated water discharge pipeline is 1/4 to 3/8 inch thick steel pipe. The in-place and spare lengths total approximately 23,000 feet. This pipe will be removed from the site and sold for re-use or salvage, but no cost credit for this is taken in the cost estimate (Section 7).

The shaft hoists will be sold and removed from the site. Hoists of this size are hard to find and have long lead times for manufacturing, so these hoists have high re-sale values on the world market. However, no cost credit against the closeout cost estimate has been taken for any sale of the hoists.

4.4 Earthwork

Earthwork for mine closeout will begin after most of the demolition work has been completed. In general, earthwork will involve short hauls by dozer to redistribute berm fills or mine waste rock and by scraper or grader for contaminated soil removal. Some loader excavation and short truck hauling may be required, as well. Except for short pushes of up to 300 feet on pond berms and waste pile slopes, the working grades are less than 5%. All borrow sources and haulage routes for excavated material are within the existing disturbed area of the mine.

Steep cut slopes (steeper than 1H: 1V) in weak sedimentary rock or soil will be flattened by cut-and-fill to final gradients of not greater than 1H:1V. However, cut slopes in hard sandstone or basalt, or sedimentary slopes that have naturally revegetated to basal coverage and canopy equivalent to similar natural slopes, will not be flattened. Slopes reduced to 1H:1V will be left uncovered and will not be revegetated, providing an artificial talus habitat for wildlife.

The earthwork for mine site closure has been designed to use available soils from areas already disturbed, and sufficient fill volumes should be available from the design cut quantities. However, if additional borrow soil is needed, it can be obtained from the area east of the ore stockpile or immediately north of Marquez Canyon arroyo within the permit area. The soil consists of sandy clay, clayey sand and clay with Unified Soil Classification of SC and CL as determined by test pits and laboratory testing (Appendix D).

4.4.1 Ore Pad Working Surface Removal

The ore pad working surface, the top-most 12-ich layer of gravel or crushed sandstone that forms the travel course of the pad, will be excavated by loader and hauled by truck to the shafts, where the gravel will be dumped as shaft backfill up to the subcollar level or mixed as aggregate into the cementitious backfill above the shaft plugs. As an alternative, the gravel may be placed with the backfill in the ore pad runoff retention pond or the mine water treatment ponds.

After the ore pad working surface is removed, the remaining contaminated soil in the ore pad, if any, will be excavated as described in section 4.4.3 to achieve the required soil cleanup standards.

4.4.2 Mine Water Treatment Ponds Backfill and Cover

Mine water treatment ponds will be closed by backfilling with demolition debris from the water treatment facilities and contaminated soil from soil clean-up of that area (section 4.4.3), then covering with clean soil presently contained in the surrounding pond berms, essentially placing this soil back where it originated. Because the original ponds were constructed with cut/fill balance, the soil needed to backfill the pond is contained in the pond berms, and no additional soil will be needed to backfill the pond basins. The pond sediments contain low levels of uranium, radium, barium sulfate and other

constituents from the mine sediments and mine water treatment circuit described in section 2.4.2 and Appendix D.

Several alternatives were considered for disposition of the water treatment sediments in closure of these pond basins:

- 1) Excavate sediments and dispose in the mine shafts.
- 2) Excavate sediments and dispose in the waste pile.
- 3) Excavate sediments from seven basins and consolidate them in one pond basin.
- 4) Leave sediments in place and backfill/ cover with berm soils.

The primary factors considered in selecting alternative #4 were:

- Relatively thin deposits and low levels of radionuclides and other contaminants in the sediments,
- Potential for spillage and airborne releases of pond sediments if they are excavated and transported,
- Absence of saturated or permeable alluvium in the ponds area,
- Shallow depth of bedrock in the ponds area,
- Availability of suitable soil for cover and growth medium, and
- Additional protection from release provided by the HDPE geomembrane liners, which will remain in place and continue to serve as a barrier to release of contamination from the pond sediments.

The excavation alternatives (#1-3) all present the risk of release of contaminants to the environment that the selected alternative avoids. Alternative #3 involves this risk without reducing any fill earthwork volumes. Alternatives #1-3 could either bring the pond sediments in direct contact with ground water (#1) or leave contaminants closer to ground surface (#2,3) than alternative #4. Recent sampling and testing performed on the waste pile (Kleinfelder, 2012; Appendix D) indicates that there is insufficient net infiltration of precipitation in the mine area to leach contaminants, so positive drainage of runoff (addressed in section 4.4.6) will minimize the potential for mobilization and leaching of contaminants from the covered pond sediments, and alternative #4 maximizes the pond cover thickness that would limit infiltration.

Before the hydraulic control structures of the ponds are demolished, the portions of liners on the pond slope lying higher than two feet below final reclamation grade will be folded into the ponds. After the hydraulic control structures are removed, the berms around each of the ponds will be excavated by dozer. Contaminated soil from the mine water treatment and ore pad areas will be placed in the ponds, distributed to limit the radium source terms in each pond. After contaminated soil is placed in each pond basin, the clean berm soils will be pushed into the pond basins, spread and tracked in lifts appropriate to the size of the contractor's equipment. Technical specifications for this earthwork are included in Appendix C.

The RADON code was used to model each of the eight ponds to evaluate whether the radon attenuation

achieved with 2.0 feet of cover soil, derived from clean soil in the pond berms and elsewhere, would be sufficient to meet the radon flux standard of 20 pCi/m²s from the cover surface. The key parameters for the RADON model, the sediment thickness and concentration of radium of the pond sediments, were based on the measured values of these parameters in the sediments in the pond basins during standby. Although those sediments will be removed from the ponds before installation of liners upon reactivation (end of standby), it is reasonable to assume that the sediments that accumulate during the rest of the mine life will be similar. The RADON input and output files for each pond are included in Appendix B. The RADON analysis shows that 2.0 feet of cover limits radon flux to less than the flux standard for all eight ponds.

In addition to its function as a barrier to release of radon from the buried pond sediments, the soil cover will serve two other functions – a barrier to infiltration of water (runoff and direct rainfall) and a growth medium for vegetation. Extensive research and experience with uranium mill tailing covers indicates that an appropriately designed soil cover accomplishes all three objectives (NRC 2010). The two-foot thick soil cover on the Mt. Taylor Mine ore stockpile supports robust volunteer vegetation, demonstrating that this local soil is a good growth medium. The waste pile characterization study (Kleinfelder 2012) showed that water infiltration is very low even in sandy waste rock, as indicated by low degree of soil saturation even without a soil cover. Therefore, the primary role of the cover, which drives the design thickness, is as a radon barrier.

The buried drainage culvert from the storm drain along the county road, which diverts runoff away from the mine water treatment area, will not be removed. It will continue to direct water to the south storm water retention pond, which will be a stock tank after reclamation.

4.4.3 Excavation and Disposal of Contaminated Soil

As is typical for a uranium mining operation, materials bearing uranium and uranium progeny are found at locations within the mine permit boundary including the waste pile, mine water treatment ponds, and the immediate vicinity of the 24-foot main shaft, the ore pad area, the storm water retention ponds, and approximately seven acres north of Marquez Canyon arroyo. This radiological contamination is limited to the mine permit area. Figure 5-1 shows the results of radiological measurements and sampling, and recent radiological investigations are documented in Appendix D.

Investigative radiation surveys and soil sampling were performed in Spring 2012 in the mine area to 1) establish background levels of radium and to 2) identify higher levels of radioactive materials that might have been dispersed from the mine by wind, rain and snow runoff. Background levels are those levels due to natural content of radium unrelated to mining. Radium levels above background are assumed to indicate impacts from mining. This investigation included the Marquez Canyon arroyo and the other San Mateo Creek tributaries situated north and east of the Village of San Mateo. All the surveys and soil sampling found uranium and uranium progeny (e.g., radium) at background concentrations along these drainages. This finding indicates: 1) operations at the mine have used administrative and engineered controls that prevent the spread of uranium mining contaminants beyond the mine area permit; and 2)

the controls implemented under the NPDES storm water permit (i.e., storm water ponds, berms, diversion channels) have prevented the discharge of radioactive materials from the mine property.

The highest external radiation exposure rates measured in 2012 were inside Ponds #3, 4, and 8 (2.5, 2.1, and 1.5 millirem/hour respectively). This is due to the settling of radium and radium-bearing residues during mine water treatment up to 1990. Exposure rates elsewhere around the site varied from background (+/- 0.015 millirem/hour) to 0.4 millirem/hour around the main shaft and 0.17 millirem/hour on the waste pile.

Access to the mine is controlled by fences, locked gates, and surveillance to prevent exposure to the general public. Occupational exposure controls and monitoring are implemented during entry into the ponds and excavation of the ponds, piles, and mine compound. These controls will be continued during closeout activities.

