HORIZONTAL BAT GATE LOCATIONS FEATURE NUMBER APPROX, MINE OPENING (FT) APPROX, TS4x2x1/4 NEEDED (LINEAR FEET) APPROX. NO. OF SUPPORT BEAM ENDS NO. OF REMOVABLE BARS 07_10 120 8' x 8' 4 18_04 9' x 8' 200 4 18_05 9' x 8' 200 4 TOTAL 520 12 3

FEATURE 07_10



FEATURE 18_04

(PRE-CONSTRUCTION)



FEATURE 18_05
(PRE-CONSTRUCTION)

ANCHOR INSTALLATION NOTES:

- 1. SUPPORT BEAMS FOR HORIZONTAL BAT GATES SHALL BE ATTACHED TO THE SURROUNDING ROCK USING HILTI HIT-HY 200 ADHESIVE ANCHORING SYSTEM OR AN APPROVED EQUIVALENT.
- 2. HILTI HIT-HY 200 ADHESIVE IS AVAILABLE IN TWO OPTIONS, HILTI HIT-HY 200-A, AND HILTI HIT-HY 200-R. BOTH OPTIONS UTILIZE THE SAME TECHNICAL DATA. HILTI HIT-HY 200-A WILL HAVE SHORTER WORKING TIMES AND CURING TIMES THAN HILTI HIT-HY 200-R. THE PACKAGING FOR EACH IS DIFFERENT WHICH HELPS THE USER DISTINGUISH BETWEEN THE TWO ADHESIVES.
- 3. INJECTABLE ADHESIVE SHALL BE USED FOR INSTALLATION OF THREADED RODS (REBAR) (INSERTS) INTO EXISTING CONCRETE. ADHESIVE SHALL BE FURNISHED IN CONTAINERS WHICH KEEP COMPONENT A AND COMPONENT B SEPARATE. CONTAINERS SHALL BE DESIGNED TO ACCEPT STATIC MIXING NOZZLE WHICH THOROUGHLY BLENDS COMPONENT A AND COMPONENT B AND ALLOWS INJECTION OF THE MIXED ADHESIVE DIRECTLY INTO THE DRILLED HOLE.
- 4. ONLY INJECTION TOOLS AND STATIC MIXING NOZZLES SUPPLIED BY THE MANUFACTURER MAY BE USED. INJECTION ADHESIVE SHALL BE FORMULATED TO INCLUDE THE RESIN AND HARDENER TO PROVIDE OPTIMAL CURING SPEED, HIGH STRENGTH AND STIFFNESS. INJECTION ADHESIVE ANCHOR SYSTEM SHALL BE HILTI HIT-HY 200 INSTALLED USING HILTI SAFE SET TECHNOLOGY. HIT-HY 200 SYSTEM SHALL BE SUPPLIED BY HILTI.
- 5. THE ANCHORS SHALL BE HILTI HIT-Z-R ANCHORS RODS ¾" DIAMETER X 9¾" LENGTH. DRILL HOLE LENGTH SHALL BE A 8½" IN LENGTH AND THE DIAMETER SHALL BE 7/8".
- 6. WHEN USING HILTI HIT-Z-R ANCHOR RODS, DRILLING DUST DOES NOT NEED TO BE REMOVED FOR OPTIMUM CAPACITY WHEN BASE MATERIAL TEMPERATURES ARE GREATER THAN 41° F (5° C) AND A HAMMER DRILL WITH A CARBIDE TIPPED DRILL BIT IS USED. HOWEVER, THE HOLE SHALL BE CLEANED IF ANY OTHER TYPE OF DRILLING METHOD IS USED.
- 7. THE BOLT SHALL BE TORQUED TO 110 FT-LB.
- 8. INSTALLATION OF EACH BOLT SHALL UTILIZE TWO WASHERS AND AT LEAST ONE NUT. TAKE MEASURES TO MAKE ALL NUTS UNREMOVABLE SUCH AS DESTROYING THE THREADS OR TACK WELDING.



EXAMPLE PHOTO OF COMPLETED HORIZONTAL BAT GATE

(GAGE MINE SAFEGUARD PROJECT)

	NE LAND PROGRAM ALS DIVISION MINERALS, AND NATURAL RESOURCES DEPARTMENT	4//.
SCALE: AS SHOWN	I VARIOUS LOCATIONS F	DRAWN BY: MWT
DATE:		REVISED BY:
HORIZONTAL BAT GATE CLOSURE		
FILE:	LEMITAR MINE SAFEGUARD PROJECT - PH.II	FIGURE: 5