After demolition is complete and debris has been transported to the locations of staging or disposal on site, the site soils will be excavated to remove radiological contamination above the cleanup standard as derived from 40 CFR 192, 5 pCi/g Ra-226 above background in the top 15 cm (~6 inches) of soil. The technical specifications for contaminated soil earthwork are included in Appendix C.

Historical and recent site radiological surveys (Trinitek, 2012) indicate an average background Ra-226 concentration of 1.8 pCi/g, so soils exceeding 6.8 pCi/g radium will be excavated and placed on the mine water treatment pond basins or the north waste pile (if constructed) from areas north of the county road and on the south waste pile from the county road and areas to the south. The 6.8 pCi/g Ra corresponds to a gamma reading of 0.026 millirem/hour. Gamma readings will be made while soil cleanup excavation is being performed, and readings below 0.026 millirem/hour will indicate that the soil radium concentrations are below 6.8 pCi/g and the soil cleanup standard has been achieved.

Existing and recent radiological survey results are shown on Figure 5-1 and Drawing MT13-CL-02. The area limits and estimated volumes of soil cleanup are approximately 133 acres and 80,000 cubic yards for entire mine site. Cleanup of contaminated soil from the county road right-of-way is included in these quantities.

Contaminated soil in large, unobstructed areas will be excavated, loaded and hauled to the waste pile by scraper. Smaller or obstructed areas of soil will be excavated by loader or grader and either windrowed for scraper pickup or loaded onto trucks for disposal in the waste pile.

4.4.4 Existing Waste Pile Stabilization

Upon reactivation of the mine (revision of the mine permit to active status), RGR will begin the practice of progressive, contemporaneous stabilization (reclamation) to protect the existing south waste pile against erosion. In the initial step of this stabilization, RGR will reshape the existing waste pile to enhance long-term stability, as shown on Drawings MT13-AC-09 and -10 (RGR, 2013). The waste rock

pile will be consolidated into a smaller area and stabilized in place. The thin wedge of waste rock on the east side of the pile (Drawing MT13-CL-09) will be excavated and pushed by dozer west over the area of thicker waste rock. The north, west and south slopes will be flattened to 5H:1V, as represented in the lower slopes Drawings MT13-AC-08 (RGR 2013) and MT13-CL-09, then covered with 2.0 feet of clean soil obtained from the clean soil stockpile located in the southwest corner of the pile (RGR 2013, Drawing MT13-AC-09, section A-A').

As part of the original closeout plan, analyses were performed to determine the structural stability (resistance to mass movement) of the pile after maximum buildout and stabilization. The results of these analyses, documented in Appendix B, show that the minimum factors of safety are 2.42 under static load conditions and 1.61 under pseudostatic (earthquake) load conditions for slope gradients that are steeper than those proposed for the reconfiguration of the existing waste pile. These values are well above the minimums necessary (1.00) to ensure stability. The configuration of the pile reshaped from its present (2013) form to 5H:1V slopes will have even higher factors of safety, given the lower height and flattened slopes compared to those assumed in the model.

The initial reshaping and slope stabilization, undertaken for mine reactivation, will be completed as a condition of reactivation of the mine. The costs associated with this effort will be removed from the financial assurance instrument (Section 7) when the effort is completed and approved by MMD.

Contaminated soil and pond sediments, excavated as part of the reactivation of the mine (RGR 2013), will be the first materials added to the waste pile. When these reactivation-generated materials have been placed, the pile slopes will be finish-graded, revegetated, and protected with erosion control materials such as Curlex or other surface stabilization materials, as described below. Subsequently, when mining resumes, additional waste rock will be added to the pile, and the grading/revegetation/erosion protection steps will be repeated progressively over time for each 10-foot lift added to the pile. The technical specifications for this earthwork are included in Appendix C.

A recent waste pile characterization study (Kleinfelder, 2012) was performed in support of the Stage II abatement plan for the perched water contaminant excursion from the pre-mining waste lagoon buried under the waste pile. This study showed that infiltration of precipitation into the waste pile is offset by evaporation and that contaminants in the waste rock (low levels of radionuclides, no acid rock drainage) are not being leached from the waste rock. Therefore, a soil cover is not needed to protect the waste rock from infiltration or leaching, and the function of a cover will be to provide radon attenuation, a suitable growth medium for vegetation, and erosion protection of the waste rock.

The mound of shaft muck (soil stockpile) that occupies the southwest corner of the waste pile has background levels of radiation and presently supports healthy volunteer vegetation, so it will be used as cover soil over the reshaped waste pile surface. Results of soil tests (Appendix D) show that the shaft muck has weathered to soil consistency and classifies as low to moderate plasticity clay and clayey sand, similar to the soil presently covering the ore stockpile, on which two feet of cover is supporting healthy volunteer vegetation. Therefore, 2.0 feet of this soil cover over the waste pile will support a vegetative

cover consistent with the local ecosystem and with the PMLU. RADON modeling (Appendix B) shows that 2.0 feet of soil cover also limits radon flux at the cover surface to less than the standard of 20 pCi/m²s.

The soil cover will be placed and revegetated progressively over the mine life with each 10-foot lift added to the waste pile. To protect the cover from erosion after finish grading, and until vegetation is established, the side slopes will be covered with tobacco netting, Curlex®, or similar biodegradable mat through which water can pass and plants can grow. If needed, crushed concrete will be used to create water bars and riprap blankets on the lower portions of side slopes and other locations where runoff may concentrate. Exact locations will be determined based on as-built slopes using the:

- Revised Universal Soil Loss Equation (RUSLE2) available at http://fargo.nserl.purdue.edu/rusle2 dataweb/RUSLE2 Index.htm, and
- Water Erosion Prediction Project erosion model (WEPP), http://forest.moscowfsl.wsu.edu/cgi-bin/fswepp/wd/weppdist.pl.

For purposes of closeout planning and estimating, RGR assumes that all broken concrete generated by demolition (approximately 2500 cubic yards) will be crushed, screened, and applied on the waste pile and adjacent diversion channel for erosion protection.

4.4.5 Future North Waste Pile Stabilization

Drawings MT13-CL-11 and -12 depict the future north waste pile that would, if needed, be build north of the Marquez Canyon arroyo. This pile is designed, and would be built, with 5H:1V slopes that require no additional shaping for reclamation, which would be achieved progressively with buildout as described for the south pile (Section 4.4.4). With each 10-foot high lift, the 2.0 feet of cover soil would be applied and vegetated, then erosion controls applied as described in the following sections.

4.4.6 Finish grading

After demolition, soil cleanup, shaft and well plugging, and backfilling are complete, the land surface disturbed by these and related mine site activities will be regraded to approximately the line and grades shown on Drawings MT12-CL-07 through -13 to provide controlled drainage and to prepare those areas for revegetation. Grading along the treated water pipeline corridor will be performed as needed to prepare the ground for revegetation. Grading will be adjusted as needed to remove obstacles or depressions in the ground surface that might obstruct or divert runoff from the intended flow directions. The technical specifications for grading are included in Appendix C. Finish grading will be accomplished by motor grader over approximately 117 acres on the mine permit area and pipeline corridor.

4.5 Revegetation

Following regrading, areas that have been disturbed by Mt. Taylor mining operations and soil cleanup will be revegetated. Revegetated areas include approximately 15 acres along the treated water pipeline, the waste rock pile, the ore pad area, mine water treatment pond area and locations of demolished facilities. Storm water ponds and those areas where mining-related features such as buildings and roads are retained at the request of the surface owner will not be revegetated.

Preparations for revegetation and the selected seed mix will be directed toward establishing a vegetation community that can thrive at this site and that can support grazing of livestock. Plants native to the general area will be used as much as possible to provide for long-term stability of the soils and vegetation communities. Plant species that provide rapid initial cover will be used in the seed mix to achieve initial soil stabilization. Species selected will not necessarily be found in the surrounding undisturbed area, but will have been approved for use in reclamation by the Natural Resources Conservation Service (NRCS, 1980) and other appropriate government agencies.

Revegetation of the recontoured areas will employ a variety of methods, depending principally on the steepness of the slope. A large percentage of the total disturbed area will be revegetated using standard mine reclamation equipment; i.e., tracked and wheeled tractors, rangeland seed drill, and mulch applicator. In areas with slopes of 3H:1V or steeper (natural or cut slopes east of the shafts), a mixture of manual and mechanical application techniques will be used, including hand broadcasting and heavy chains dragged by a tracked dozer to incorporate the seed with the soil. Mulching in most cases will be accomplished by a mulch blower and crimped by a tracked dozer. If hand application of mulch is required, crimping will be accomplished by hand as well. Seeding with a seed drill will be conducted as much as possible along the contour in order to minimize the development of rills. During the revegetation period temporary runoff controls will be used as necessary to impede or divert rainfall and snowmelt runoff from revegetated areas.

Runoff control during regrading and revegetation will use the most appropriate technology available at that time, including methods recognized by the NRCS or the International Association for Erosion Control. Measures that use present technology include check dams constructed of hay bales, geotextile silt fences secured in shallow trenches, and water bars across the disturbed area and perpendicular to the slope. Tobacco net, Curlex or similar net-and-fiber mats might be used as required for protection of surfaces susceptible to rilling or wind erosion. The specific measures applied to revegetated surfaces will be based on the method most appropriate for the seeding method, erodibility and depth of the soils, degree of slope, proportion of large rocks at the surface, roughness of the surface, and anticipated rainfall.

Locations of temporary runoff controls will be selected, consistent with the Stormwater Pollution Prevention Plan (SWPPP), to retard or divert runoff, trap sediment, and provide improved conditions for germination and plant establishment. These locations will be changed over time to keep pace with

revegetation. Once revegetation has been achieved, temporary erosion control measures that have not disintegrated will be removed.

4.5.1 Revegetation Species

The predominant native grass species in the area is blue grama (NMEI 1974). Therefore, this species will be the primary species in the revegetation seed mix if it is readily and economically available at the time of closeout. Other species in the mix have been selected on the basis of their suitability for the terrain and climate, compatibility with native species and nutrient value to livestock. Additional factors in the selection of species are (1) likelihood of becoming a "pest" species in the area, (2) ability to achieve quick cover with a minimum of care and moisture, (3) strength of their root system for stabilizing the soil, and (4) ability to act as a nurse crop for the later establishment of local grasses, shrubs and forbs. Several cool-season and warm-season grass and shrub species are proposed in this plan to reestablish species that have been severely impacted by grazing and to optimize the chances for successful germination and establishment, regardless of the particular microclimate. The list of proposed species is shown on Table 5.3.

The seed mixture proposed in this plan is intended to introduce both cool-season grasses and permanent warm-season species to the recontoured areas. This approach incorporates a full range of seed species into the seedbed in one application, allowing one or more among them to exploit conditions favorable to their establishment. Vegetation establishment over the long term will be augmented by natural invasion by plant species already established in the adjoining undisturbed areas. Depending on the growing conditions of any particular year, the adjacent established vegetation will have the potential to enhance natural succession in the revegetated areas.

4.5.2 Other Revegetation Materials

Hay bales and mulch. These materials will be used to slow runoff and provide temporary protection to newly emergent vegetation. To reduce the likelihood of introducing small grain species to the area, native grass hay will be used. Blue grama or similar hay may be available locally and would be preferable since its use would likely provide additional seed source to the revegetated areas. Alfalfa (Medicago sativa) will be used if native grass hay is unavailable or impractical. Hay mulch will be spread by means of a blower or by hand on steep slopes. It will be applied at a rate of approximately 1-2.5 ton per acre, sufficient to provide adequate cover for the seeds yet not so much to prevent moisture from percolating into the soil or smother emerging seedlings. The use of hydro-mulch is not anticipated since, in the dry climate normal for this area, the fairly dense surface that forms on the mulch layer tends to impede percolation of the limited rainfall.

Stabilization Netting. A number of materials are commercially available for this purpose. Tobacco netting, Curlex, jute or other biodegradable material will be used if netting is chosen as a means to stabilize the soil. However, the additional stabilization achieved with its use may not be sufficient to justify its cost. In the areas where jute or other suitable netting is used, it will be rolled by hand onto the surfaces to be

treated, then anchored in place to prevent the net from being dislodged by the wind or surface water runoff.

4.5.3 Seed-Bed Preparation and Seeding

The regraded surfaces will be prepared for seeding by scarifying the surface and creating minor depressions to provide a proper seed bed. Seed will then be applied by either rangeland drill or broadcast. Broadcast seed will be incorporated into the growth medium by hand raking or some mechanical means such as heavy chains dragged behind tracked dozers.

4.5.4 Seed Origin and Quality

Seed should be harvested from native stands within 200 miles north, 300 miles south, 200 miles west, and 100 miles east of Mt. Taylor. If seed from native stands is not available, seed of suitable quality grown under appropriate conditions, or seed of released cultivars known to be adapted to the San Mateo area, may be used. All seed must be certified, and each seed bag must have attached to it a complete label with certification information.

4.5.5 Revegetation Success

Interim Standard - Because of the history of intensive grazing in the area of the Mt. Taylor Mine, the use of reference area or baseline data for establishing technical standards for revegetation success was considered to be inappropriate. Therefore, an interim technical standard based on range site descriptions has been proposed and is described in Table 5.4. Range site descriptions were obtained from the Natural Resource Conservation Service (NRCS 1980) for soil mapping units existing on the mine site. This standard will remain in effect until either the volunteer revegetation success is determined to support a higher standard or a test plot program has produced acceptable results that support a more site-specific standard.

Volunteer Revegetation Success — In approximately two decades since mining operations were suspended and the last significant disturbances were made to the mine site, volunteer vegetation has taken hold in areas of the site that were not subjected to routine maintenance traffic. Specifically, vegetation has developed on the slopes of the waste pile and on the cover of the ore stockpile. No survey of these surfaces has been performed, but the success of the volunteer vegetation will be measured against the criteria listed in Table 5.4 to evaluate if the vegetation success meets or exceeds the interim standard.

Monitoring - Monitoring of revegetated areas will be conducted on a periodic basis. Success of both germination and establishment will be dependent in large part on the moisture received in the summer and winter months and variations from year to year. Monitoring activities will be designed and scheduled to recognize this. An annual survey of the revegetated areas will be conducted to determine species composition and vegetation cover, frequency and density. Since establishment of vegetation is a

function of its ability to reproduce, vegetation will also be assessed for its reproductive status, as well as its overall vigor. The annual survey will be conducted toward the end of the growing season, no later than October or early November. The survey will be conducted by a botanist or other qualified vegetation specialist. Survey results will be analyzed and summarized to aid in determining the need for any changes in management practices or the need for reseeding or other supplementary practices. Less formal monitoring will be conducted through the year by RGR personnel to identify conditions in the revegetated areas that may require attention.

Evaluation - Evaluation of success will be based on a combination of criteria categories that include (1) site-specific conditions, (2) vegetation cover and species composition in the undisturbed adjacent areas, and (3) the potential vegetation cover and composition per NRCS range descriptions for particular soil types in the area (SCS 1993). A combination of these criteria is used since any one of them by itself may be inadequate to provide an acceptable standard. Specific criteria and numeric values for evaluation will be developed in consultation with the Mining and Minerals Division. The success criteria are expected to take into account:

- Range site descriptions, developed by the SCS (1993) for the area are based on a combination of
 factors including types of soils (depth, parent material, etc.) and climate. The descriptions provide a
 range of expected vegetation types and annual productivity for various uses.
- <u>Site-specific conditions</u>, used to modify the range-site derived criteria by increasing or decreasing required production. These will be used primarily to adjust productivity as a function of soil depth.
- <u>Life-form diversity in surrounding undisturbed areas</u>, i.e. the ratio of grasses:forbs:woody plant species, used to provide an additional measure by which to evaluate revegetation success. The criteria will be developed with the understanding that the entire region has been extensively grazed for many generations. Therefore, there are no truly undisturbed areas from which a baseline or natural background standard can be developed (NMEI 1974).

4.5.6 Management and Contingency Plans

After revegetation efforts have been completed, management of the revegetated areas will include:

- instruction of staff in measures to protect revegetated areas
- posting of signs to warn against disturbance
- placement, and replacement as necessary, of erosion controls
- supplementary seeding of areas as necessary
- periodic inspections and monitoring

Revegetation efforts will be repeated until successful. If results of annual monitoring indicate failure in all or part of a revegetated area, RGR will either supplement work already accomplished or revegetate the affected area, as appropriate. Efforts will be modified as necessary depending on what the cause of the failure is determined to have been.

4.6 Erosion Protection

4.6.1 Protection of the Waste Rock Pile Surfaces

The south waste pile will be reshaped, and the north waste pile would be constructed, to avoid concentration of runoff and maintain sheet flow over the pile slopes. Erosion control blankets used in conjunction with revegetation should provide adequate protection of the 5H:1V and flatter slopes. Progressive reclamation allows time and opportunity to observe and evaluate the effectiveness of these measures. If additional erosion protection is needed for surfaces on the waste pile that are susceptible to erosion due to high runoff velocities or concentrated flows, such as steep slopes or drainage swales, riprap will be applied. In most cases, crushed concrete screened for minus six inches with average particle diameter (d_{50}) of not less 2.7 inches will be applied at least 0.5 feet thick as riprap in the bottom 1/3 of steeper slopes and as water bars in swales. Larger riprap(12 inches plus) will be used along the south arroyo bank, south of the waste pile. Riprap will consist of crushed concrete or basalt or equivalent rock. If the quantity of crushed concrete is not sufficient, basalt boulders can be harvested from the mesa slope east and south of the mine and crushed into the necessary sizes.

Information on drainage structures and erosion protection design for the waste rock pile is provided in Appendix B and Drawings MT12-CL-09 through -12. Design runoff and shear calculations were prepared as part of the original closeout plan in 1998 and address the issue of erosion protection for the ultimate build-out size and shape of the waste pile surfaces. Those calculations determined that the peak shear stress during design storm runoff would not exceed the allowable shear stress for the cover soil or riprap protection. The waste pile at final buildout will have flatter slopes than assume in the calculation; therefore, the runoff parameters and results in the 1998 calculations modeled a more extreme (conservative) condition than would develop for the actual waste pile closure slopes. Nevertheless, the 1998 calculations have been retained and applied to this revision for conservatism.

Top surfaces will not require riprap. These surfaces have been designed with 1% slopes (RGR 2013, Drawings MT13-AC-09 and -11) so that the allowable shear from runoff on clayey soil surfaces will not be exceeded by peak runoff of the 100-year, 24-hour storm.

Water bars of crushed concrete or basalt will be placed in swales or on slopes as necessary, based on final actual slope grades and lengths, using calculation methods in Appendix B. The need for, or location of, water bars cannot be determined until the actual amount of contaminated soil placed on the waste pile and the final grades of the cover are known. However, for cost estimating purposes 1850 cubic yards of riprap on the pile outslopes has been assumed.

4.6.2 Arroyos

Hydrologic analyses using the HEC-1 and HEC-2 models (Appendix B) show that Marquez Canyon arroyo will conduct the 24-hour, 100-year flood without need for erosion protection or channel improvements. These analyses show that the design flood water and energy surfaces are well within the arroyo banks in both cases, indicating that there should be no out-of-bank flow during the design flood and that the

arroyo morphology appears to be in equilibrium with much larger runoff events.

The middle arroyo was largely filled in during site construction, but its remnants lead to the south storm water retention pond (ultimately the stock tank) north of the waste rock pile. The middle arroyo has a very small watershed; therefore, it receives little runoff that can be accommodated with site grading and channel shaping.

The southern arroyo was diverted at the time of mine development to run along the south side of the waste rock pile. HEC-1 and HEC-2 analyses show that its hydraulic parameters are also sufficient to convey the 24- hour, 100-year flood but its north bank adjacent to the waste pile will require protection by large (12 inch or larger) riprap. For this purpose, broken concrete from demolition or basalt cobbles and boulders will be used. The riprap will be placed from toe of the north bank to the elevation of the peak water surface of the 100-year design flood, less than 10 vertical feet above the arroyo thalweg. The riprap thickness will be not less than two times the average particle diameter and will extend from the southwest corner of the waste pile eastward for at least 400 feet or to the southeast corner of the waste pile at approximately where the arroyo crosses E 559450 (Drawing MT13-CL-13). Riprap will be placed also at other locations of concentrated flow in this arroyo, especially areas where flow has bypassed some of the existing concrete liners and at the western end of the entire channel. Approximately 600 cubic yards of channel protection riprap has been estimated for this application, and additional 250-300 cubic yards would be available if needed.

A surface water diversion channel, located east of the 14-foot shaft and ore stockpile areas, intercepts and diverts runoff northward to Marquez Arroyo. The channel is very stable, with substantial amount of rock and vegetation in place, and will be preserved in closeout in this condition.

4.7 Fencing

Recently RGR has replaced and increased the height of existing fences on the mine site to provide better exclusion of cattle and wildlife from the mine site. One chain link fence, eight feet high, encloses the MWTU, approximately 5000 feet in length. Another eight-foot chain link fence will be up to 3000 feet long surrounding the waste pile, depending of its final footprint. An additional 2000 feet of this fence will prevent entry to the shaft areas.

5 POST-CLOSURE ENVIRONMENTAL COMPLIANCE AND MONITORING

Through the closeout measures described in section 4 and the requirements of other permits described in section 1.4, the Mt. Taylor Mine site is expected to stay within environmental standards for air and water quality. The mine involves extraction of ore for processing elsewhere; there are no milling facilities on the site to concentrate or release potential contaminants.

5.1 Ground Water

5.1.1 Alluvial Ground Water Monitoring

Investigations on the mine site performed over the years through 2012 (RGR 2012; Kleinfelder 2012; RGR 1994a; NMEI 1974) indicate that alluvium forms a discontinuous, thin veneer over residual soil and rock of the east-dipping Menefee shales and interbedded sandstones. The alluvial soil cover is thin or absent over most of the mine site. Shallow alluvial ground water occurs only in the paleoarroyo that lies below part of the Service and Support area and the existing waste pile. The underlying Menefee strata are unsaturated above the Pt. Lookout at 700-800 feet depth.

During the previous renewal period of mine standby, RGR reported information to the NMED that showed elevated concentrations of chloride, nitrate, sulfate, and TDS in monitor well MW-5 located in alluvium of the paleoarroyo down gradient from the waste pile. In response to NMED concerns about the origin and extent of this contamination, a two-stage abatement plan was undertaken and a waste rock characterization study (Kleinfelder, 2012) was performed. That study determined that the contamination is a relic of an old sanitary waste lagoon, originally a stock tank located above the paleoarroyo, which was buried under the waste rock. The contamination is limited to a perched water zone at the base of the paleoarroyo. It originated from the waste lagoon and was not caused by infiltration or leaching of the waste rock.

An abatement plan is in effect for remediation of contamination in perched water at the alluvial soil/bedrock contact below and west of the waste rock pile. Stage II of the approved abatement plan is in progress and is expected to remediate the contamination. A line of salt cedars has been planted across the plume, along a north-south line at the west edge of the mine area, to intercept the plume, consume the nitrates, and dry up the perched water zone. The plume and the effects of the abatement plan are being assessed through a monitoring program. When the abatement plan objectives have been achieved, this monitoring program will be discontinued and a completion report will be submitted to NMED.

For the abatement plan, shallow alluvial monitor wells have been installed, water levels measured, and water samples obtained for testing. The alluvial monitor wells already in place (MW and WP series) span the width of saturation in the paleoarroyo; therefore, no addition shallow monitor wells are needed. Quarterly ground water monitoring will be continued in wells MW-5 WP-5, WP-4, and MW-4 after completion of the abatement plan to detect and evaluate infiltration of storm water from the south storm water retention pond into the alluvium. The target water quality parameters to be tested are uranium, radium, selenium, chloride, and sulfate. The stage II abatement monitoring program will be continued until NMED has determined that the abatement goals have been achieved; although unlikely, this monitoring could extend to and beyond closeout. No additional remedial measures are expected, so none is included in this closeout/closure plan.

The only other potential future sources of shallow ground water contamination are the mine water treatment ponds and the ore pad and its runoff retention pond, but such contamination is not expected.

These facilities will have HDPE liners and either leak detection systems or runoff collection and retention. In the area of these facilities, the alluvial cover is thin or absent. Therefore, there is no shallow ground water that could be potentially impacted by leakage from the mine water treatment ponds (20.6.2.3108 F NMAC). At cessation of mining, the mine dewatering will be terminated and the mine water treatment ponds and ore pad runoff retention pond will be allowed to evaporate the remaining water. At that time, the pond leak detection sump monitoring and tensiometers, if any (RGR 2013, Section 6.5.2.1) will cease, as well, in preparation for closure of the ponds.

5.1.2 Deep Aquifer Ground Water Monitoring

Upon termination of mine dewatering, RGR will measure the water levels in the mine shafts at least quarterly for 12 months. When the phreatic level in well #2A has recovered to approximately original levels, Point Lookout water will be tested for the parameters listed in Table 2.2 to demonstrate that the water quality meets human health standards per 20.6.2.3103 NMAC.

Two deep monitoring wells, SM-24-38 and SM-24-43, extend to depths below the mine workings, or about 3500 feet, next to the 24-foot shaft. These wells were used to measure water levels in the mine. They will be decommissioned and plugged at mine closure.

Stage I depressurizing wells (RGR 2013, Section 6.5.2.2) to depths of up to 2000 feet will be retained by the land owner for PMLU. Well 2A currently provides potable water from the Point Lookout aquifer for use at the mine. This well will continue to be sampled annually for the sample water quality parameters listed in Table 2.2 until closure is complete per DP-61. The sampling and test results will be reported to NMED annually during the closure period.

5.2 Surface Water

Surface water releases will continue to conform to NPDES #NMR05GB27 requirements until closeout is completed and the permit has been terminated.

The surface water courses across the site are ephemeral, and no monitoring of flows has been conducted during operation or standby periods. The storm water retention ponds have collected runoff during larger storm or snowmelt events but are usually dry. Sediments with elevated levels of radium will be removed from these ponds upon mine reactivation and again, if necessary, during closeout, and this cleanup will be verified by radiological surveys and sample testing. No post-closure monitoring will be conducted after the pond basins are determined to be free of contamination.

The proposed revegetation and erosion protection measures have been designed to limit runoff and erosion rates to normal levels, with special emphasis placed on preventing erosion of waste rock material or exposure and release of the buried sediments in the mine water treatment ponds. The waste areas, including waste pile and pond covers, will be visually inspected annually until the revegetation in those areas has been determined to be satisfactory and protective of areas containing buried

contaminants. All other potential sources of sediment are naturally occurring at ground surface, and the erosion rates of these materials should return to normal when revegetation has been completed.

Erosion modeling in 1998 using the Revised Universal Soil Loss Equation (RUSLE) for the then-proposed steeper, benched slopes of the south waste pile showed that the maximum soil loss rate, estimated at 1.1 T/acre/year for the as-is pile, would be reduced to a maximum of 0.2 T/acre/year after closeout. The maximum annual soil loss rate on the unreclaimed waste rock pile is only 0.02 T/acre/yr, according to RUSLE modeling performed for the original closeout plan, and this will be reduced to less than 0.005 T/acre/yr after reshaping to 5H:1V slopes and revegetation of the soil cover. Therefore, sediment releases should be very low.

5.3 Radiological Safety and Monitoring

5.3.1 Radiological Safety

Radiation safety controls will be implemented to protect workers and the public, and to ensure compliance with the ALARA requirement in the New Mexico Radiation Protection Regulations (20.3.4.404.B NMAC). The performance standards will be the pertinent monitoring requirements and radiation dose limits specified elsewhere in 20.3.4 NMAC. The controls will be implemented pursuant to the Mt. Taylor Mine Radiation Safety Program Manual (RSPM) and its subordinate standard procedures. Radiation work permits (RWP) will be written and implemented for those phases of work for which no applicable standard procedures are in place.

5.3.2 Radiological Monitoring

In 2012, the Mt. Taylor Mine resumed its routine radiation safety environmental monitoring program. Seven initial monitoring locations, shown on Figure 6-1 of RGR 2013, were established. A radon track-etch detector and a gamma radiation dosimeter are located at each station and will be exchanged and analyzed every three months throughout closeout activities. The data are used to monitor public and worker radiation dose.

Gamma radiation surveys have been performed routinely on the surface of the service and support area and will continue during closeout, with gamma surveys performed at least monthly and contamination surveys performed at least weekly. After closeout activities are completed, a contamination survey will be performed in buildings retained for PMLU. The radiation and contamination surveys will be used as a part of the radiation safety program to monitor radiation dose and to control intakes of radioactive materials.

The monitoring and analysis for intake of respirable particulates will use methods consistent with Nuclear Regulatory Commission (NRC) guidances such as Regulatory Guides 4.14, 8.34, and 8.37. The airborne radioactivity monitoring will consist of continuous and grab samples using filter media on calibrated air samplers (pumps). The filters will have high efficiency for removal of sub-micron particles. The guidance in ANSI/HPS N13.1-1999 (section 6.6.2 Filter media) will be followed in using

the filter media. Particulates collected on the filters will be analyzed for radioactivity per unit volume of air by an off-site lab. Radiation dose will be estimated using the derived air concentrations (DAC) and annual limits on intake (ALI) for natural uranium given in 20.3.4.461 NMAC.

5.4 Air Quality

Air quality impacts from Mt. Taylor Mine are minimal, resulting primarily from fugitive dust generated by truck traffic. Completion of closeout measures will reduce truck traffic to occasional trips by the landowner if grazing is the PMLU. Traffic related to other continued use of mine facilities retained by the surface owners cannot be predicted at this time. Revegetation of disturbed ground and erosion protection on steep slopes will reduce other fugitive dust to background levels. There are no other sources of dust or gaseous emissions left after closeout. For additional information on air quality, see page 14 of the Mt. Taylor Mine Site Assessment.

5.5 Sewage Treatment Plant Discharge

The sewage treatment plant (STP) will be taken out of service and demolished at termination of mining. The existing septic tank will be inspected, repaired or replaced if necessary, placed back into service with the leach field through closeout. Once the STP is taken out of service, the sampling and testing under NPDES #NM0028100 will be discontinued. No monitoring of the septic system is planned.

6 CLOSEOUT SCHEDULE

The schedule for mine closeout is shown in the Gantt chart in Figure 6-1. From initiation of the closeout contracting process to completion of the closeout activities on site is estimated to take about 16 months. The first 5-6 months would be taken up by project management and contractor procurement, followed by 9-10 months of actual construction activities on site from mobilization through demobilization.

7 COST ESTIMATE

The estimated costs of closeout/ closure of the Mt. Taylor Mine were developed to satisfy the requirements of both MMD's CLOSEOUT PLAN GUIDELINES FOR EXISTING MINES, Attachment #4 (FINANCIAL ASSURANCE CALCULATION HAND BOOK) and its Guidance To Mine Operators for Calculating Reclamation Costs in Net Present Value, December 29, 2004 as well as NMED-GWQB's Discharge Plan Closure Guidance for Mines, May 30, 1996.

Several references were used for unit costs, the primary being R.S. Means Heavy Construction Cost Data 2013, the Wyoming DEQ Guideline No. 12, and the Caterpillar Performance Handbook. The basis for each unit cost is identified on the cost estimate spreadsheet.

Quantities of work and materials were based on field measurements or counts of materials, construction or design record drawings, and area/ volume calculation functions within AutoDesk AutoCAD Civil 3D® design software. In the 2012 CCP update, the 1990 topographic base map of the mine site, with 5-foot contour intervals, was digitized into AutoCAD and used for most area and earthwork volume calculations. The new base map, completed in June 2012 at 2.0-foot contour intervals, was used as the topographic base for the earthwork estimates in this CCP

The cost estimate does not include closure costs for the north waste pile. If this pile is needed, RGR will update the cost estimate to include costs related to closure of this facility. If the north waste pile is not needed and not constructed, the area reserved for this pile will be left undisturbed.

The cost estimate does not include any deductions or offsets for re-sale or salvage value of mine components and scrap. However, the value of these materials, especially the structural steel and the treated water pipeline, could offset one quarter to one third the actual direct cost of closeout.

Cost estimates for closeout of the IX facility are based on the conservative assumption that tubular materials (pipes) and debris internal to the IX circuit will contain scale or corrosion material with radiological contamination that cannot be removed, making it necessary to dispose of these materials as low-level radioactive waste in a licensed facility off-site (DOE 2002). Additional assumptions are that 1) the IX resin will be sent to a third party facility licensed by NRC or an Agreement State to process equivalent feed source material in the form of IX resin, and 2) the third party facility would accept title to the resin.

The detailed estimate is presented in Appendix E. Rounded to the nearest \$1000, the costs by category are:

Direct Cost = \$ 3,529,000

Indirect Cost = \$ 1,447,000

Location Cost Adjustment= 1.015

Total Adjusted Direct + Indirect = \$5,051,000, net present value (NPV) in 2013

The cost estimate also includes cost projections over three additional years with annual escalation of 2.1% and NPV for those same years using a discount date of 0.75%.

LIST OF REFERENCES

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Table 1.1 Existing Permits

NAME OF PERMIT	PURPOSE	EXPIRES
<u>FEDERAL</u>		
NPDES NM 0028100	MINE WATER DISCHARGE	JULY 2015
MULTI-GENERAL STORM WATER PERMIT #NMR05GB27	STORM WATER DISCHARGE INDUSTRIAL PLANT	SEPTEMBER 2013
US FOREST SERVICE "SPECIAL USE PERMIT"	24" WATER TRANSMISSION PIPELINE	DECEMBER 2028
STATE OF NEW MEXICO		
DISCHARGE DP-61	MINE WATER DISCHARGE & RETENTION	APPROVAL PENDING
RADIOACTIVE SOURCE LICENSE – #SO0435-08	RADIATION SOURCES ONLY	DECEMBER 2012
RADIOACTIVE MATERIAL LICENSE	MATERIAL and I-X PLANT	NEW APPLICATION IN PREPARATION
STAND-BY MINE PERMIT # C1002RE –REVISION 10-1	STANDBY STATUS	OCTOBER 2014
SOLID WASTE LANDFILL FOR MINE	MINE WASTE & LANDFILL	NO RENEWAL NEEDED

Table 2.1 Water Quality Test Results for Mine Pool in 24-ft Shaft

CONSTITUENT	20.6.2.3103 NMAC STANDARDS FOR GROUND WATER OF 10,000 mg/I TDS CONCENTRATION OR LESS	MEASURED VALUE OF SAMPLE COLLECTED ON 09/28/07	VALUE VS STANDARD
Uranium	0.03 mg/l	0.071 mg/l	above standard
Radium 226	30 pCi/l	16.8 pCi/l	below standard
Selenium	0.05 mg/l	not detected	below standard
for Domestic Wa	ter Supply		
Chloride	250 mg/l	4 mg/l	below standard
Iron	1.0 mg/l	0.05 mg/l	below standard
Sulfate	600 mg/l	44 mg/l	below standard
Total dissolved solids	1000 mg/l	358 mg/l	below standard
Zinc	10 mg/l	not detected	below standard
рН	6 to 9 s.u.	8.38.0 s.u.	within range
for Irrigation Use			
Molybdenum	1.0 mg/l	0.2 mg/l	below standard

Table 2.2 Water Quality Test Results for Point Lookout Aquifer, Well 2A

CONSTITUENT	20.6.2.3103 NMAC STANDARDS FOR GROUND WATER OF 10,000 mg/l TDS CONCENTRATION OR LESS	MEASURED VALUE OF SAMPLE COLLECTED ON 09/28/07	VALUE VS STANDARD
Uranium	0.03 mg/l	0.0012 mg/l	below standard
Radium 226	30 pCi/l	0.24 pCi/l	below standard
Selenium	0.05 mg/l	0.001 mg/l	below standard
for Domestic Wa	ter Supply		
Chloride	250 mg/l	6 mg/l	below standard
Iron	1.0 mg/l	not detected	below standard
Sulfate	600 mg/l	92 mg/l	below standard
Total dissolved solids	1000 mg/l	523 mg/l	below standard
Zinc	10 mg/l	0.11 mg/l	below standard
рН	6 to 9 s.u.	9.0 s.u.	within range
for Irrigation Use		I	
Molybdenum	1.0 mg/l	not detected	below standard

Table 2.3 Disposition of Deep Wells

Well No.	Closure Disposition	State Plane Coordinates		Collar Elevation, Feet AMSL	Depth (feet)	Casing/liner Size
		Х	у			
1	PMLU	559875	1579789	7335	1118	NA
2	Plug	59854	1579494	7335	2920	9 5/8" casing
2-a	PMLU	559900	1579490	7336	925	NA
3	PMLU	560044	1579378	7336	1150	NA
4	PMLU	560270	1579335	7345	1130	NA
5	PMLU	560504	1579406	7402	1172	NA
6	PMLU	560650	1579582	7395	1190	8 5/8" casing
7	PMLU	560624	1579823	7375	1125	8 5/8" casing
8	PMLU	560490	1580088	7341	1044	8 5/8" casing
9	Plug	560230	1580089	7333	2845	9 5/8" casing
10	PMLU	559983	1579989	7333	1065	8 5/8" casing
11	Plug	560493	1579216	7442	3028	9 5/8" casing
12	Plug	560689	1579790	7414	2940	9 5/8" casing
13	Plug	559315	1579749	7317	3815	10 3/4" casing , 7" liner
14	Plug	559431	1579218	7331	3205	10 3/4" casing , 7" liner
15	Plug	559750	1578861	7339	3205	10 3/4" casing , 7" liner
16	Plug	560247	1578702	7388	3275	10 3/4" casing , 7" liner
17	Plug	560813	1578942	7492	3342	10 3/4" casing , 7" liner
18	Plug	561030	1579275	7495	3314	10 3/4" casing , 7" liner
19	Plug	561030	1579863	7449	3274	10 3/4" casing , 7" liner
20	Plug	560754	1580315	7381	3223	10 3/4" casing , 7" liner
21	Plug	560216	1580535	7316	3184	10 3/4" casing , 7" liner
22	Plug	559711	1580269	7302	3195	10 3/4" casing , 7" liner
SM-24-38	Plug	560231	1579458	7390	3535	10 3/4" casing , 7" liner
SM-24-43	Plug	560258	1579501	7347	3535	10 3/4" casing , 7" liner

^{*}Well 2-a supplies domestic water from the Pt. Lookout Sandstone and is located approximately 200-300 feet west of the 24 ft shaft.

Table 2.4 Mine Water Treatment Ponds Area Radiological Profile (see Table 2, App. D.3.1 for lab data and App. D.1.1 for sample locations)

Ponds Areas and Sediment Volumes

Pond #	Surface Area of Pond Basin, sf	Average Depth of Sediment in Pond, ft	Surface Area** of Pond Sediment, sf	Estimated Sediment Volume, cy	Ra-226 Concentrations in Sediments, pCi/g
1	44600	0.67	28302	699	113-224
2	31550	1.0 *	23241	1000 *	wet, no samples
3	43100	0.96	27966	991	6.4-21
4	68750	0.75	37708	1047	0.8-18.1
5	72831	1.63	36718	2210	0.8-11.3
6	11100	1.5	5056	281	0.8-6.4
7	10700	2.21	5064	414	1.0-10.4
8	45250	2.25	21729	1811	2.5-27.2

^{*} Estimated values. Standing water prevented direct measurement or sediment sampling.

Other Soil Samples in the MWTU Area

Location	Sample ID	Sample Depth, ft	Ra-226, pCi/g
Pond 1 berm	MT-1-F	0.5	2
Pond 2 berm	MT-2-D	0.5	0.6
Pond 3 berm	MT 3-F	0.5	0.9
Area A	MT-A-A	0-0.3	152
Area A	MT-A-A	0.5-0.7	8.7
Area A	MT-A-A	2.3-2.5	1.7
Area A	MT-A-B	0-0.3	275
Area A	MT-A-B	0.7-0.9	5.4
Area A	MT-A-B	2.5-2.8	29.3
Area A	MT-A-C	0.5	1.7
Borrow Area	MT-borrow	2.0-5.5	0.7
N. Storm Pond	MT-OP-C-S1	0-0.5	53.3
N. Storm Pond	MT-OP-C-S2	1.7	1.7
N. Storm Pond	MT-OP-C-S3	4.0-4.2	0.8
N. Storm Pond	MT-OP-C-S4	6	1.5
N. Storm Pond	MT-OP-D-S1	0-0.5	51.9
N. Storm Pond	MT-OP-D-S2	4.0-4.2	1.9
N. Storm Pond	MT-OP-D-S3	6.3	0.6
N. Storm Pond Berm	MT-OP-E	0.5	1.1

^{**} Surface areas from AutoCad calculation based on existing base map from 1991.

Table 2.5 Capacity of MWTU Ponds With Design Upgrades

Pond Number	Operating	Pool Elevation	Area , ft^2	Volume, cy	Volume (acre feet)	
1	Min	7305	68938	32912	20.40	
	Max	7308		24718	15.32	
2	Min	7299.6	31655	5803	3.60	
	Max	7301		7470	4.63	
3	Min	7296.7	40373	12420	7.70	
	Max	7300		18130	11.24	
4	Min	7287.5	60195	12680	7.86	
	Max	7291		14977	9.28	
5	Min	7285	60218	11729	7.27	
	Max	7286		14041	8.70	
6	Min	7282.8	6636	698	0.43	
	Max	7286		1623	1.01	
7	Min	7282.8	6634	698	0.43	
	Max	7286		1615	1.00	
8	Min	7287.5	34105	4489	2.78	
	Max	7291		9569	5.93	
	Total area 308754					
	Volumes at Min Pool					
	Volumes at Max Pool					

Based on 2012 Topography and AutoCAD volumetrics

Table 5.1 Building Inventory

Building Name	Building Type	Dimensions	Volume, ft ³	Disposition	at Closeout
				Demolish	Retain for Owner
Compressor Building	Steel frame and siding	40'4"x40'2"x16'	25921		Х
York Chiller (Chill Water) Building	Steel frame and siding	100'x50'x30'	150000		х
Pump Building (Chill Water Pump House)	Steel frame and siding	40'x24'x16'	15360		Х
Chlorine Building	Concrete Block	23'x50'6"x20'	23230	Х	
Shaft Heating Building	Steel frame and siding	50'x30'x16'	24000	Х	
Glycol Heat Exchanger	Steel frame and siding	50 x 30 x 16	24000	Х	
Hoist House	Steel frame and siding	162'x120'x40'	777600		Х
Cooling Tower	Steel frame and siding	75 x 25 x 25	46875	Х	
Guard House (Security Building)	Steel frame and siding	63'x20'6"x16'	20664		Х
Fire Equipment Building (Fire House)	Steel frame and siding	27'x24'x16'	10368		Х
Service Building (Office and Warehouse)	Steel frame and siding	194'x138'x24'	642528		Х
Car (Maintenance) Shop	Steel frame and siding	150'x100'x30'	450000		Х
Carpenter Shop	Steel frame and siding	45'x24'x16'	17280		Х
Electrical Building	Steel frame and siding	62'x30'x16'	29760		Х
Water Treatment and Boiler Building	Steel frame and siding	62'x50'x16'	49600		х
Core Storage Building	Steel frame and siding	100x38'x16'	60800		Х
Fan Shop	Steel frame and siding	40 x 30 x 12	14400		X
Storage Buildings (2)	Steel frame and siding	28'x30'x16'	26880		Х
Flocculant Treatment Facility	Steel frame and siding	30'x23'x12'	8280	х	
Barium Chloride Treatment Facility	Steel frame and siding	40'x25'x16'	16000	х	
Ion Exchange Plant	Steel frame and siding	140'x70'x40'	392000	X	
Portable building	Steel frame and siding	12' x 12' x 8'	1152		X
Fuel Pump House	Steel frame and siding	10' x 15' x 8'	1200		Х
Access/Utility Tunnel	concrete				Х
Sanitary Treatment Plant	Concrete; steel	70' x 30' x 6'; 40' x 20' x 8'	1260; 2000	х	
Septic Tank and Leach Field	various				Х
Water Tank	Steel		300,000 gal		Х
Fuel Storage Tanks	Steel		various		Х

Table 5.2 Inventory of Potential Contaminants on Hand

DESCRIPTION	MATERIAL SAFETY DATA CAS #'s					
Antifreeze/Coolant	107-21-1	•				
Coherex	64742-34-3	64742-11-6				
Diesel Fuel #2	68476-34-6 91-20-3	64742-80-9	64741-44-2	8008-20-6	64742-81-0	94741-59-9
Engine Oil	68649-42-3					
Gasoline Fuel	86290-81-5	71-43-2	108-88-3	100-41-4	1330-20-7	106-97-8
	110-54-3	110-82-7	108-87-2	540-84-1	91-20-3	64-17-5
	637-92-3	994-05-8	142-82-5	1634-04-04		
Grease	686-42-3	Mixture				
Holeplug 3/8	14464-46-1	15468-32-3	1302-78-9	14808-60-7		
Hydraulic Oil	Mixture					
Insulating Oil	64741-97-5	64742-53-6				
Lubricant - Gear	Mixture					
Transmission Fluid	Mixture					

Quantities on hand vary and are replaced as they are consumed.

Table 5.3 Seed Mix: Selected Species and Planting Rates

1. Western wheatgrass (Agropyron smithii) Rate: 6 PLS/ft²

Cool season native perennial grass. reproduces from seeds and rhizomes. growth starts when daytime temperatures reach 12-13 C, grows in dry, rocky soils.

- Winterfat (Ceratoides /anata)* Rate: 2 PLSIft²
- 3. Blue grama (Boute/oua aracilis)* Rate: 6.0 PLSIft²

Warm season native perennial grass. reproduces from seed, tillers, and rhizomes, growth starts May-June. grows on rock slopes.

- Galleta (Hilaria iamesii) Rate: 6 PLSIft²
- 5. Alkali Sacaton (Sporobolus airoides) Rate: 6 PLSIft²
- 6. Mountain mahogany (Cercocarpus montanus) Rate: 2 PLSlft²
- 7. Fourwing saltbush (Atriplex canescens) Rate: 2 PLSIft²
 Evergreen native perennial shrub. reproduces from seeds, grows on grassy uplands, excellent reclamation species.
- 8. Globemallow (Sphaeralcea fend/en) Rate: 2 PLS/ft²
- 9. Narrowleaf Penstemon (Penstemon angustifo/ia) Rate: 2 PLS!ft²
- 10. New Mexican feathergrass (Stipa neomexicana) Rate: 6 PLSIft²

Cool season native perennial grass, reproduces by seed and tillers, growth starts midspring, grows on rocky slopes.

- 11. Yellow Sweet Clover (Melilotus) Rate: 0.5 lbs/acre
- 12. Spring wildflower mix

Seed origin and quality specifications: Seed should be harvested from native stands within 200 miles north. 300 miles south. 200 miles west and 100 miles east of Mt. Tavlor. If seed from native stands is not available, seed of suitable quality grown under appropriate conditions or seed of released cultivars known to be adapted to the San Mateo area may be used. All seed must be certified, and each seed bag must have attached to it a complete label with certification information.

^{*} black grama may be substituted for these species. Other variations and substitutions may be made based on cost and availability of seed at the time of closeout.

Table 5.4 Interim Vegetation Success Standards

POTENTIAL PLANT COMMUNITY FROM NRCS RANGE SITE DESCRIPTIONS

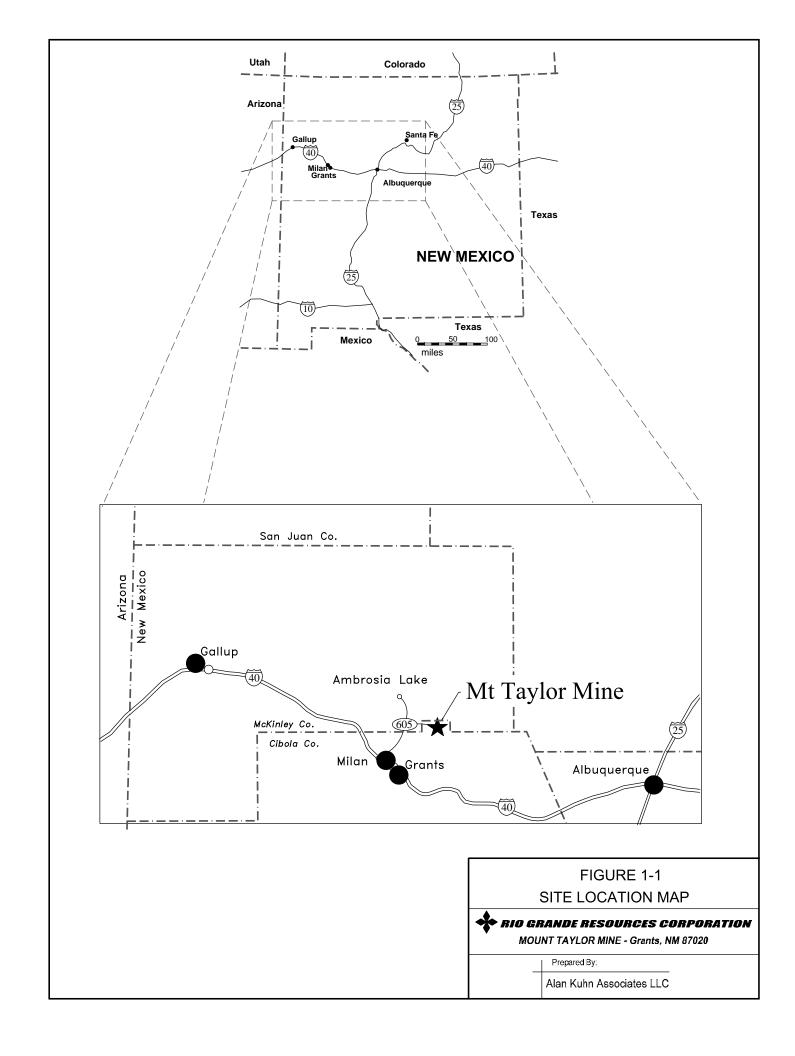
Section IIE, Technical Guide

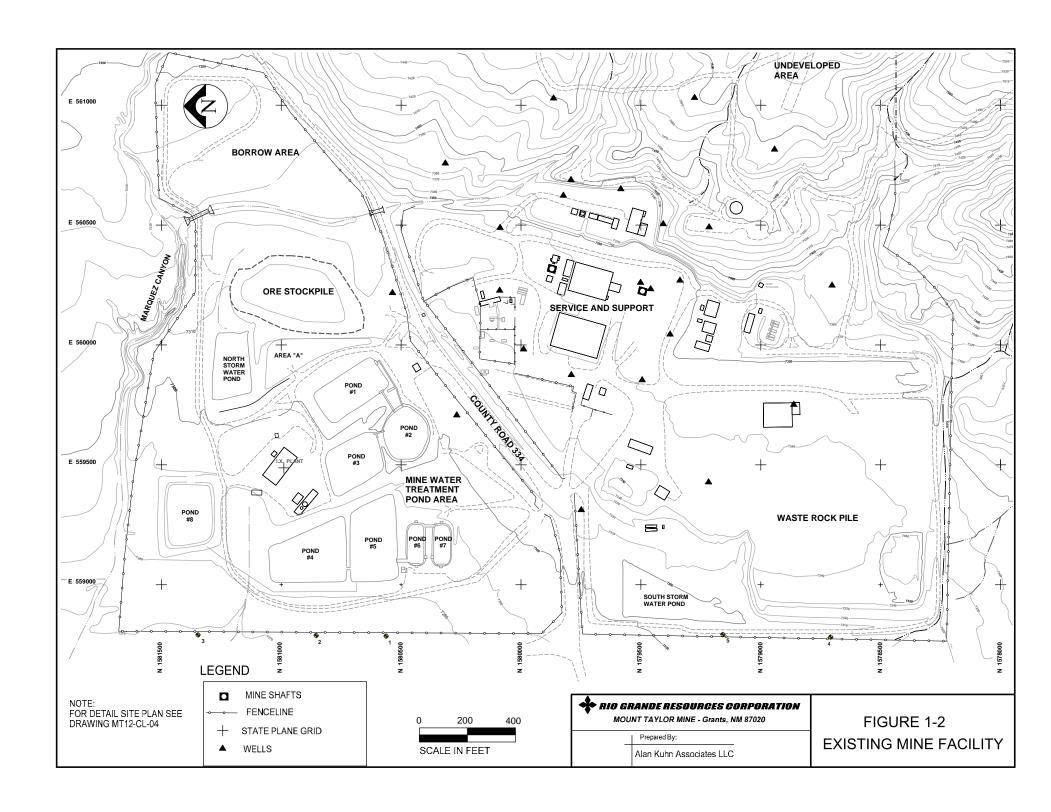
	Percentage of Potential Production			
Natural Plant Species	Clayey Bottomland	Bottomland	Average	
	Mapping Unit 257	Mapping Unit 57		
Western Wheatgrass	35-45	20-30	32	
Alkali Sacaton	5-10	30-40	21	
Vine Mesquite	10-15	1-5	7	
Blue Grama, Spike Mulhy, Galleta	15-25	10-15	16	
Bottlebrush Squirreltail	1-3	1-5	2	
Fourwing Saltbush	3-10	3-10	6	
Winterfa ⁻	1-3		2	
Rabbitbush, Broom Snakeweed	1-5	1-5	3	
Forbs	3-8	1-5	4	
others	1	9	5	
Ground Cover, %	50	55	52	
Production, lb./acre	1250-3200	1200-3000	2162	

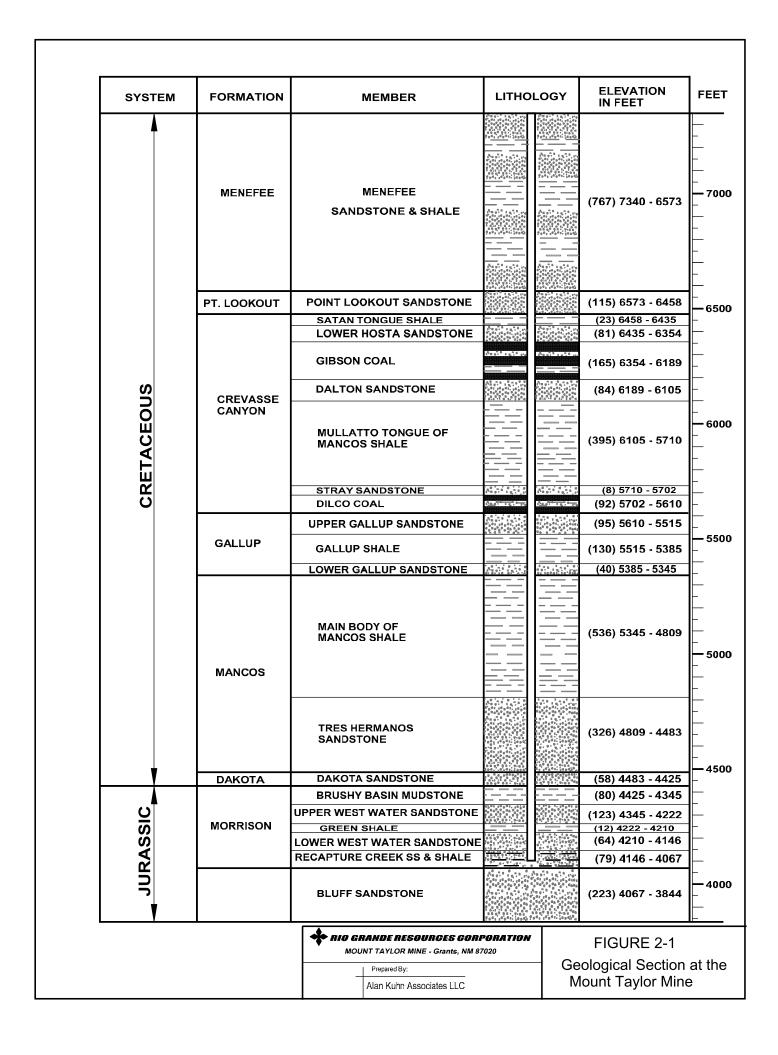
PROPOSED INTERIM STANDARDS

Plant Species	Percentage	Standard
	of Production	
Western Wheatgrass	32	20-45
Alkali Sacaton	20	5-40
New Mexican Feathergrass	20	10-30
Blue Grama, Spike Mulhy, Galleta	16	10-25
Fourwing Saltbush	6	3-10
Winte	2	1-3
Mountain Mahogany	1	0-5
Globemallow	1	0-5
Narrowleaf Penstemon	1	0-5
other	1	0-10
Ground Cover, 70% of potential		
Production, Ib./acre 50% of potential		_

Variations and substitutions may be made in the seed mix, based on seed availability and cost at time of closeout.







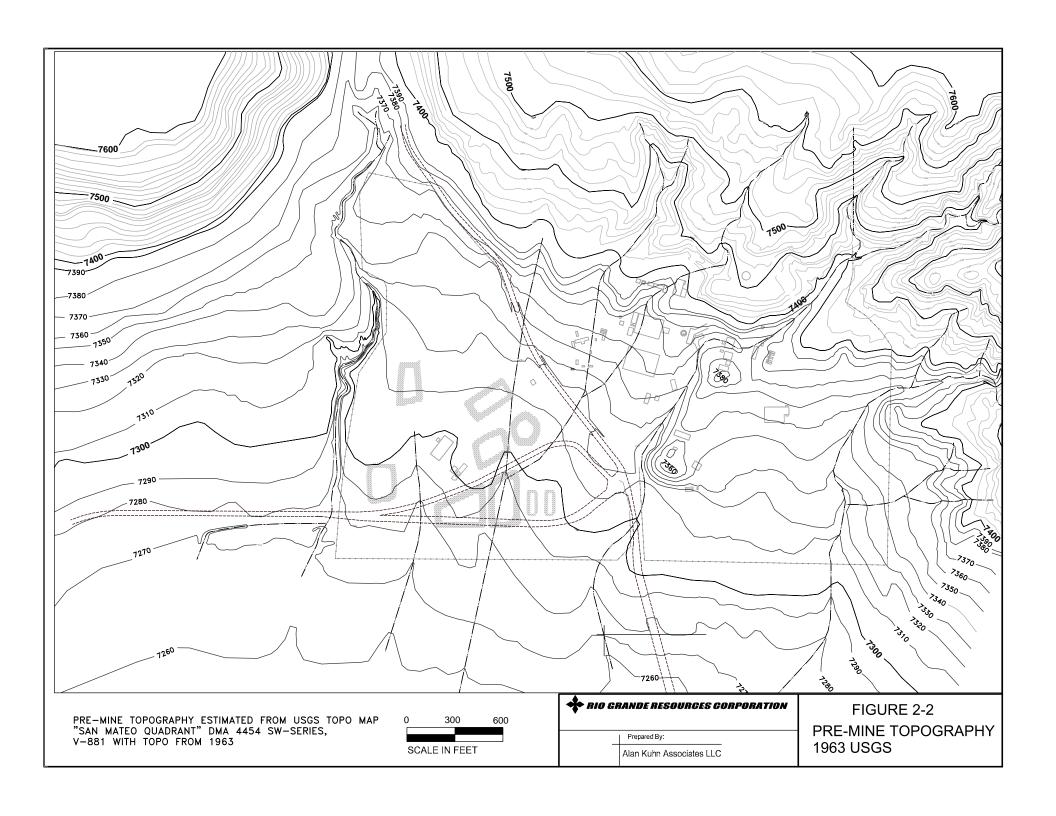




Figure 2-3 Treated Water Pipeline

